

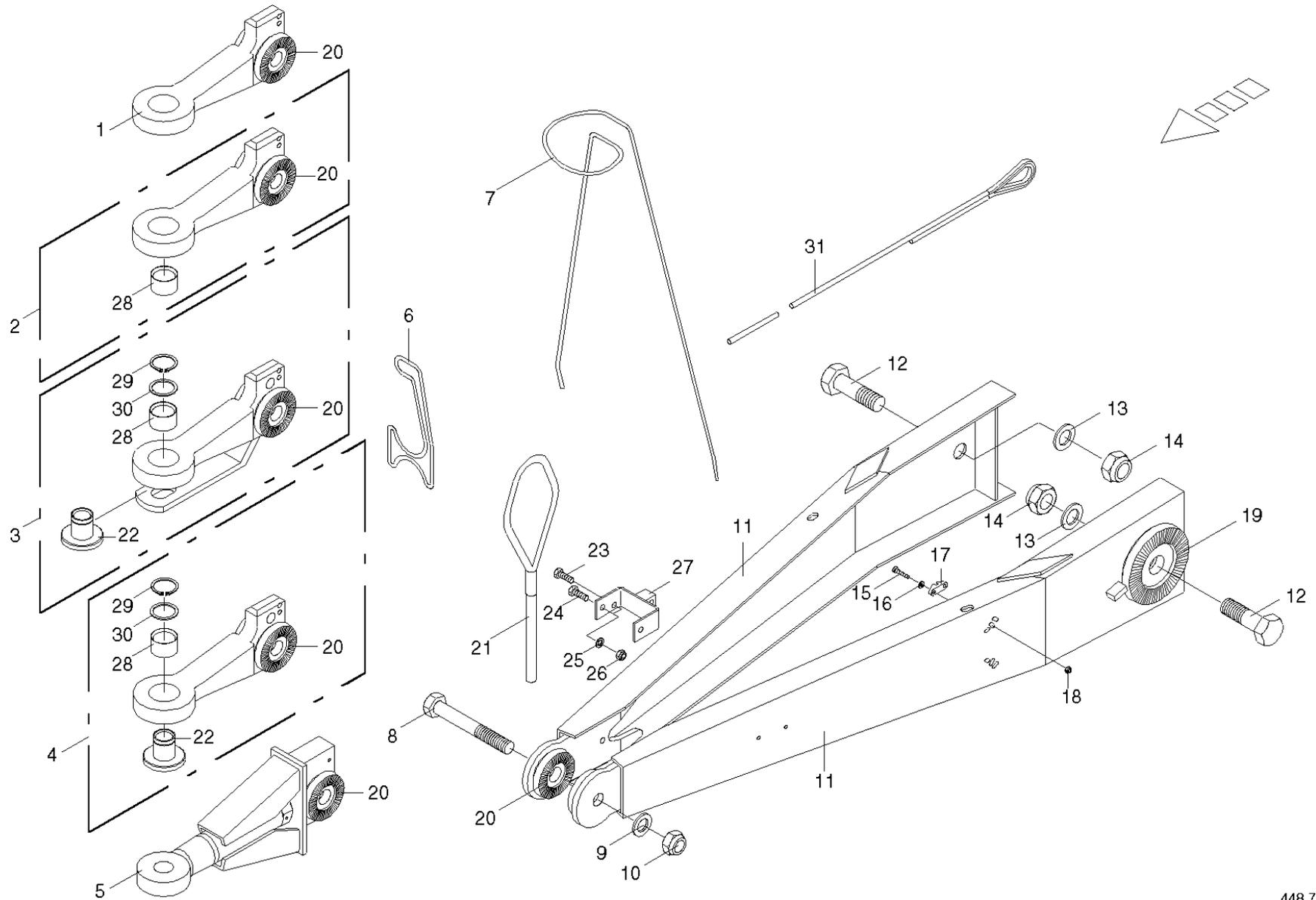
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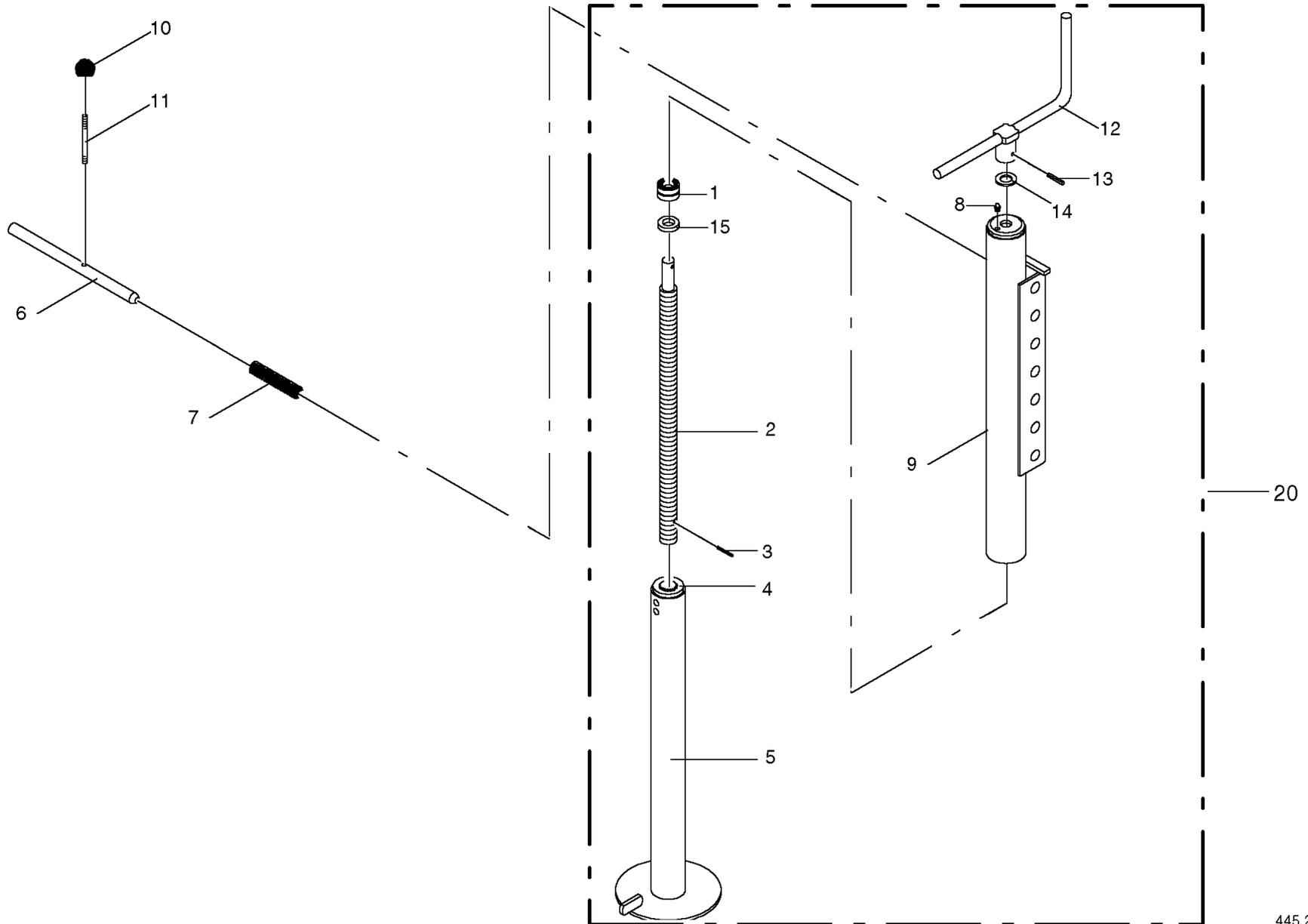




# Drawbar

## Drawbar

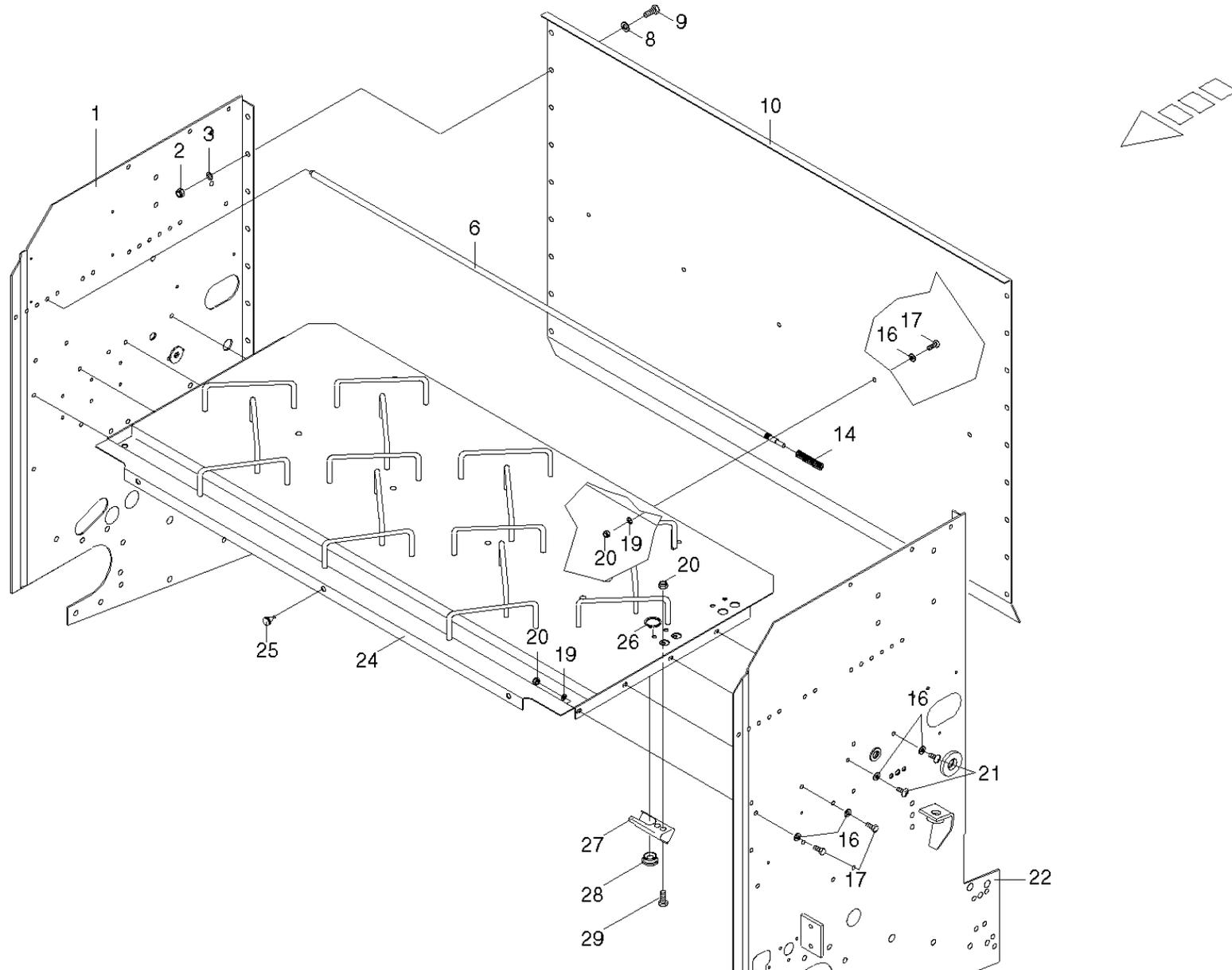
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	277.505.0	Hitch		X	X	X	X	D=50
2	277.575.0	Hitch		X	X	X	X	D=40
3	277.581.0	Hitch		X	X	X	X	D=32
4	277.731.0	Hitch		X	X	X	X	D=32
5	277.729.0	Hitch		X	X	X	X	
6	280.584.0	PTO Shaft Holder		X	X	X	X	
7	346.376.1	Hose Holder		X	X	X	X	
8	901.243.1	Hex Head Bolt		X	X	X	X	M24 X 170
9	910.514.1	Washer		X	X	X	X	26 X 44 X 4
10	908.726.1	Hex Nut		X	X	X	X	NM24
11	278.666.0	Drawbar Beam		X	X	X	X	
12	901.219.1	Hex Head Bolt		X	X	X	X	M30 X 100
13	910.515.0	Washer		X	X	X	X	30 X 50 X 4
14	908.730.0	Hex Nut		X	X	X	X	NM30
15	901.028.0	Hex Head Bolt		X	X	X	X	M6 X 30
16	910.411.1	Washer		X	X	X	X	A 6.4
17	917.623.0	Clamping Jaw		X	X	X	X	
18	908.208.0	Hex Nut		X	X	X	X	M6
19	277.577.1	Tooth Washer		X	X	X	X	D=150
20	277.576.1	Tooth Washer		X	X	X	X	D=90
21	922.990.0	Loop		X	X	X	X	
22	282.593.1	Bushing		X	X	X	X	Rd. 75 X 53
23	900.634.0	Hex Head Bolt		X	X	X	X	M10 X 20
24	900.637.0	Hex Head Bolt		X	X	X	X	M10 X 30
25	910.414.0	Washer		X	X	X	X	A 10.5
26	908.758.0	Hex Nut		X	X	X	X	M10
27	278.932.0	Holding Bow		X	X	X	X	
28	928.200.0	Bushing		X	X	X	X	
29	911.545.0	Circlip		X	X	X	X	A 40 X 1.75
30	910.885.0	Shim		X	X	X	X	40 X 50 X 2.0
31	280.353.2	Control Rope		X	X	X	X	6 X 3500 mm



**Jack Stand**

## Jack Stand

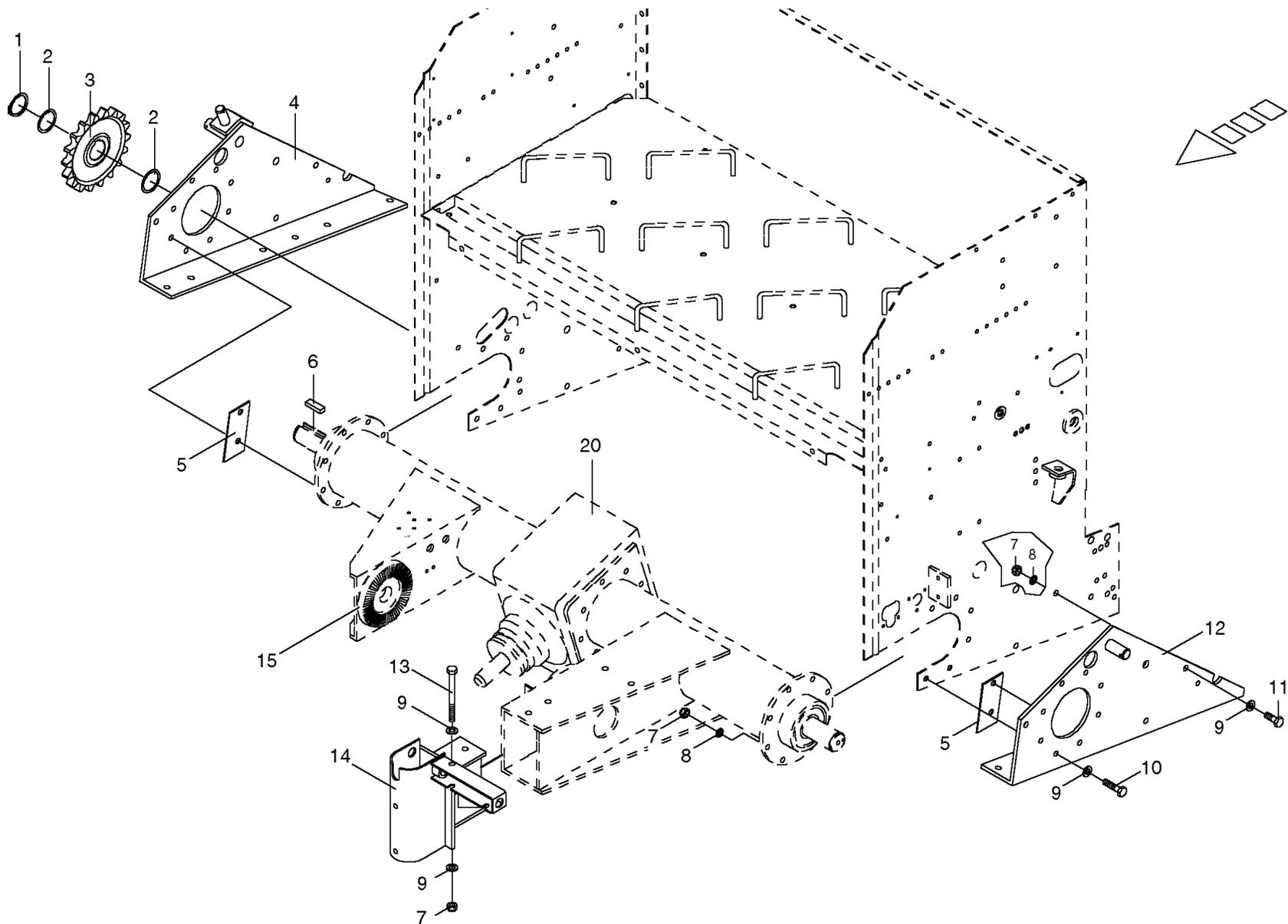
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	933.504.0	Thrust Ball Bearing		X	X	X	X	511 04
2	952.621.0	Spindle		X	X	X	X	
3	912.644.1	Roll Pin		X	X	X	X	6 X 40
4	954.043.0	Weld-in Nut		X	X	X	X	
5	952.623.0	Male Tube		X	X	X	X	790mm Long
6	280.380.0	Pin		X	X	X	X	
7	280.385.0	Pressure Spring		X	X	X	X	Rd. 2 X 23 X 200
8	919.002.0	Grease Fitting		X	X	X	X	H1S M6
9	952.622.0	Outer Tube		X	X	X	X	
10	919.509.0	Ball Knob		X	X	X	X	
11	903.790.1	Stud Bolt		X	X	X	X	M10 X 100
12	954.035.0	Crank		X	X	X	X	
13	912.641.0	Roll Pin		X	X	X	X	6 X 30
14	910.512.2	Washer		X	X	X	X	B 21
15	910.360.0	Washer		X	X	X	X	21
20	275.868.3	Jack Stand Complete		X	X	X	X	



**Front Frame with Twine Box**

## Front Frame with Twine Box

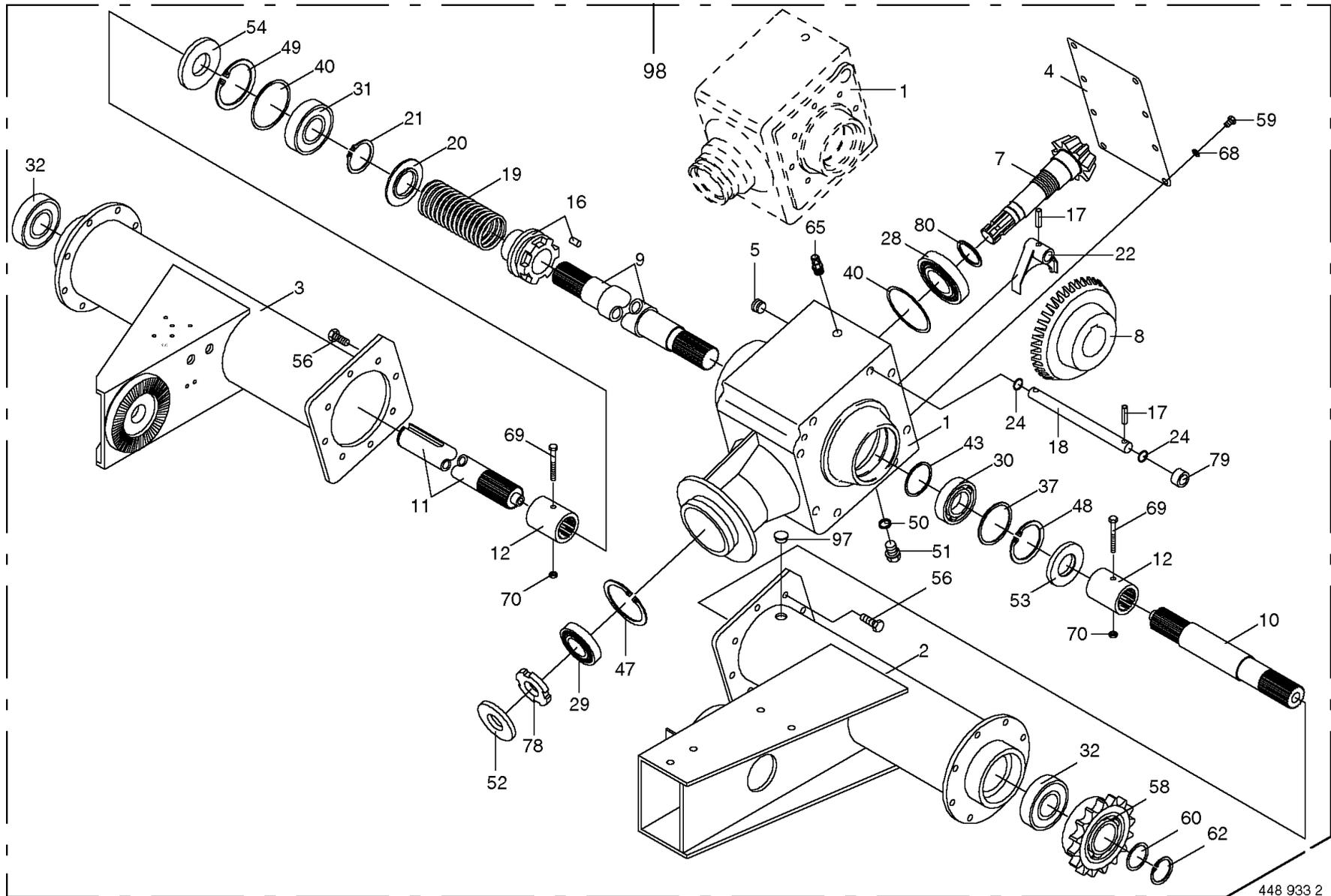
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	278.645.0	Side Wall R/H		X	X	X	X	
2	908.758.0	Hex Nut		X	X	X	X	M10
3	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
6	279.234.0	Spring Rod		X	X	X	X	1391mm Long
8	910.414.0	Washer		X	X	X	X	A 10.5
9	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
10	277.744.0	Central Wall		X	X	X	X	
14	036.295.0	Pressure Spring		X	X	X	X	
16	910.413.0	Washer		X	X	X	X	A 8.4
17	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
19	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
20	908.706.0	Hex Nut		X	X	X	X	M8
21	905.231.0	Flat Round Bolt		X	X	X	X	M8 X 20
22	278.644.0	Side Wall L/H		X	X	X	X	
24	277.741.0	Twine Box Bottom		X	X	X	X	
25	924.262.0	Rubber Grommet		3	3	3	3	
26	911.522.0	Circlip		X	X	X	X	A 20 X 1.2
27	274.459.0	Twine Retainer		X	X	X	X	
28	938.974.2	Rope Guide		X	X	X	X	
29	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16



# Mounting Parts for Gearbox

## Mounting Parts for Gearbox

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.549.0	Circlip		X	X	X	X	A 45 X 1.75 45 X 55 X 1.0 Z=18, T=1 1/4", Bo.=45
2	910.899.0	Shim		X	X	X	X	
3	277.536.0	Sprocket		X	X	X	X	
4	278.418.0	Gearbox Support R/H		X	X	X	X	
5	277.750.0	Cover Plate		2	2	2	2	
6	915.205.0	Flat Key		X	X	X	X	B 14 X 9 X 45 M12 SKM 12 13 X 24 X 2.5 M12 X 50-10.9
7	908.701.0	Hex Nut		X	X	X	X	
8	909.910.0	Detent Edged Washer		X	X	X	X	
9	910.506.0	Washer		X	X	X	X	
10	900.301.0	Hex Head Bolt		X	X	X	X	
11	900.657.0	Hex Head Bolt		2	2	2	2	M12 X 35  M12 X 130  D=150
12	278.417.0	Gearbox Support L/H		X	X	X	X	
13	901.463.0	Hex Head Bolt		X	X	X	X	
14	278.673.0	Carrier Wheel Support		X	X	X	X	
15	277.577.1	Tooth Washer		X	X	X	X	
20	278.167.0 278.169.0	Gearbox with Switching Mechanism Gearbox with Switching Mechanism		X X	X X	X X	X X	540 RPM 1000 RPM

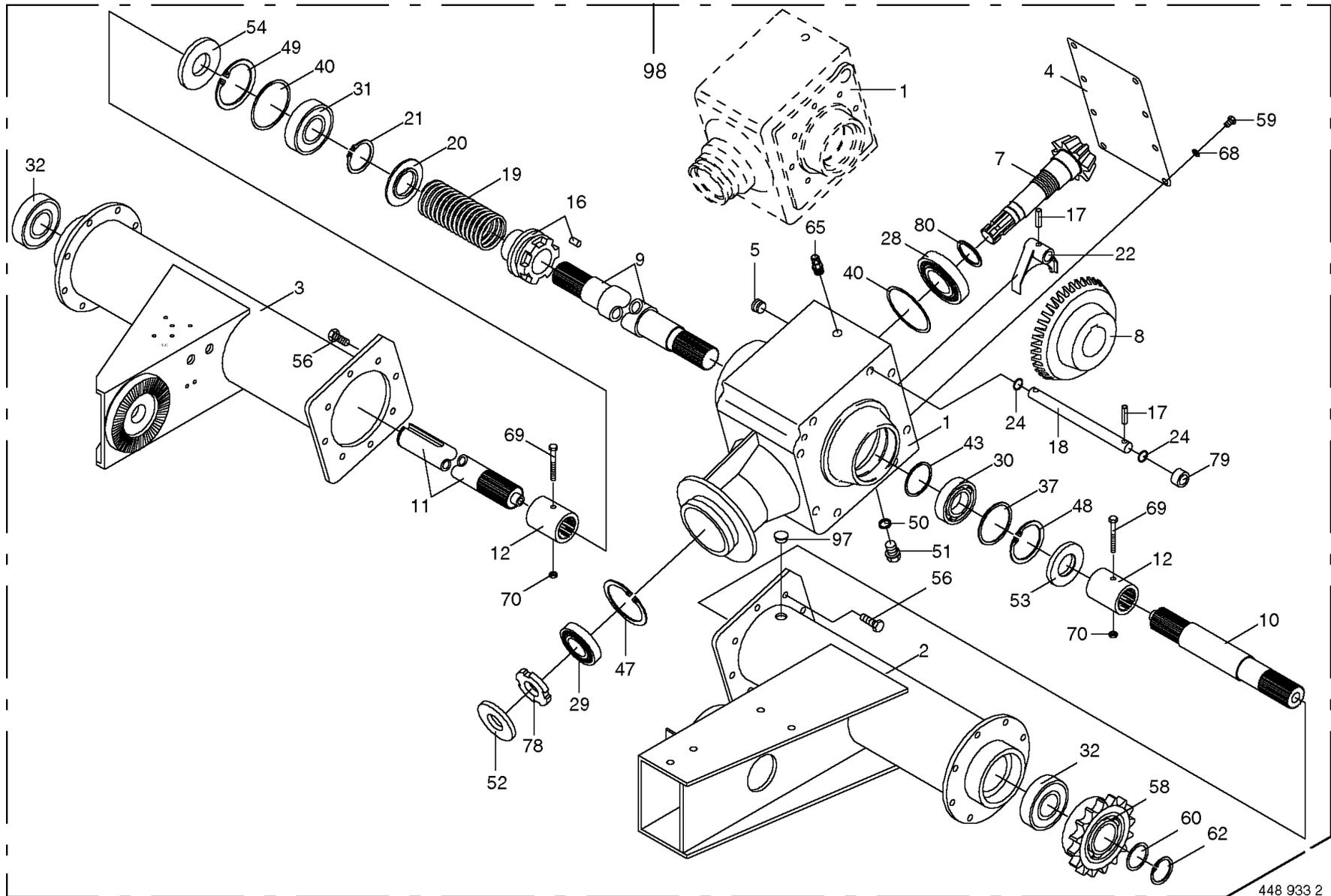


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**Main Gearbox 540 RPM**

## Main Gearbox 540 RPM

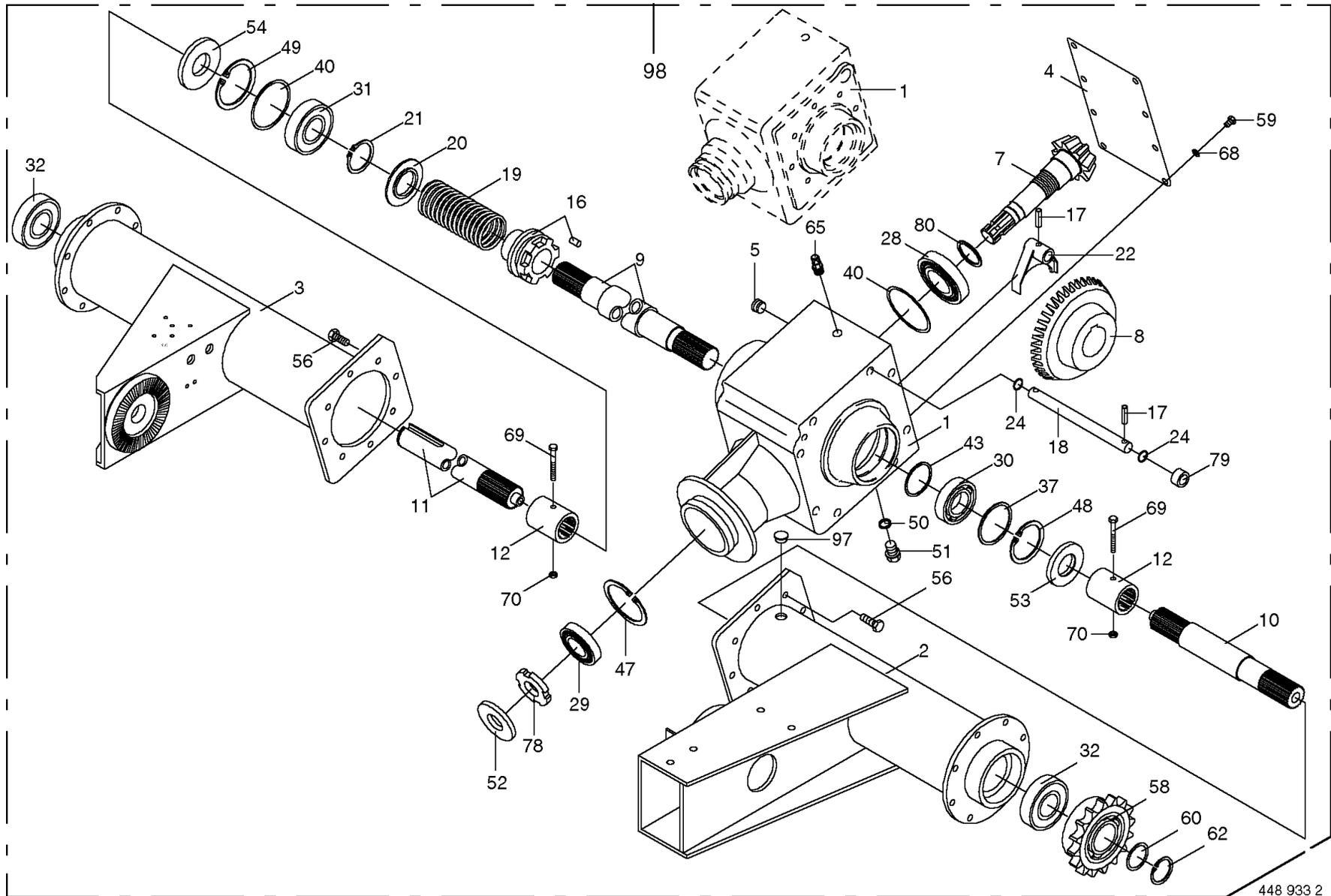
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	955.616.0	Gearbox Housing		X	X	X	X	
2	955.563.0	Gearbox Neck Left		X	X	X	X	
3	955.564.0	Gearbox Neck Right		X	X	X	X	
4	955.565.0	Gearbox Cover		X	X	X	X	
5	906.037.0	Screw Plug		X	X	X	X	M16 X 1.5
7	955.615.0	Pinion Shaft		X	X	X	X	Z=11
8	955.584.0	Bevel Wheel		X	X	X	X	Z=25
9	955.585.0	Gearbox Shaft		X	X	X	X	
10	955.569.0	Drive Wheel L/H		X	X	X	X	
11	955.570.0	Drive Wheel R/H		X	X	X	X	
12	955.571.0	Shaft Protection		X	X	X	X	
16	955.586.0	Adjusting Piece for Gearbox		X	X	X	X	
17	912.530.0	Roll Pin		X	X	X	X	10 X 36
	912.643.0	Roll Pin		X	X	X	X	6 X 36
18	955.588.0	Lever		X	X	X	X	
19	955.589.0	Pressure Spring		X	X	X	X	
20	955.590.0	Washer		X	X	X	X	
21	911.557.0	Circlip		X	X	X	X	A 55 X 2.0
22	955.587.0	Lever		X	X	X	X	
24	937.563.0	O-Ring		X	X	X	X	Or 19.4 X 2.1
28	932.110.0	Tapered Roller Bearing		X	X	X	X	30211 A
29	932.131.0	Tapered Roller Bearing		X	X	X	X	32009
30	932.108.0	Tapered Roller Bearing		X	X	X	X	30209 A
31	930.169.0	Bearing		X	X	X	X	6309
32	930.569.0	Bearing		X	X	X	X	6309 2RS
37	910.854.0	Shim		X	X	X	X	75 X 85 X .5
	910.855.0	Shim		X	X	X	X	75 X 85 X .3
	910.856.0	Shim		X	X	X	X	75 X 85 X .1
40	911.168.0	Shim		X	X	X	X	90 X 100 X 1.0
	911.166.0	Shim		X	X	X	X	90 X 100 X .3
	911.165.0	Shim		X	X	X	X	90 X 100 X .1
43	910.732.0	Washer		X	X	X	X	S 45 X 55 X 3.0
47	911.670.0	Circlip		X	X	X	X	I 75 X 2.5
48	911.676.0	Circlip		X	X	X	X	I 85 X 3.0
49	911.686.0	Circlip		X	X	X	X	I 100 X 3.0
50	937.721.0	Gasket Ring		X	X	X	X	16 X 22 X 1.5
51	906.007.0	Screw Plug		X	X	X	X	M16 X 1.5
52	936.337.0	Radial Seal		X	X	X	X	B2 35 X 72 X 12



**Main Gearbox 540 RPM**

## Main Gearbox 540 RPM

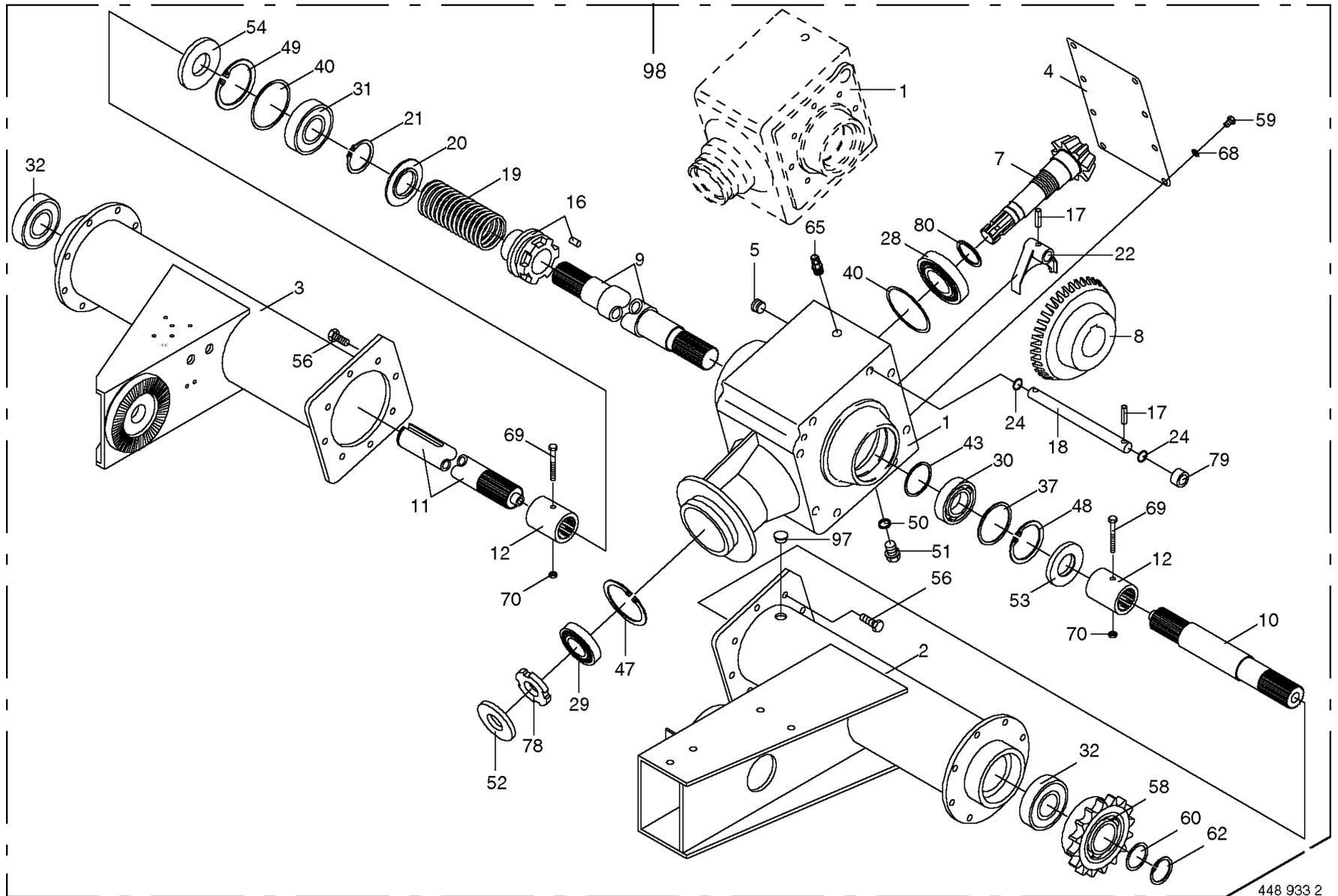
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
53	936.033.0	Radial Seal		X	X	X	X	45 X 85 X 10 AS
54	936.035.0	Radial Seal		X	X	X	X	45 X 100 X 10 AS
56	900.656.0	Hex Head Bolt		X	X	X	X	M12 X 30
58	955.293.0	PTO Shaft Half		X	X	X	X	
59	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16
60	910.898.0	Shim		X	X	X	X	45 X 55 X .5
	910.894.0	Shim		X	X	X	X	45 X 55 X .3
	910.893.0	Shim		X	X	X	X	45 X 55 X .1
62	911.549.0	Circlip		X	X	X	X	A 45 X 1.75
65	919.816.0	Breather		X	X	X	X	M16 X 1.5
68	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
69	901.049.1	Hex Head Bolt		X	X	X	X	M8 X 70
70	908.706.0	Hex Nut		X	X	X	X	M8
78	909.554.0	Nut		X	X	X	X	M45 X 1.5
79	955.595.0	Spacer Bushing		X	X	X	X	
80	910.732.0	Washer		X	X	X	X	45 X 55 X 3.0
97	953.823.0	Plastic Guard		X	X	X	X	
98	278.167.0	Gearbox with Switching Mechanism		X	X	X	X	540 RPM
	926.101.0	Oil		X	X	X	X	1 Liter SAE 90



**Main Gearbox 1000 RPM**

## Main Gearbox 1000 RPM

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	955.619.0	Gearbox Housing		X	X	X	X	
2	955.563.0	Gearbox Neck Left		X	X	X	X	
3	955.564.0	Gearbox Neck Right		X	X	X	X	
4	955.592.0	Gearbox Cover		X	X	X	X	
5	906.037.0	Screw Plug		X	X	X	X	M16 X 1.5
7	955.618.0	Pinion Shaft		X	X	X	X	Z=11
8	955.597.0	Bevel Wheel		X	X	X	X	Z=37
9	955.585.0	Gearbox Shaft		X	X	X	X	
10	955.569.0	Drive Wheel L/H		X	X	X	X	
11	955.570.0	Drive Wheel R/H		X	X	X	X	
12	955.571.0	Shaft Protection		X	X	X	X	
16	955.586.0	Adjusting Piece for Gearbox		X	X	X	X	
17	912.530.0	Roll Pin		X	X	X	X	10 X 36
	912.643.0	Roll Pin		X	X	X	X	6 X 36
18	955.588.0	Lever		X	X	X	X	
19	955.589.0	Pressure Spring		X	X	X	X	
20	955.590.0	Washer		X	X	X	X	
21	911.557.0	Circlip		X	X	X	X	A 55 X 2.0
22	955.613.0	Lever		X	X	X	X	
24	937.563.0	O-Ring		X	X	X	X	Or 19.4 X 2.1
28	932.138.0	Tapered Roller Bearing		X	X	X	X	30309 A
29	932.131.0	Tapered Roller Bearing		X	X	X	X	32009
30	932.108.0	Tapered Roller Bearing		X	X	X	X	30209 A
31	930.169.0	Bearing		X	X	X	X	6309
32	930.569.0	Bearing		X	X	X	X	6309 2RS
37	910.854.0	Shim		X	X	X	X	75 X 85 X .5
	910.855.0	Shim		X	X	X	X	75 X 85 X .3
	910.856.0	Shim		X	X	X	X	75 X 85 X .1
40	911.168.0	Shim		X	X	X	X	90 X 100 X 1.0
	911.166.0	Shim		X	X	X	X	90 X 100 X .3
	911.165.0	Shim		X	X	X	X	90 X 100 X .1
43	910.732.0	Washer		X	X	X	X	S 45 X 55 X 3.0
47	911.670.0	Circlip		X	X	X	X	I 75 X 2.5
48	911.676.0	Circlip		X	X	X	X	I 85 X 3.0
49	911.686.0	Circlip		X	X	X	X	I 100 X 3.0
50	937.721.0	Gasket Ring		X	X	X	X	16 X 22 X 1.5
51	906.007.0	Screw Plug		X	X	X	X	M16 X 1.5
52	936.014.0	Radial Seal		X	X	X	X	B2 35 X 72 X 10

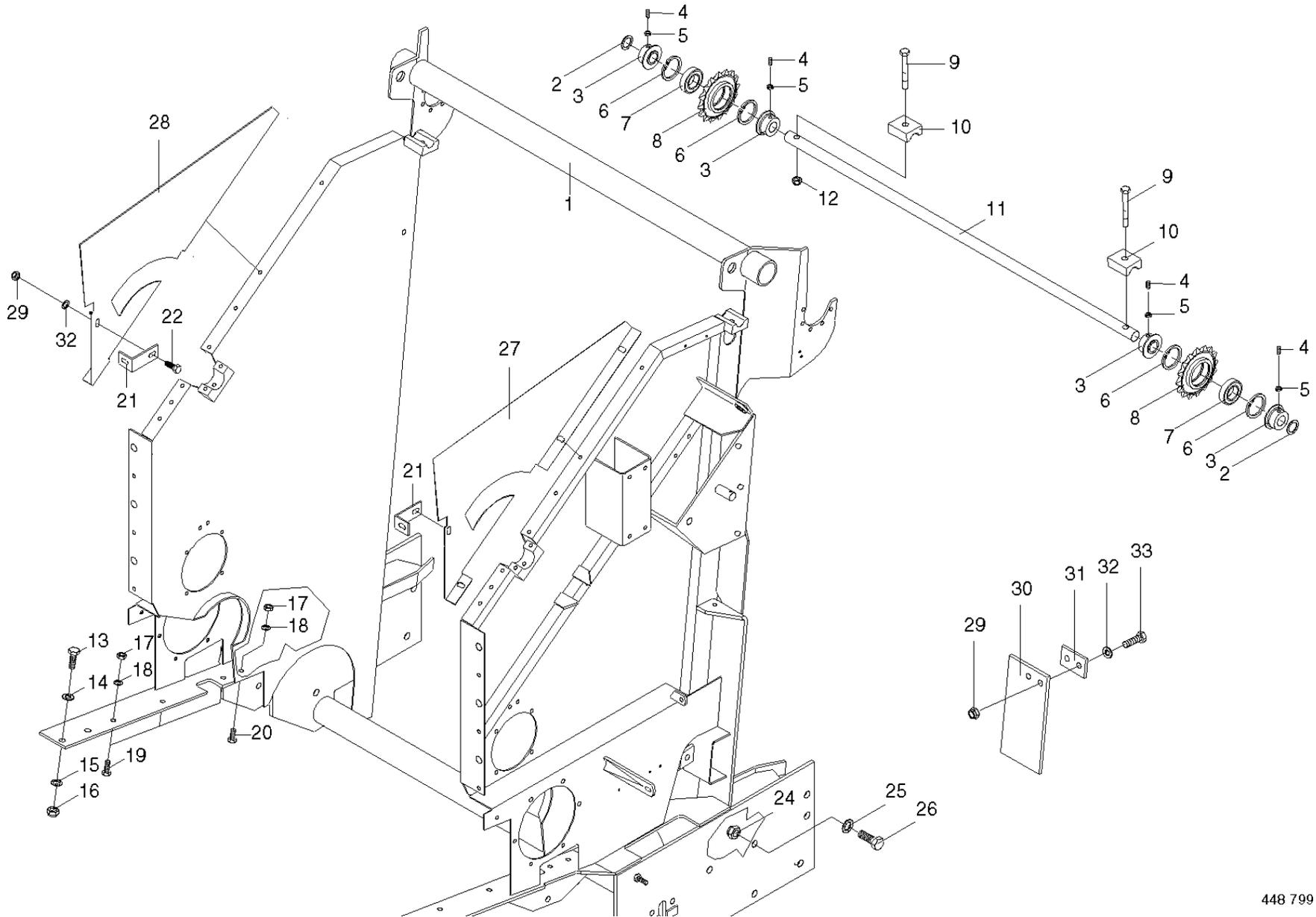


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**Main Gearbox 1000 RPM**

## Main Gearbox 1000 RPM

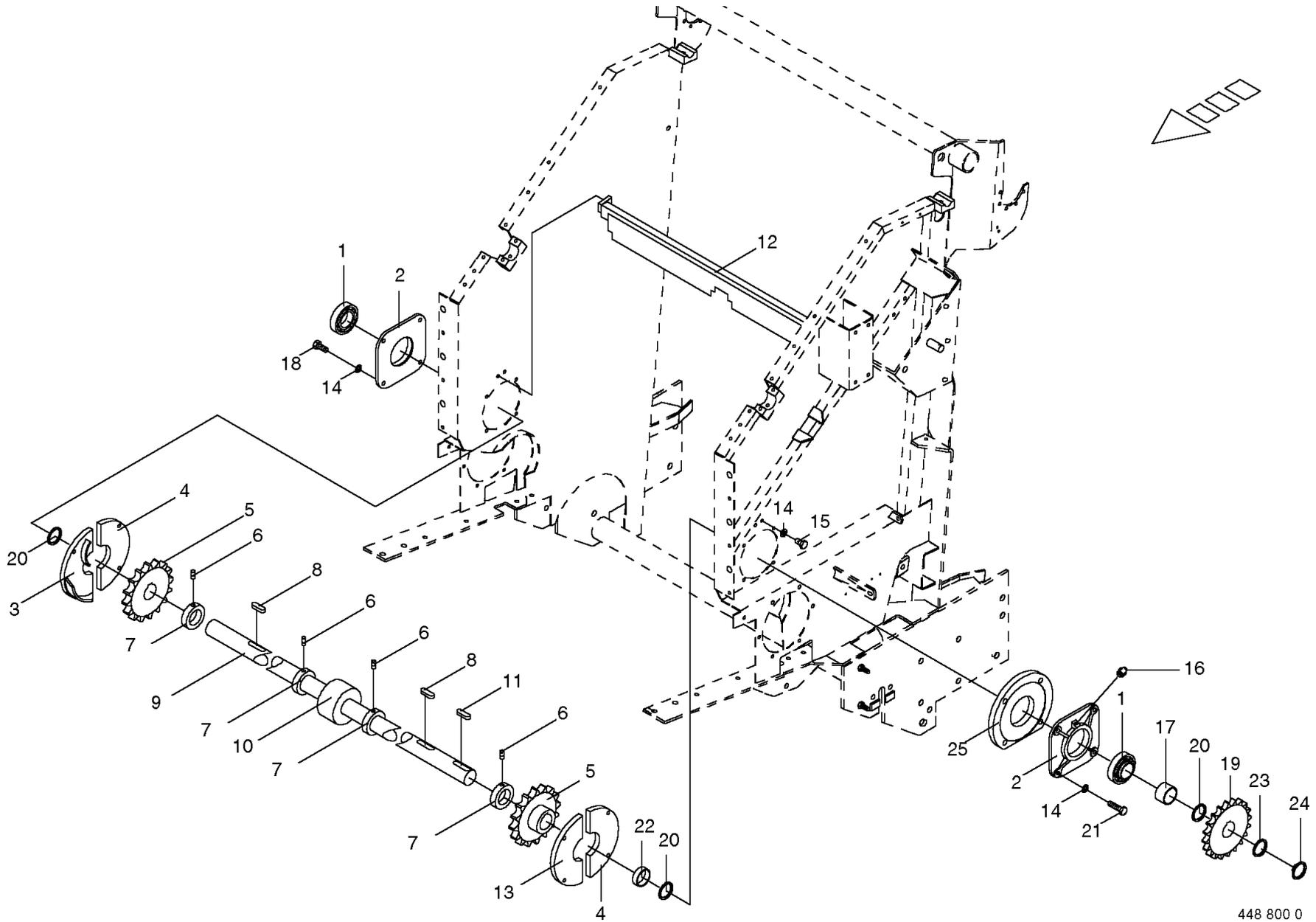
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
53	936.033.0	Radial Seal		X	X	X	X	45 X 85 X 10 AS
54	936.035.0	Radial Seal		X	X	X	X	45 X 100 X 10 AS
56	900.656.0	Hex Head Bolt		X	X	X	X	M12 X 30
58	955.293.0	PTO Shaft Half		X	X	X	X	
59	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16
60	910.898.0	Shim		X	X	X	X	45 X 55 X .5
	910.894.0	Shim		X	X	X	X	45 X 55 X .3
	910.893.0	Shim		X	X	X	X	45 X 55 X .1
62	911.549.0	Circlip		X	X	X	X	A 45 X 1.75
65	919.816.0	Breather		X	X	X	X	M16 X 1.5
68	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
69	901.049.1	Hex Head Bolt		X	X	X	X	M8 X 70
70	908.706.0	Hex Nut		X	X	X	X	M8
78	909.554.0	Nut		X	X	X	X	M45 X 1.5
79	955.595.0	Spacer Bushing		X	X	X	X	
80	910.732.0	Washer		X	X	X	X	45 X 55 X 3.0
97	953.823.0	Plastic Guard		X	X	X	X	
98	278.169.0	Gearbox with Switching Mechanism		X	X	X	X	1000 RPM
	926.101.0	Oil		X	X	X	X	1 Liter SAE 90



**Central Housing with Connecting Axle**

## Central Housing with Connecting Axle

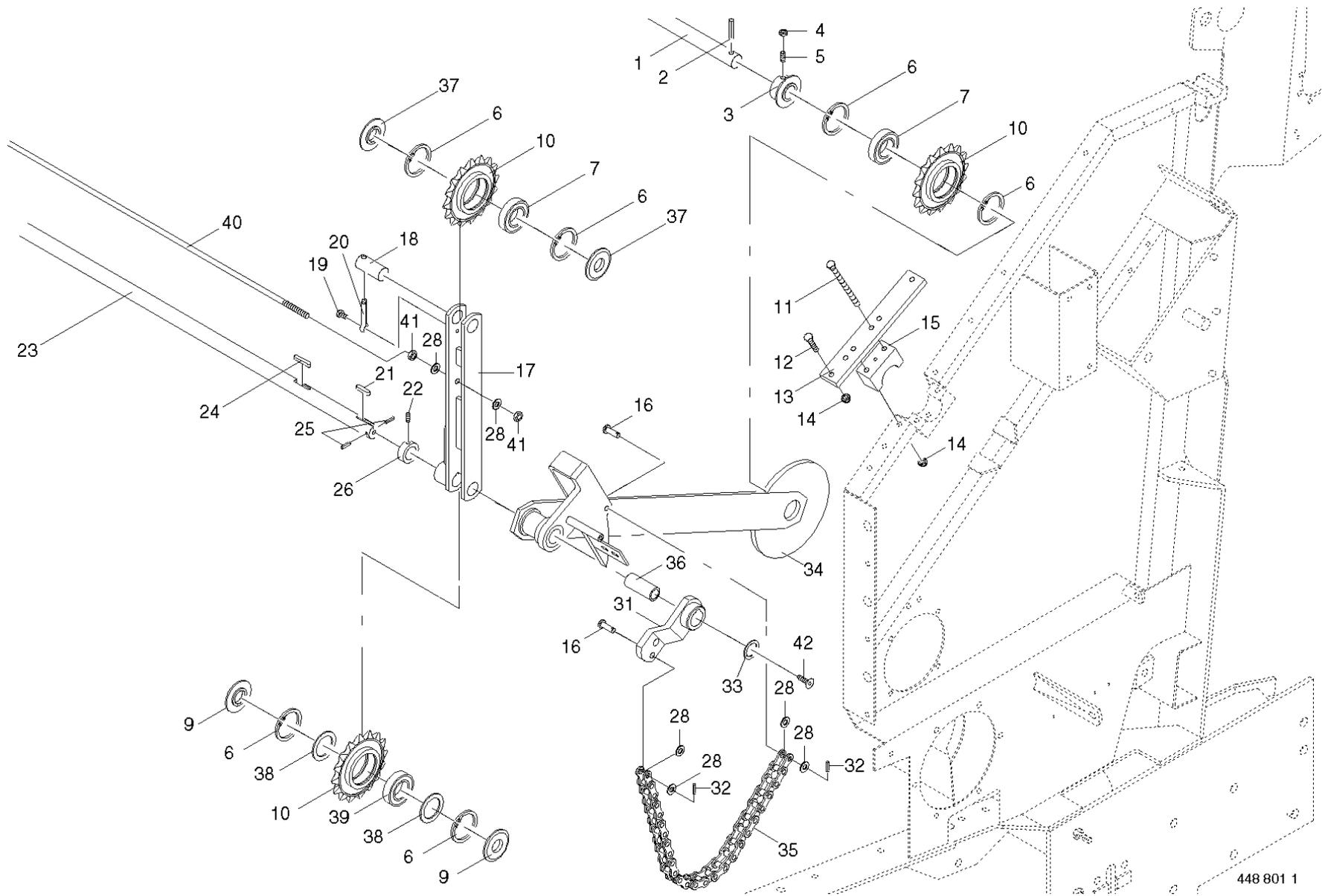
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	277.835.0	Frame Center		X		X		
	277.836.0	Frame Center			X		X	
2	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
3	276.268.0	Cover		X	X	X	X	
4	905.932.0	Set Screw		X	X	X	X	M10 X 10
5	908.500.0	Hex Nut		X	X	X	X	M10
6	911.668.0	Circlip		X	X	X	X	172 X 2.5
7	930.566.0	Bearing		X	X	X	X	6306 2RS
8	278.332.0	Guide Wheel		X	X	X	X	Z=16, T=1 1/4"
9	901.140.1	Hex Head Bolt		X	X	X	X	M16 X 90-10.9
10	276.528.0	Holder		X	X	X	X	Includes Both Halves
11	276.556.0	Shaft		X	X	X	X	Rd. 30 X 1340
12	908.719.0	Hex Nut		X	X	X	X	M16
13	900.677.0	Hex Head Bolt		X	X	X	X	M16 X 50
14	910.303.0	Washer		X	X	X	X	17 X 30 X 3
15	909.912.0	Detent Edged Washer		X	X	X	X	SKM 16
16	908.716.1	Hex Nut		X	X	X	X	NM16
17	908.215.0	Hex Nut		X	X	X	X	M12
18	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
19	900.275.0	Hex Head Bolt		X	X	X	X	M12 X 45-10.9
20	900.656.0	Hex Head Bolt		X	X	X	X	M12 X 30
21	279.165.0	Angle		X	X	X	X	
22	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
24	908.225.0	Hex Nut		8	8	8	8	M20
25	909.913.0	Detent Edged Washer		8	8	8	8	SKM 20
26	900.688.0	Hex Head Bolt		6	6	6	6	M20 X 50
	900.380.0	Hex Head Bolt		2	2	2	2	M20 X 60
27	278.394.0	Guard L/H		X		X		
	278.396.0	Guard L/H			X		X	
28	278.395.0	Guard R/H		X		X		
	278.397.0	Guard R/H			X		X	
29	908.758.0	Hex Nut		X	X	X	X	M10
30	278.818.0	Rubber Limit Stop		X	X	X	X	
31	277.587.0	Plate		X	X	X	X	
32	910.414.0	Washer		X	X	X	X	A 10.5
33	900.638.0	Hex Head Bolt		X	X	X	X	M10 X 35



**Front Baling Floor Drive Shaft**

## Front Baling Floor Drive Shaft

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	934.626.0	Bearing		X	X	X	X	B=45  Z=14, T=1 1/4"
2	278.651.0	Bearing Housing		X	X	X	X	
3	276.789.0	Scraper R/H		X	X	X	X	
4	276.274.1	Disc		X	X	X	X	
5	276.748.0	Sprocket		X	X	X	X	
6	905.933.0	Set Screw		X	X	X	X	M10 X 12
7	911.324.0	Fixing Ring		X	X	X	X	A 45 - Includes Item 6
8	915.205.0	Flat Key		X	X	X	X	B 14 X 9 X 45
9	278.344.0	Baling Floor Drive Shaft		X	X	X	X	Rd. 45 X 1407
10	276.759.0	Roller		X	X	X	X	
11	915.203.0	Flat Key		X	X	X	X	A 14 X 9 X 40
12	276.782.0	Scraper Bar		X	X	X	X	
13	276.788.0	Scraper L/H		X	X	X	X	
14	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
15	900.634.0	Hex Head Bolt		X	X	X	X	M10 X 20
16	919.105.0	Grease Fitting		X	X	X	X	AM 8 X 1
17	278.785.0	Distance Tube		X	X	X	X	31.5 Long
18	900.263.0	Hex Head Bolt		X	X	X	X	M10 X 30-10.9
19	276.102.0	Sprocket		X	X	X	X	Z=16, T=1 1/4"
20	910.899.0	Shim		X	X	X	X	45 X 55 X 1.0
	910.898.0	Shim		X	X	X	X	45 X 55 X .5
21	901.061.2	Hex Head Bolt		X	X	X	X	M10 X 45-10.9
22	278.323.0	Distance Tube		X	X	X	X	16 Long
23	910.732.0	Washer		X	X	X	X	45 X 55 X 3.0
24	911.549.0	Circlip		X	X	X	X	A 45 X 1.75
25	278.786.0	Spacer		X	X	X	X	

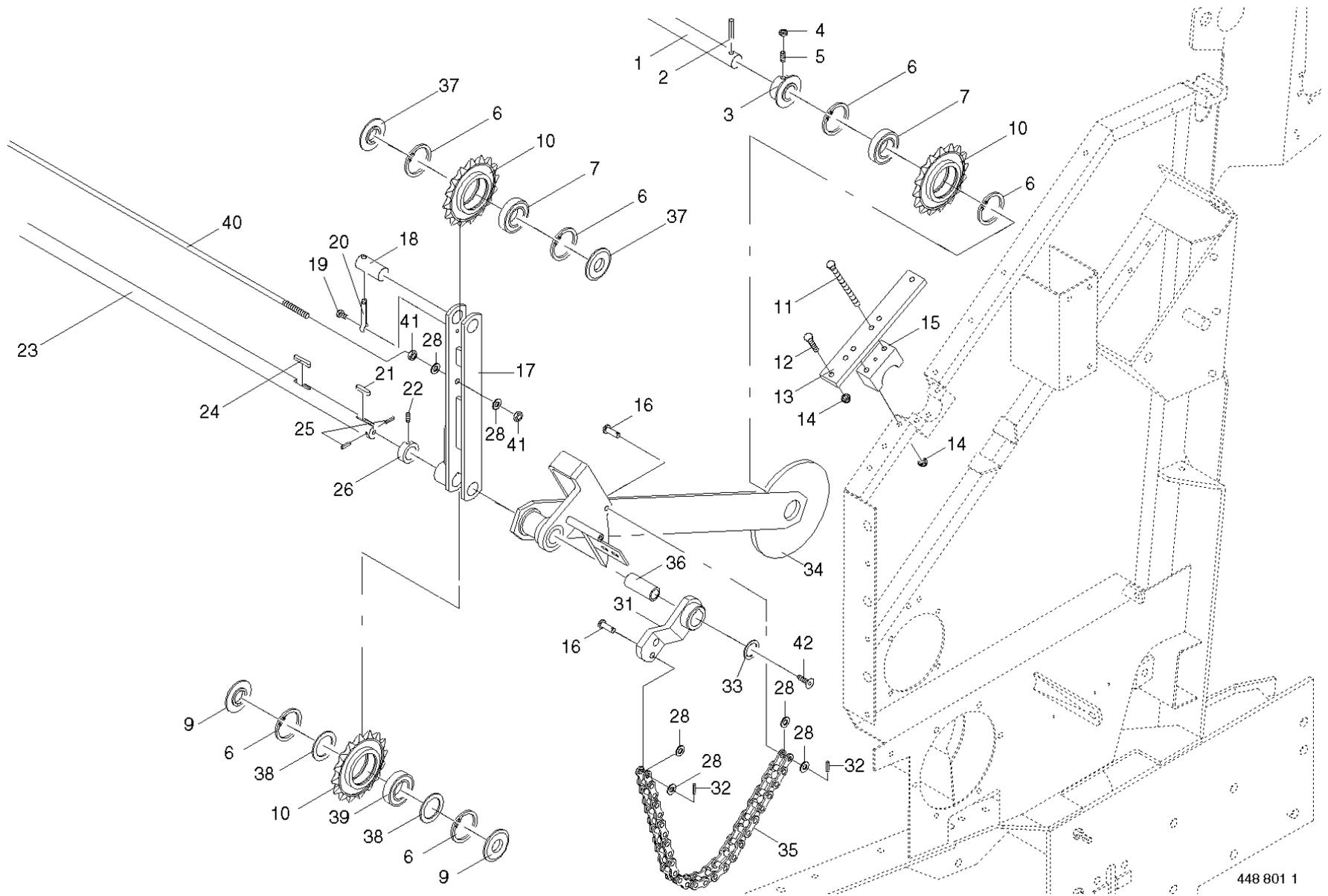


448 801 1

# Front Tensioner - Serial Number 456621 & Prior

## Front Tensioner - Serial Number 456621 & Prior

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	276.126.0	Shaft		X	X	X	X	Rd. 30 X 1194
2	912.716.1	Roll Pin		X	X	X	X	10 X 50
	912.646.0	Roll Pin		X	X	X	X	6 X 50
3	276.268.0	Cover		X	X	X	X	
4	908.500.0	Hex Nut		X	X	X	X	M10
5	905.937.0	Set Screw		X	X	X	X	M10 X 20
6	911.668.0	Circlip		X	X	X	X	172 X 2.5
7	930.566.0	Bearing		X	X	X	X	6306 2RS
9	276.725.0	Cover		X	X	X	X	Rd. 75 X 9
10	278.332.0	Guide Wheel		X	X	X	X	Z=16, T=1 1/4"
11	901.445.0	Hex Head Bolt		X	X	X	X	M10 X 120
12	900.637.0	Hex Head Bolt		X	X	X	X	M10 X 30
13	276.033.0	Strap		X	X	X	X	
14	908.758.0	Hex Nut		X	X	X	X	M10
15	276.029.0	Slide Piece		X	X	X	X	
16	953.630.0	Bolt		X	X	X	X	12 X 40/34
17	278.316.0	Tension Arm		X	X	X	X	
18	276.127.0	Pin		X	X	X	X	Rd. 30 X 66
19	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16
20	912.145.1	Cotter Pin		X	X	X	X	10 X 50
21	915.104.1	Flat Key		X	X	X	X	B 10 X 8 X 28
22	905.922.0	Set Screw		X	X	X	X	M8 X 10
23	277.192.0	Shaft		X	X	X	X	Rd. 35 X 1454
24	915.124.1	Flat Key		X	X	X	X	A 10 X 8 X 45
25	912.638.1	Roll Pin		X	X	X	X	6 X 24
26	911.320.0	Fixing Ring		X	X	X	X	A 35 - Includes Item 22
28	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
31	278.327.0	Tension Lever L/H		X	X	X	X	
	278.328.0	Tension Lever R/H		X	X	X	X	
32	912.584.0	Roll Pin		X	X	X	X	4 X 30
33	911.136.1	Shim		X	X	X	X	35 X 45 X 2.0
34	278.350.0	Tension Arm L/H		X	X	X	X	Includes Item 36
	278.351.0	Tension Arm R/H		X	X	X	X	Includes Item 36
35	920.613.0	Roller Chain		X	X	X	X	1 1/4" X 38 Ro.
36	934.906.0	Bushing		X	X	X	X	BB 3526 DU
37	276.223.0	Cover		X	X	X	X	Rd. 75 X 8
38	910.914.0	Shim		X	X	X	X	56 X 72 X 1.0
39	930.537.0	Bearing		X	X	X	X	6207 2RS

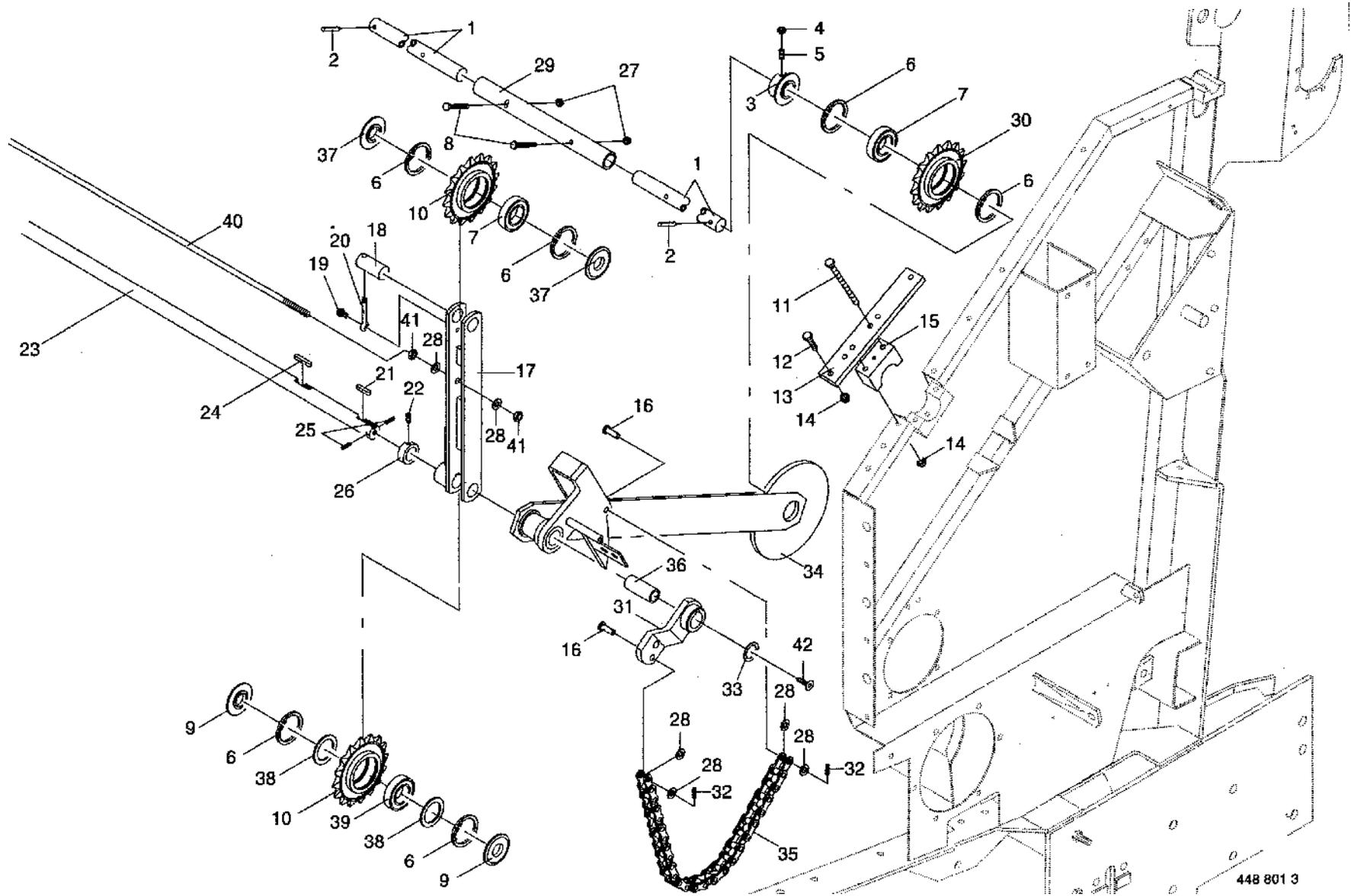


448 801 1

# Front Tensioner - Serial Number 456621 & Prior

## Front Tensioner - Serial Number 456621 & Prior

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
40	277.197.0	Threaded Rod		X	X	X	X	Rd. 12 X 1112
41	908.701.0	Hex Nut		X	X	X	X	M12
42	903.105.1	Allen Screw		X	X	X	X	M10 X 20

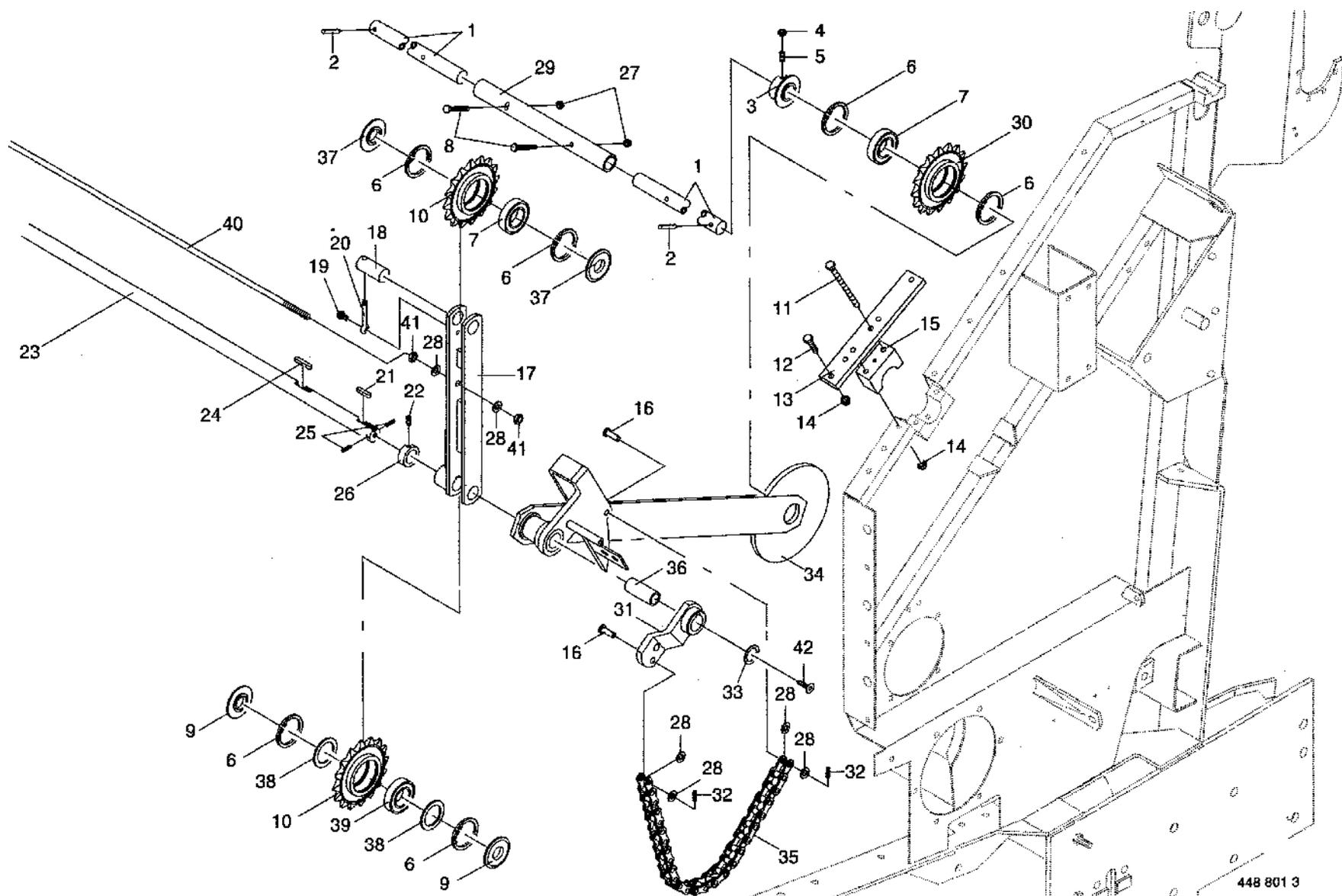


448 801 3

**Front Tensioner - Serial Number 456622 & Later**

## Front Tensioner - Serial Number 456622 & Later

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	279.304.0	Shaft Front		X	X	X	X	Rd. 30 X 596
2	912.716.1	Roll Pin		X	X	X	X	10 X 50
	912.646.0	Roll Pin		X	X	X	X	6 X 50
3	276.268.0	Cover		X	X	X	X	
4	908.500.0	Hex Nut		X	X	X	X	M10
5	905.937.0	Set Screw		X	X	X	X	M10 X 20
6	911.668.0	Circlip		X	X	X	X	172 X 2.5
7	930.566.0	Bearing		X	X	X	X	6306 2RS
8	901.423.0	Hex Head Bolt		X	X	X	X	M8 X 50
9	276.725.0	Cover		X	X	X	X	Rd. 75 X 9
10	278.332.0	Guide Wheel		X	X	X	X	Z=16, T=1 1/4"
11	901.445.0	Hex Head Bolt		X	X	X	X	M10 X 120
12	900.637.0	Hex Head Bolt		X	X	X	X	M10 X 30
13	276.033.0	Strap		X	X	X	X	
14	908.758.0	Hex Nut		X	X	X	X	M10
15	279.391.0	Slide Piece		X	X	X	X	
16	953.630.0	Bolt		X	X	X	X	12 X 40/34
17	278.316.0	Tension Arm		X	X	X	X	
18	276.127.0	Pin		X	X	X	X	Rd. 30 X 66
19	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16
20	912.145.1	Cotter Pin		X	X	X	X	10 X 50
21	915.104.1	Flat Key		X	X	X	X	B 10 X 8 X 28
22	905.922.0	Set Screw		X	X	X	X	M8 X 10
23	277.192.0	Shaft		X	X	X	X	Rd. 35 X 1454
24	915.124.1	Flat Key		X	X	X	X	A 10 X 8 X 45
25	912.638.1	Roll Pin		X	X	X	X	6 X 24
26	911.320.0	Fixing Ring		X	X	X	X	A 35 - Includes Item 22
27	908.706.0	Hex Nut		X	X	X	X	M8
28	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
29	279.302.0	Tube		X	X	X	X	Ro. 38 X 350
30	278.332.0	Guide Wheel	456622-478501	X	X	X	X	Z=16, T=1 1/4"
	276.117.0	Guide Wheel	478502-	X	X	X	X	Z=15, T=1 1/4"
31	278.327.0	Tension Lever L/H		X	X	X	X	
	278.328.0	Tension Lever R/H		X	X	X	X	
32	912.584.0	Roll Pin		X	X	X	X	4 X 30
33	911.136.1	Shim		X	X	X	X	35 X 45 X 2.0
34	278.350.0	Tension Arm L/H		X	X	X	X	Includes Item 36
	278.351.0	Tension Arm R/H		X	X	X	X	Includes Item 36

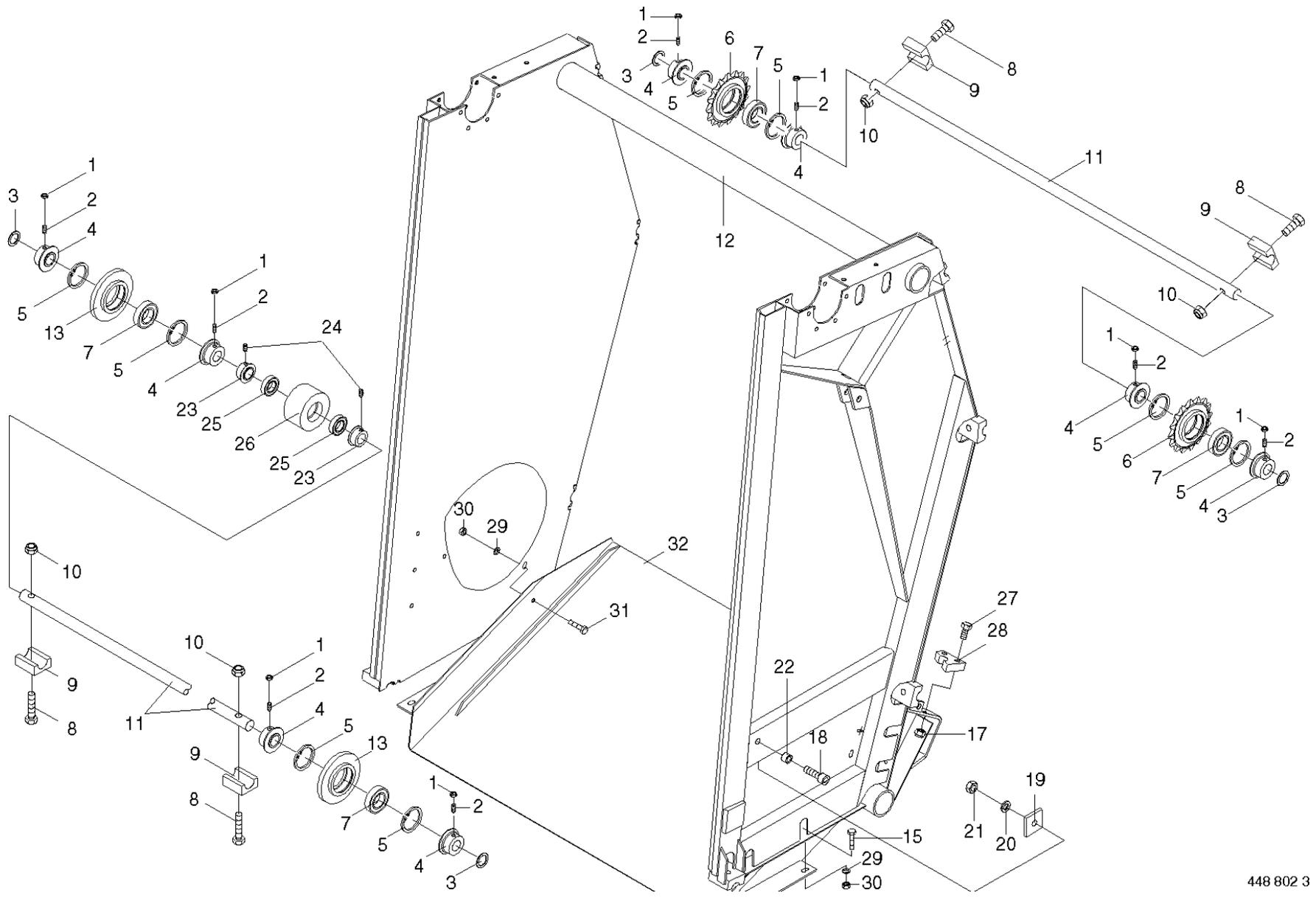


448 801 3

**Front Tensioner - Serial Number 456622 & Later**

## Front Tensioner - Serial Number 45622 & Later

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
35	920.613.0	Roller Chain		X	X	X	X	1 1/4" X 38 Ro.
36	934.906.0	Bushing		X	X	X	X	BB 3526 DU
37	276.223.0	Cover		X	X	X	X	Rd. 75 X 8
38	910.914.0	Shim		X	X	X	X	56 X 72 X 1.0
39	930.537.0	Bearing		X	X	X	X	6207 2RS
40	277.197.0	Threaded Rod		X	X	X	X	Rd. 12 X 1112
41	908.701.0	Hex Nut		X	X	X	X	M12
42	903.105.1	Allen Screw		X	X	X	X	M10 X 20

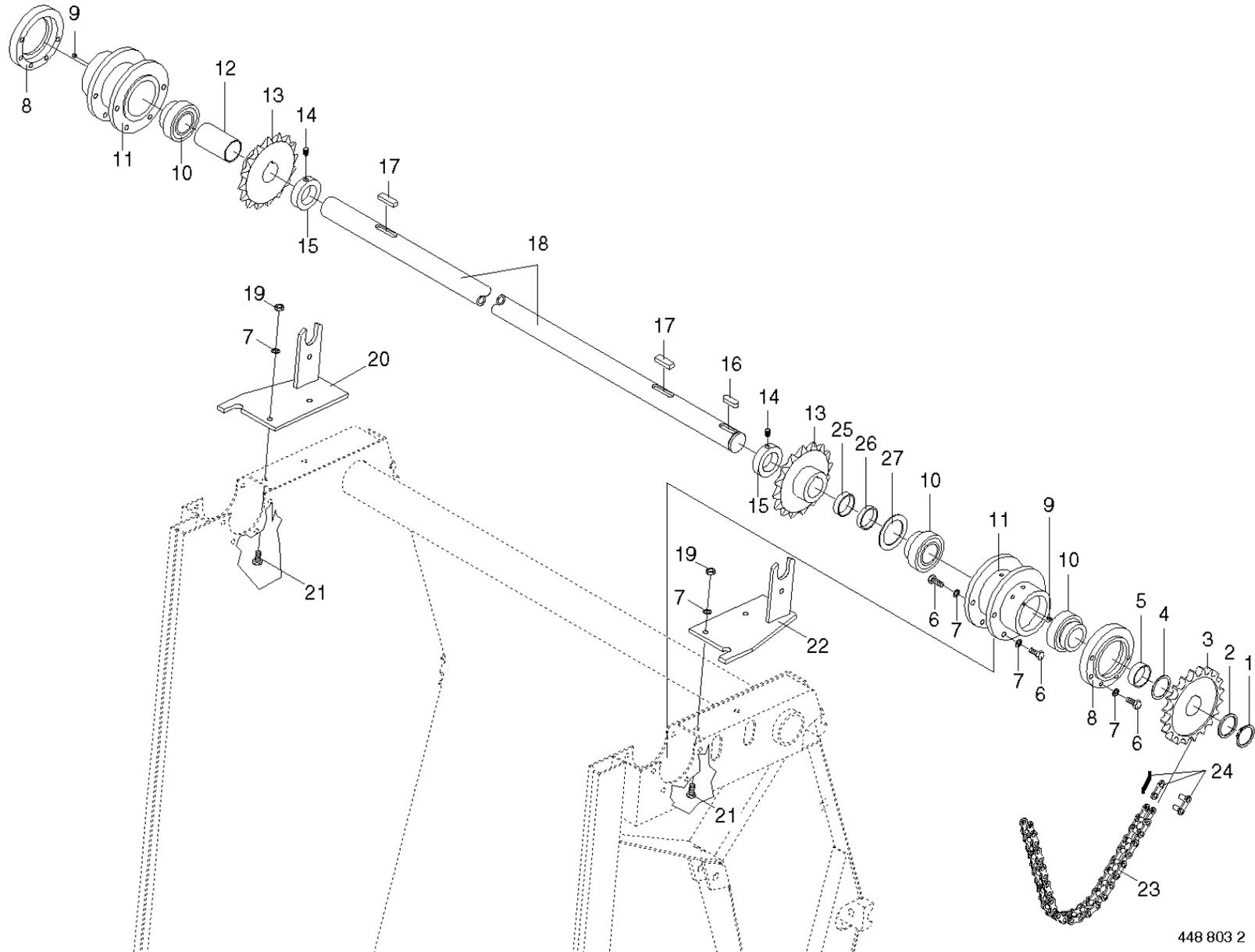


448 802 3

**Rear Housing with Connecting Axle**

## Rear Housing with Connecting Axle

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.500.0	Hex Nut		X	X	X	X	M10
2	905.937.0	Set Screw		X	X	X	X	M10 X 20
3	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
4	276.268.0	Cover		X	X	X	X	
5	911.668.0	Circlip		X	X	X	X	172 X 2.5
6	278.332.0	Guide Wheel		X	X	X	X	Z=16, T=1 1/4"
7	930.566.0	Bearing		X	X	X	X	6306 2RS
8	901.140.1	Hex Head Bolt		X	X	X	X	M16 X 90-10.9
9	276.528.0	Holder		X	X	X	X	
10	908.719.0	Hex Nut		X	X	X	X	M16
11	276.556.0	Shaft		X	X	X	X	Rd. 30 X 1340
12	279.171.0	Rear Frame		X		X		
	278.214.0	Rear Frame			X		X	
13	276.116.0	Guide Wheel		X	X	X	X	Rd. 155 X 32
15	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
17	908.758.0	Hex Nut		X	X	X	X	M10
18	903.212.1	Allen Screw		X	X	X	X	M16 X 50
19	276.370.0	Strap		X	X	X	X	
20	910.014.0	Lockwasher		X	X	X	X	B 16
21	908.220.0	Hex Nut		X	X	X	X	M16
22	276.822.0	Bushing		X	X	X	X	Rd. 25 X 16
23	275.739.2	Ring		X	X	X	X	
24	905.922.0	Set Screw		X	X	X	X	M8 X 10
25	930.506.0	Bearing		X	X	X	X	6006 2RS
26	276.558.0	Roller		X	X	X	X	
27	900.284.0	Hex Head Bolt		X	X	X	X	M10 X 50
28	277.168.0	Guide Piece		X	X	X	X	
29	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
30	908.212.0	Hex Nut		X	X	X	X	M10
31	900.280.0	Hex Head Bolt		X	X	X	X	M10 X 30
32	278.379.0	Conveyor Plate		X		X		
	277.735.0	Conveyor Plate			X		X	

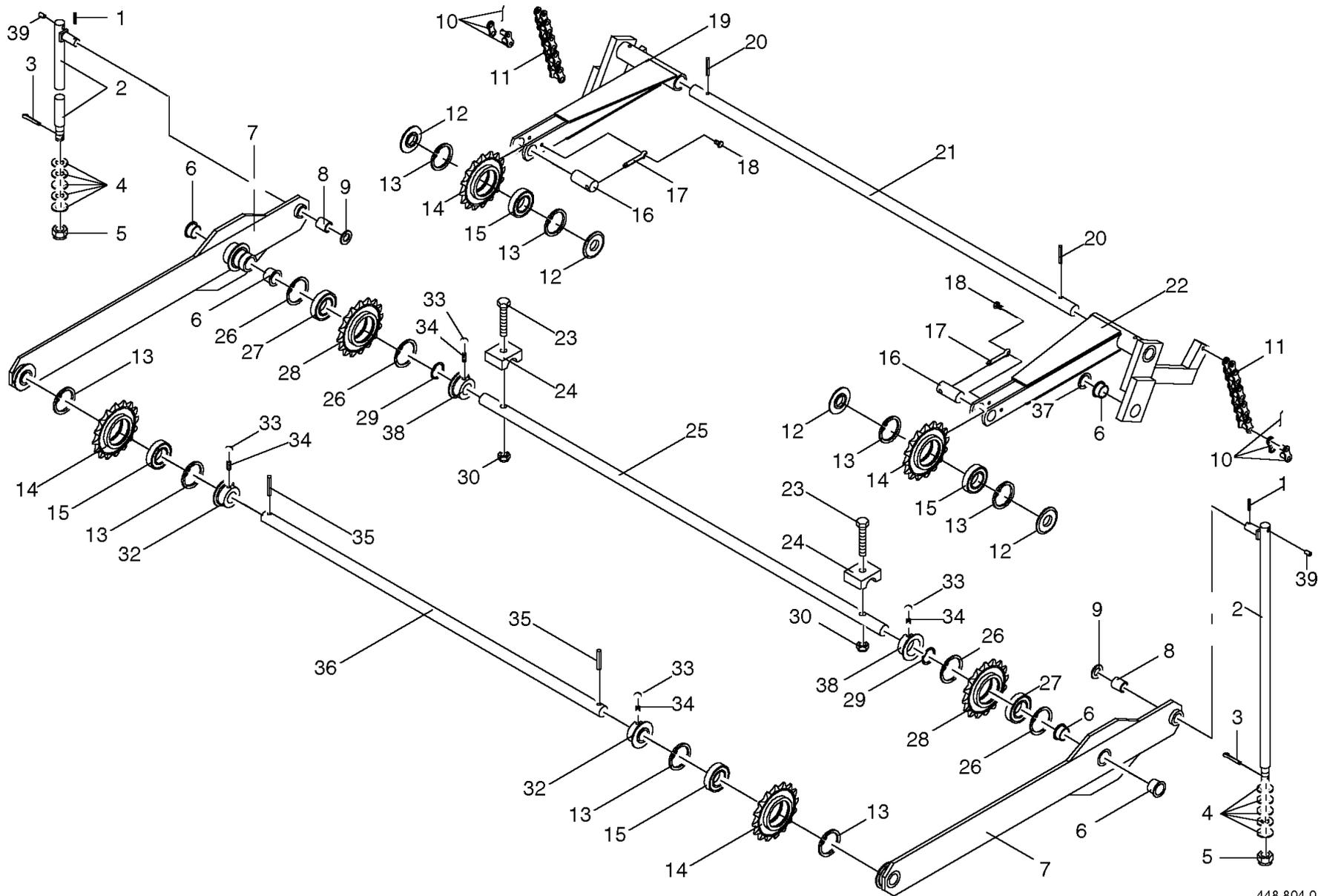


448 803 2

# Rear Chain Elevator

## Rear Chain Elevator

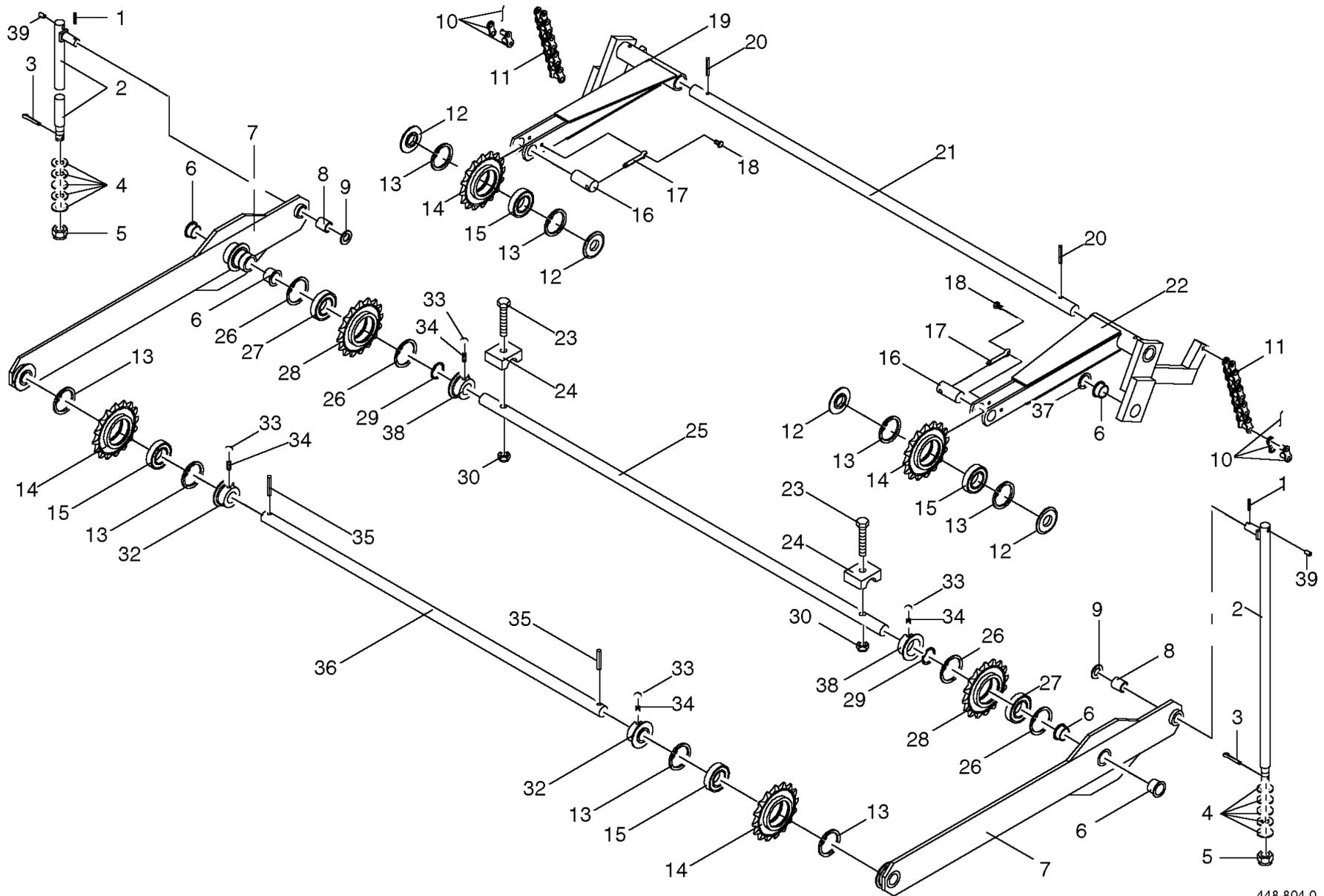
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.549.0	Circlip		X	X	X	X	A 45 X 1.75
2	910.732.0	Washer		X	X	X	X	45 X 55 X 3.0
3	279.179.0	Sprocket		X	X	X	X	Z=20, T=1"
4	910.898.0	Shim		X	X	X	X	45 X 55 X .5
	910.899.0	Shim		X	X	X	X	45 X 55 X 1.0
5	278.323.0	Distance Tube		X	X	X	X	16mm Long
6	900.817.1	Hex Head Bolt		X	X	X	X	M10 X 25
7	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
8	279.126.0	Hinge		X	X	X	X	
9	925.022.0	Plastic Guard		X	X	X	X	
10	934.626.0	Bearing		X	X	X	X	
11	279.128.0	Bearing Housing		X	X	X	X	
12	278.300.0	Distance Tube		X	X	X	X	89mm Long
13	276.102.0	Sprocket		X	X	X	X	Z=16, T=1 1/4"
14	905.933.0	Set Screw		X	X	X	X	M10 X 12
15	911.324.0	Fixing Ring		X	X	X	X	A 45 - Includes Item 14
16	915.203.0	Flat Key		X	X	X	X	A 14 X 9 X 40
17	915.205.0	Flat Key		X	X	X	X	B 14 X 9 X 45
18	278.315.0	Baling Floor Drive Shaft		X	X	X	X	Rd. 45 X 1550
19	908.212.0	Hex Nut		X	X	X	X	M10
20	278.782.0	Hood Support R/H		X		X		
	278.774.0	Hood Support R/H			X		X	
21	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
22	278.781.0	Hood Support L/H		X		X		
	278.773.0	Hood Support L/H			X		X	
23	920.515.0	Roller Chain		X		X		1" X 156 Ro.
	920.516.0	Roller Chain			X		X	1" X 172 Ro.
24	921.985.0	Chain Lock		X	X	X	X	1"
25	514.105.1	Spacer Bushing		X	X	X	X	Ro. 51 X 2.6 X 12.5
26	277.093.0	Distance Tube		X	X	X	X	Ro. 51 X 2.6 X 10.5
27	279.026.0	Ring		X	X	X	X	



Rear Tensioner

## Rear Tensioner

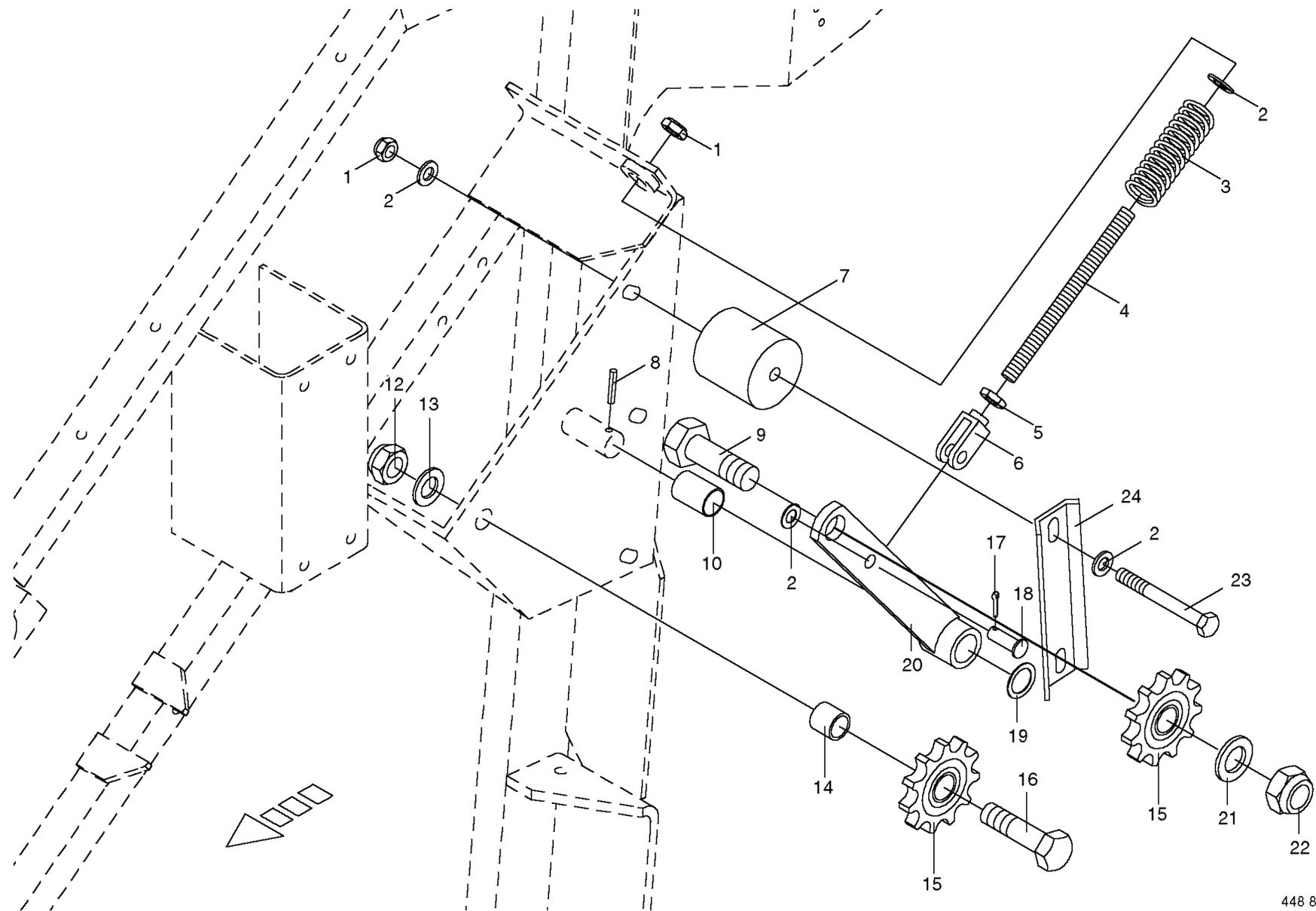
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	912.641.0	Roll Pin		X	X	X	X	6 X 30
2	278.294.0	Drawbar		X	X	X	X	Includes Item 39
3	912.069.1	Cotter Pin		X	X	X	X	4 X 40
4	909.000.0	Cup Spring		X	X	X	X	40 X 20.4 X 2.5
5	908.819.1	Castle Nut		X	X	X	X	M20
6	934.909.0	Bushing		X	X	X	X	BB 3026 DU
7	276.302.0	Tension Arm Rear		X		X		Includes Items 6 & 8
	278.345.0	Tension Arm Rear L/H			X		X	Includes Items 6 & 8
	278.346.0	Tension Arm Rear R/H			X		X	Includes Items 6 & 8
8	934.910.0	Bearing Bushing		X	X	X	X	2030 DU
9	910.512.2	Washer		X	X	X	X	B 21
10	921.986.0	Chain Lock		X	X	X	X	1 1/4"
	921.996.0	Offset Link		X	X	X	X	1 1/4"
11	920.608.0	Roller Chain		X		X		1 1/4" X 6 Ro.
	920.611.0	Roller Chain			X		X	1 1/4" X 8 Ro.
12	276.223.0	Cover		X	X	X	X	Rd. 75 X 8
13	911.668.0	Circlip		X	X	X	X	172 X 2.5
14	278.332.0	Guide Wheel		X	X	X	X	Z=16, T=1 1/4"
15	930.566.0	Bearing		X	X	X	X	6306 2RS
16	276.127.0	Pin		X	X	X	X	Rd. 30 X 66
17	912.145.1	Cotter Pin		X	X	X	X	10 X 50
18	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16
19	277.170.0	Tension Arm Rear R/H		X		X		Includes Item 6
	278.335.0	Tension Arm Rear R/H			X		X	Includes Item 6
20	912.672.0	Roll Pin		X	X	X	X	8 X 50
	912.618.0	Roll Pin		X	X	X	X	5 X 50
21	276.145.0	Shaft		X	X	X	X	Rd. 30 X 1348
22	277.171.0	Tension Arm Rear L/H		X		X		Includes Item 6
	278.334.0	Tension Arm Rear L/H			X		X	Includes Item 6
23	901.140.1	Hex Head Bolt		X	X	X	X	M16 X 90-10.9
24	276.528.0	Holder		X	X	X	X	
25	276.557.0	Shaft		X	X	X	X	Rd. 30 X 1418
26	911.670.0	Circlip		X	X	X	X	175 X 2.5
27	930.150.0	Bearing		X	X	X	X	6009 2RS
28	278.331.0	Guide Wheel		X	X	X	X	Z=16, T=1 1/4"
29	911.549.0	Circlip		X	X	X	X	A 45 X 1.75
30	908.716.1	Hex Nut		X	X	X	X	NM16
32	276.268.0	Cover		X	X	X	X	



**Rear Tensioner**

## Rear Tensioner

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
33	908.500.0	Hex Nut		X	X	X	X	M10
34	905.937.0	Set Screw		X	X	X	X	M10 X 20
35	912.716.0	Roll Pin		X	X	X	X	10 X 55
	912.646.1	Roll Pin		X	X	X	X	6 X 55
36	276.126.0	Shaft		X	X	X	X	Rd. 30 X 1194
37	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
38	277.091.0	Cover		X	X	X	X	Rd. 74.5 X 37
39	921.961.0	Bushing		X	X	X	X	

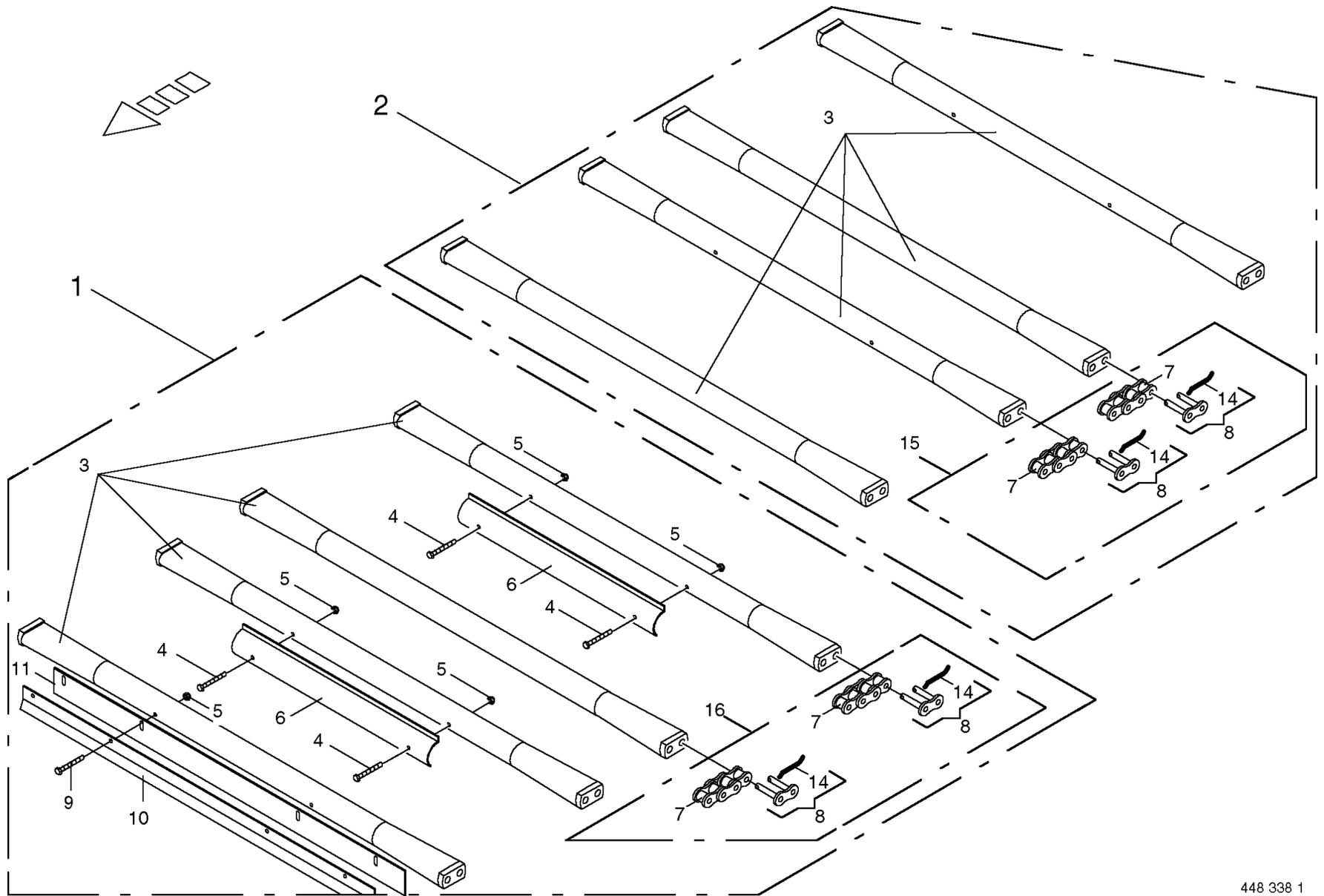


448 810 0

**Chain Tensioner - Rear Baling Drive**

## Chain Tensioner - Rear Baling Drive

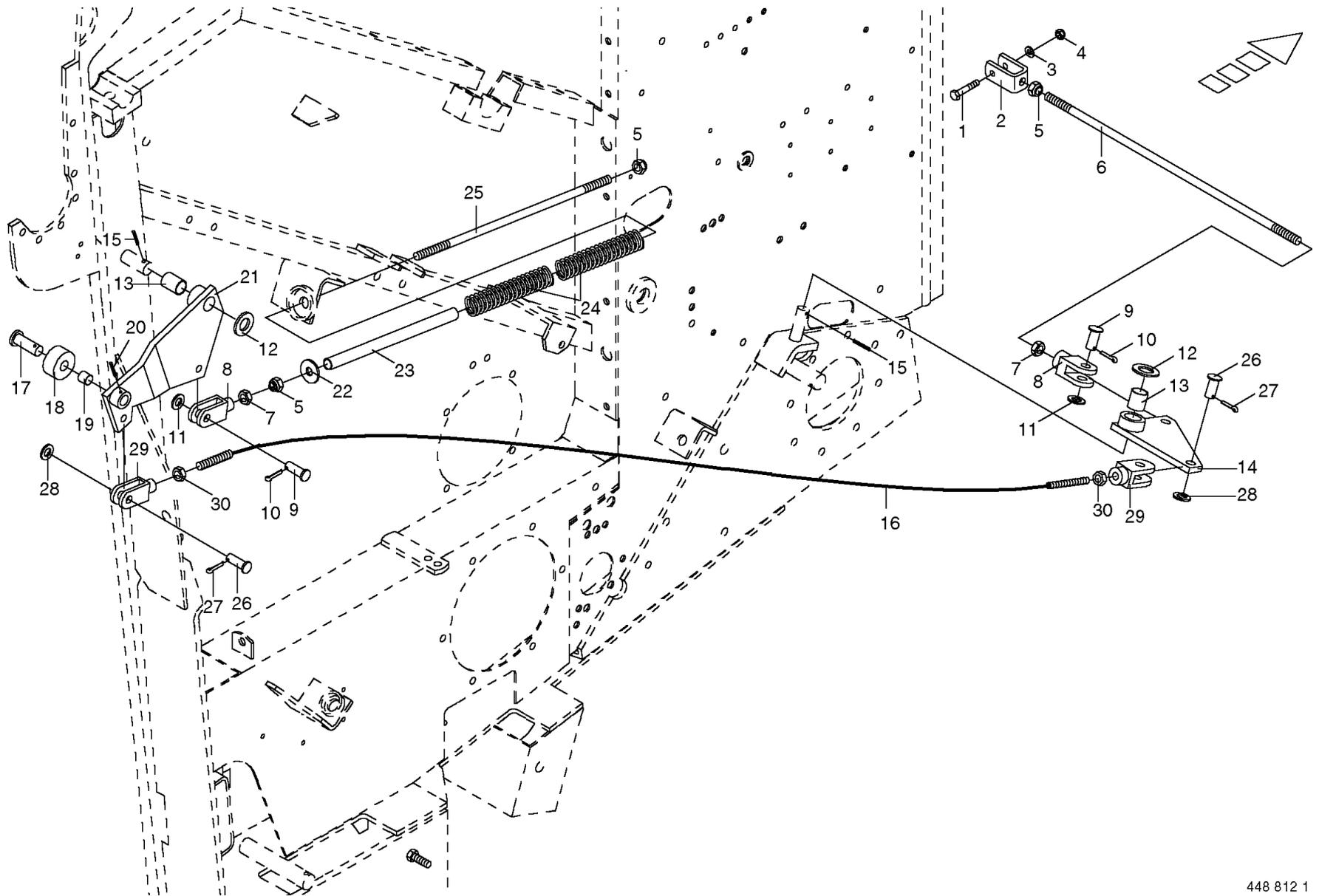
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.701.0	Hex Nut		X	X	X	X	M12 13 X 24 X 2.5
2	910.506.0	Washer		X	X	X	X	
3	278.204.0	Pressure Spring		X	X	X	X	
4	278.205.0	Threaded Rod		X	X	X	X	
5	908.215.0	Hex Nut		X	X	X	X	
6	927.103.0	Clevis		X	X	X	X	G 12 X 48
7	337.343.2	Jockey Pulley		X	X	X	X	70 X 70
8	912.643.0	Roll Pin		X	X	X	X	6 X 36
9	900.688.0	Hex Head Bolt		X	X	X	X	M20 X 50
10	934.917.0	Bearing Bushing		X	X	X	X	MB 2540 DU
12	908.721.0	Hex Nut		X	X	X	X	NM 20
13	910.512.2	Washer		X	X	X	X	B 21
14	278.255.0	Spacer Bushing		X	X	X	X	25mm Long
15	922.322.0	Sprocket		X	X	X	X	Z=12, T=1"
16	901.507.0	Hex Head Bolt		X	X	X	X	M20 X 80
17	912.066.0	Cotter Pin		X	X	X	X	4 X 28
18	916.014.0	Pin		X	X	X	X	12 X 35/31
19	910.844.0	Shim		X	X	X	X	25 X 35 X 1.0
	910.845.0	Shim		X	X	X	X	25 X 35 X 2.0
20	278.254.0	Chain Tensioner		X	X	X	X	Includes Item 10
21	909.913.0	Detent Edged Washer		X	X	X	X	SKM 20
22	908.225.0	Hex Nut		X	X	X	X	M20
23	901.461.0	Hex Head Bolt		X	X	X	X	M12 X 110
24	278.556.0	Support		X	X	X	X	



**Elevator Front & Rear**

## Elevator Front & Rear

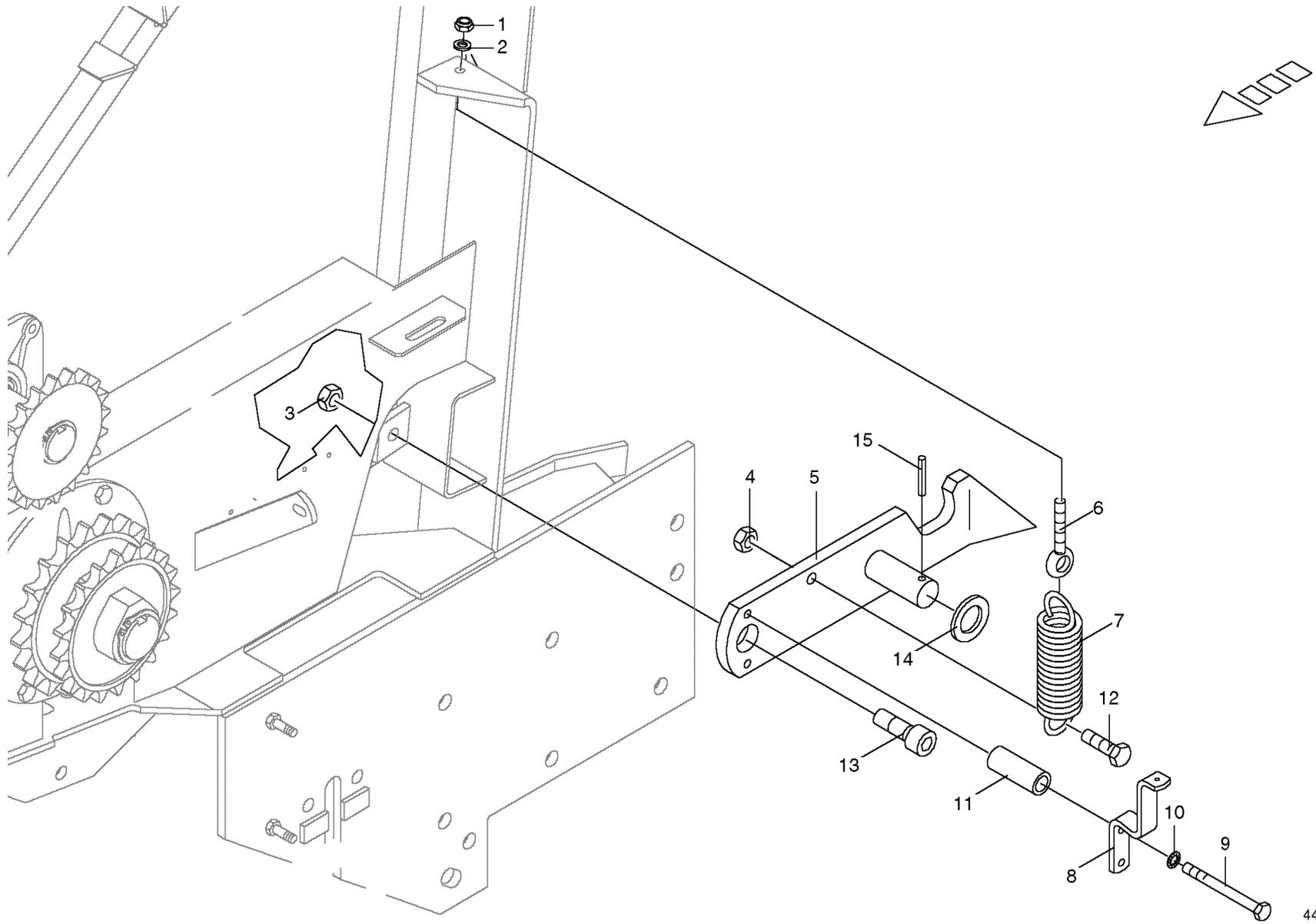
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	276.267.2	Elevator Front		X		X		Excludes Items 4-6
	277.936.0	Elevator Front			X		X	Excludes Items 4-6
2	276.276.0	Elevator Rear		X		X		Includes Items 3, 7, 8
	278.135.0	Elevator Rear			X		X	Includes Items 3, 7, 8
3	276.317.0	Elevator Rod		72		72		28 Front / 44 Rear
	276.317.0	Elevator Rod			87		87	31 Front / 56 Rear
4	901.034.2	Hex Head Bolt		X	X	X	X	M6 X 60
5	908.704.1	Hex Nut		X	X	X	X	M6
6	276.451.0	Carrier Rod		6	6	6	6	3 X 35 X 500
	276.453.0	Carrier Rod Set (6)		X	X	X	X	Includes Items 4 & 5
7	920.607.0	Roller Chain		144		144		56 p. Front / 88 p. Rear - 1 1/4" X 4 Ro.
	920.607.0	Roller Chain			174		174	62 p. Front / 112 p. Rear - 1 1/4" X 4 Ro.
8	922.296.0	Chain Lock		X	X	X	X	1 1/4"
9	901.004.0	Hex Head Bolt		4		4		M6 X 70
10	277.198.0	Cover Rail		X	X	X	X	900mm Long
11	277.193.0	Rubber Coat		1	1	1	1	900mm Long
14	922.014.0	Wire for Plug Pin		X	X	X	X	1 1/4"
15	922.021.0	Roller Chain Rear		2		2		1 1/4" X 176 Ro.
	922.022.0	Roller Chain Rear			2		2	1 1/4" X 224 Ro.
16	922.019.0	Roller Chain Front		2		2		1 1/4" X 112 Ro.
	922.023.0	Roller Chain Front			2		2	1 1/4" X 124 Ro.



# Elevator Stop

## Elevator Stop

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	901.422.0	Hex Head Bolt		X	X	X	X	M8 X 45
2	278.302.0	U-Bracket		X	X	X	X	
3	910.413.0	Washer		X	X	X	X	A 8.4
4	908.706.0	Hex Nut		X	X	X	X	M8
5	908.701.0	Hex Nut		X	X	X	X	M12
6	278.241.0	Threaded Rod		X	X	X	X	525mm Long
7	908.215.0	Hex Nut		X	X	X	X	M12
8	927.103.0	Clevis		X	X	X	X	G 12 X 48
9	916.014.0	Pin		X	X	X	X	12 X 35/31
10	912.066.0	Cotter Pin		X	X	X	X	4 X 28
11	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
12	274.141.2	Washer		X	X	X	X	BI 8 X 55/25.5
13	934.910.0	Bearing Bushing		X	X	X	X	2030 DU
14	278.237.0	Hinged Lever		X	X	X	X	
15	912.583.1	Roll Pin		X	X	X	X	4 X 32
16	278.240.0	Cable		X	X	X	X	Rd. 5 X 1550
17	916.381.0	Pin		X	X	X	X	
18	276.732.0	Roller		X	X	X	X	45 X 22 - Includes Item 19
19	934.929.0	Bearing Bushing		X	X	X	X	MB 1615 DU
20	912.582.0	Roll Pin		X	X	X	X	4 X 26
21	277.942.0	Control Lever		X	X	X	X	
22	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
23	278.243.0	Distance Tube		X	X	X	X	247mm Long
24	280.466.1	Pressure Spring		X	X	X	X	Rd. 9 X 29 X 155
25	278.570.0	Threaded Rod		X	X	X	X	420mm Long
26	916.005.0	Pin		X	X	X	X	Rd. 10 X 30/26
27	912.046.1	Cotter Pin		X	X	X	X	3.2 X 28
28	910.414.0	Washer		X	X	X	X	A 10.5
29	927.140.0	Clevis		X	X	X	X	G 10 X 40
30	908.212.0	Hex Nut		X	X	X	X	M10

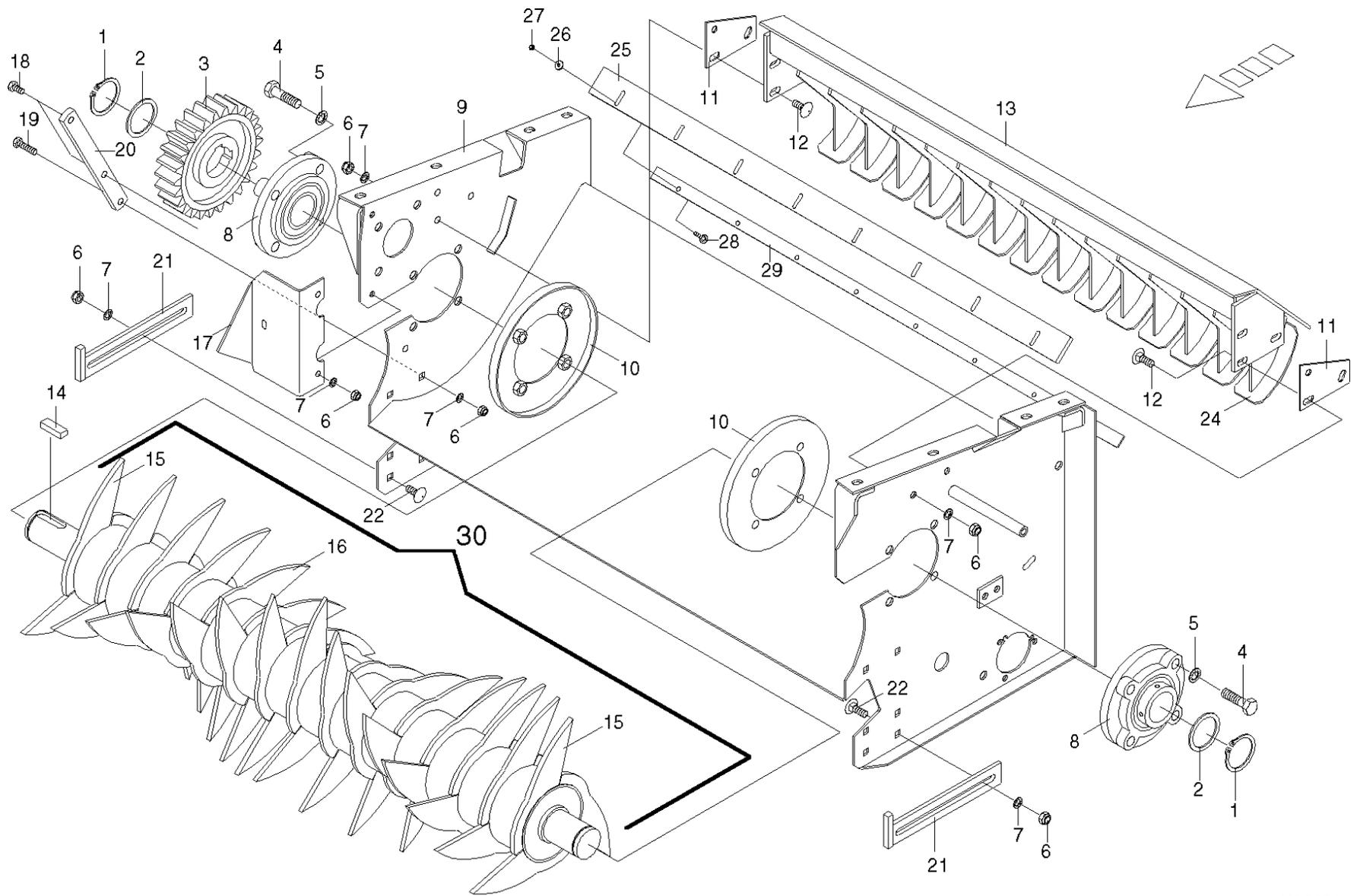


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# Frame Locking

## Frame Locking

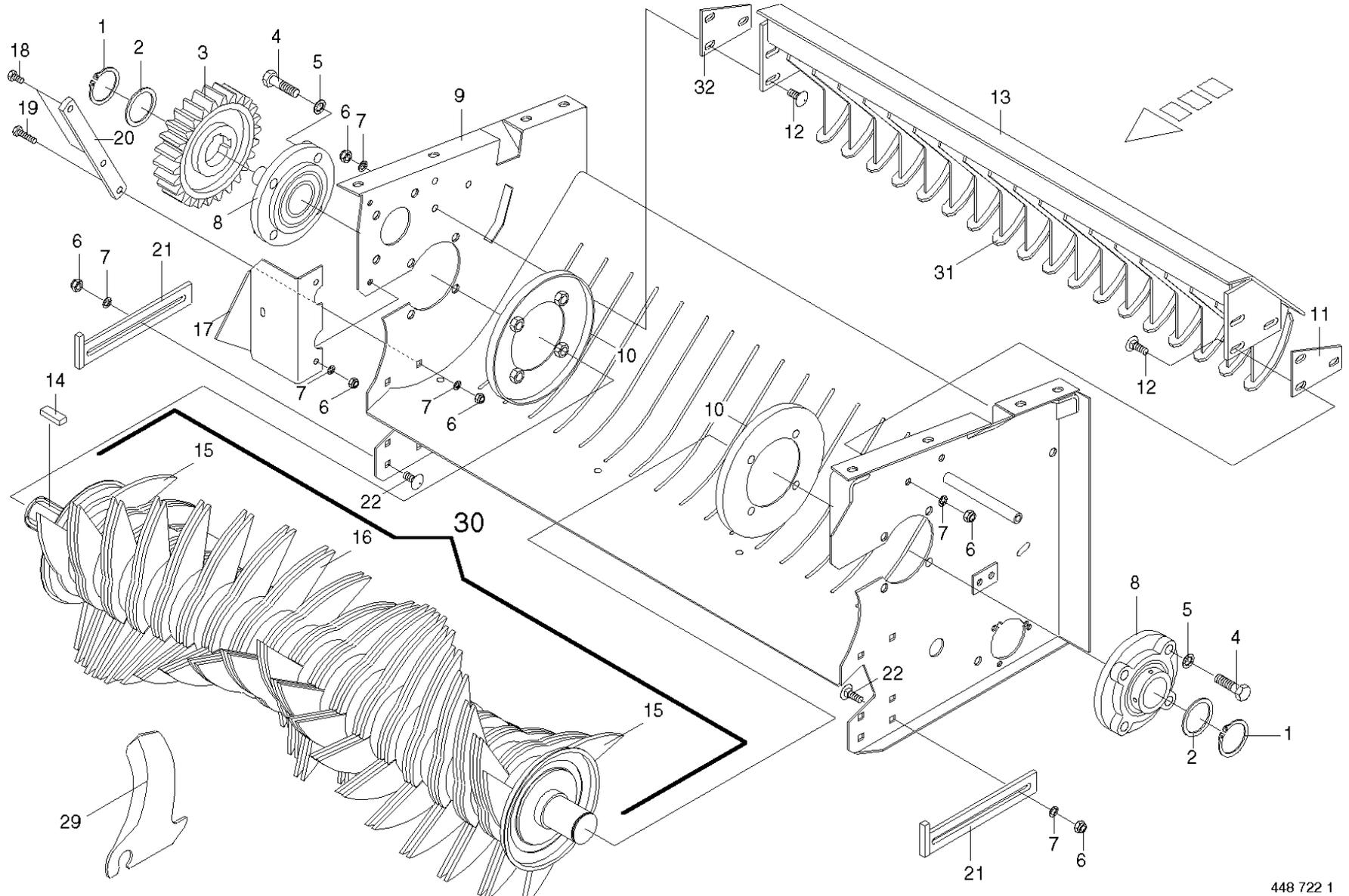
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.758.0	Hex Nut		X	X	X	X	M10
2	910.414.0	Washer		X	X	X	X	A 10.5
3	908.716.1	Hex Nut		X	X	X	X	NM16
4	908.212.0	Hex Nut		X	X	X	X	M10
5	277.830.0	Latch L/H		X	X	X	X	
	277.831.0	Latch R/H		X	X	X	X	
6	905.338.0	Eye Screw		X	X	X	X	M10 X 110
7	490.307.1	Tension Spring		X	X	X	X	
8	277.849.1	Strap	456550-468081	X	X	X	X	
	279.415.0	Strap	468082-	X	X	X	X	
9	901.048.0	Hex Head Bolt	456550-468081	X	X	X	X	M8 X 65
	900.616.0	Hex Head Bolt	468082-	X	X	X	X	M8 X 25
10	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
11	200.280.1	Bushing	456550-468081	X	X	X	X	Ro. 20 X 3.2 X 51
12	900.638.0	Hex Head Bolt		X	X	X	X	M10 X 35
13	903.208.0	Allen Screw		X	X	X	X	M16 X 30
14	910.514.1	Washer		X	X	X	X	26 X 44 X 4
15	912.646.0	Roll Pin		X	X	X	X	6 X 50



# Feed Unit

## Feed Unit

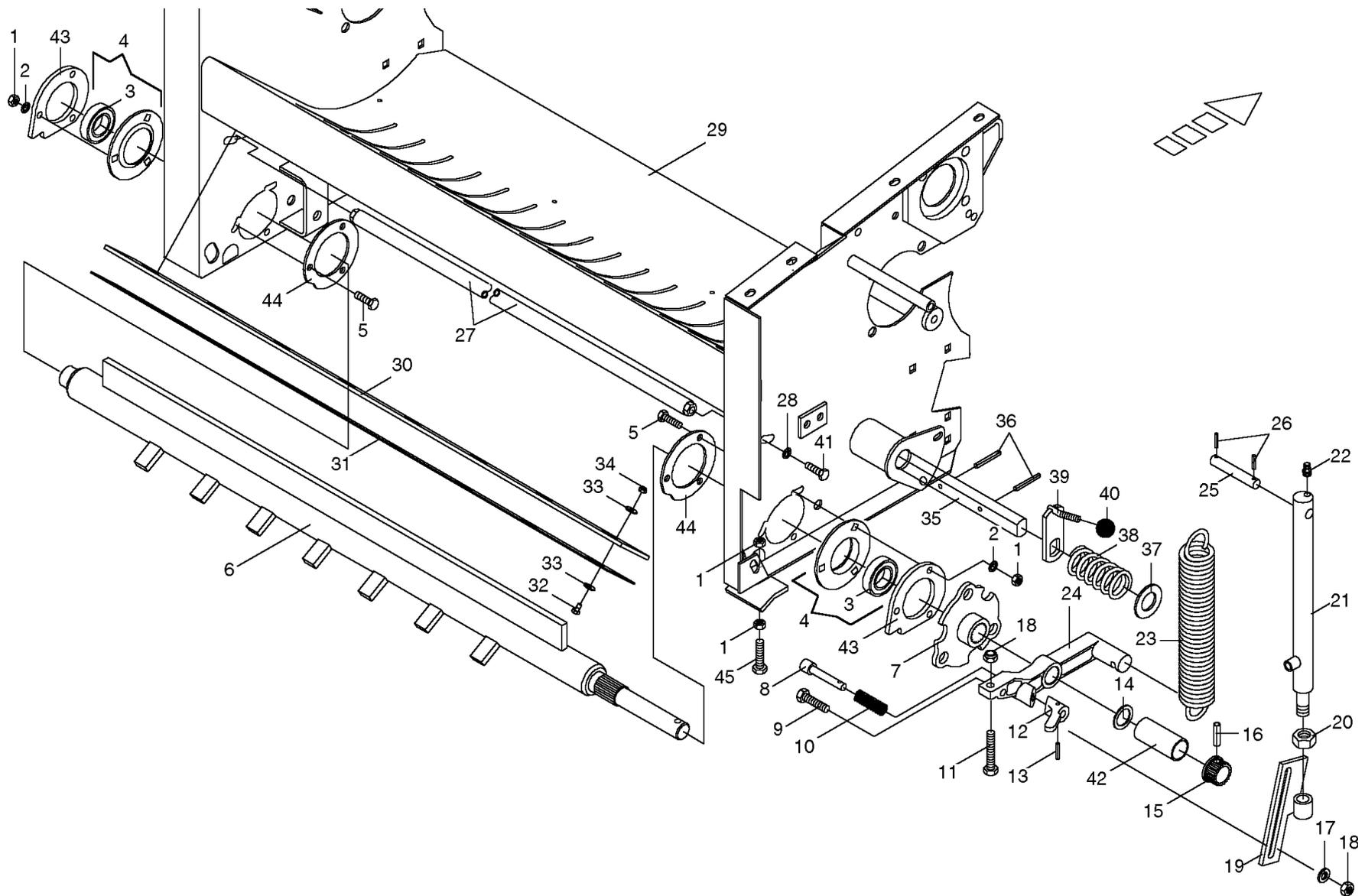
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.562.0	Circlip		X	X			A 60 X 3.0
2	910.740.0	Washer		X	X			S 60 X 75 X 3.0
3	277.470.0	Spur Gear		X	X			Z=26
4	901.482.0	Hex Head Bolt		X	X			M16 X 60
5	909.912.0	Detent Edged Washer		X	X			SKM 16
6	908.215.0	Hex Nut		X	X			M12
7	909.910.0	Detent Edged Washer		X	X			SKM 12
8	934.352.1	Flange Bearing		X	X			
9	277.614.0	Housing for Conveyor Roller		X	X			
10	277.635.0	Guard		X	X			
11	277.611.0	Spacer		X	X			
12	904.884.0	Flat Round Bolt		X	X			M12 X 35
13	277.721.0	Scraper Bar		X	X			
14	915.246.0	Flat Key		X	X			B 18 X 11 X 50
15	280.832.1	Tine		6	6			10mm
16	277.598.0	Tine		39	39			8mm
17	277.697.0	Cover Plate		1	1			
18	900.657.0	Hex Head Bolt		X	X			M12 X 35
19	901.452.0	Hex Head Bolt		X	X			M12 X 50
20	278.982.0	Strap		X	X			
21	277.714.0	Height Limiting Device		X	X			
22	904.983.1	Flat Round Bolt		X	X			M12 X 30
24	278.639.0	Scraper		14	14			
25	278.652.0	Rubber Bar		X	X			1180mm Long
26	910.351.1	Washer		X	X			6.4 X 18 X 1.6
27	908.704.1	Hex Nut		X	X			M6
28	905.111.2	Flat Round Bolt		X	X			M6 X 20
29	273.072.0	Securing Strap		X	X			1150mm Long
30	277.720.0	Feed Roller		X	X			



# Cutting Mechanism

## Cutting Mechanism

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.562.0	Circlip				X	X	A 60 X 3.0
2	910.740.0	Washer				X	X	S 60 X 75 X 3.0
3	277.470.0	Spur Gear				X	X	Z=26
4	900.678.0	Hex Head Bolt				X	X	M16 X 60
5	909.912.0	Detent Edged Washer				X	X	SKM 16
6	908.215.0	Hex Nut				X	X	M12
7	909.910.0	Detent Edged Washer				X	X	SKM 12
8	934.352.1	Flange Bearing				X	X	
9	279.031.0	Housing				X	X	Available Upon Request
10	277.635.0	Guard				X	X	
11	277.611.0	Spacer L/H				X	X	
12	904.884.0	Flat Round Bolt				X	X	M12 X 35
13	277.606.0	Scraper Bar				X	X	
14	915.008.0	Flat Key				X	X	B 18 X 11 X 45
15	278.691.0	Tine				6	6	10mm
16	278.649.0	Tine				102	102	8mm
17	277.697.0	Cover Plate				1	1	
18	900.655.0	Hex Head Bolt				X	X	M12 X 25
19	901.451.0	Hex Head Bolt				X	X	M12 X 45
20	278.982.0	Strap				X	X	
21	277.714.0	Height Limiting Device				X	X	
22	904.983.1	Flat Round Bolt				X	X	M12 X 30
29	277.761.0	Blade	456550-460914			17	17	
	279.349.0	Blade	460915-			17	17	
30	279.221.0	Cutting Roller				X	X	
31	278.640.0	Scraper				18	18	
32	278.596.0	Scraper R/H				X	X	

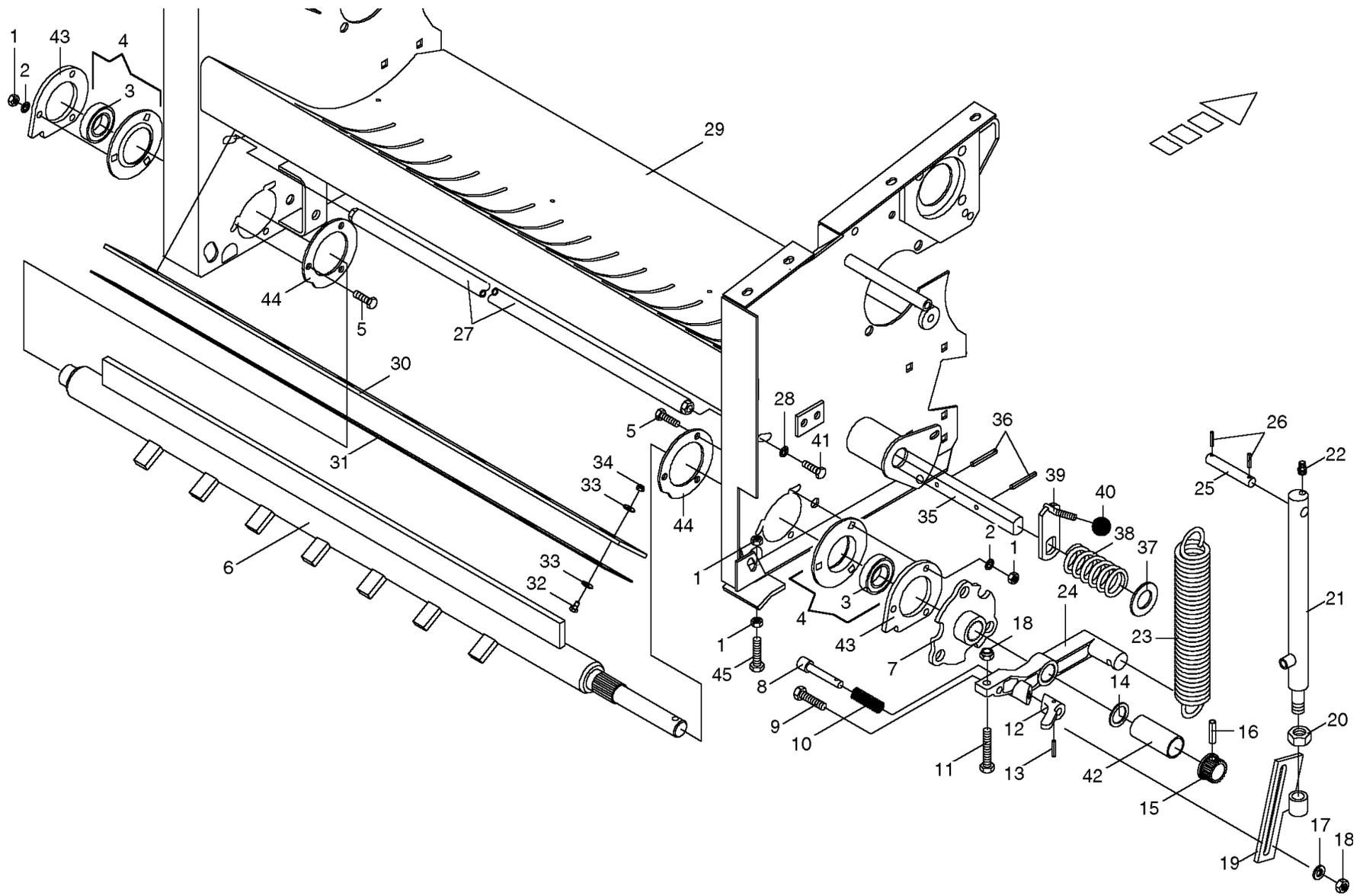


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# Foreign Object Safety Device

## Foreign Object Safety Device

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.212.0	Hex Nut				X	X	M10
2	909.909.0	Detent Edged Washer				X	X	SKM 10
3	934.622.0	Bearing				X	X	EN 207
4	934.017.1	Flange Bearing				X	X	RA 35
5	900.637.0	Hex Head Bolt				X	X	M10 X 30
6	277.659.0	Foreign Object Protector				X	X	1326mm Long
7	277.616.0	Washer				X	X	
8	332.726.1	Pin				X	X	20 X 90
9	900.302.0	Hex Head Bolt				X	X	M12 X 50
10	015.426.0	Pressure Spring				X	X	
11	900.306.0	Hex Head Bolt				X	X	M12 X 70
12	332.727.1	Gear Head				X	X	
13	912.613.0	Roll Pin				X	X	5 X 30
14	910.863.0	Shim				X	X	30 X 42 X .5
	910.865.0	Shim				X	X	30 X 42 X 2.0
15	344.504.5	Profile Piece				X	X	
16	912.714.0	Roll Pin				X	X	10 X 40
	912.644.1	Roll Pin				X	X	6 X 40
17	910.506.0	Washer				X	X	13 X 24 X 2.5
18	908.215.0	Hex Nut				X	X	M12
19	277.653.0	Tension Bracket				X	X	
20	908.225.0	Hex Nut				X	X	M20
21	278.708.0	Hydraulic Cylinder				X	X	Includes Item 22
	921.423.0	Seal Kit				X	X	
	911.807.0	Snap Ring				X	X	B 32 X 2.5
22	919.810.1	Breather				X	X	R 1/8"
23	939.636.0	Tension Spring				X	X	
24	280.880.0	Tension Lever				X	X	
25	332.541.1	Pin				X	X	Rd. 16 X 81
26	912.611.1	Roll Pin				X	X	5 X 26
27	278.706.0	Stop Tube				X	X	
28	909.910.0	Detent Edged Washer				X	X	SKM 12
29	279.031.0	Housing				X	X	
30	278.652.0	Rubber Bar				X	X	1180mm Long
31	273.072.0	Securing Strap				X	X	1150mm Long
32	900.239.1	Hex Head Bolt				X	X	M6 X 25
33	910.351.1	Washer				X	X	6.4 X 18 X 1.6
34	908.704.1	Hex Nut				X	X	M6

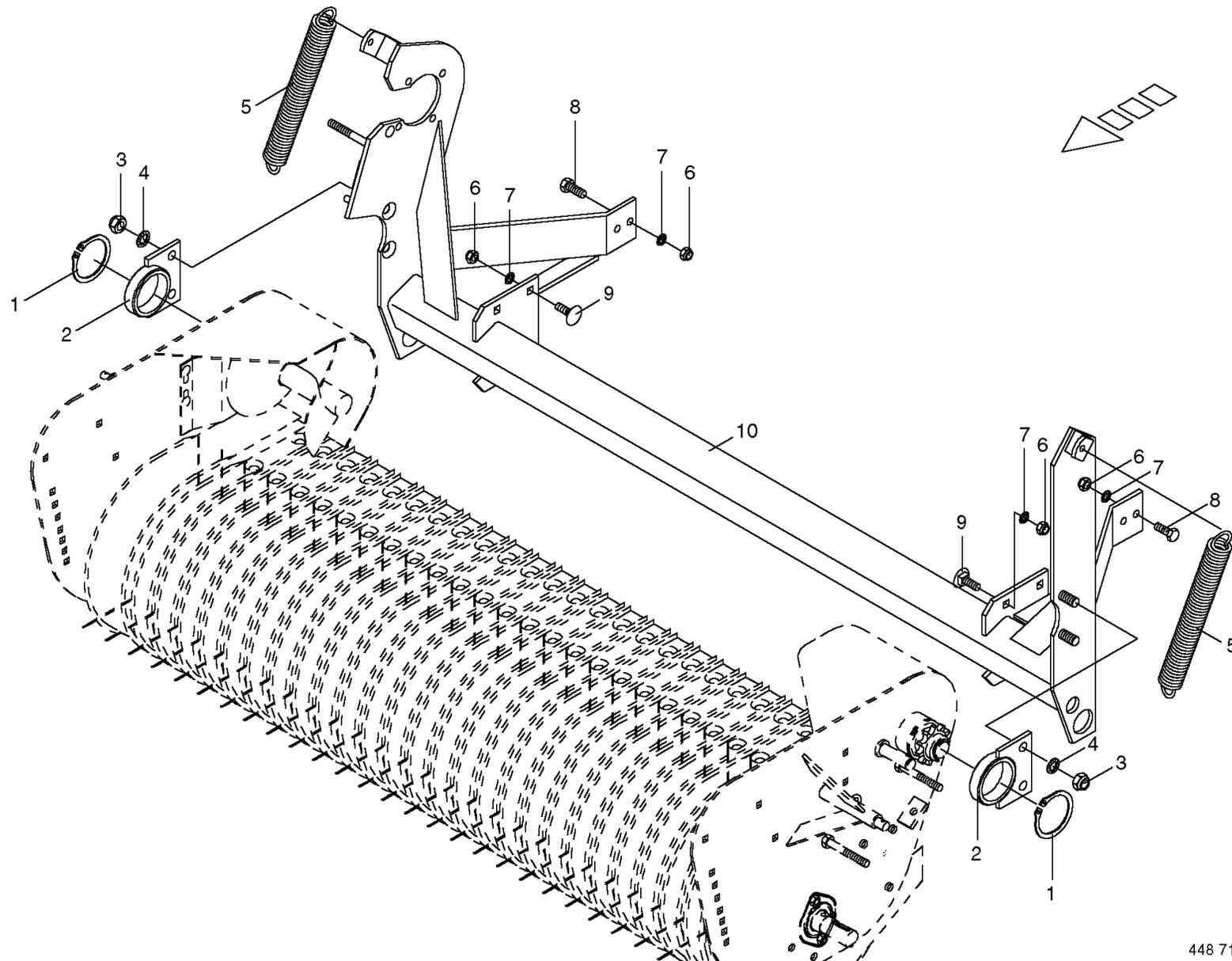


448 721 5

# Foreign Object Safety Device

## Foreign Object Safety Device

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
35	277.779.0	Knife Tube				X	X	1415mm Long
36	912.678.0	Roll Pin				X	X	8 X 60
37	910.658.0	Washer				X	X	36 X 65 X 4.5
38	030.195.1	Pressure Spring				X	X	5 X 51 X 114
39	332.939.1	Knife Securing Lever				X	X	
40	919.509.0	Ball Knob				X	X	C 40
41	900.653.0	Hex Head Bolt				X	X	M12 X 20
42	279.305.0	Distance Tube				X	X	85mm Long
43	279.354.0	Bearing Plate	460915-			X	X	
44	279.428.0	Cover				X	X	
45	900.284.0	Hex Head Bolt				X	X	M10 X 50

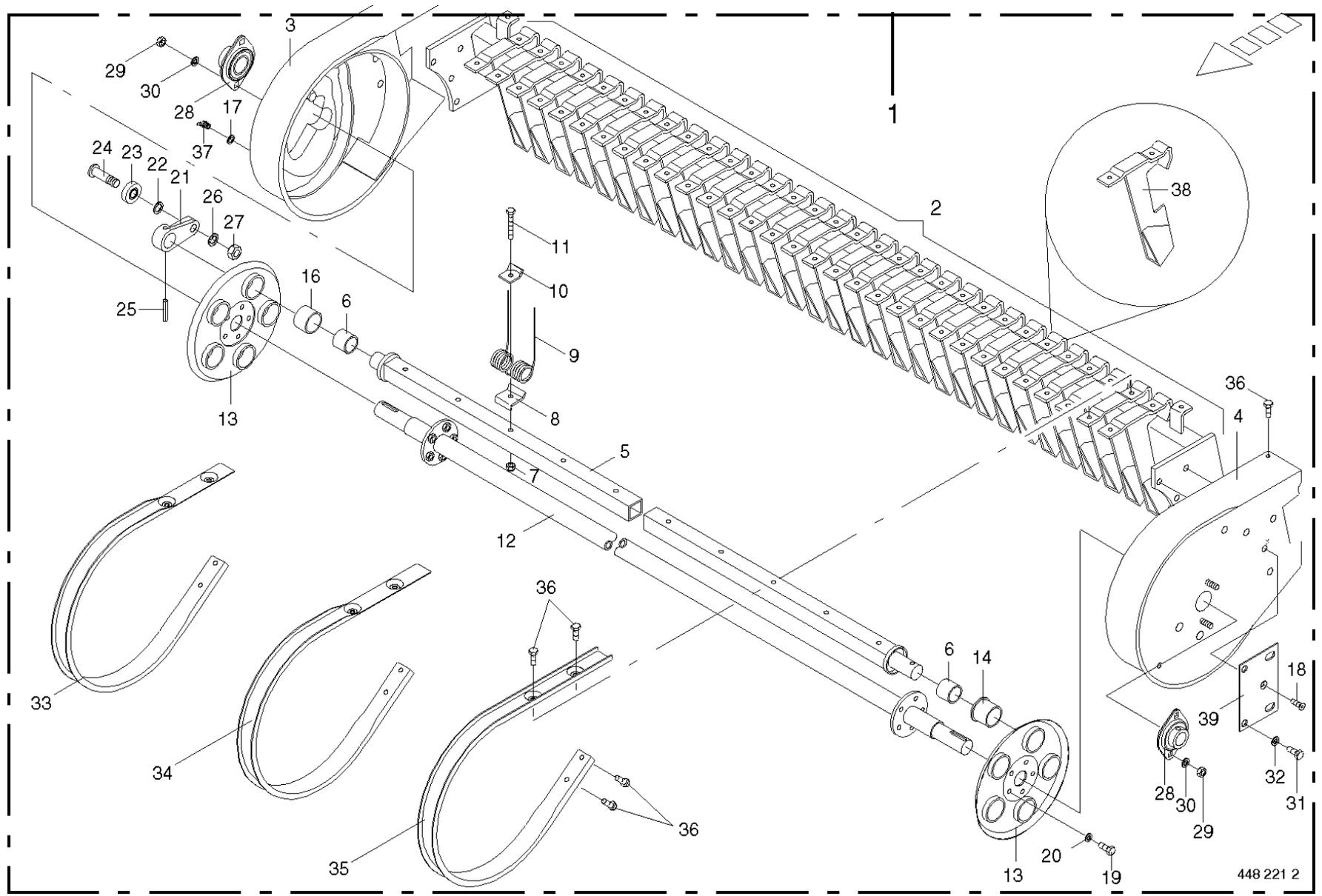


**Cross Beam**

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## Cross Beam

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.569.0	Circlip		X	X	X	X	72 X 2.5
2	276.982.0	Securing Eye		X	X	X	X	
3	908.716.1	Hex Nut		X	X	X	X	NM16
4	909.912.0	Detent Edged Washer		X	X	X	X	SKM 16
5	278.806.0	Tension Spring		X	X	X	X	270mm Long
6	908.215.0	Hex Nut		X	X	X	X	M12
7	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
8	900.657.0	Hex Head Bolt		X	X	X	X	M12 X 35
9	904.983.1	Flat Round Bolt		X	X	X	X	M12 X 30
10	277.546.0	Cross Beam		X	X	X	X	

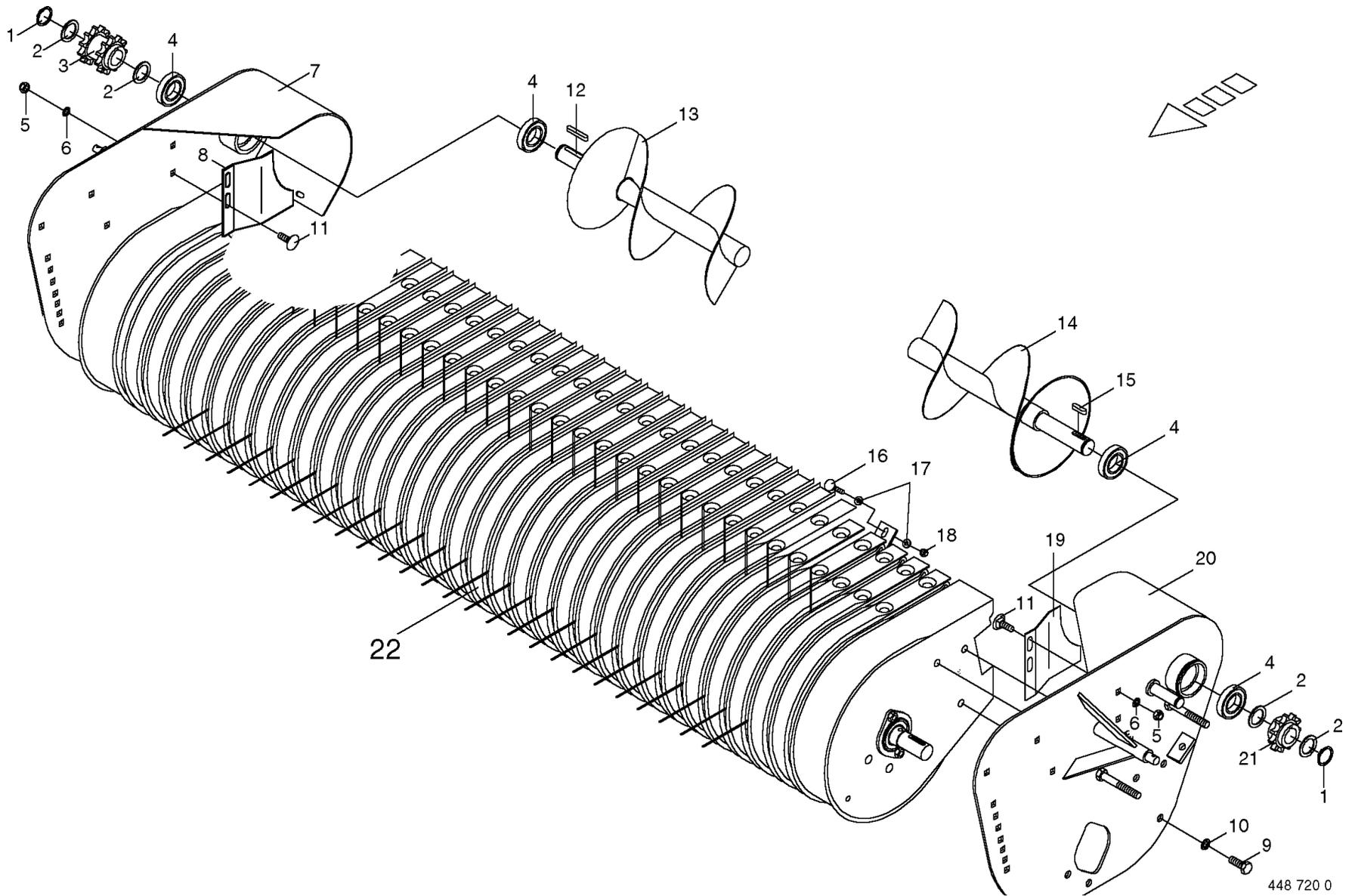


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# Pickup Drum

## Pickup Drum

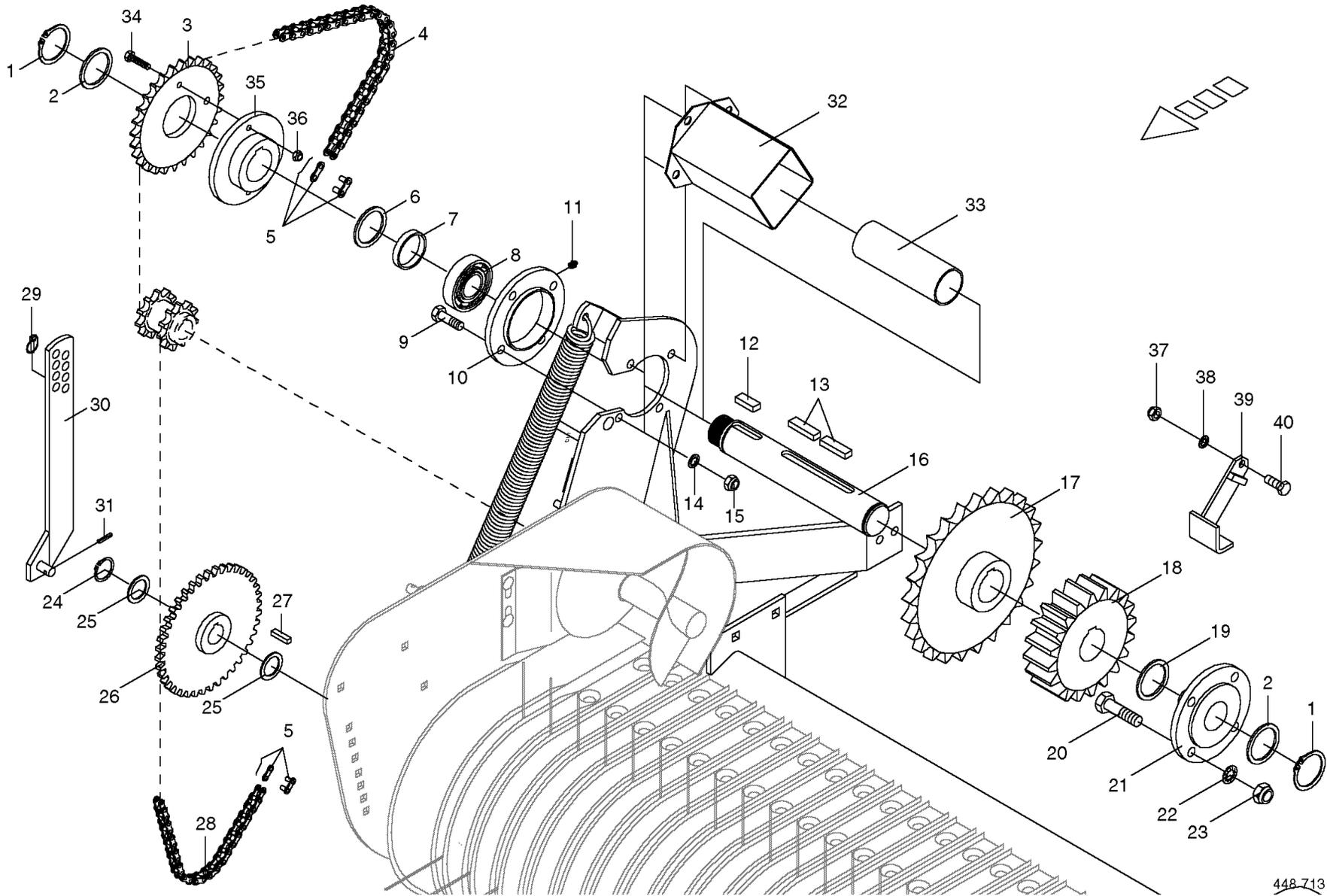
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	277.456.3	Pickup		X	X	X	X	1890mm  1802mm Long
2	938.305.1	Scraper Bar		1	1	1	1	
3	938.306.0	Side Part R/H		1	1	1	1	
4	938.307.0	Side Part L/H		1	1	1	1	
5	938.308.0	Tine Carrier		5	5	5	5	
6	935.900.0	Tensioning Bushing		10	10	10	10	30/36 X 30
7	908.706.0	Hex Nut		80	80	80	80	M8
8	938.154.1	Spring Saddle		80	80	80	80	
9	938.148.1	Spring Tine		80	80	80	80	
10	938.054.1	Pressure Plate		80	80	80	80	
11	903.083.1	Allen Screw		80	80	80	80	M8 X 55
12	938.309.0	Drive Shaft		1	1	1	1	2060mm Long
13	938.219.0	Bearing Plate		2	2	2	2	
14	938.068.0	Collar Bushing		5	5	5	5	36 X 42/48 X 33
16	937.982.0	Clamping Bushing		5	5	5	5	EP 43/37 X 30
17	910.616.0	Washer		1	1	1	1	10.5 X 18 X 1.6
18	904.003.0	Countersunk Screw		2	2	2	2	M8 X 16
19	900.721.0	Hex Head Bolt		10	10	10	10	M8 X 20
20	910.033.0	Spring Washer		10	10	10	10	B 8
21	938.136.1	Eccentric Arm		5	5	5	5	
22	938.131.1	Washer		5	5	5	5	15.5 X 23 X 3
23	938.081.0	Roller		5	5	5	5	LR 5202 NPPU
24	938.080.1	Bolt		5	5	5	5	
25	912.452.0	Roll Pin		5	5	5	5	8 X 45
26	909.850.0	Serrated Washer		5	5	5	5	A 14.5
27	908.518.1	Hex Nut		5	5	5	5	M14
28	934.006.1	Flange Bearing		2	2	2	2	AELPFL 206
29	908.212.0	Hex Nut		4	4	4	4	M10
30	910.111.1	Spring Washer		4	4	4	4	B 10
31	900.657.0	Hex Head Bolt		6	6	6	6	M12 X 35
32	910.035.0	Spring Washer		6	6	6	6	B 12
33	938.312.0	Scraper		10	10	10	10	
34	938.311.0	Scraper		2	2	2	2	
35	938.310.0	Scraper		19	19	19	19	
36	900.255.1	Hex Head Bolt		128	128	128	128	M8 X 16
37	919.104.0	Grease Fitting		1	1	1	1	
38	938.323.0	Support		X	X	X	X	
39	938.330.0	Spacer		X	X	X	X	



# Feed Augers

## Feed Augers

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.535.0	Circlip		X	X	X	X	A 30 X 1.5
2	910.863.0	Shim		X	X	X	X	30 X 42 X .5
	910.864.0	Shim		X	X	X	X	30 X 42 X 1.0
	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
3	276.995.0	Double Sprocket		X	X	X	X	Z=11, T=3/4"
4	930.536.1	Bearing		X	X	X	X	6206 2RS
5	908.212.0	Hex Nut		X	X	X	X	M10
6	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
7	277.623.0	Right Bracket		X	X	X	X	
8	273.658.0	Input Plate R/H		X	X	X	X	
9	900.657.0	Hex Head Bolt		X	X	X	X	M12 X 35
10	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
11	904.850.1	Flat Round Bolt		X	X	X	X	M10 X 25
12	915.081.0	Flat Key		X	X	X	X	B 8 X 7 X 45
13	277.639.0	Auger R/H		X	X	X	X	461mm Long
14	277.640.0	Auger L/H		X	X	X	X	441mm Long
15	915.072.0	Flat Key		X	X	X	X	A 8 X 7 X 32
16	904.813.0	Flat Round Bolt		X	X	X	X	M8 X 30
17	910.413.0	Washer		X	X	X	X	A 8.4
18	908.706.0	Hex Nut		X	X	X	X	M8
19	273.657.0	Input Plate L/H		X	X	X	X	
20	277.624.0	Left Bracket		X	X	X	X	
21	276.097.1	Sprocket		X	X	X	X	Z=21, T=3/4", Bo.=30
22	277.456.0	Pickup		X	X	X	X	

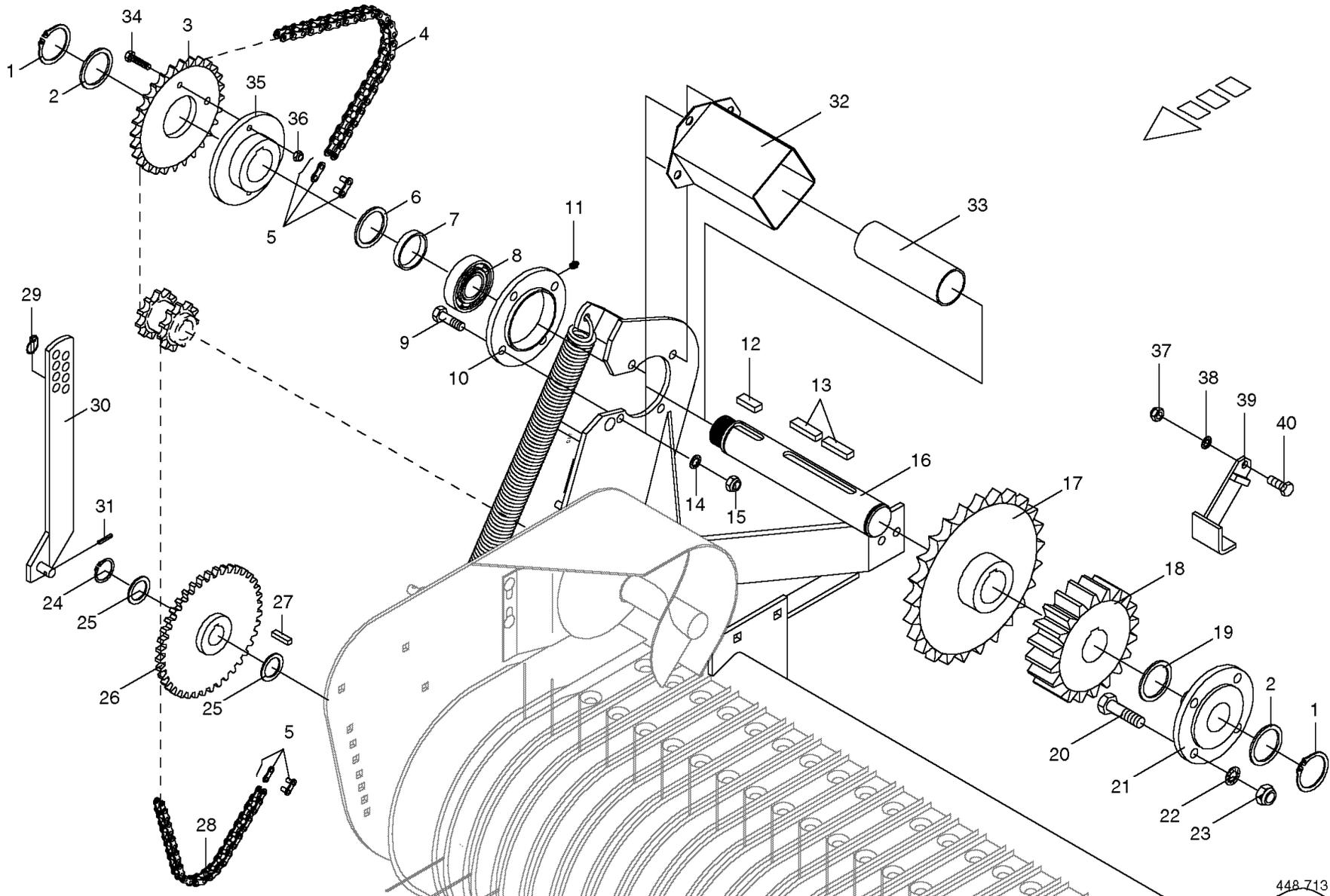


448.713 2

Pickup Drive R/H

## Pickup Drive R/H

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.553.0	Circlip		X	X	X	X	A 50 X 2.0
2	278.977.0	Washer		X	X	X	X	S 50.3 X 75 X 2.5
3	278.973.0	Sprocket		X	X	X	X	Z=28, T=3/4", 65 Bo.
4	921.859.0	Roller Chain		X	X	X	X	3/4" X 48 Ro.
5	921.980.0	Chain Lock		X	X	X	X	3/4"
	921.992.0	Offset Link		X	X	X	X	3/4"
6	910.903.0	Shim		X	X	X	X	50 X 62 X .5
7	277.572.0	Tube		X	X	X	X	10mm Long
8	934.632.0	Bearing		X	X	X	X	UC 210 D1
9	900.658.0	Hex Head Bolt		X	X	X	X	M12 X 40
10	274.903.0	Bearing Housing		X	X	X	X	
11	919.105.0	Grease Fitting		X	X	X	X	AM 8 X 1
12	915.003.0	Flat Key		X	X	X	X	B 14 X 9 X 36
13	915.207.0	Flat Key		2	2	2	2	B 14 X 9 X 50
14	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
15	908.215.0	Hex Nut		X	X	X	X	M12
16	277.677.0	Intermediate Shaft		X	X	X	X	Rd. 50 X 483
17	277.540.0	Sprocket		X	X	X	X	Z=25, T=1 1/4", Bo.=50
18	277.469.0	Spur Gear		X	X	X	X	Z=20
19	910.904.0	Shim		X	X	X	X	50 X 62 X 1.0
20	901.482.0	Hex Head Bolt		X	X	X	X	M16 X 60
21	934.210.0	Flange Bearing		X	X	X	X	UCFC 210
22	909.912.0	Detent Edged Washer		X	X	X	X	SKM 16
23	908.220.0	Hex Nut		X	X	X	X	M16
24	911.535.0	Circlip		X	X	X	X	A 30 X 1.5
25	910.702.0	Washer		X	X	X	X	S 30 X 42 X 2.5
	910.863.0	Shim		X	X	X	X	30 X 42 X .5
	910.864.0	Shim		X	X	X	X	30 X 42 X 1.0
26	277.681.0	Sprocket		X	X	X	X	Z=40, T=3/4", Bo.=30
27	915.073.0	Flat Key		X	X	X	X	B 8 X 7 X 32
28	921.730.0	Roller Chain		X	X	X	X	3/4" X 64 Ro.
29	917.004.1	Lynch Pin		X	X	X	X	5 X 32
30	277.656.0	Gauge Wheel Bracket R/H		X	X	X	X	
31	912.611.1	Roll Pin		X	X	X	X	5 X 26
32	277.929.0	Guard		2	2	2	2	
33	277.571.0	Tube		X	X	X	X	164mm Long
34	900.638.0	Hex Head Bolt		X	X	X	X	M10 X 35
35	278.972.0	Hub		X	X	X	X	

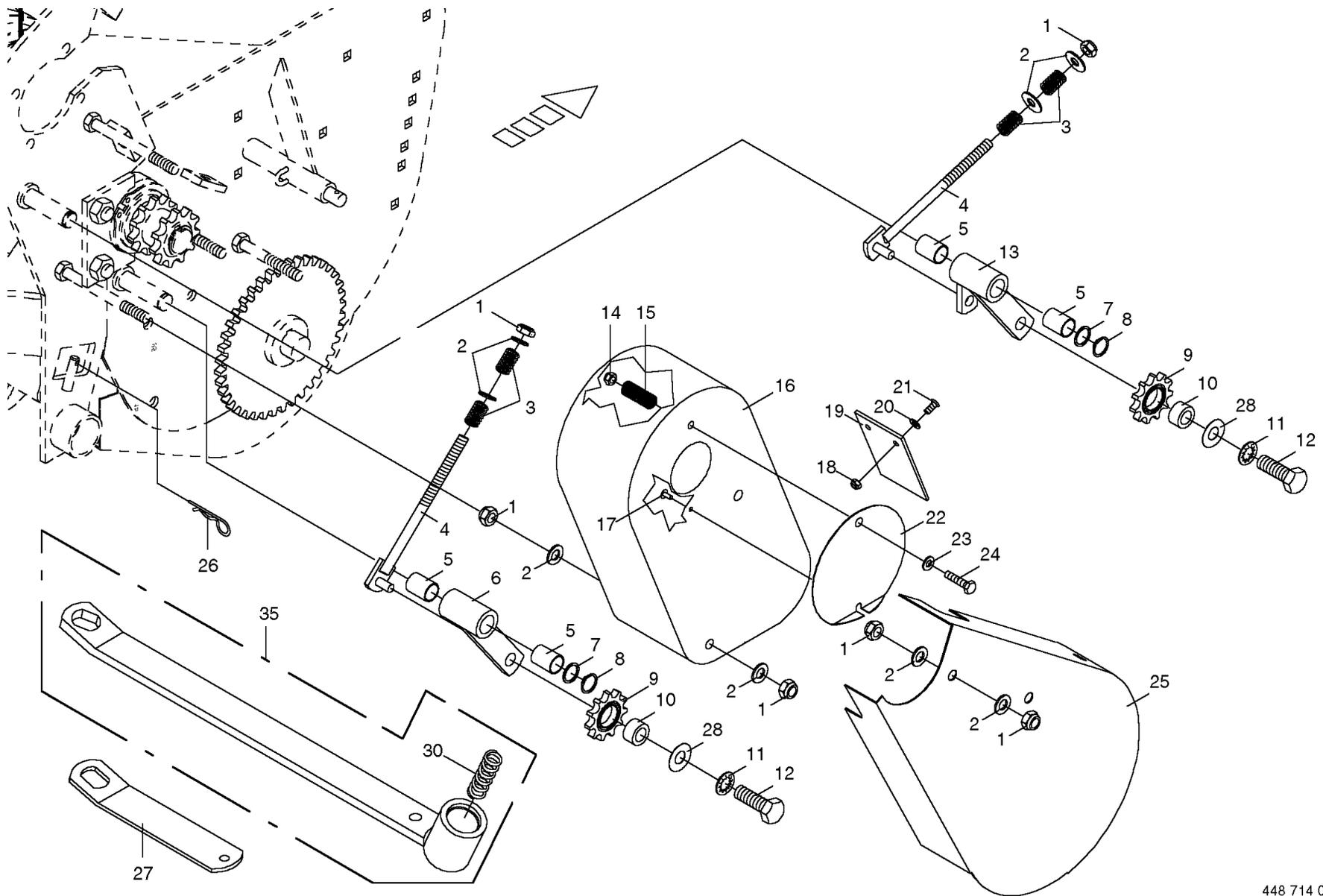


448.713 2

Pickup Drive R/H

## Pickup Drive R/H

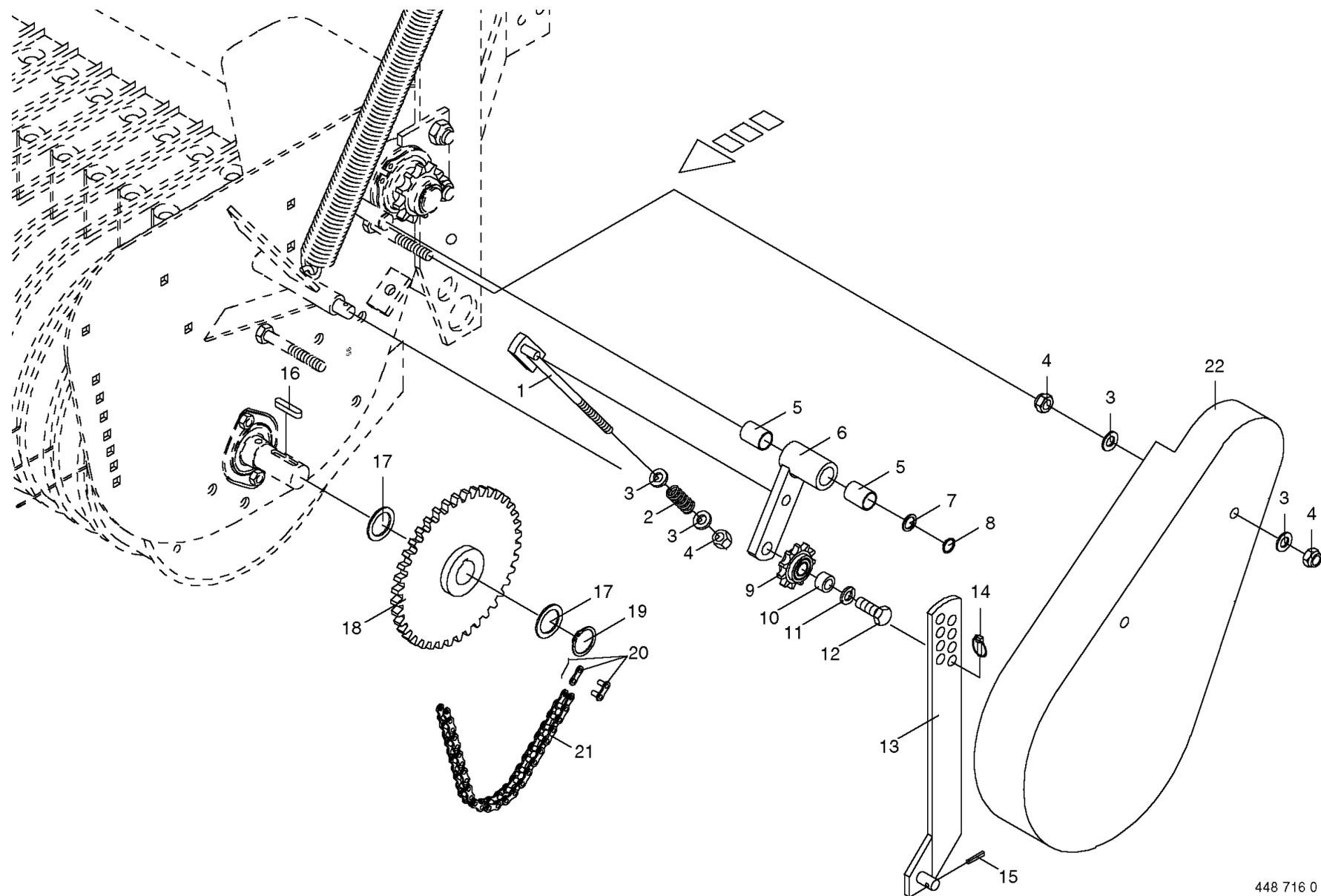
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
36	908.758.0	Hex Nut		X	X	X	X	M10
37	908.758.0	Hex Nut		X	X	X	X	M10
38	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
39	278.858.0	Scraper		X	X	X	X	
40	900.637.0	Hex Head Bolt		X	X	X	X	M10 X 30



# Pickup Chain Tension

## Pickup Chain Tension

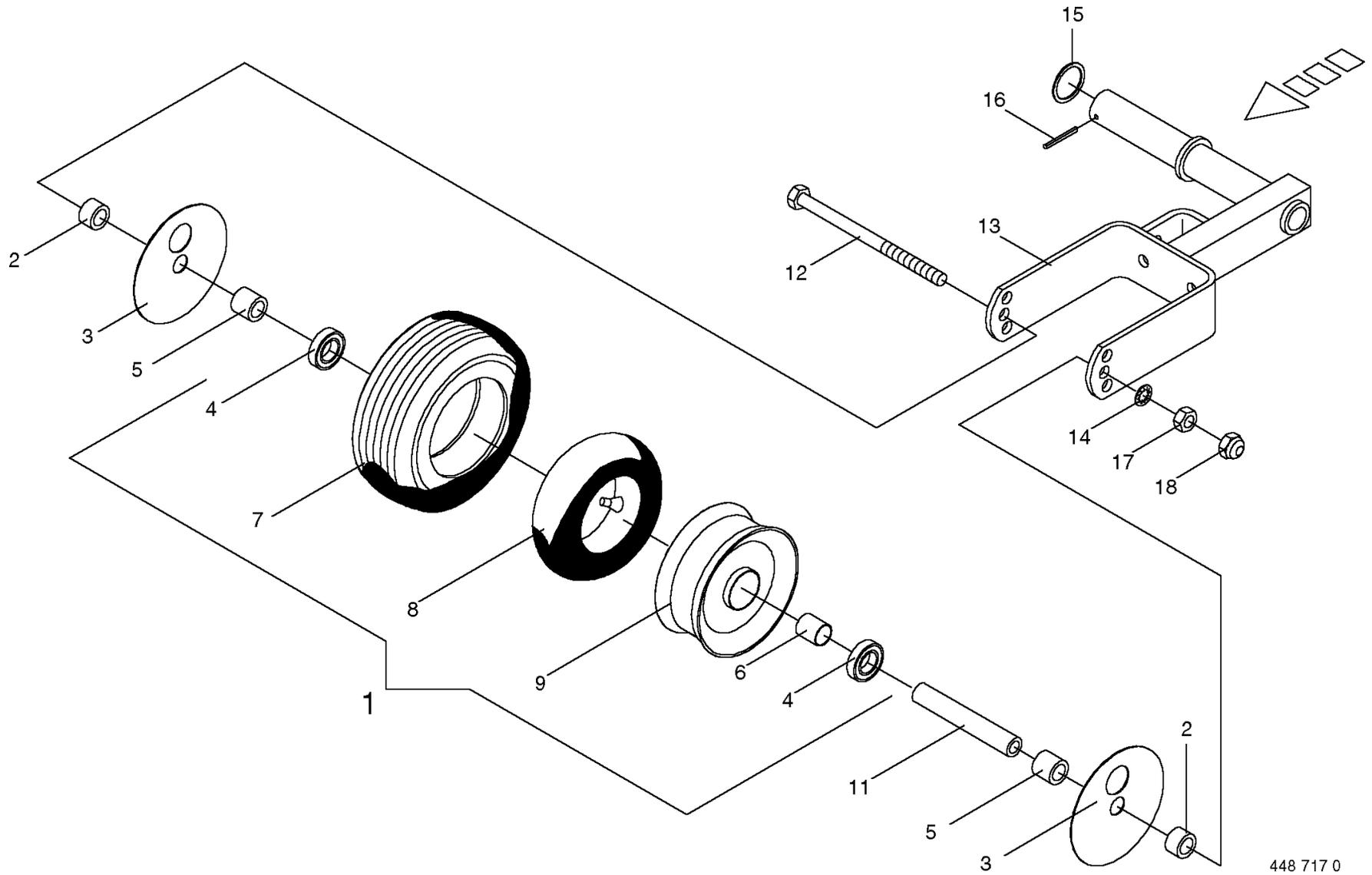
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.701.0	Hex Nut		X	X	X	X	M12
2	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
3	036.127.1	Pressure Spring		X	X	X	X	35mm Long
4	276.803.0	Straining Screw		X	X	X	X	
5	934.910.0	Bearing Bushing		X	X	X	X	2030 DU
6	273.856.0	Tension Arm		X	X	X	X	Includes Item 5
7	910.718.0	Washer		X	X	X	X	S 20 X 28 X 2.0
8	911.522.0	Circlip		X	X	X	X	A 20 X 1.2
9	922.313.0	Sprocket		X	X	X	X	Z=13, T=3/4"
10	277.698.0	Spacer Bushing		X	X	X	X	
11	909.912.0	Detent Edged Washer		X	X	X	X	SKM 16
12	900.677.0	Hex Head Bolt		X	X	X	X	M16 X 50
13	277.700.0	Tension Lever R/H		X	X	X	X	Includes Item 5
14	908.706.0	Hex Nut		X	X	X	X	M8
15	274.949.0	Pressure Spring		X	X	X	X	40mm Long
16	277.682.0	Guard		X	X	X	X	Includes Items 14-24
17	914.036.0	Rivet		X	X	X	X	4.8 X 11
18	908.704.1	Hex Nut		X	X	X	X	M6
19	273.817.0	Rubber Flap		X	X	X	X	
20	910.411.1	Washer		X	X	X	X	A 6.4
21	905.210.0	Flat Round Bolt		X	X	X	X	M6 X 16
22	277.684.0	Cover		X	X	X	X	
23	910.413.0	Washer		X	X	X	X	A 8.4
24	901.042.0	Hex Head Bolt		X	X	X	X	M8 X 35
25	277.691.0	Bottom Guard R/H		X	X	X	X	
26	917.004.1	Lynch Pin		X	X	X	X	5 X 32
27	278.662.0	Hand Lever		X	X	X	X	
28	910.822.0	Shim		X	X	X	X	16 X 35 X .5
30	036.295.0	Pressure Spring		X	X	X	X	
35	278.538.0	Key Cpl.		X	X	X	X	



Pickup Drive L/H

## Pickup Drive L/H

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	276.803.0	Straining Screw		X	X	X	X	
2	036.127.1	Pressure Spring		X	X	X	X	
3	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
4	908.701.0	Hex Nut		X	X	X	X	M12
5	934.910.0	Bearing Bushing		X	X	X	X	2030 DU
6	273.856.0	Tension Arm		X	X	X	X	Includes Item 5
7	910.718.0	Washer		X	X	X	X	S 20 X 28 X 2.0
8	911.522.0	Circlip		X	X	X	X	A 20 X 1.2
9	922.313.0	Sprocket		X	X	X	X	Z=13, T=3/4"
10	277.698.0	Spacer Bushing		X	X	X	X	
11	910.014.0	Spring Washer		X	X	X	X	B 16
12	900.677.0	Hex Head Bolt		X	X	X	X	M16 X 50
13	277.654.0	Gauge Wheel Bracket L/H		X	X	X	X	
14	917.004.1	Lynch Pin		X	X	X	X	5 X 32
15	912.611.1	Roll Pin		X	X	X	X	5 X 26
16	915.073.0	Flat Key		X	X	X	X	B 8 X 7 X 32
17	910.702.0	Washer		X	X	X	X	S 30 X 42 X 2.5
	910.863.0	Shim		X	X	X	X	30 X 42 X .5
	910.864.0	Shim		X	X	X	X	30 X 42 X 1.0
18	277.681.0	Sprocket		X	X	X	X	Z=40, T=3/4", Bo.=30
19	911.535.0	Circlip		X	X	X	X	A 30 X 1.5
20	921.980.0	Chain Lock		X	X	X	X	3/4"
	921.992.0	Offset Link		X	X	X	X	3/4"
21	921.722.0	Roller Chain		X	X	X	X	3/4" X 66 Ro.
22	277.692.0	Bottom Guard L/H		X	X	X	X	

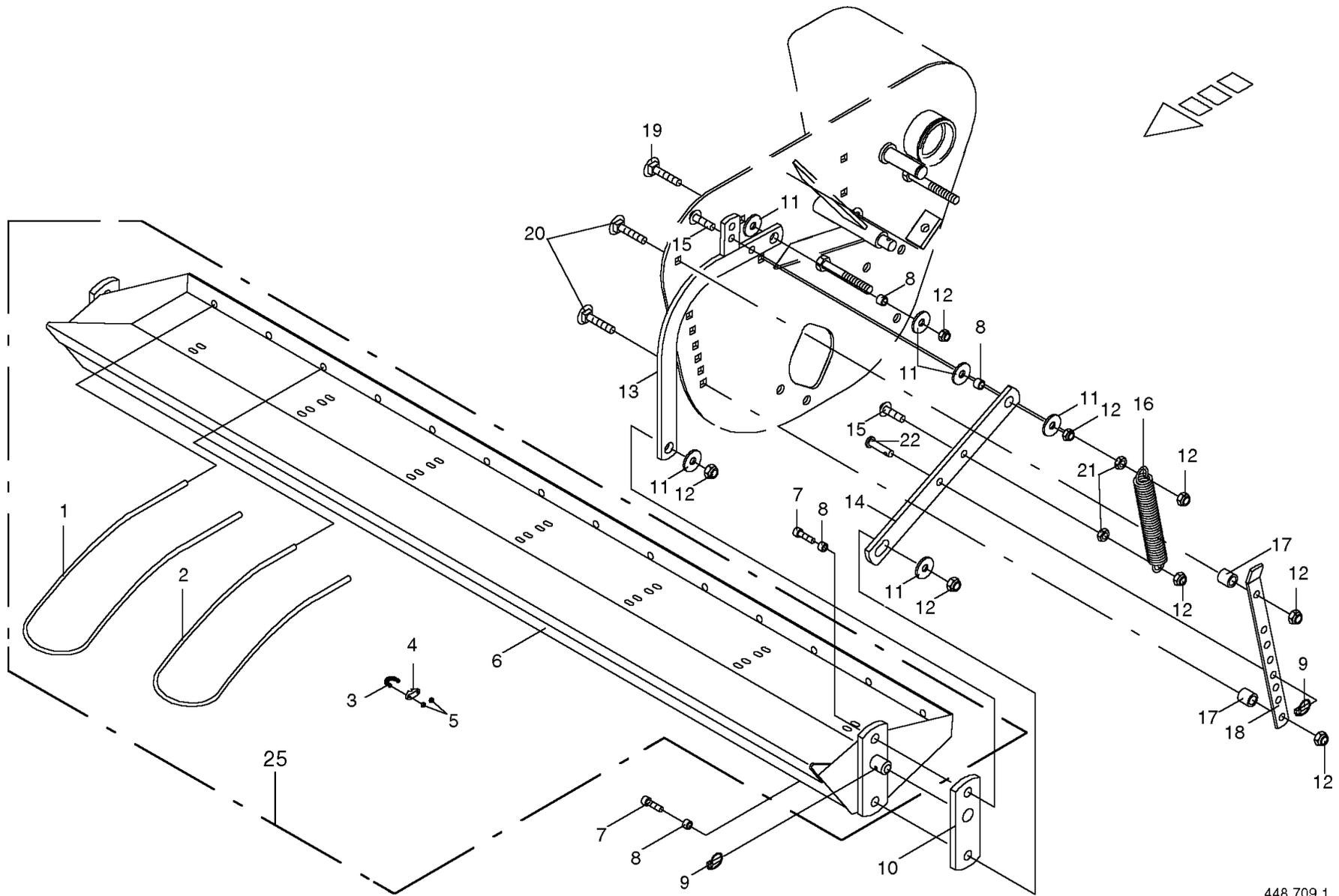


448 717 0

# Pickup Gauge Wheels

## Pickup Gauge Wheels

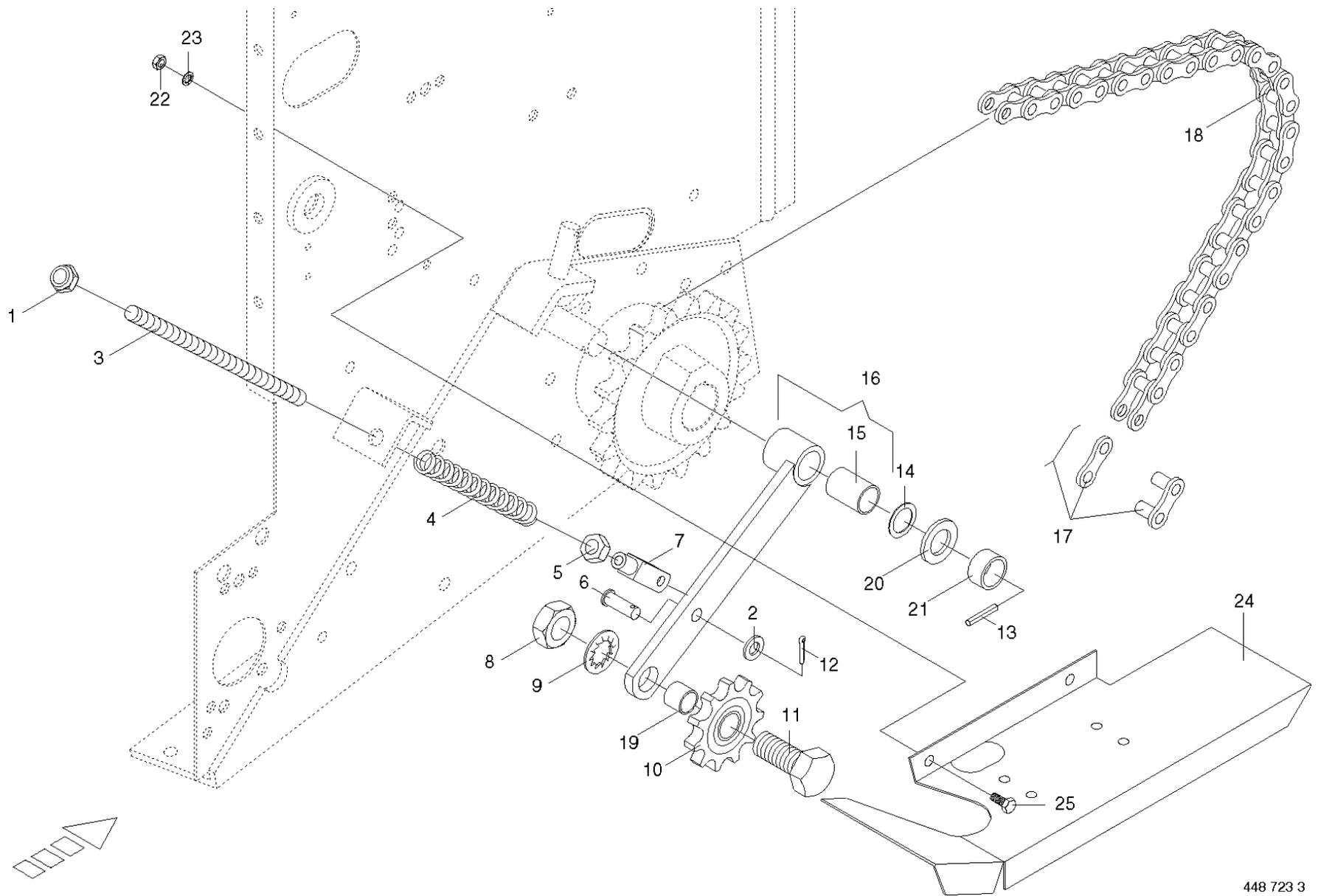
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	953.097.0	Wheel Complete		2	2	2	2	15 X 6.00-6 6 PR-RT
2	335.430.0	Bushing		4	4	4	4	33.7 X 5.6 X 21
3	335.429.0	End Washer		4	4	4	4	
4	930.535.0	Bearing		4	4	4	4	6205 2RS
5	335.428.0	Bushing		4	4	4	4	33.7 X 5.6 X 31
6	938.831.0	Distance Tube		2	2	2	2	30 X 1.5 X 34
7	953.267.0	Tire		2	2	2	2	15 X 6.00-6 RT 6 Ply
8	953.339.0	Tube		2	2	2	2	15 X 6.00-6 TR 13
9	953.184.0	Rim		2	2	2	2	4.50 A-6
11	335.426.1	Bushing		2	2	2	2	26.9 X 5 X 169
12	901.151.1	Hex Head Bolt		2	2	2	2	M16 X 210
13	277.693.0	Gauge Wheel Support		2	2	2	2	
14	909.912.0	Detent Edged Washer		2	2	2	2	SKM 16
15	910.732.0	Washer		2	2	2	2	S 45 X 55 X 3.0
16	912.647.1	Roll Pin		2	2	2	2	6 X 55
17	908.220.0	Hex Nut		2	2	2	2	M16
18	938.976.0	Protecting Cap		2	2	2	2	SW 24



**Baffle Plate**

## Baffle Plate

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	273.773.0	Tine		4	4	4	4	Rd. 9 X 623
2	278.423.0	Tine		4	4	4	4	Rd. 9 X 1050
3	917.621.0	Clamp		8	8	8	8	SA 10
4	917.608.0	Clamping Jaw		8	8	8	8	SB 10
5	908.706.0	Hex Nut		X	X	X	X	M8
6	278.543.0	Baffle Plate		X	X	X	X	
7	903.109.0	Allen Screw		4	4	4	4	M10 X 35
8	276.450.0	Distance Tube		X	X	X	X	
9	917.004.1	Lynch Pin		X	X	X	X	5 X 32
10	276.314.0	Strap		2	2	2	2	
11	910.353.0	Washer		X	X	X	X	R 11
12	908.758.0	Hex Nut		X	X	X	X	M10
13	278.426.0	Strap		2	2	2	2	
14	276.531.0	Strap		2	2	2	2	
15	905.154.0	Flat Round Bolt		X	X	X	X	M10 X 35
16	341.914.0	Tension Spring		2	2	2	2	
17	273.289.0	Cover		4	4	4	4	
18	278.428.0	Bracket		2	2	2	2	
19	904.754.1	Flat Round Bolt		4	4	4	4	M10 X 35
20	904.836.1	Flat Round Bolt		4	4	4	4	M10 X 45
21	908.212.0	Hex Nut		X	X	X	X	M10
22	916.010.0	Pin		X	X	X	X	10 X 40/34
25	278.424.0	Baffle Plate		X	X	X	X	1900mm

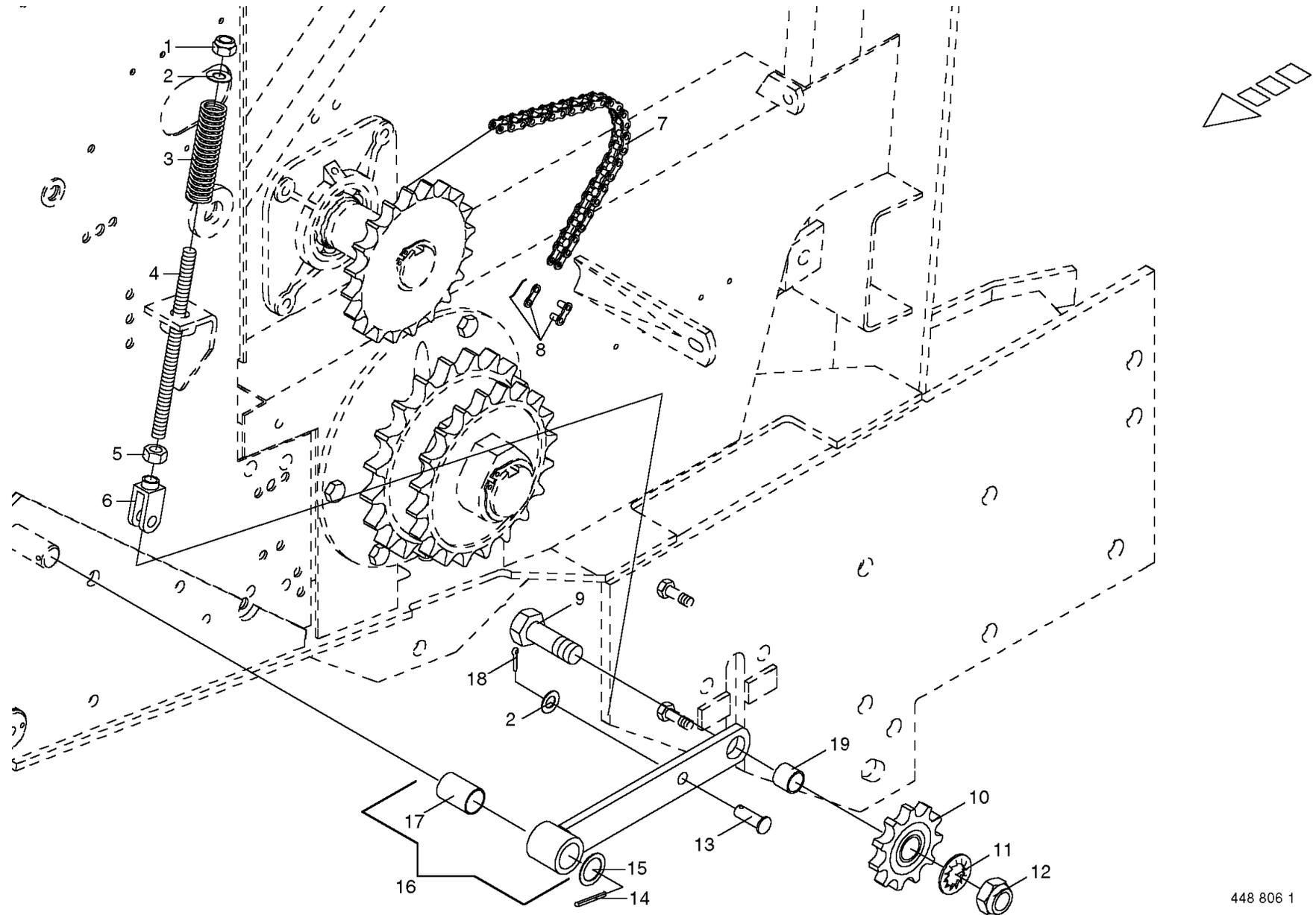


448 723 3

# Chain Drive R/H

## Chain Drive R/H

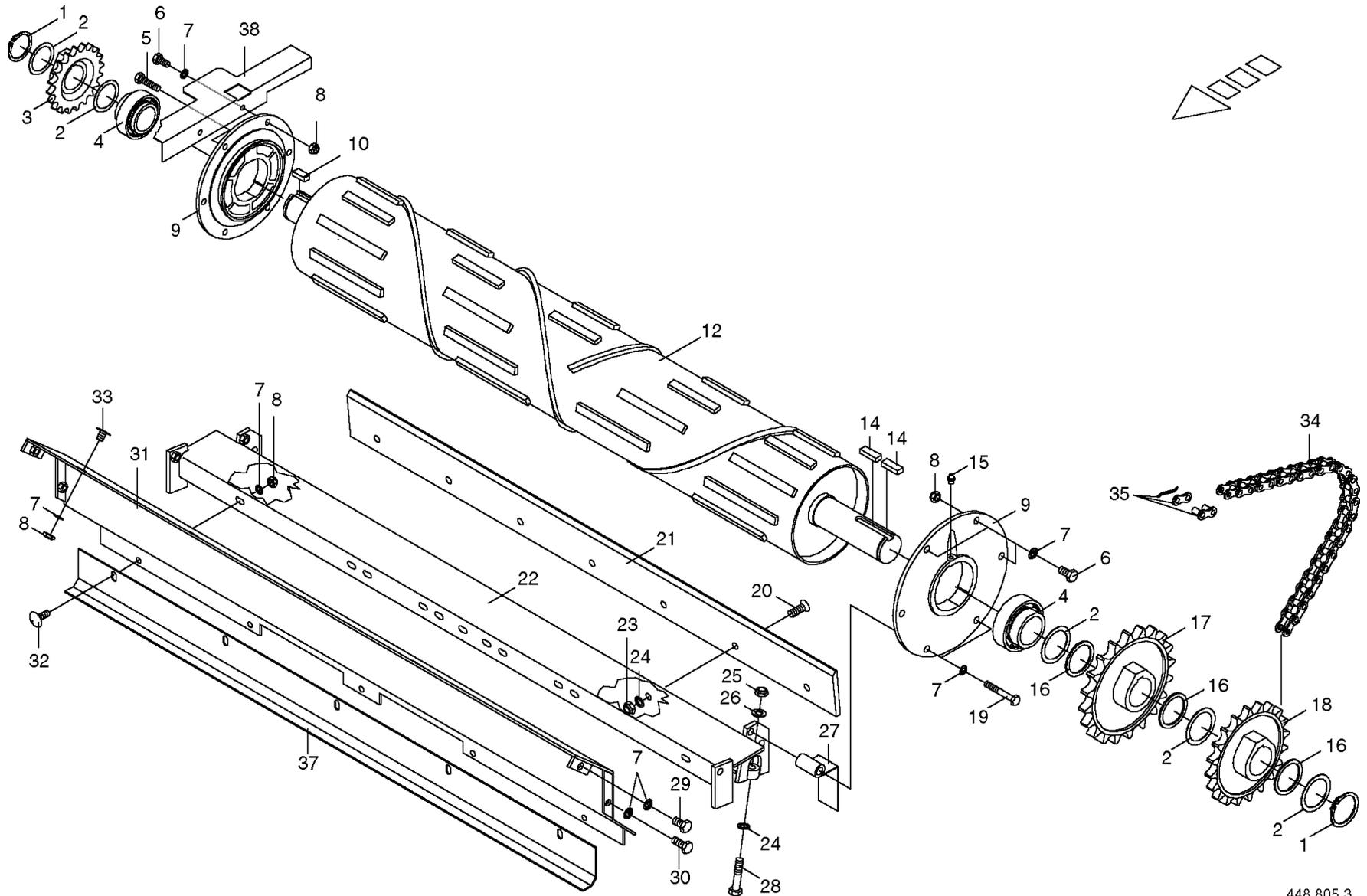
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.716.1	Hex Nut		X	X	X	X	NM16 13 X 24 X 2.5 Rd. 16 X 230  M16
2	910.506.0	Washer		X	X	X	X	
3	278.807.0	Threaded Rod		X	X	X	X	
4	278.204.0	Pressure Spring		X	X	X	X	
5	908.620.0	Hex Nut		X	X	X	X	
6	916.014.0	Pin		X	X	X	X	12 X 35/31 G 12 X 48 M20 SKM 20 Z=9, T=1 1/4"
7	927.103.0	Clevis		X	X	X	X	
8	908.225.0	Hex Nut		X	X	X	X	
9	909.913.0	Detent Edged Washer		X	X	X	X	
10	922.301.0	Tensioning Sprocket		X	X	X	X	
11	900.688.0	Hex Head Bolt		X	X	X	X	M20 X 50 4 X 28 6 X 36 25 X 35 X 1.0 MB 2540 DU
12	912.066.0	Cotter Pin		X	X	X	X	
13	912.643.0	Roll Pin		X	X	X	X	
14	910.844.0	Shim		X	X	X	X	
15	934.917.0	Bearing Bushing		X	X	X	X	
16	278.254.0	Chain Tensioner		X	X	X	X	1 1/4" 1 1/4" 1 1/4" X 54 Ro.
17	921.986.0	Chain Lock		X	X	X	X	
	921.996.0	Offset Link		X	X	X	X	
18	920.609.0	Roller Chain		X	X	X	X	
19	278.599.0	Sleeve		X	X	X	X	
20	910.514.1	Washer		X	X	X	X	26 X 44 X 4 17mm Long M8 SKM 8
21	278.598.0	Distant Tube		X	X	X	X	
22	908.706.0	Hex Nut		X	X	X	X	
23	909.908.0	Detent Edged Washer		X	X	X	X	
24	279.282.1	Guard		X	X	X	X	
25	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20



**Chain Drive L/H**

## Chain Drive L/H

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.701.0	Hex Nut		X	X	X	X	M12
2	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
3	278.204.0	Pressure Spring		X	X	X	X	
4	278.205.0	Threaded Rod		X	X	X	X	
5	908.215.0	Hex Nut		X	X	X	X	M12
6	927.103.0	Clevis		X	X	X	X	G 12 X 48
7	921.947.0	Roller Chain		X	X	X	X	1 1/4" X 70 Ro.
8	921.986.0	Chain Lock		X	X	X	X	1 1/4"
	921.996.0	Offset Link		X	X	X	X	1 1/4"
9	900.688.0	Hex Head Bolt		X	X	X	X	M20 X 50
10	922.301.0	Tensioning Sprocket		X	X	X	X	Z=9, T=1 1/4"
11	909.913.0	Detent Edged Washer		X	X	X	X	SKM 20
12	908.225.0	Hex Nut		X	X	X	X	M20
13	916.014.0	Pin		X	X	X	X	12 X 35/31
14	912.643.0	Roll Pin		X	X	X	X	6 X 36
15	910.844.0	Shim		X	X	X	X	25 X 35 X 1.0
16	278.254.0	Chain Tensioner		X	X	X	X	
17	934.917.0	Bearing Bushing		X	X	X	X	MB 2540 DU
18	912.066.0	Cotter Pin		X	X	X	X	4 X 28
19	278.599.0	Cover		X	X	X	X	

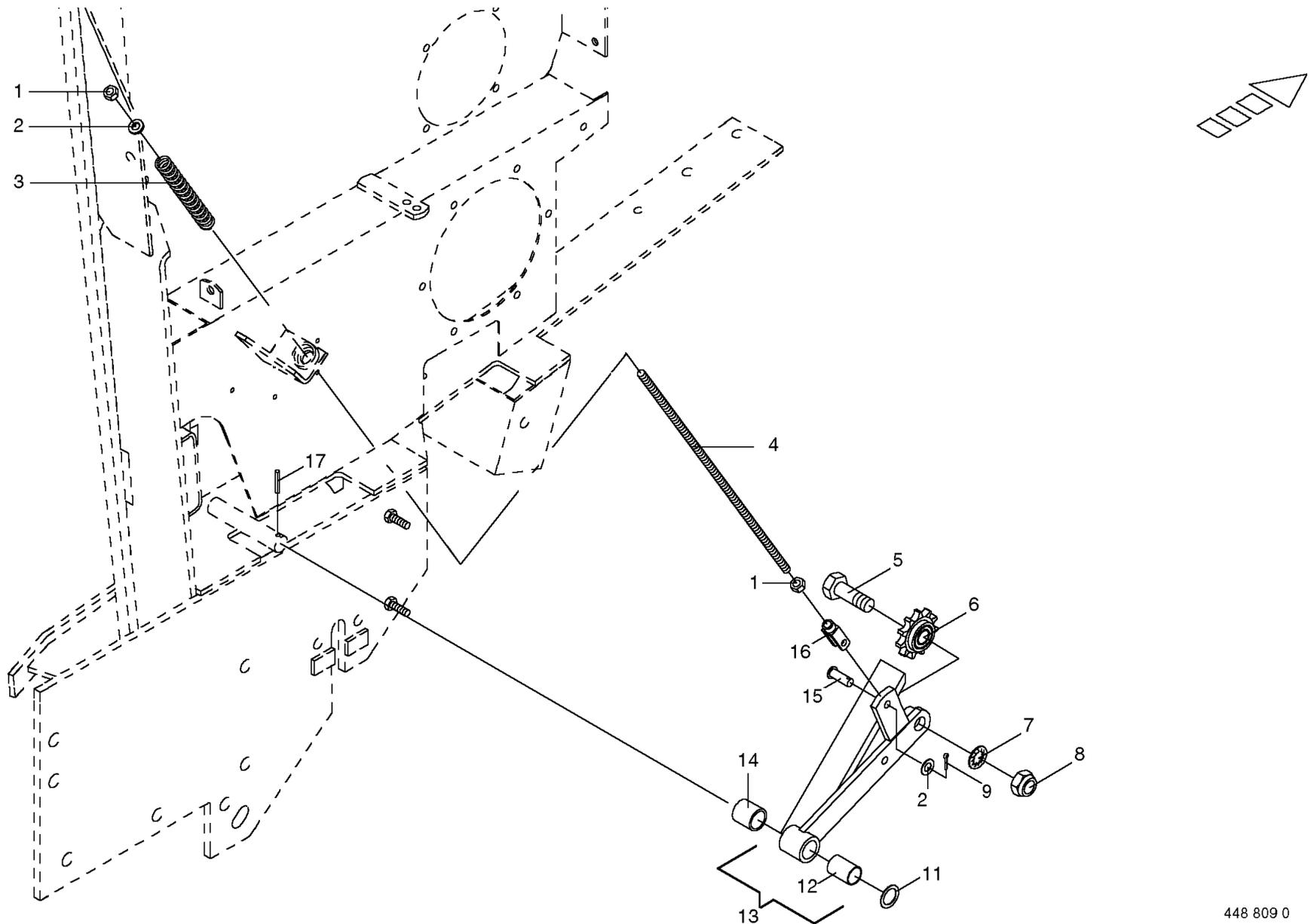


448 805 3

**Spiral Roller with Scraper Bar**

## Spiral Roller with Scraper Bar

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	911.557.0	Circlip		X	X	X	X	A 55 X 2.0
2	910.914.0	Shim		X	X	X	X	56 X 72 X 1.0
3	278.951.0	Sprocket		X	X	X	X	Z=17, T=1"
4	934.611.0	Bearing		X	X	X	X	UC 211
5	900.284.0	Hex Head Bolt		X	X	X	X	M10 X 50
6	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
7	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
8	908.212.0	Hex Nut		X	X	X	X	M10
9	277.530.0	Bearing Housing		X	X	X	X	
10	915.006.0	Flat Key		X	X	X	X	B 14 X 9 X 28
12	278.446.0	Roller		X	X	X	X	
14	915.007.0	Flat Key		X	X	X	X	B 14 X 9 X 40
15	919.105.0	Grease Fitting		X	X	X	X	AM 8 X 1
16	910.703.0	Washer		X	X	X	X	S 55 X 68 X 3.0
17	277.534.0	Sprocket		X	X	X	X	Z=21, T=1 1/4"
18	277.531.0	Sprocket		X	X	X	X	Z=23, T=1"
19	901.438.0	Hex Head Bolt		X	X	X	X	M10 X 80
20	904.006.0	Countersunk Screw		X	X	X	X	M12 X 30
21	278.154.0	Scraper		X	X	X	X	1220mm Long
22	278.157.0	Scraper Bar		X	X	X	X	
23	908.215.0	Hex Nut		X	X	X	X	M12
24	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
25	908.701.0	Hex Nut		X	X	X	X	M12
26	910.315.3	Washer		X	X	X	X	13 X 24 X 2.5
27	278.726.0	Guard		X	X	X	X	
28	901.452.0	Hex Head Bolt		X	X	X	X	M12 X 50
29	900.634.0	Hex Head Bolt		X	X	X	X	M10 X 20
30	900.637.0	Hex Head Bolt		X	X	X	X	M10 X 30
31	278.181.0	Cover Plate		X	X	X	X	
32	904.850.1	Flat Round Bolt		X	X	X	X	M10 X 25
33	905.231.0	Flat Round Bolt		X	X	X	X	M8 X 20
34	920.515.0	Roller Chain		X		X		1" X 156 Ro.
	920.516.0	Roller Chain			X		X	1" X 172 Ro.
35	921.985.0	Chain Lock		X	X	X	X	1"
37	278.821.0	Cover Plate		X	X	X	X	
38	279.022.0	Cover Plate		X	X	X	X	

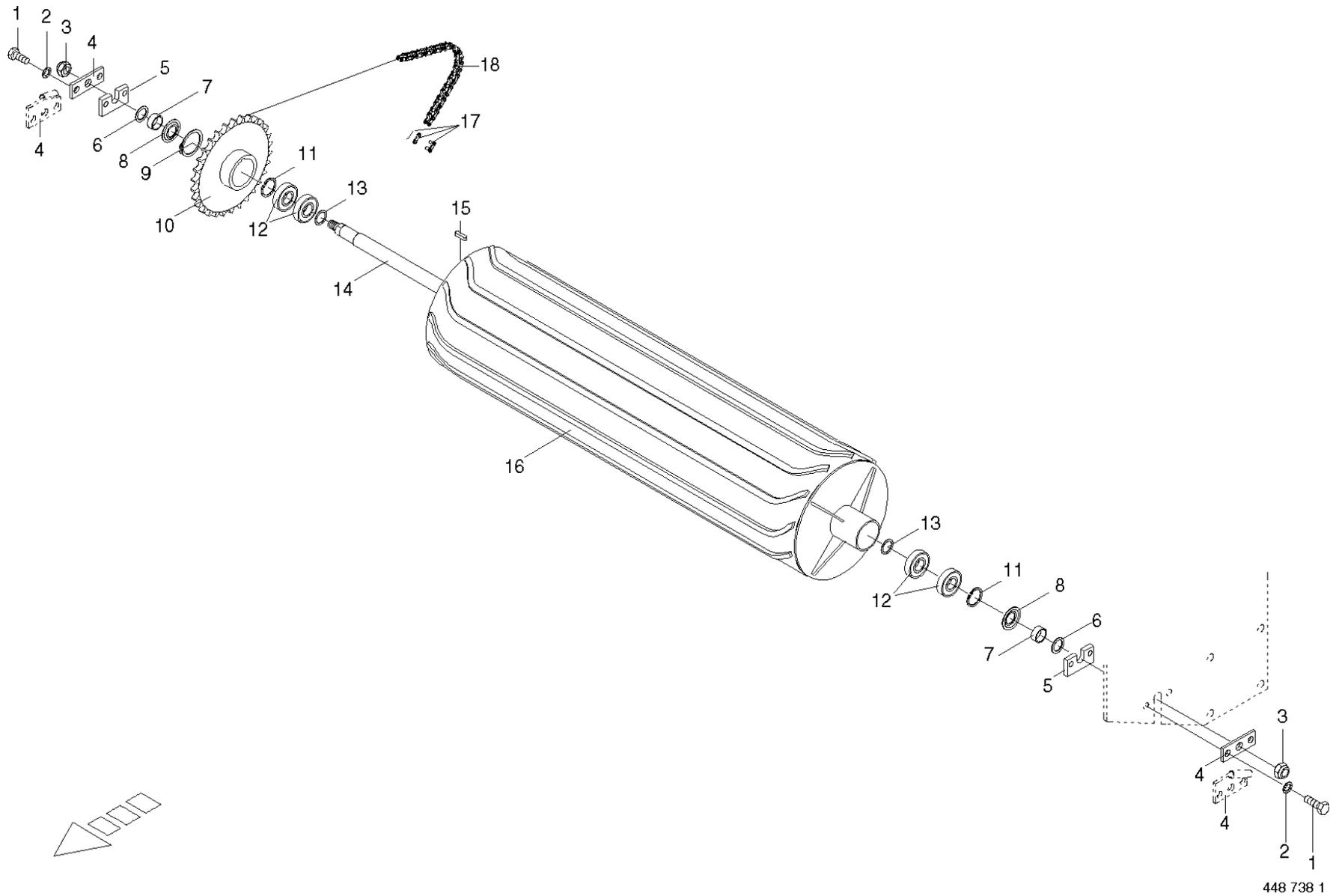


**Chain Tensioner for Starter Roller**

448 809 0

## Chain Tensioner for Starter Roller

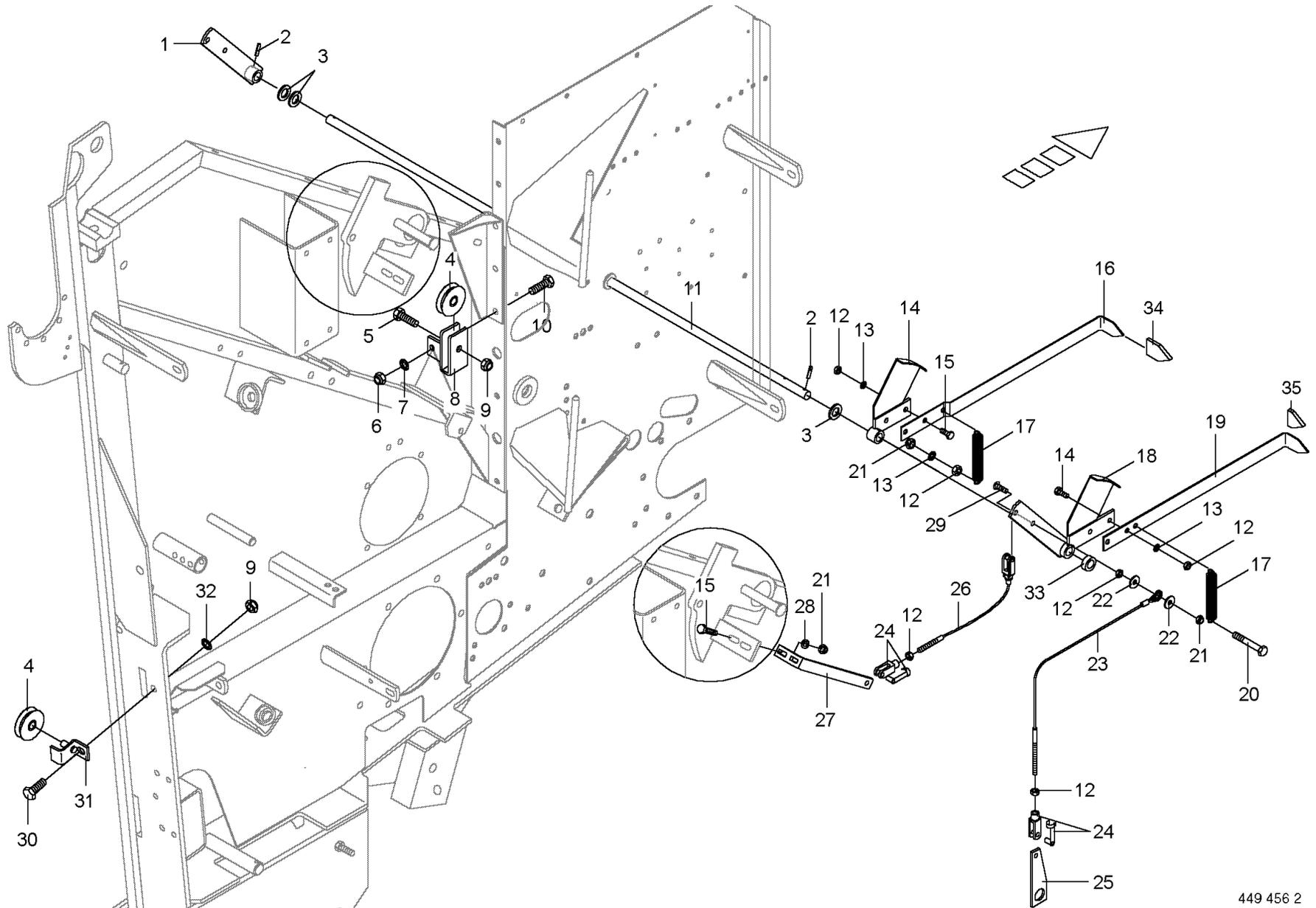
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.215.0	Hex Nut		X	X	X	X	M12
2	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
3	278.204.0	Pressure Spring		X	X	X	X	
4	278.205.0	Threaded Rod		X	X	X	X	230mm Long
5	901.504.0	Hex Head Bolt		X	X	X	X	M20 X 65
6	922.322.0	Sprocket		X	X	X	X	Z=12, T=1"
7	909.913.0	Detent Edged Washer		X	X	X	X	SKM 20
8	908.225.0	Hex Nut		X	X	X	X	M20
9	912.066.0	Cotter Pin		X	X	X	X	4 X 28
11	910.844.0	Shim		X	X	X	X	25 X 35 X 1.0
12	934.917.0	Bearing Bushing		X	X	X	X	MB 2540 DU
13	278.131.0	Chain Tensioner		X	X	X	X	
14	278.133.0	Bushing		X	X	X	X	34mm Long
15	916.014.0	Pin		X	X	X	X	12 X 35/31
16	927.103.0	Clevis		X	X	X	X	G 12 X 48
17	912.643.0	Roll Pin		X	X	X	X	6 X 36



**Starter Roller**

## Starter Roller

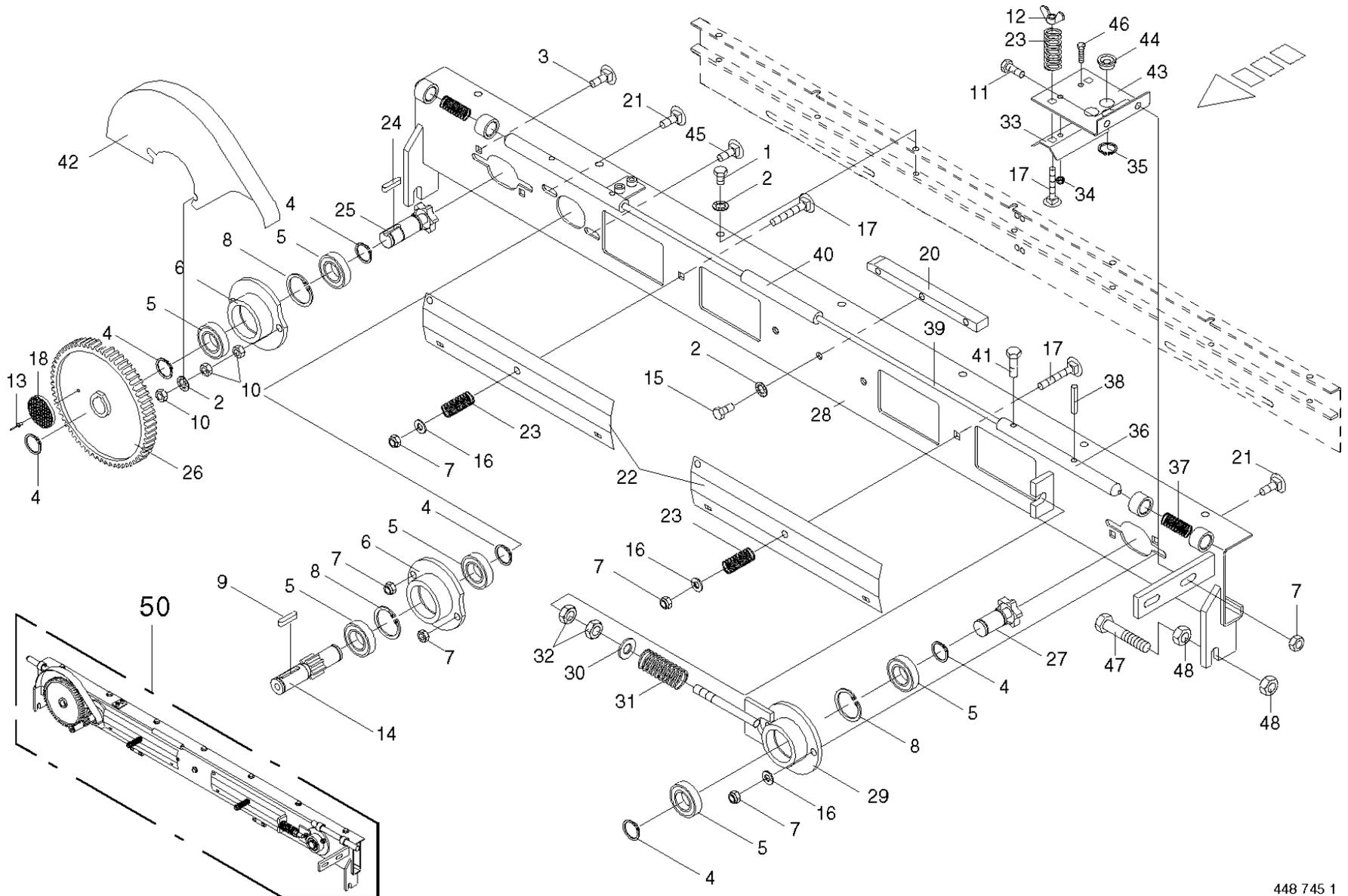
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	900.675.0	Hex Head Bolt		X	X	X	X	M16 X 40 SKZ 16 NM20
2	909.904.0	Detent Edged Washer		X	X	X	X	
3	908.721.0	Hex Nut		X	X	X	X	
4	273.716.0 278.880.0	Holding Piece Rope Guide L/H		X	X	X	X	
5	278.881.0	Rope Guide R/H		X	X	X	X	30 X 42 X 2.0 Ro. 38 X 2.6 X 15.5
6	273.635.0	Roller Support		X	X	X	X	
7	910.865.0	Shim		X	X	X	X	
8	273.865.0 280.749.0	Distance Tube End Washer		X	X	X	X	
9	911.570.0	Circlip		X	X	X	X	A 75 X 2.5 Z=32, T=1" I 62 X 2.0 6206 2RS 30 X 42 X 1.0
10	276.970.0	Sprocket		X	X	X	X	
11	911.659.0	Circlip		X	X	X	X	
12	930.536.1	Bearing		X	X	X	X	
13	910.864.0	Shim		X	X	X	X	
14	277.405.0	Axle		X	X	X	X	Rd. 35 X 1602 A 10 X 8 X 36 1" 1" 1" X 68 Ro.
15	915.116.0	Flat Key		X	X	X	X	
16	278.108.0	Starter Roller		X	X	X	X	
17	921.995.0 921.985.0	Offset Link Chain Lock		X	X	X	X	
18	921.927.0	Roller Chain		X	X	X	X	



# Filling Indicator

## Filling Indicator

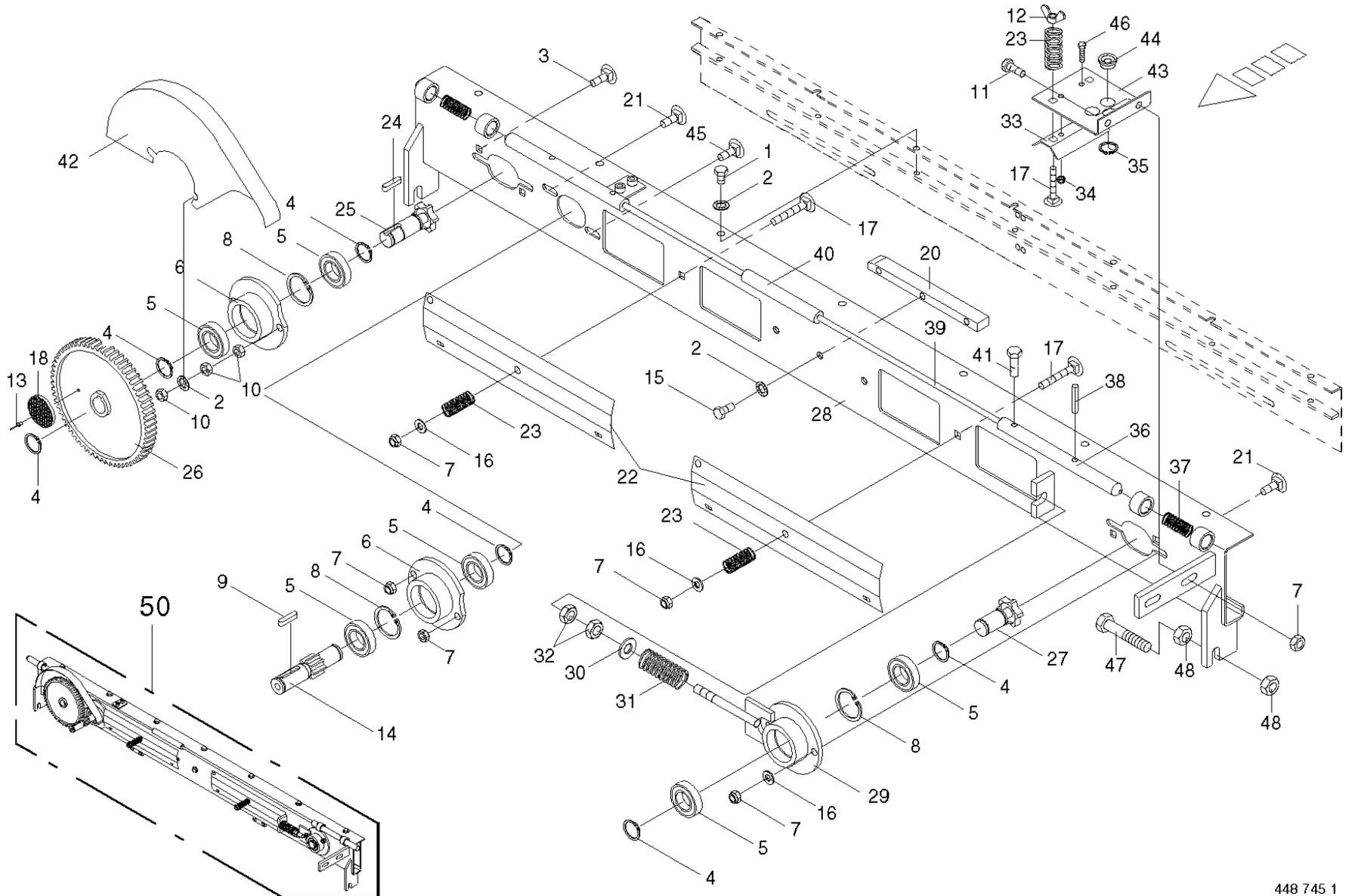
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	279.113.0	Arm L/H		1	1	1	1	
2	912.611.1	Roll Pin		X	X	X	X	5 X 26
3	910.511.0	Washer		X	X	X	X	18
4	003.041.3	Rope Pulley		4	4	4	4	
5	900.658.0	Hex Head Bolt		X	X	X	X	M12 X 40
6	908.758.0	Hex Nut		X	X	X	X	M10
7	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
8	279.118.0	Pulley Holder		2	2	2	2	
9	908.701.0	Hex Nut		X	X	X	X	M12
10	900.638.0	Hex Head Bolt		X	X	X	X	M10 X 35
11	278.370.0	Shaft		1	1	1	1	Rd. 16 X 1488
12	908.210.0	Hex Nut		X	X	X	X	M8
13	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
14	278.390.0	Pointer Bracket		1	1	1	1	
15	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
16	278.408.0	Pointer		1	1	1	1	544mm Long - Includes Item 34
17	270.283.0	Tension Spring		2	2	2	2	
18	279.114.0	Pointer Bracket		1	1	1	1	
19	278.407.0	Pointer		1	1	1	1	534mm Long - Includes Item 35
20	901.437.0	Hex Head Bolt		X	X	X	X	M10 X 70
21	908.706.0	Hex Nut		X	X	X	X	M8
22	910.414.0	Washer		X	X	X	X	A 10.5
23	279.339.0	Rope for Indicator		X	X	X	X	1145mm Long
24	927.105.0	Clevis		X	X	X	X	G 8 X 32
25	279.338.0	Plate		2	2	2	2	
26	279.124.0	Rope for Indicator		2	2	2	2	470mm Long
27	279.112.0	Arm for Filling Indicator		2	2	2	2	
28	910.413.0	Washer		X	X	X	X	A 8.4
29	905.255.0	Flat Round Bolt		X	X	X	X	M10 X 40
30	900.657.0	Hex Head Bolt		X	X	X	X	M12 X 35
31	279.348.0	Roll Holder		2	2	2	2	
32	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
33	278.385.1	Bushing		X	X	X	X	Rd. 25 X 20
34	279.441.0	Plastic Cap		X	X	X	X	
35	279.440.0	Plastic Cap		X	X	X	X	



**Double Twine Tying Mechanism**

## Double Twine Tying Mechanism

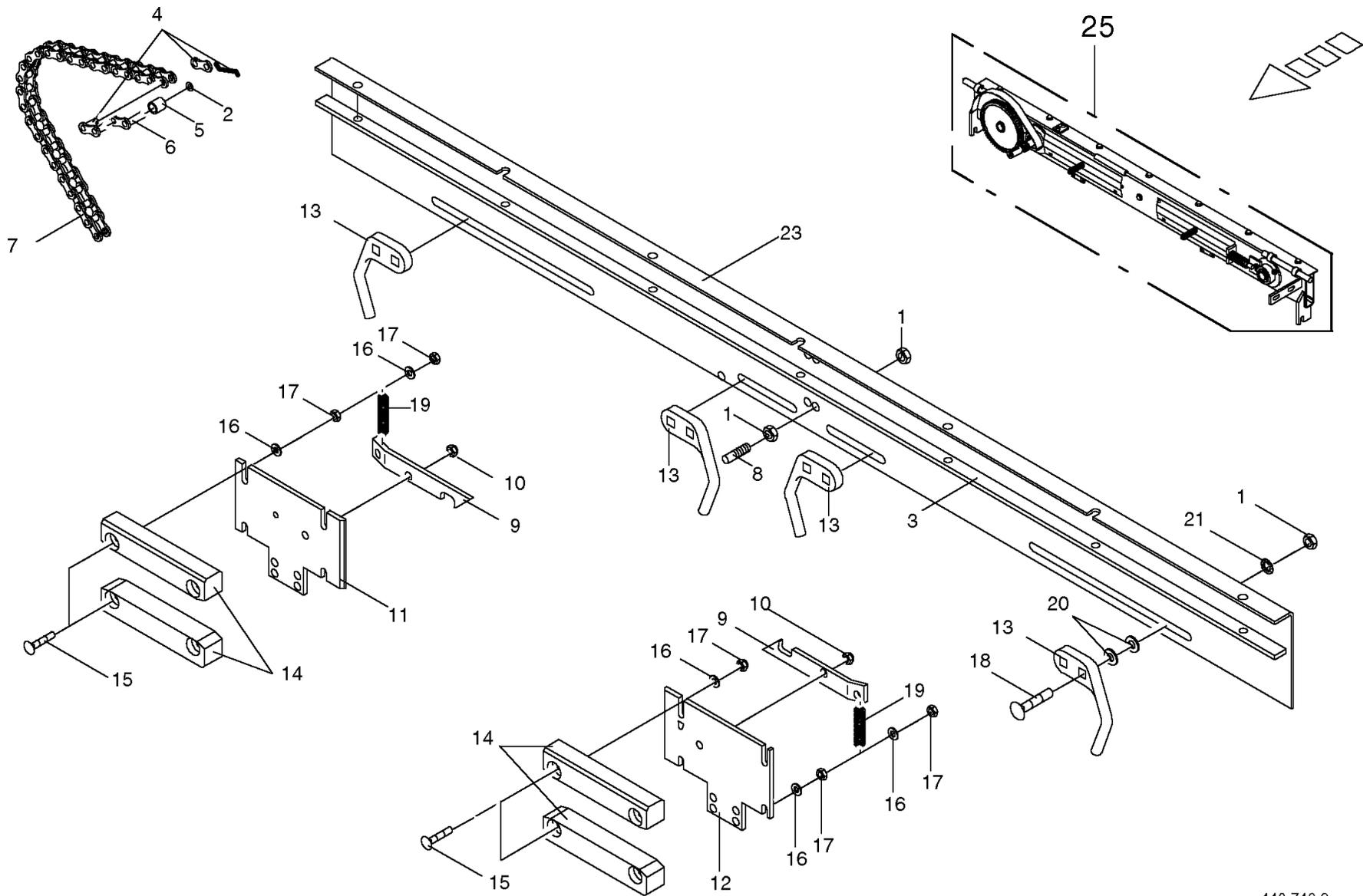
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	900.253.1	Hex Head Bolt		X	X	X	X	M8 X 12
2	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
3	905.233.1	Flat Round Bolt		X	X	X	X	M8 X 30
4	911.522.0	Circlip		X	X	X	X	A 20 X 1.2
5	930.504.0	Bearing		X	X	X	X	6004 2RS
6	280.052.3	Drive Roller		X	X	X	X	
7	908.706.0	Hex Nut		X	X	X	X	M8
8	911.642.0	Circlip		X	X	X	X	I 42 X 1.75
9	915.005.0	Flat Key		X	X	X	X	A 6 X 6 X 36
10	908.210.0	Hex Nut		X	X	X	X	M8
11	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16
12	909.410.1	Nut		X	X	X	X	M8
13	914.138.0	Rivet		X	X	X	X	4.8 X 14.5
14	274.448.0	Pinion Shaft		X		X		Z=11
	275.675.0	Pinion Shaft			X		X	Z=8
15	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
16	910.413.0	Washer		X	X	X	X	A 8.4
17	904.818.0	Flat Round Bolt		X	X	X	X	M8 X 55
18	924.535.1	Rear Reflector Red		X	X	X	X	
20	280.051.1	Chain Guide		X	X	X	X	
21	904.951.2	Flat Round Bolt		X	X	X	X	M8 X 20
22	277.206.0	Cover		X	X	X	X	
23	274.949.0	Tension Spring		X	X	X	X	
24	915.015.0	Flat Key		X	X	X	X	B 6 X 6 X 14
25	280.054.2	Sprocket		X	X	X	X	Z=6
26	277.273.0	Spur Gear		X	X	X	X	Z=82
27	280.457.2	Sprocket		X	X	X	X	Z=6
28	278.070.0	Guide Rail		X	X	X	X	
29	273.194.0	Tensioner		X	X	X	X	
30	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
31	036.127.1	Pressure Spring		X	X	X	X	
32	908.215.0	Hex Nut		X	X	X	X	M12
33	280.222.4	Plate for Twine Brake		X	X	X	X	
34	908.704.1	Hex Nut		X	X	X	X	M6
35	911.522.0	Circlip		X	X	X	X	A 20 X 1.2
36	337.238.4	Bolt		X	X	X	X	
37	132.189.1	Pressure Spring		X	X	X	X	
38	912.638.1	Roll Pin		X	X	X	X	6 X 24



**Double Twine Tying Mechanism**

## Double Twine Tying Mechanism

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
39	273.445.0	Cable		X	X	X	X	Rd. 4 X 1065
40	337.296.0	Rubber Hold		X	X	X	X	
41	900.610.0	Hex Head Bolt		X	X	X	X	M8 X 10
42	277.282.1	Guard		X	X	X	X	
43	274.344.5	Twine Brake Support		X	X	X	X	
44	938.974.2	Rope Guide		X	X	X	X	
45	905.236.1	Flat Round Bolt		X	X	X	X	M8 X 45
46	901.028.0	Hex Head Bolt		X	X	X	X	M6 X 30
47	900.304.1	Hex Head Bolt		X	X	X	X	M12 X 60
48	908.215.0	Hex Nut		X	X	X	X	M12
50	278.734.0	Beam		X	X	X	X	8 Z

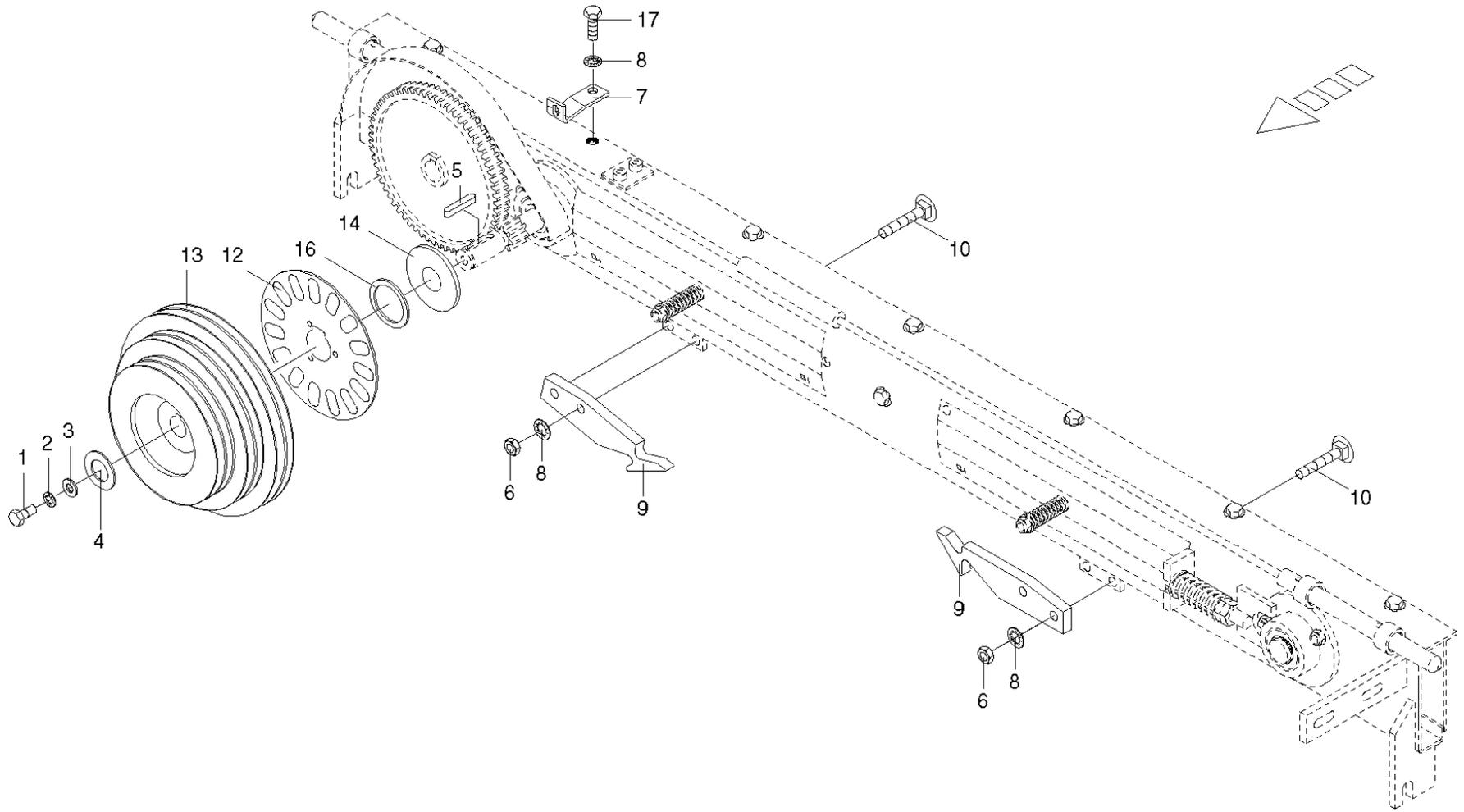


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# Double Twine Unit

## Double Twine Unit

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.210.0	Hex Nut		X	X	X	X	M8
2	910.817.0	Shim		X	X	X	X	6 X 12 X .5
3	278.074.0	Flat Steel		X	X	X	X	
4	921.983.0	Chain Lock		X	X	X	X	5/8"
5	280.098.1	Bushing		X	X	X	X	
6	921.999.0	Offset Chain Link		X	X	X	X	5/8"
7	920.303.0	Roller Chain		X	X	X	X	5/8" X 68 Ro.
8	906.405.0	Weld Pin		X	X	X	X	
9	277.208.0	Ratchet		X	X	X	X	
10	908.706.0	Hex Nut		X	X	X	X	M8
11	277.211.0	Plate R/H		X	X	X	X	
12	277.210.0	Plate L/H		X	X	X	X	
13	275.674.1	Twine Limiter		X	X	X	X	
14	277.207.0	Guide Rail		X	X	X	X	
15	904.714.0	Flat Round Bolt		X	X	X	X	M6 X 35
16	910.411.1	Washer		X	X	X	X	A 6.4
17	908.208.0	Hex Nut		X	X	X	X	M6
18	904.732.1	Flat Round Bolt		X	X	X	X	M8 X 25
19	003.028.2	Tension Spring		X	X	X	X	
20	910.414.0	Washer		X	X	X	X	A 10.5
21	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
23	278.073.0	Twine Guide Plate		X	X	X	X	
25	278.734.0	Beam		X	X	X	X	8 Z

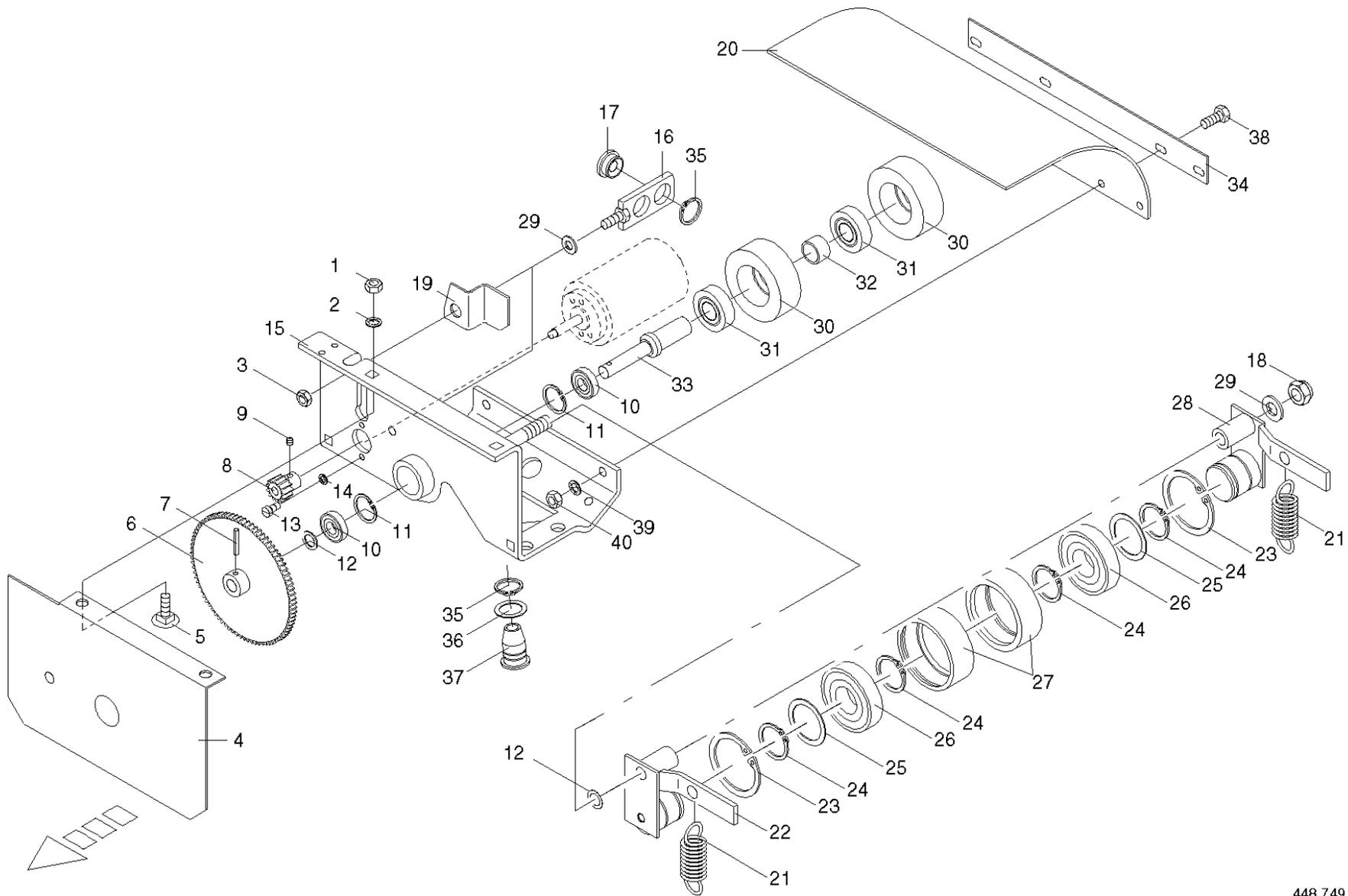


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# Twine Guides

## Twine Guides

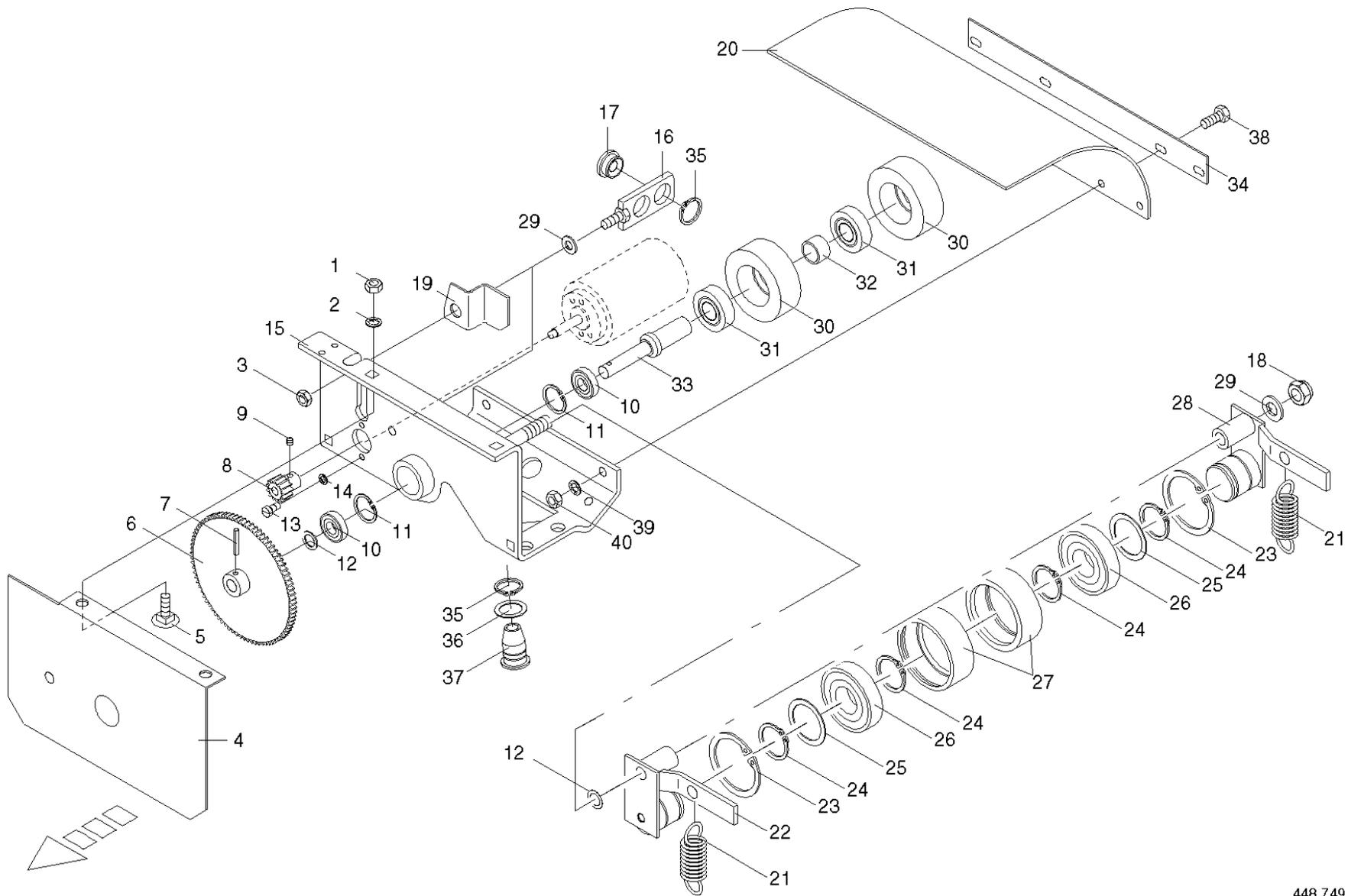
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
2	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
3	910.603.0	Washer		X	X	X	X	A 8.4
4	910.512.2	Washer		X	X	X	X	B 21
5	915.047.0	Flat Key		X	X	X	X	A 6 X 6 X 28
6	908.210.0	Hex Nut		X	X	X	X	M8
7	279.155.0	Sensor Holder		X	X	X	X	
8	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
9	275.860.0	Twine Guide		X	X	X	X	
10	905.233.1	Flat Round Bolt		X	X	X	X	M8 X 30
12	274.883.3	Indicator Disc		X	X	X	X	
13	275.628.1	Drive Pulley		X	X	X	X	
14	910.331.0	Washer		X	X	X	X	22 X 60 X 4
16	911.136.1	Shim		X	X	X	X	35 X 45 X 2.0
17	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16



# Electric Twine Starter

## Electric Twine Starter

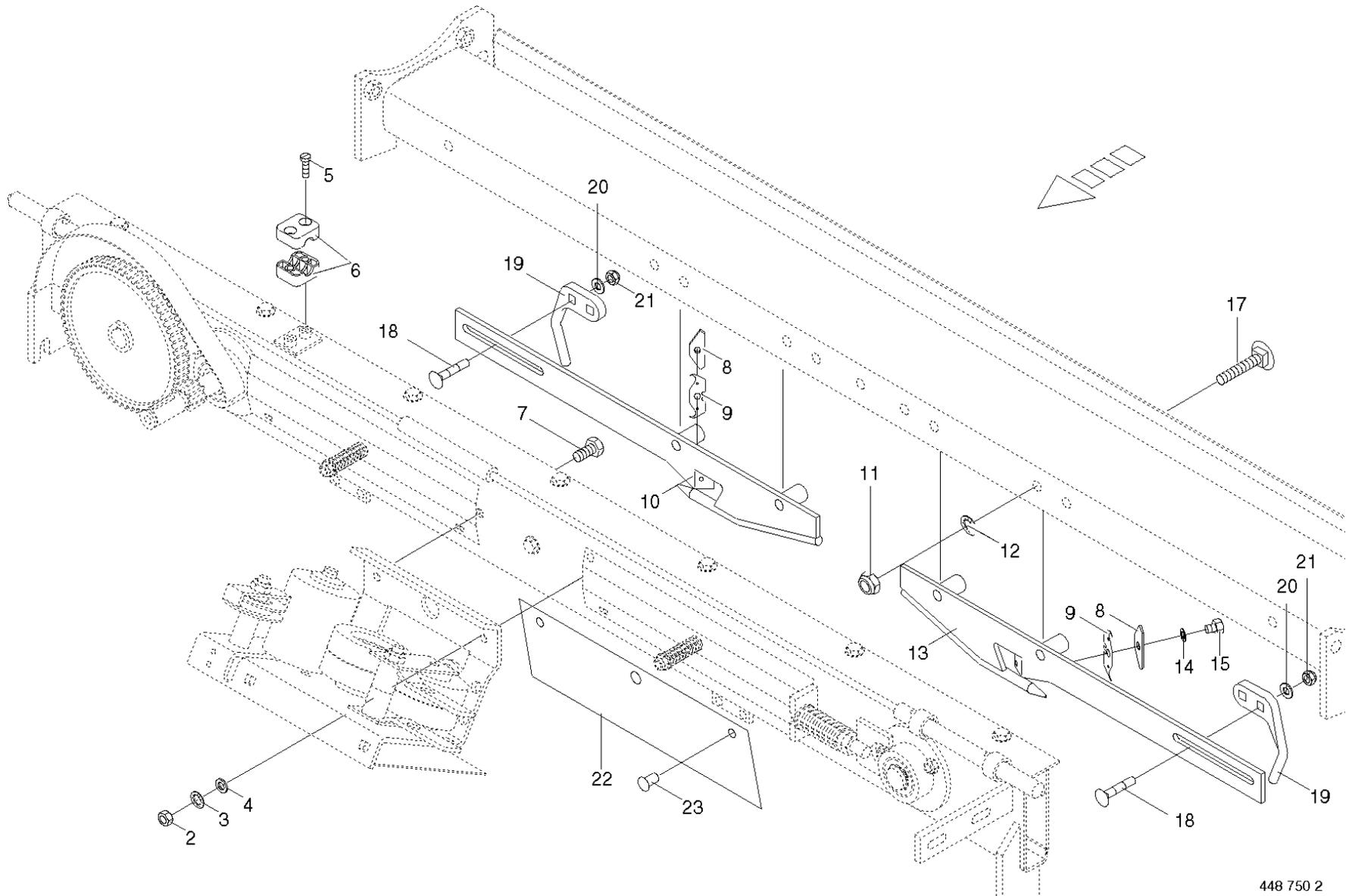
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.210.0	Hex Nut		X	X	X	X	M8
2	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
3	908.706.0	Hex Nut		X	X	X	X	M8
4	278.514.1	Guard		X	X	X	X	
5	904.731.1	Flat Round Bolt		X	X	X	X	M8 X 20
6	278.509.0	Spur Gear		X	X	X	X	
7	912.582.0	Roll Pin		X	X	X	X	4 X 26
8	278.515.0	Gear Wheel		X	X	X	X	
9	905.902.0	Set Screw		X	X	X	X	M5 X 5
10	930.100.0	Bearing		X	X	X	X	6001 2RS
11	911.600.0	Circlip		X	X	X	X	128 X 1.2
12	910.807.0	Shim		X	X	X	X	12 X 18 X .3
	910.802.0	Shim		X	X	X	X	12 X 18 X .5
	910.803.0	Shim		X	X	X	X	12 X 18 X 1.0
13	903.652.0	Allen Screw		X	X	X	X	AM 5 X 12
14	910.031.0	Spring Washer		X	X	X	X	B 5
15	278.506.0	Starter Housing		X	X	X	X	
16	279.030.0	Support		X	X	X	X	
17	938.974.2	Rope Guide		X	X	X	X	
18	908.701.0	Hex Nut		X	X	X	X	M12
19	278.882.0	Guide Plate		X	X	X	X	
20	279.027.0	Guard		X	X	X	X	
21	939.634.1	Tension Spring		X	X	X	X	
22	275.849.0	Lower Roller Guide		X	X	X	X	
23	911.659.0	Circlip		X	X	X	X	162 X 2.0
24	911.541.0	Circlip		X	X	X	X	35 X 1.5
25	911.132.0	Shim		X	X	X	X	35 X 45 X .3
	911.133.0	Shim		X	X	X	X	35 X 45 X .5
	911.134.0	Shim		X	X	X	X	35 X 45 X 1.0
26	930.507.0	Bearing		X	X	X	X	6007 2RS
27	280.405.3	Ring		X	X	X	X	
28	275.848.0	Top Roller Guide		X	X	X	X	
29	910.413.0	Washer		X	X	X	X	A 8.4
30	278.565.0	Starter Roller		X	X	X	X	
31	938.501.0	Freewheel Bearing		X	X	X	X	
32	278.567.1	Bushing		X	X	X	X	13.5mm Long
33	278.511.1	Shaft		X	X	X	X	102mm Long
34	279.028.0	Securing Strap		X	X	X	X	



# Electric Twine Starter

## Electric Twine Starter

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
35	911.522.0	Circlip		X	X	X	X	A 20 X 1.2
36	910.826.0	Shim		X	X	X	X	20 X 28 X 1.0
37	278.725.0	Rope Guide		X	X	X	X	
38	900.239.1	Hex Head Bolt		X	X	X	X	M6 X 25
39	910.411.1	Washer		X	X	X	X	A 6.4
40	908.704.1	Hex Nut		X	X	X	X	M6

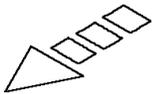
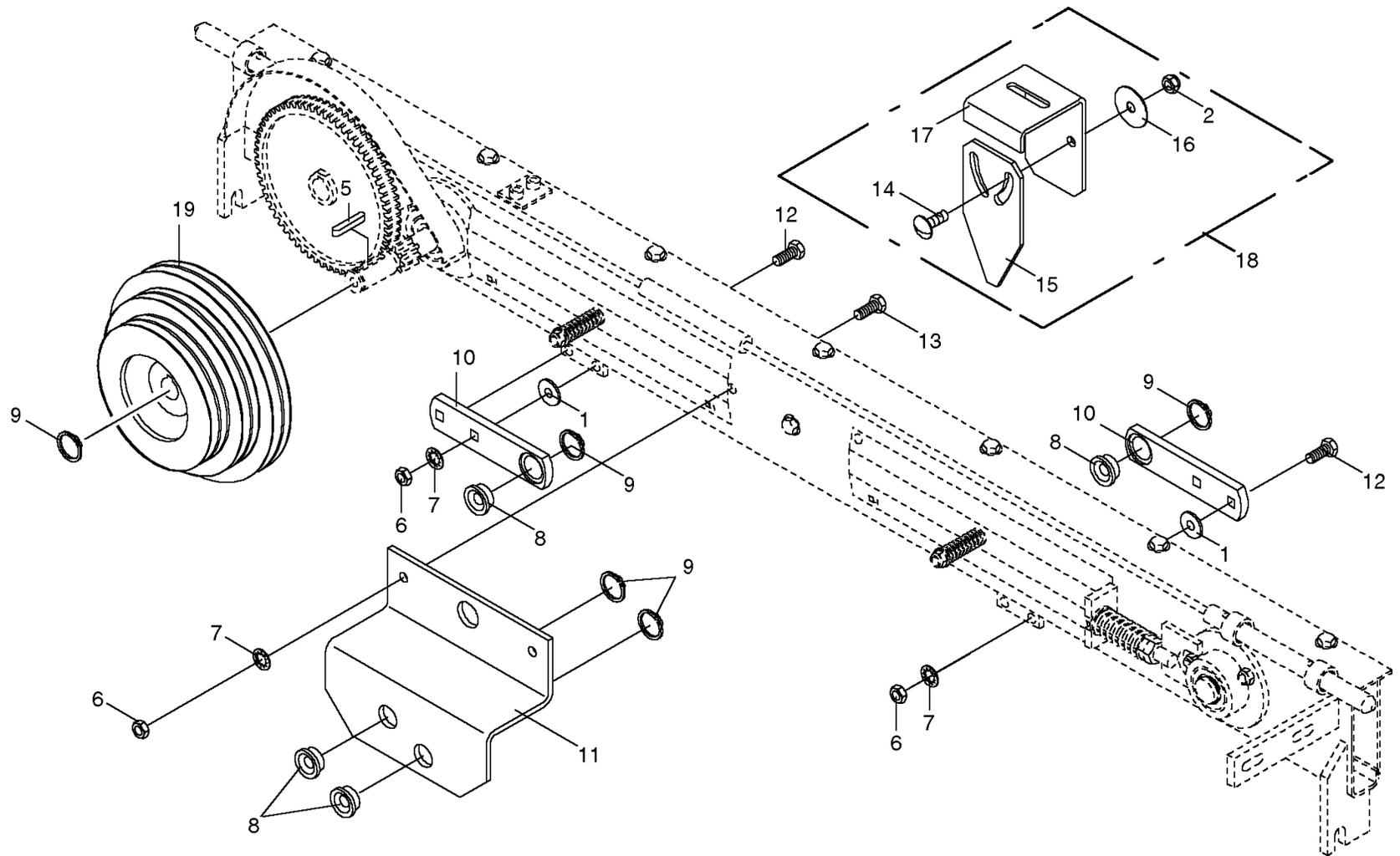


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# Twine Starter Mounting & Accessories

## Twine Starter Mounting & Accessories

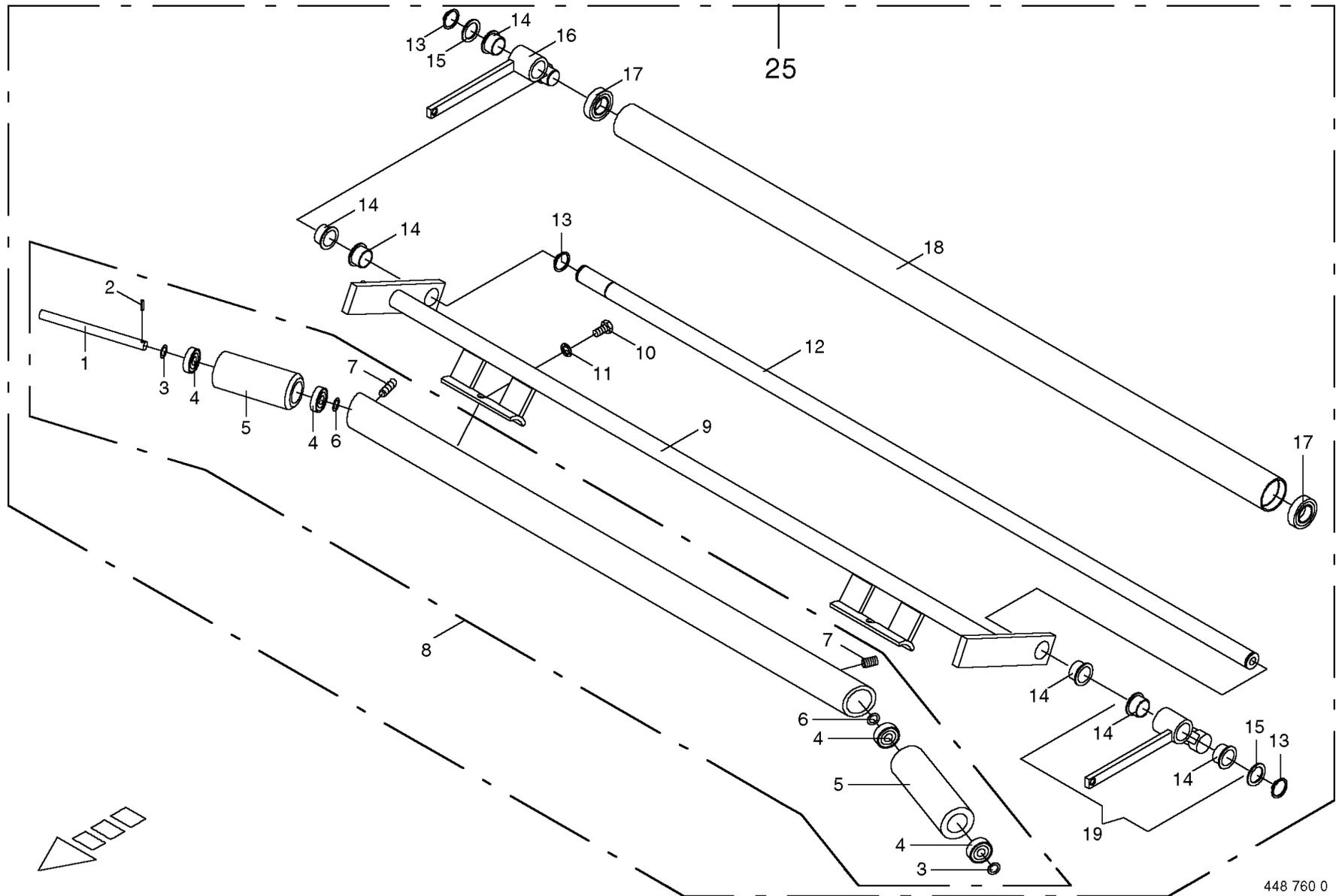
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
2	908.210.0	Hex Nut		X	X	X	X	M8
3	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
4	910.033.0	Spring Washer		X	X	X	X	B 8
5	903.477.1	Allen Screw		X	X	X	X	AM 6 X 20
6	925.107.1	Clamp		X	X	X	X	Bo.=12
7	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
8	278.522.0	Knife Reinforcement		X	X	X	X	
9	938.658.0	Knife Blade		X	X	X	X	
10	278.521.0	Knife Holder R/H		X	X	X	X	
11	908.212.0	Hex Nut		X	X	X	X	M10
12	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
13	278.520.0	Knife Holder L/H		X	X	X	X	
14	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
15	900.605.0	Hex Head Bolt		X	X	X	X	M6 X 10
17	904.757.0	Flat Round Bolt		X	X	X	X	M10 X 50
18	904.813.0	Flat Round Bolt		X	X	X	X	M8 X 30
19	275.674.1	Twine Limiter		X	X	X	X	
20	910.413.0	Washer		X	X	X	X	A 8.4
21	908.706.0	Hex Nut		X	X	X	X	M8
22	273.118.0	Guard		X	X	X	X	3 X 135 X 270
23	914.237.0	Rivet		X	X	X	X	4.8 X 12.7



# Twine Guides for Net/Twine Wrap

## Twine Guides for Net/Twine Wrap

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	910.603.0	Washer		X	X	X	X	A 8.4
2	908.706.0	Hex Nut		X	X	X	X	M8
5	915.047.0	Flat Key		X	X	X	X	A 6 X 6 X 28
6	908.210.0	Hex Nut		X	X	X	X	M8
7	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
8	938.974.2	Rope Guide		X	X	X	X	
9	911.522.0	Circlip		X	X	X	X	A 20 X 1.2
10	278.077.0	Twine Guide		X	X	X	X	
11	278.106.0	Twine Guide Plate		X	X	X	X	
12	900.616.0	Hex Head Bolt		X	X	X	X	M8 X 25
13	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
14	905.231.0	Flat Round Bolt		X	X	X	X	M8 X 20
15	278.527.0	Shift Rocker		X	X	X	X	
16	910.601.0	Washer		X	X	X	X	9 X 36 X 1
17	278.526.1	Bracket		X	X	X	X	
18	278.524.0	Toggle Switch		X	X	X	X	
19	275.628.1	Drive Pulley		X	X	X	X	

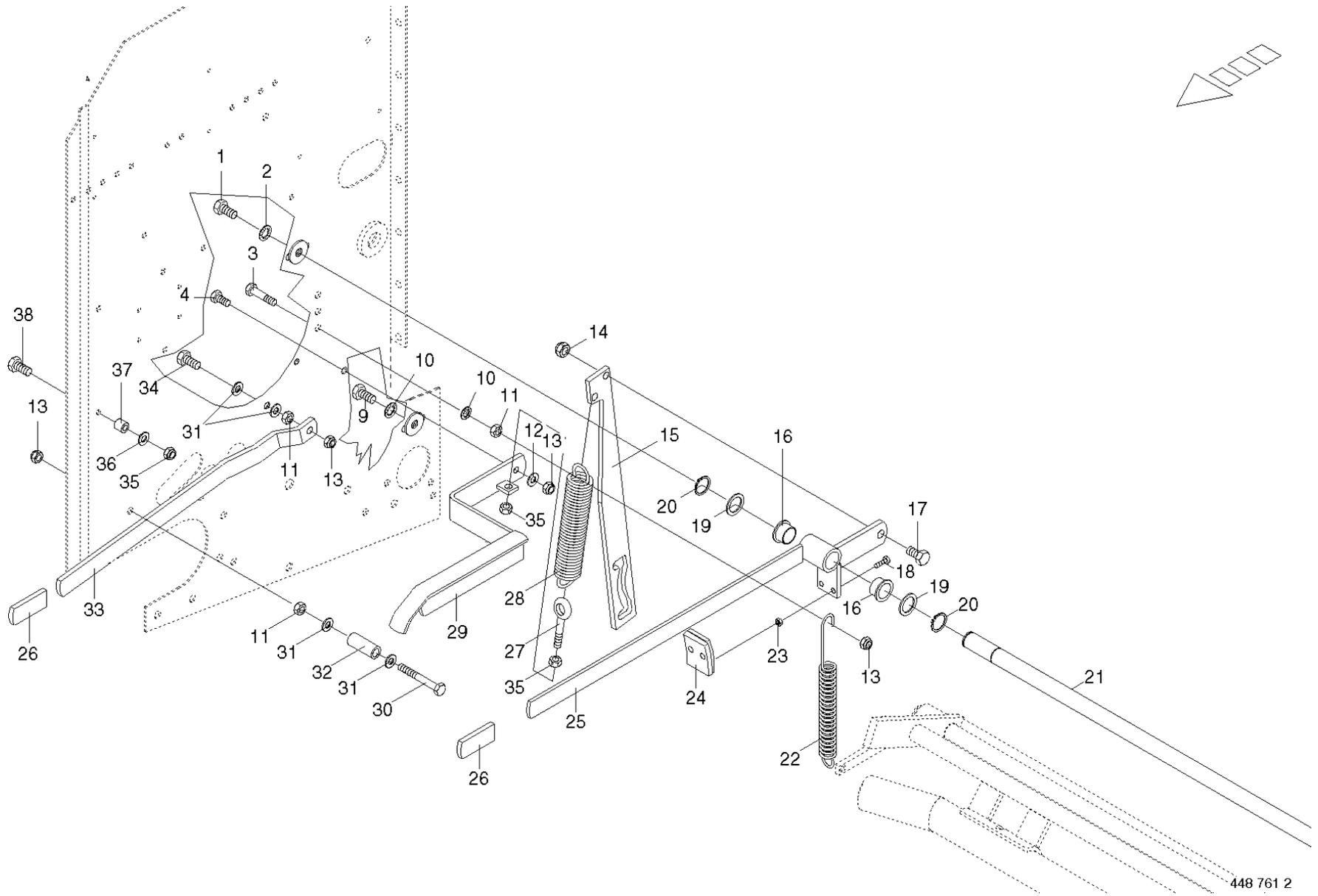


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# Oscillating Lever

## Oscillating Lever

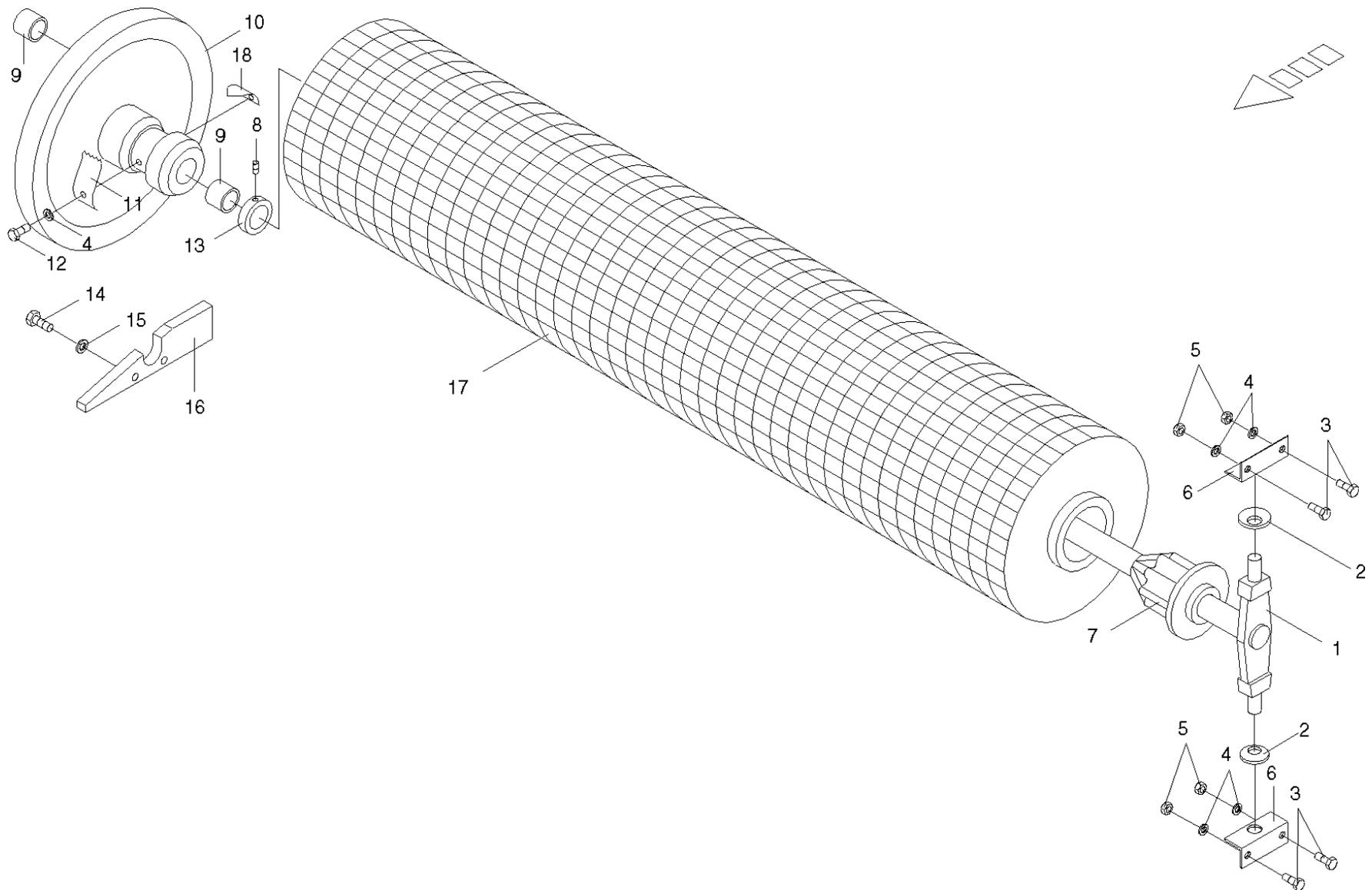
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	276.154.0	Pin		X	X	X	X	12 X 192
2	912.509.0	Roll Pin		X	X	X	X	4 X 16
3	910.803.0	Shim		X	X	X	X	12 X 18 X 1.0
4	930.131.0	Bearing		X	X	X	X	6201 2RS
5	276.148.0	Rubber Roller		X	X	X	X	
6	910.807.0	Shim		X	X	X	X	12 X 18 X .3
7	905.937.0	Set Screw		X	X	X	X	M10 X 20
8	278.641.0	Wide Roll Support		X	X	X	X	
9	278.036.0	Expander Arm		X	X	X	X	
10	900.634.0	Hex Head Bolt		X	X	X	X	M10 X 20
11	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
12	278.024.0	Guide Shaft		X	X	X	X	1368mm Long
13	911.529.0	Circlip		X	X	X	X	A 25 X 1.2
14	934.927.0	Bushing		X	X	X	X	BB 2517
15	910.845.0	Shim		X	X	X	X	25 X 35 X 2.0
16	278.451.0	Lever R/H		X	X	X	X	Includes Item 14
17	930.505.0	Bearing		X	X	X	X	6005 2RS
18	278.023.0	Pressure Roller		X	X	X	X	1320mm Long
19	278.450.0	Lever L/H		X	X	X	X	
25	278.041.0	Expander Arm		X	X	X	X	



# Wrapping Attachment

## Wrapping Attachment

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	900.655.0	Hex Head Bolt		X	X	X	X	M12 X 25
2	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
3	901.061.2	Hex Head Bolt		X	X	X	X	M10 X 45-10.9
4	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
9	900.655.0	Hex Head Bolt		X	X	X	X	M12 X 25
10	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
11	908.212.0	Hex Nut		X	X	X	X	M10
12	910.414.0	Washer		X	X	X	X	A 10.5
13	908.758.0	Hex Nut		X	X	X	X	M10
14	908.701.0	Hex Nut		X	X	X	X	M12
15	278.052.0	Lever		X	X	X	X	
16	934.927.0	Bushing		X	X	X	X	BB 2517
17	900.656.0	Hex Head Bolt		X	X	X	X	M12 X 30
18	900.608.0	Hex Head Bolt		X	X	X	X	M6 X 20
19	910.842.0	Shim		X	X	X	X	25 X 35 X .3
20	911.529.0	Circlip		X	X	X	X	A 25 X 1.2
21	278.024.0	Guide Shaft		X	X	X	X	1368mm Long
22	274.327.2	Tension Spring		X	X	X	X	
23	908.208.0	Hex Nut		X	X	X	X	M6
24	278.035.0	Brake Shoe		X	X	X	X	
25	278.034.0	Brake Lever		X	X	X	X	Includes Items 16, 18, 23, 24
26	925.016.0	Handle		X	X	X	X	
27	918.310.0	Eye Screw		X	X	X	X	M8 X 95
28	250.067.2	Tension Spring		X	X	X	X	150mm Long
29	278.054.0	Tension Lever		X	X	X	X	
30	901.438.0	Hex Head Bolt		X	X	X	X	M10 X 80
31	910.414.0	Washer		X	X	X	X	A 10.5
32	938.675.0	Compressed Air Hose		X	X	X	X	50mm Long
33	278.475.0	Lever		X	X	X	X	
34	900.638.0	Hex Head Bolt		X	X	X	X	M10 X 35
35	908.706.0	Hex Nut		X	X	X	X	M8
36	910.413.0	Washer		X	X	X	X	A 8.4
37	344.518.2	Distance Tube		X	X	X	X	
38	900.201.0	Hex Head Bolt		X	X	X	X	M8 X 35



448 762 1

# Roll Holder & Brake

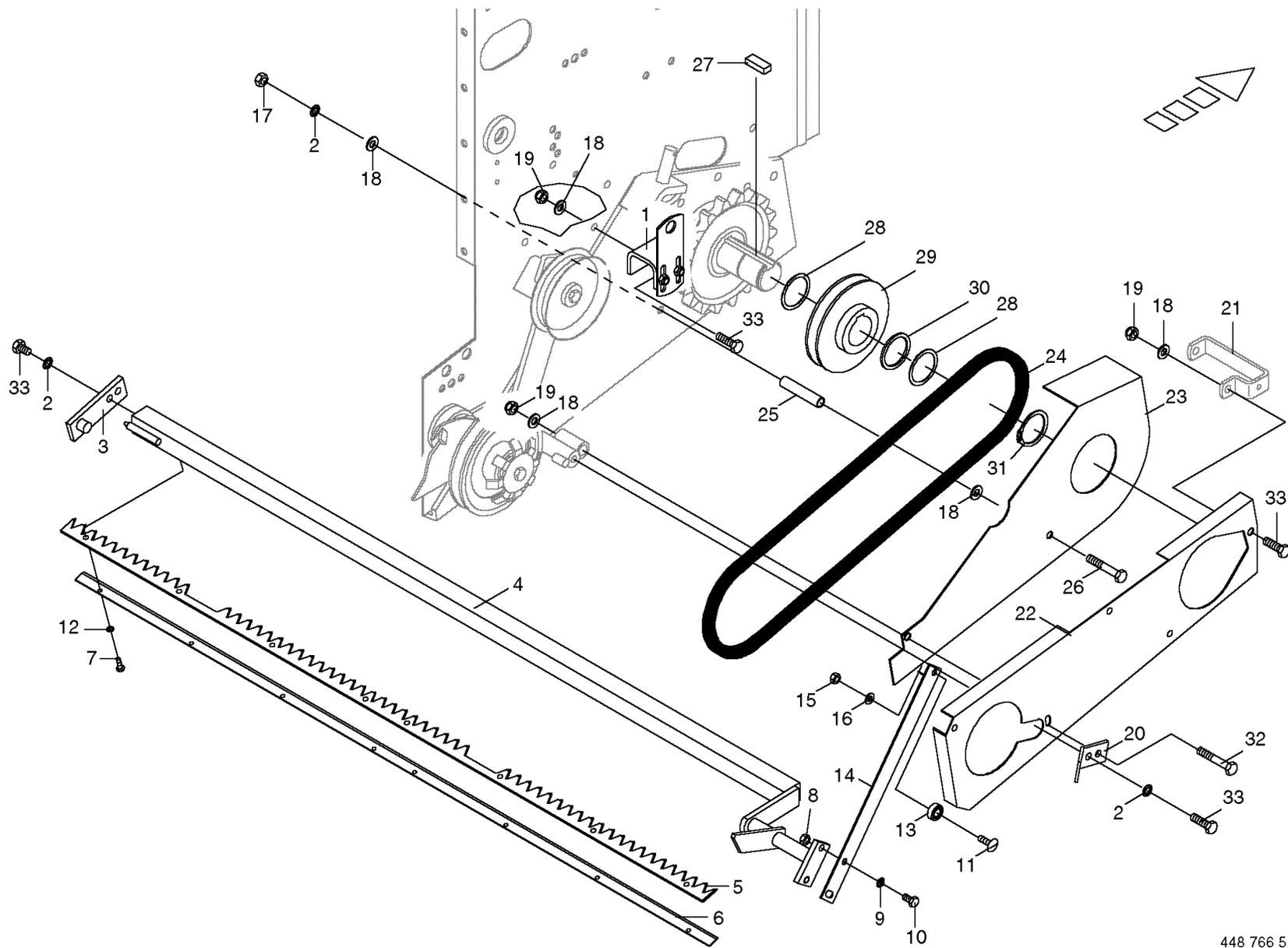
## Roll Holder & Brake

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	273.319.0	Roll Holder		X	X	X	X	B 31.5 X 16.3 X 1.25 M8 X 20 SKM 8 M8
2	909.920.0	Cup Spring		X	X	X	X	
3	900.614.0	Hex Head Bolt		X	X	X	X	
4	909.908.0	Detent Edged Washer		X	X	X	X	
5	908.210.0	Hex Nut		X	X	X	X	
6	274.215.1	Support		X	X	X	X	M8 X 10 MB 3040 DU Includes Items 4, 9-12
7	273.321.1	Roll Holder		X	X	X	X	
8	905.922.0	Set Screw		X	X	X	X	
9	934.901.0	Bearing Bushing		X	X	X	X	
10	273.323.0	Brake Disc		X	X	X	X	
11	273.327.0	Spring		2	2	2	2	1.25 X 30 X 90
12	900.253.1	Hex Head Bolt		X	X	X	X	M8 X 12
13	911.317.0	Fixing Ring		X	X	X	X	A 30 - Includes Item 8
14	900.632.0	Hex Head Bolt		X	X	X	X	M10 X 16
15	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
16	273.316.1	Stopping Element		X	X	X	X	2000m Long 3000m Long 1.25 X 30 X 57
17	924.918.0	Wrapping Roll		X	X	X	X	
18	279.049.0	Spring		1	1	1	1	



## Rubber Roller

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	900.632.0	Hex Head Bolt		X	X	X	X	M10 X 16
2	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
3	278.586.0	Cord Clips		X	X	X	X	
4	910.414.0	Washer		X	X	X	X	A 10.5
5	277.988.0	Bolt		X	X	X	X	
6	930.505.0	Bearing		X	X	X	X	6005 2RS
7	277.985.0	Rubber Roller		X	X	X	X	
8	908.212.0	Hex Nut		X	X	X	X	M10
9	930.506.0	Bearing		X	X	X	X	6006 2RS
10	277.993.4	Bearing Housing		X	X	X	X	
11	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
12	930.535.0	Bearing		X	X	X	X	6205 2RS
13	901.434.0	Hex Head Bolt		X	X	X	X	M10 X 55
17	279.318.0	Pin		X	X	X	X	205mm Long
18	934.913.1	Bearing Bushing		X	X	X	X	MB 6023 DU
19	279.285.1	Tensioner		X	X	X	X	
20	278.010.0	Cover		X	X	X	X	
21	922.300.0	Jockey Pulley		X	X	X	X	
22	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
23	901.451.0	Hex Head Bolt		X	X	X	X	M12 X 45
24	911.004.0	Shim		X	X	X	X	60 X 75 X 1.0
25	911.561.0	Circlip		X	X	X	X	A 60 X 2.0
26	910.844.0	Shim		X	X	X	X	25 X 35 X 1.0
27	279.289.0	Clutch Wheel		X	X	X	X	DM 173
28	273.005.0	Locking Pin		X	X	X	X	
29	939.737.0	Pressure Spring		X	X	X	X	
30	912.515.0	Roll Pin		X	X	X	X	13 X 36
31	273.006.0	Bushing		X	X	X	X	
32	277.991.1	Indicator Disc		X	X	X	X	
33	278.062.0	Panel		X	X	X	X	
37	278.997.0	Cover Rail		X	X	X	X	1300mm Long
38	278.996.0	Rubber Strip		X	X	X	X	1300mm Long
39	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
40	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20

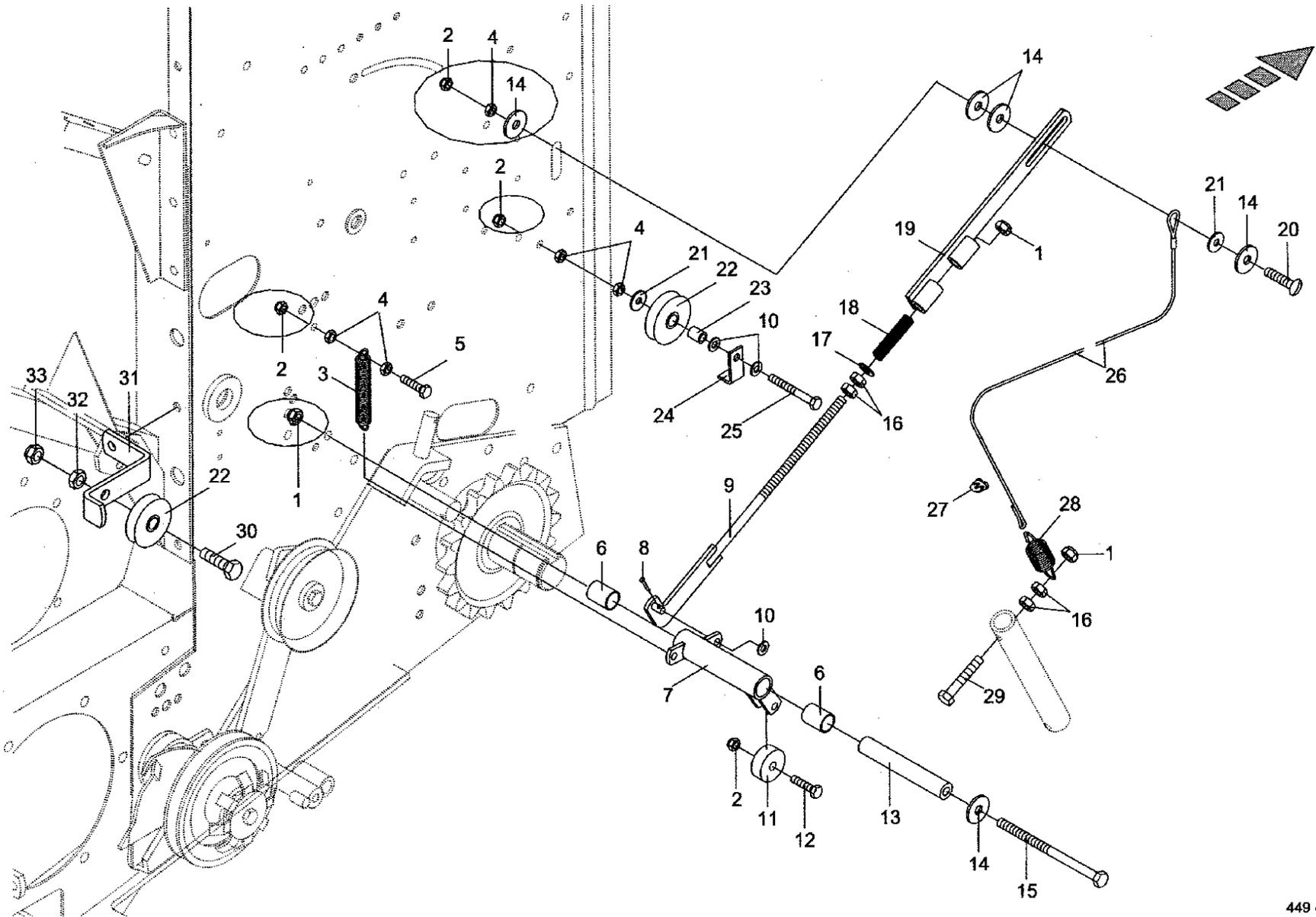


448 766 5

# Wrapping Attachment Parts

## Wrapping Attachment Parts

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	279.297.1	Sensor Holder		X	X	X	X	SKM 10  1240mm Long
2	909.909.0	Detent Edged Washer		X	X	X		
3	278.049.0	Knife Holder		X	X	X		
4	278.693.0	Knife Holder		X	X	X		
5	278.692.0	Knife Comb		X	X	X		
6	278.685.0	Blade		X	X	X	X	1250mm Long
7	900.606.0	Hex Head Bolt		X	X	X	X	M6 X 12
8	908.210.0	Hex Nut		X	X	X	X	M8
9	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
10	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
11	905.111.2	Flat Round Bolt		X	X	X	X	M6 X 20
12	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
13	930.328.0	Bearing		X	X	X	X	626 2RS
14	278.051.0	Spring Bar		2	2	2	2	360mm Long
15	908.704.1	Hex Nut		X	X	X	X	M6
16	910.411.1	Washer		X	X	X	X	A 6.4
17	908.212.0	Hex Nut		X	X	X	X	M10
18	910.414.0	Washer		X	X	X	X	A 10.5
19	908.758.0	Hex Nut		X	X	X	X	M10
20	279.288.0	Sensor Holder		X	X	X	X	
21	278.787.0	Support		X	X	X	X	
22	279.287.1	Guard		X	X	X	X	
23	278.922.0	Guard		X	X	X	X	
24	921.513.0	V-Belt		X	X	X	X	17 X 1473
25	278.087.0	Distance Tube		X	X	X	X	73mm Long
26	901.445.0	Hex Head Bolt		X	X	X	X	M10 X 120
27	915.003.0	Flat Key		X	X	X	X	B 14 X 9 X 36
28	910.899.0	Shim		X	X	X	X	45 X 55 X 1.0
29	279.290.0	V-Belt Pulley		X	X	X	X	DW 133
30	910.732.0	Washer		X	X	X	X	45 X 55 X 3.0
31	911.549.0	Circlip		X	X	X	X	A 45 X 1.75
32	901.436.0	Hex Head Bolt		X	X	X	X	M10 X 65
33	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25

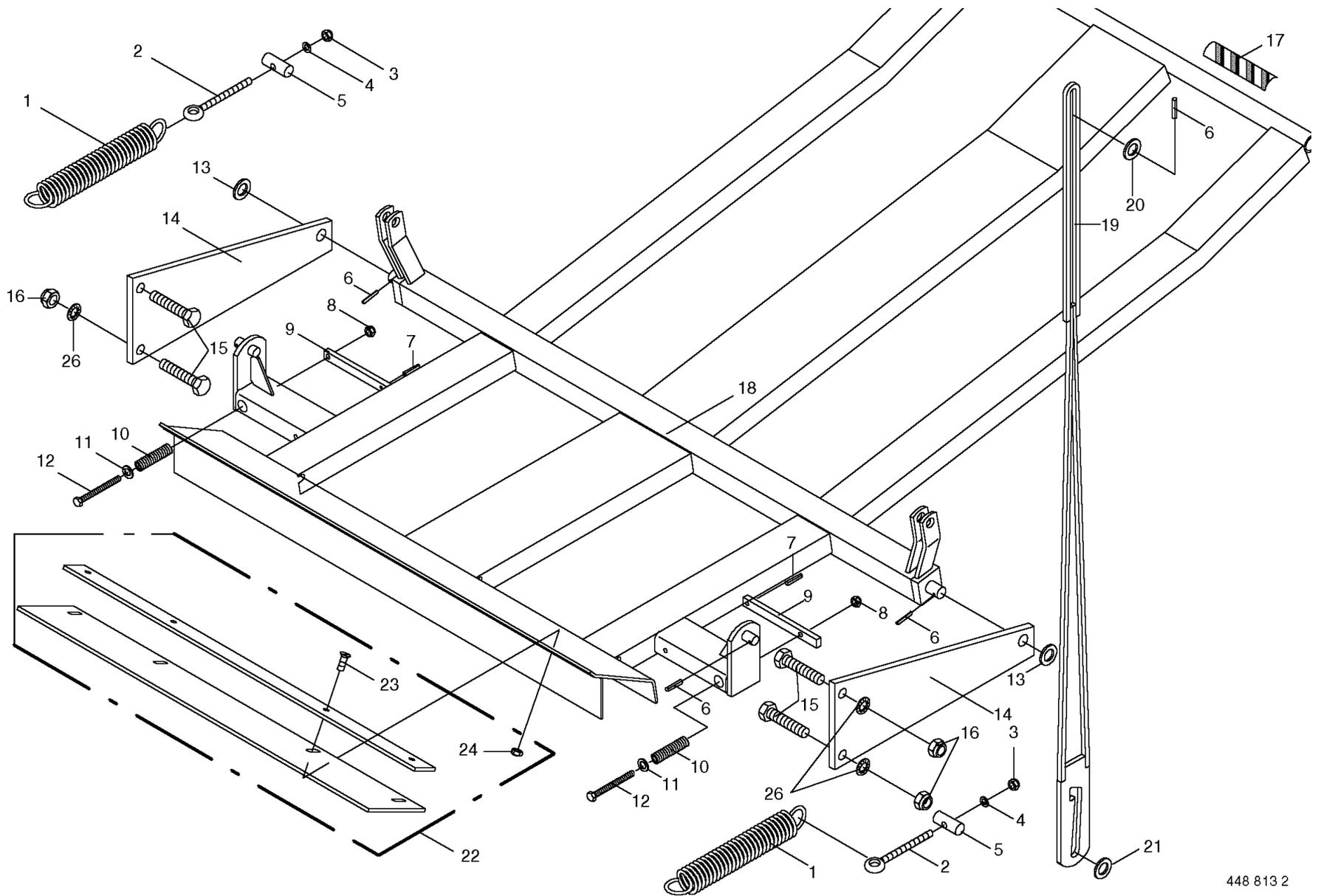


449 434 1

# Parking Brake for Wrapping Roll

## Parking Brake for Wrapping Roll

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.758.0	Hex Nut		X	X	X	X	M10
2	908.706.0	Hex Nut		X	X	X	X	M8
3	270.283.0	Tension Spring		X	X	X	X	100mm Long
4	908.210.0	Hex Nut		X	X	X	X	M8
5	900.616.0	Hex Head Bolt		X	X	X	X	M8 X 25
6	934.910.0	Bearing Bushing		X	X	X	X	2030 DU
7	279.286.1	Hinged Tube		X	X	X	X	Includes Item 6
8	912.046.1	Cotter Pin		X	X	X	X	3.2 X 28
9	279.298.1	Bolt		X	X	X	X	
10	910.413.0	Washer		X	X	X	X	A 8.4
11	279.295.0	Roller		X	X	X	X	
12	901.042.0	Hex Head Bolt		X	X	X	X	M8 X 35
13	279.296.0	Shaft		X	X	X	X	132mm Long
14	910.353.0	Washer		X	X	X	X	R 11
15	900.215.0	Hex Head Bolt		X	X	X	X	M10 X 160
16	908.212.0	Hex Nut		X	X	X	X	M10
17	910.414.0	Washer		X	X	X	X	A 10.5
18	492.119.0	Pressure Spring		X	X	X	X	Rd. 2.5 X 15.5 X 40
19	279.308.1	Adjusting Lever		X	X	X	X	
20	905.237.0	Flat Round Bolt		X	X	X	X	M8 X 50
21	910.603.0	Washer		X	X	X	X	A 8.4
22	003.041.3	Rope Pulley	478555-	X	X	X	X	
23	279.582.0	Bushing	478555-	X	X	X	X	17mm Long
24	279.581.0	Support	478555-	X	X	X	X	
25	900.622.0	Hex Head Bolt	478555-	X	X	X	X	M8 X 70
26	279.586.0	Cable	478555-	1	1	1	1	Rd. 3 X 1180
27	917.601.0	Clamp	478555-	X	X	X	X	3
28	279.587.0	Tension Spring	478555-	X	X	X	X	68mm Long
29	900.287.0	Hex Head Bolt	478555-	X	X	X	X	M10 X 70
30	901.451.0	Hex Head Bolt	478555-	X	X	X	X	M12 X 45
31	279.585.0	Roll Holder	478555-	X	X	X	X	
32	908.215.0	Hex Nut	478555-	X	X	X	X	M12
33	908.701.0	Hex Nut	478555-	X	X	X	X	M12

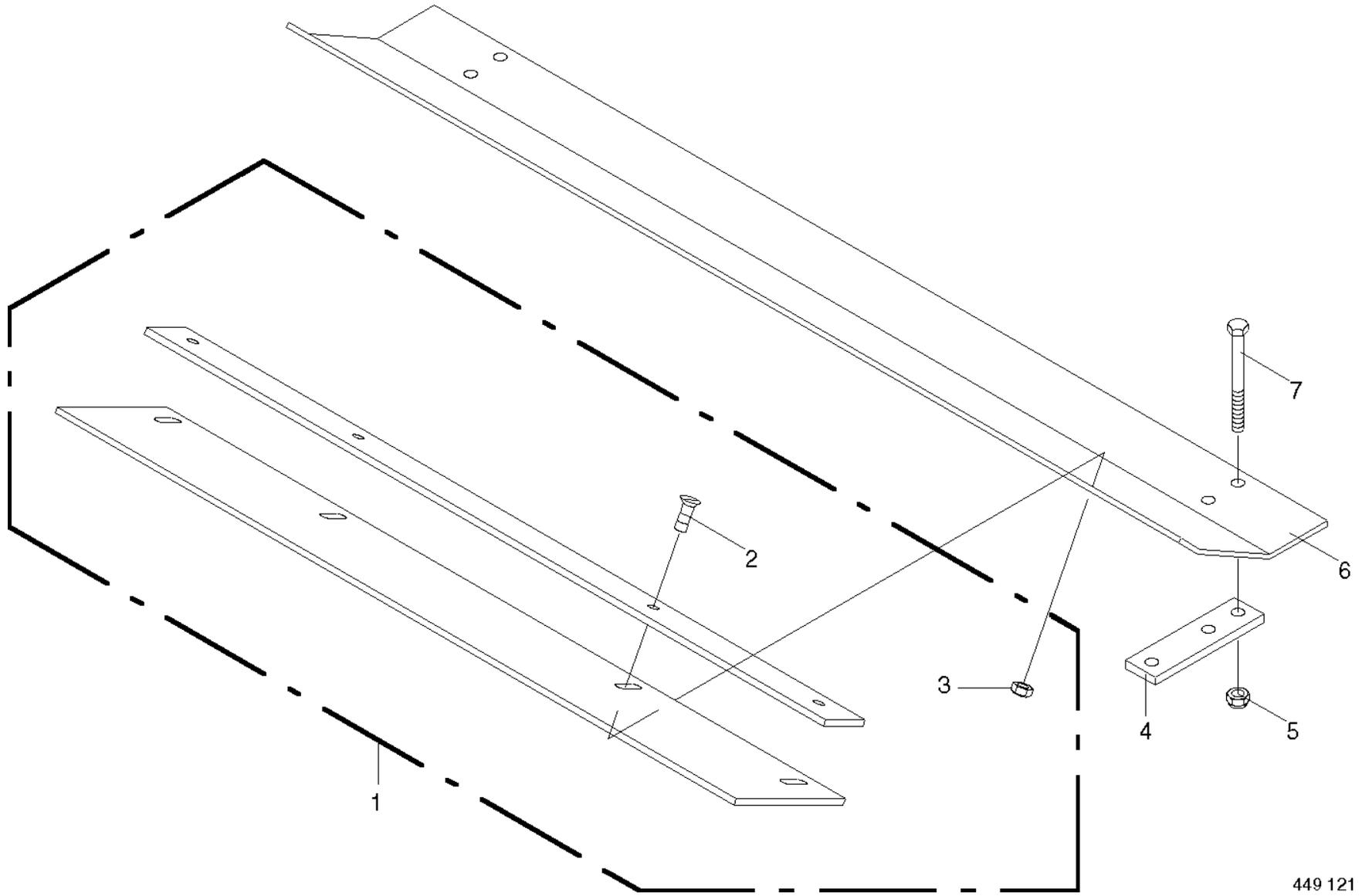


448 813 2

# Cross Strut with Bale Ejector

## Cross Strut with Bale Ejector

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	344.394.2	Tension Spring		X	X	X	X	
2	905.338.0	Eye Screw		X	X	X	X	M10 X 110
3	908.758.0	Hex Nut		X	X	X	X	M10
4	910.361.0	Washer		X	X	X	X	10.5
5	276.363.1	Pin		X	X	X	X	Rd. 20 X 50
6	912.616.1	Roll Pin		X	X	X	X	5 X 40
7	912.670.0	Roll Pin		X	X	X	X	8 X 40
8	908.706.0	Hex Nut		X	X	X	X	M8
9	276.466.0	Strap		X	X	X	X	
10	015.145.0	Pressure Spring		X	X	X	X	
11	910.413.0	Washer		X	X	X	X	A 8.4
12	901.009.1	Hex Head Bolt		X	X	X	X	M8 X 90-10.9
13	910.514.1	Washer		X	X	X	X	26
14	276.361.0	Plate		X	X	X	X	
15	901.504.0	Hex Head Bolt		X	X	X	X	M20 X 65
16	908.721.0	Hex Nut		X	X	X	X	NM 20
17	924.597.0	Decal Left		X	X	X	X	
	924.598.0	Decal Right		X	X	X	X	
18	278.363.0	Bale Ejector		X	X	X	X	
19	278.373.0	Drawbar		X		X		
	278.374.0	Drawbar			X		X	
20	910.327.0	Washer		X	X	X	X	17 X 50 X 3
21	910.339.0	Washer		X	X	X	X	R 22
22	273.104.0	Cover Plate		X	X	X	X	
23	904.369.0	Countersunk Screw		X	X	X	X	M6 X 25
24	908.704.1	Hex Nut		X	X	X	X	M6
26	909.913.0	Detent Edged Washer		X	X	X	X	SKM 20

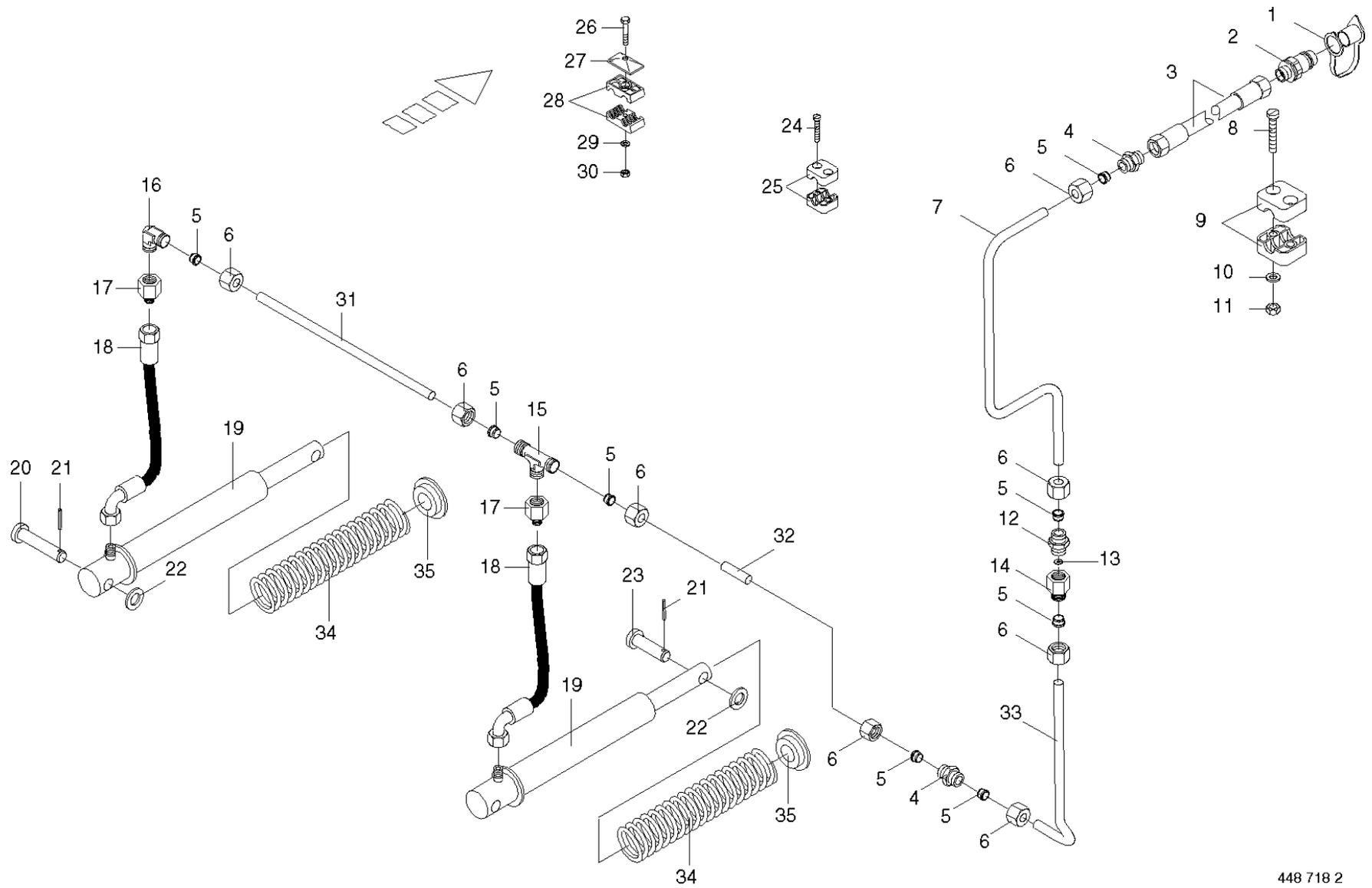


449 121 0

# Cover Plate

## Cover Plate

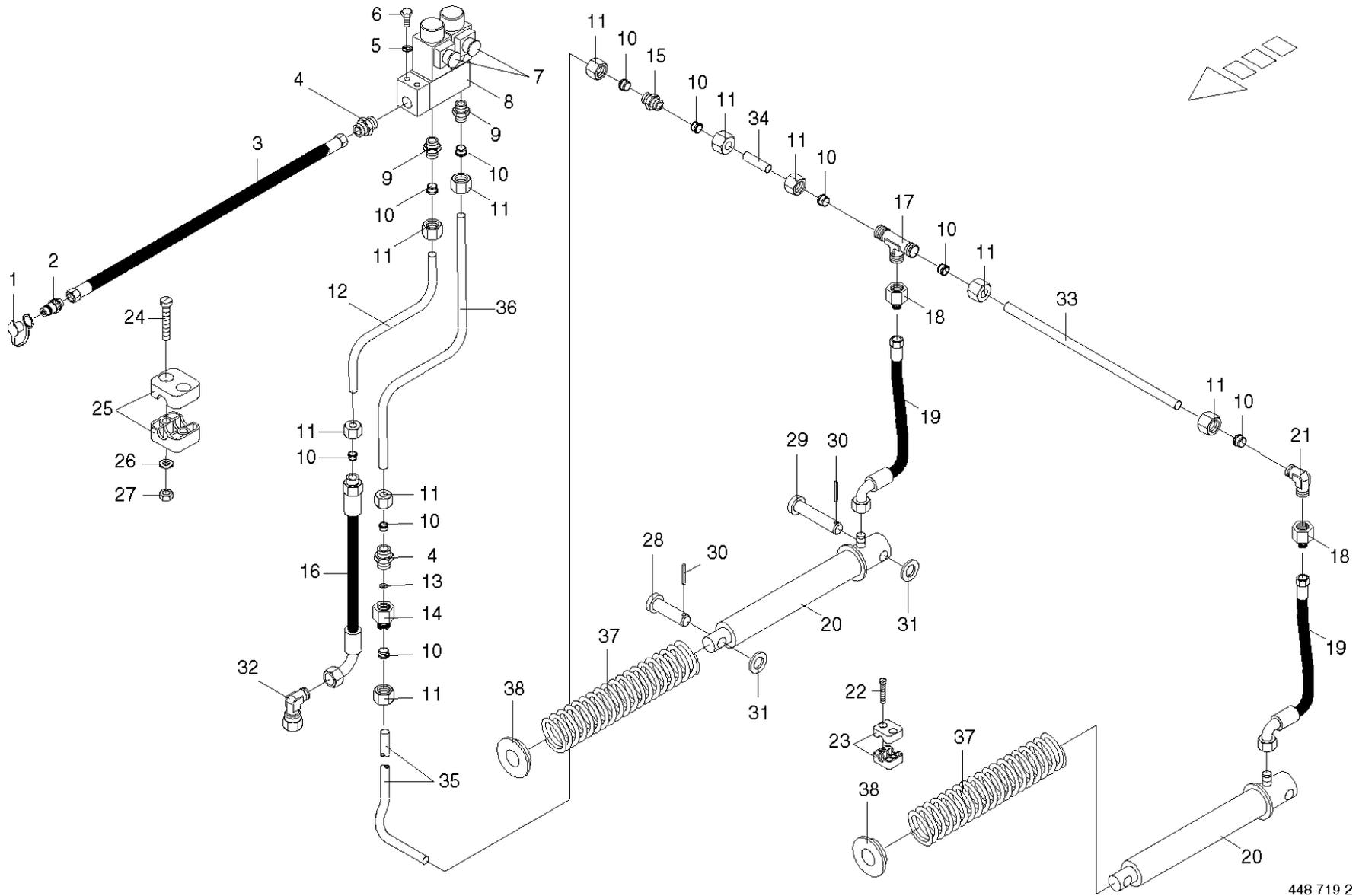
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	273.104.0	Cover Plate		X	X	X	X	
2	904.369.0	Countersunk Screw		X	X	X	X	M6 X 25
3	908.704.1	Hex Nut		X	X	X	X	M6
4	278.889.0	Strip		X	X	X	X	
5	908.701.0	Hex Nut		X	X	X	X	M12
6	278.886.0	Support for Cover Plate		X	X	X	X	
7	901.460.0	Hex Head Bolt		X	X	X	X	M12 X 100
	901.095.0	Hex Head Bolt		X	X	X	X	M12 X 140



# Pickup Hydraulics

## Pickup Hydraulics

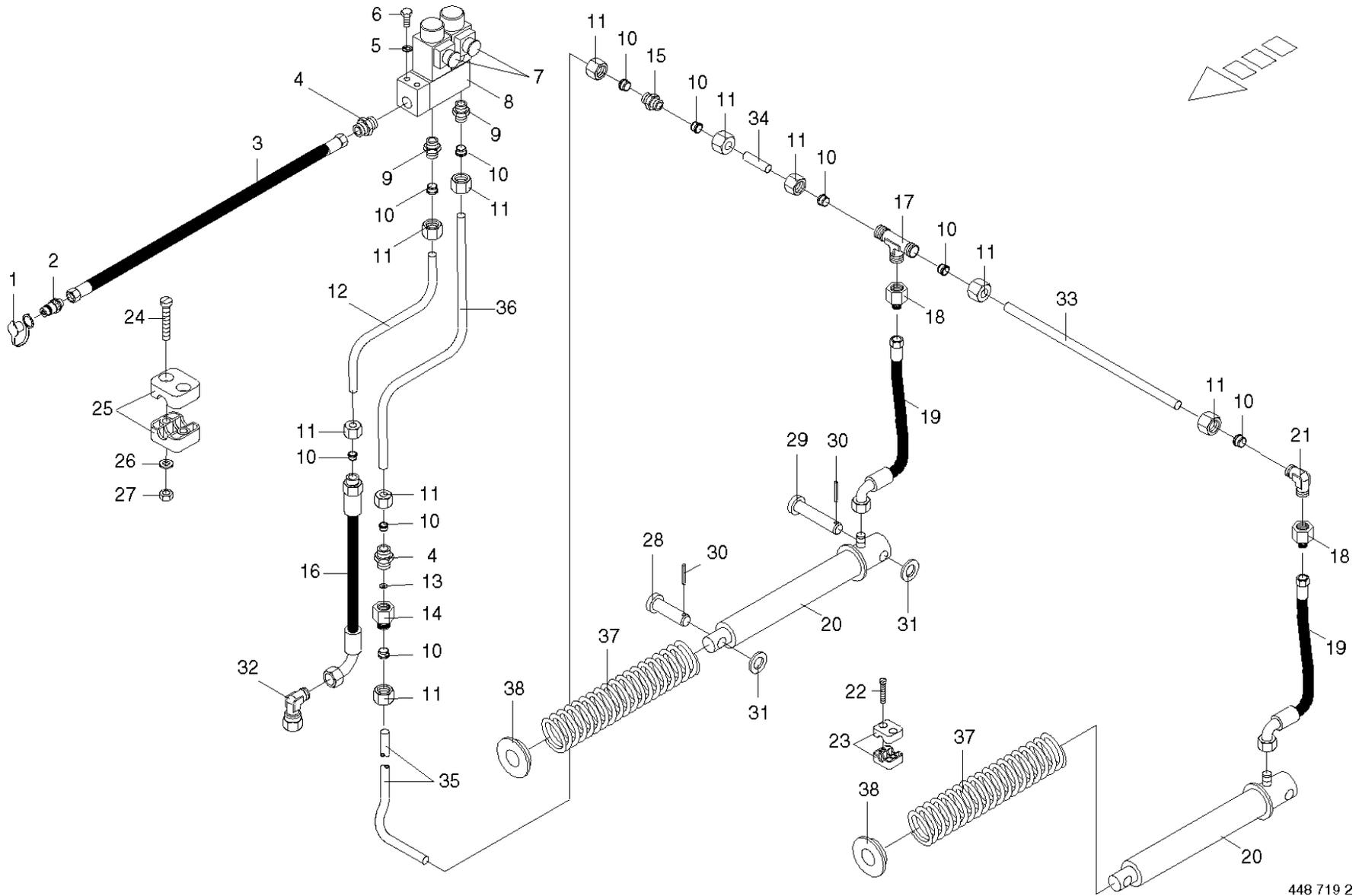
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	921.265.0	Dust Cap		X	X			
2	921.145.0	Plug		X	X			M18 X 1.5
3	920.005.0	High Pressure Hose		X	X			3800mm Long
4	921.054.1	Connector		X	X			L 12
5	921.046.1	Cutting Ring		X	X			L 12
6	921.206.0	Union Nut		X	X			AL 12
7	278.930.0	Hydraulic Pipe		X	X			Ro. 12 X 655
8	903.051.1	Allen Screw		X	X			M6 X 50
9	925.102.1	Clamp		X	X			Bo.=18
10	910.411.1	Washer		X	X			A 6.4
11	908.704.1	Hex Nut		X	X			M6
12	920.901.0	Male Connector		X	X			L 12
13	921.153.0	Washer		X	X			
14	276.337.1	Male Connector		X	X			
15	921.071.1	T Connector		X	X			L 12
16	921.066.1	L Connector		X	X			L 12
17	921.083.1	Reducer		X	X			KOR 12/6-PL
18	920.977.0	High Pressure Hose		X	X			400mm Long
19	281.244.0	Hydraulic Cylinder		X	X			EZ 25 X 210/315
	921.417.0	Seal Kit		X	X			
20	277.707.0	Bolt		X	X			16 X 75/70
21	912.584.0	Roll Pin		X	X			4 X 30
22	910.303.0	Washer		X	X			17 X 30 X 3
23	916.056.1	Pin		X	X			16 X 70 60/50 X 4
24	903.477.1	Allen Screw		X	X			AM 6 X 20
25	925.107.1	Clamp		X	X			Bo.=12
26	901.423.0	Hex Head Bolt		X	X			M8 X 50
27	925.134.0	Cover Plate		X	X			
28	925.105.0	Clamp		X	X			Bo.=12/12
29	909.908.0	Detent Edged Washer		X	X			SKM 8
30	908.210.0	Hex Nut		X	X			M8
31	278.916.0	Hydraulic Pipe		X	X			Ro. 12 X 1114
32	278.917.0	Hydraulic Pipe		X	X			Ro. 12 X 45
33	278.931.0	Hydraulic Pipe		X	X			Ro. 12 X 373
34	279.053.0	Pressure Spring		X	X			490mm Long
35	279.052.0	Tine Holder		X	X			



# Pickup Hydraulics - Multi Cut

## Pickup Hydraulics - Multi Cut

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	921.265.0	Dust Cap				X	X	
2	921.145.0	Plug				X	X	M18 X 1.5
3	920.005.0	High Pressure Hose				X	X	3800mm Long
4	920.901.0	Male Connector				X	X	L 12
5	909.908.0	Detent Edged Washer				X	X	SKM 8
6	900.614.0	Hex Head Bolt				X	X	M8 X 20
7	921.224.0	Magnetic Valve				X	X	12 V
8	921.272.0	Control Block				X	X	Includes Item 7
9	921.060.1	Male Connector				X	X	L 12 MB
10	921.046.1	Cutting Ring				X	X	L 12
11	921.206.0	Union Nut				X	X	AL 12
12	278.965.0	Hydraulic Pipe				X	X	Ro. 12 X 289
13	921.153.0	Washer				X	X	
14	276.337.1	Male Connector				X	X	
15	921.054.1	Connector				X	X	L 12
16	921.003.1	High Pressure Hose				X	X	620mm Long
17	921.071.1	T Connector				X	X	L 12
18	921.083.1	Reducer				X	X	KOR 12/6-PL
19	920.977.0	High Pressure Hose				X	X	400mm Long
20	281.244.0	Hydraulic Cylinder				X	X	EZ 25 X 210/315
21	921.417.0	Seal Kit				X	X	
22	921.066.1	L Connector				X	X	L 12
23	903.477.1	Allen Screw				X	X	AM 6 X 20
24	925.107.1	Clamp				X	X	Bo.=12
25	903.484.1	Allen Screw				X	X	AM 6 X 45
26	925.102.1	Clamp				X	X	Bo.=18
27	910.411.1	Washer				X	X	A 6.4
28	908.704.1	Hex Nut				X	X	M6
29	916.056.1	Pin				2	2	16 X 70 60/50 X 4
30	277.707.0	Bolt				2	2	16 X 75/70
31	912.584.0	Roll Pin				4	4	4 X 30
32	910.303.0	Washer				4	4	17 X 30 X 3
33	921.067.1	Connector				X	X	L 12
34	278.916.0	Hydraulic Pipe				X	X	Ro. 12 X 1114
35	278.917.0	Hydraulic Pipe				X	X	Ro. 12 X 45
36	278.931.0	Hydraulic Pipe				X	X	Ro. 12 X 373
37	278.963.0	Hydraulic Pipe				X	X	Ro. 12 X 519

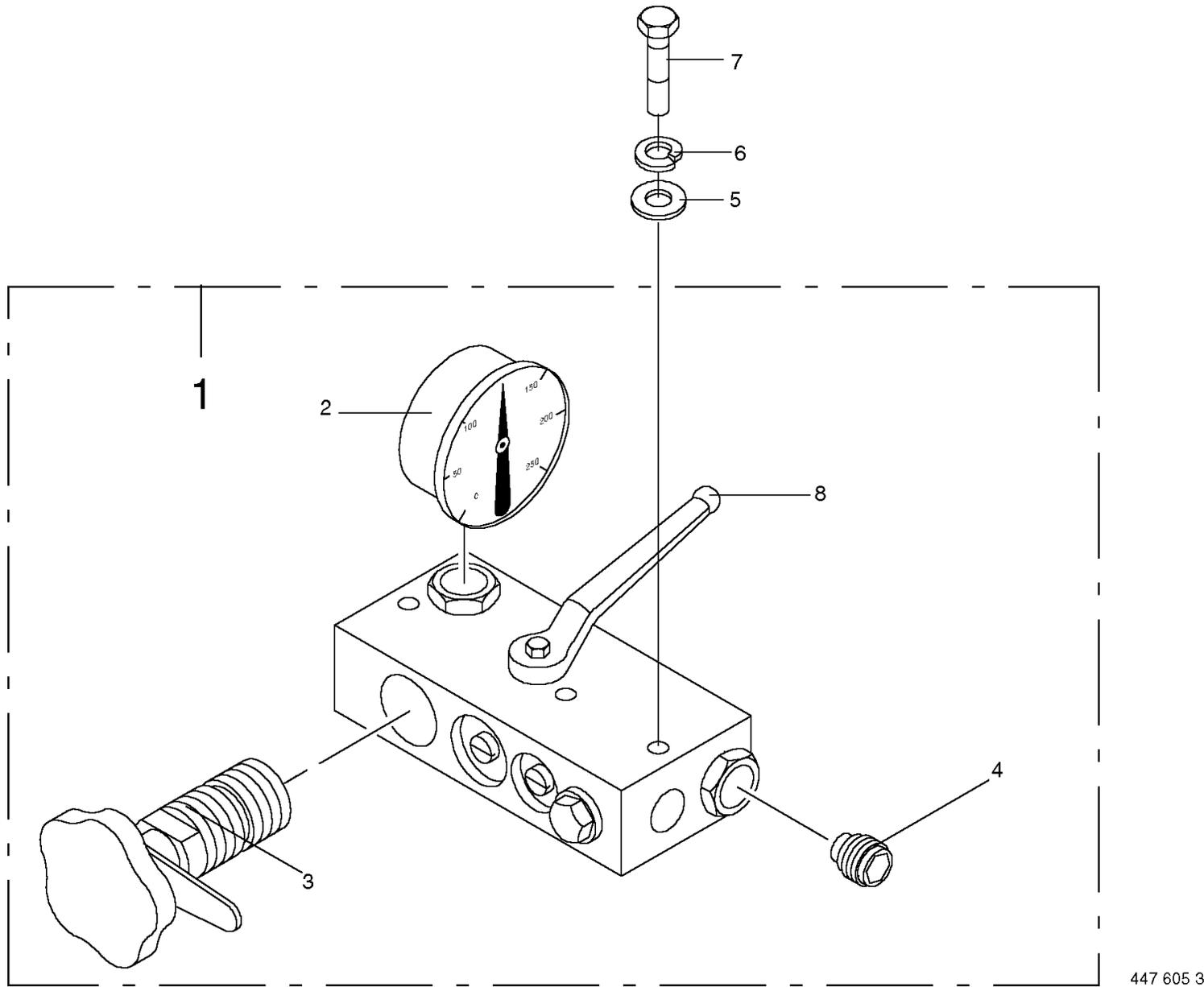


448 719 2

# Pickup Hydraulics - Multi Cut

## Pickup Hydraulics - Multi Cut

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
37	279.053.0	Pressure Spring				X	X	490mm Long
38	279.052.0	Tine Holder				X	X	

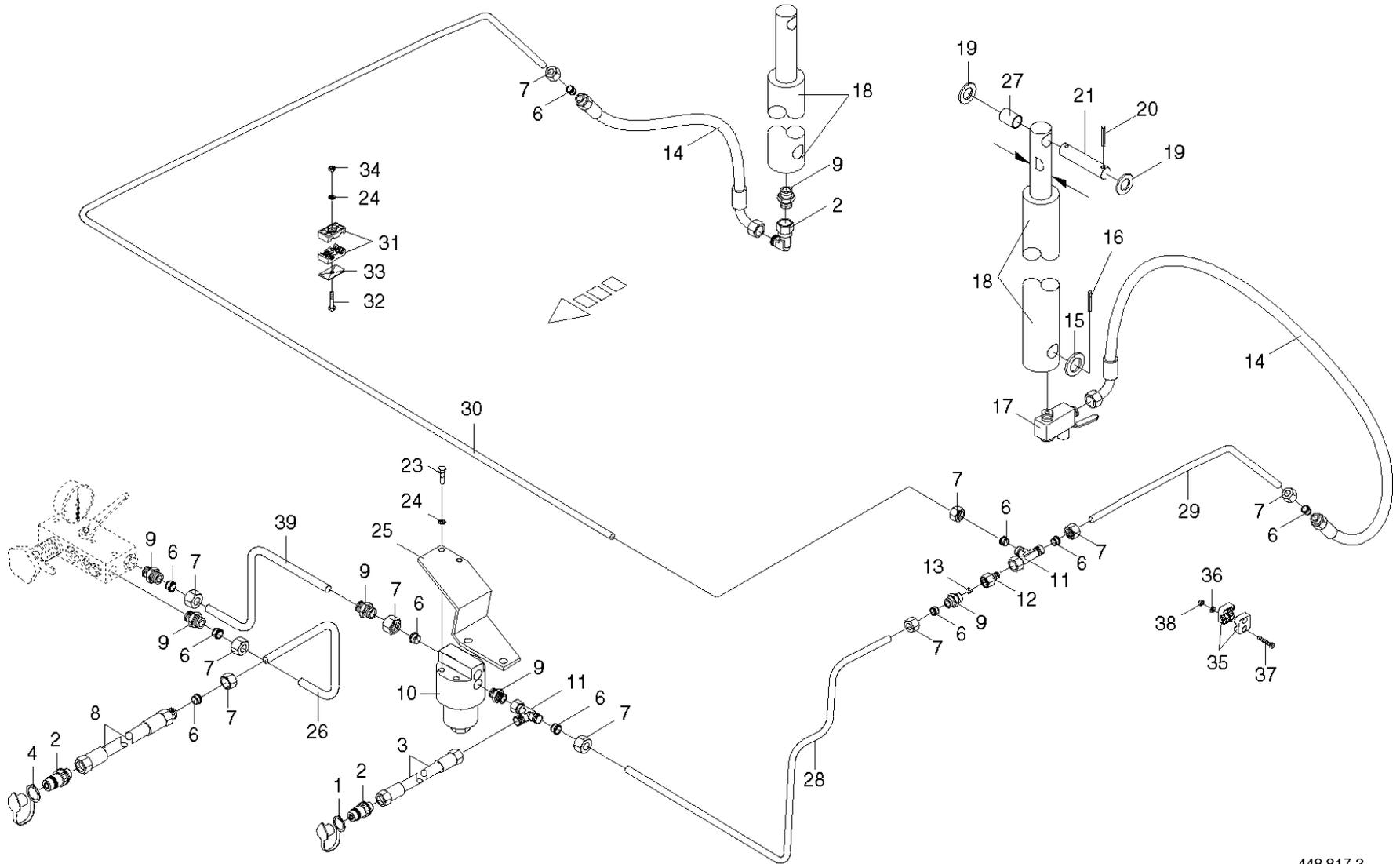


447 605 3

**Connection Block for Pressure Accumulator**

## Connection Block for Pressure Accumulator

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	921.219.0	Connection Block		X	X	X	X	
	920.915.0	Seal Kit		X	X	X	X	
2	920.914.0	Pressure Gauge		X	X	X	X	
3	920.912.0	Pressure Relief Valve		X	X	X	X	
4	920.913.0	Valve		X	X	X	X	3/8"
5	910.351.1	Washer		X	X	X	X	6.4 X 18 X 1.6
6	910.032.0	Spring Washer		X	X	X	X	B 6
7	901.412.0	Hex Head Bolt		X	X	X	X	M6 X 50
8	920.960.0	Lever		X	X	X	X	

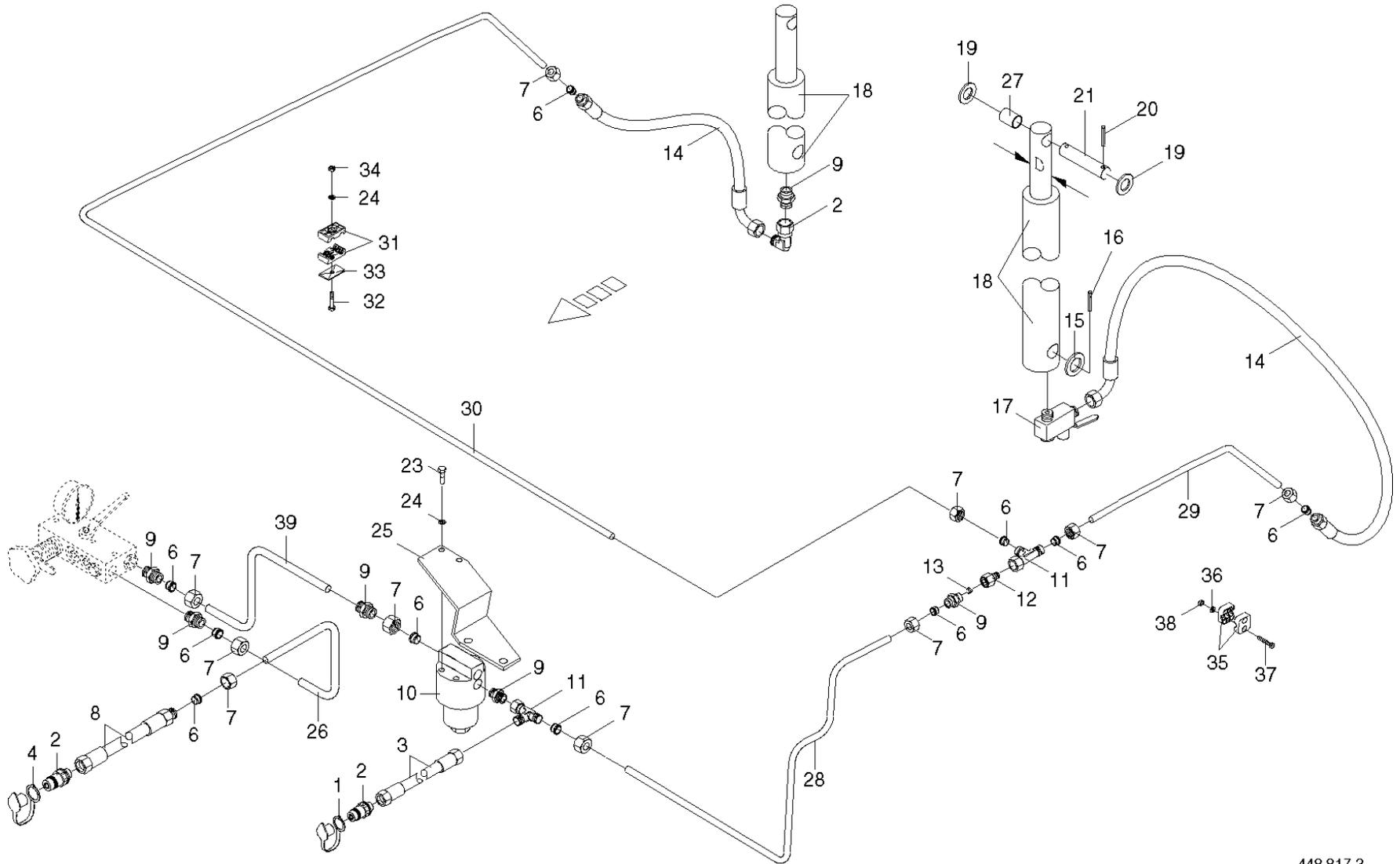


448 817 3

# Tailgate Hydraulics

## Tailgate Hydraulics

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	921.171.0	Dust Cap		X	X	X	X	M18 X 1.5 2200mm Long  L 12
2	921.145.0	Plug		X	X	X	X	
3	921.019.1	High Pressure Hose		X	X	X	X	
4	921.263.0	Dust Cap		X	X	X	X	
6	921.046.1	Cutting Ring		X	X	X	X	
7	921.206.0	Union Nut		X	X	X	X	
8	920.984.1	High Pressure Hose		X	X	X	X	AL 12 2200mm Long L 12
9	920.901.0	Male Connector		X	X	X	X	
10	920.933.0	High Pressure Filter		X	X	X	X	
	920.935.0	Filter Element		X	X	X	X	
11	921.079.1	Adjustable L Connector		X	X	X	X	L 12  Rd. 2.4/16.0 620mm Long 26 X 44 X 4
12	276.337.1	Male Connector		X	X	X	X	
13	919.672.0	Washer		X	X	X	X	
14	921.003.1	High Pressure Hose		X	X	X	X	
15	910.514.1	Washer		X	X	X	X	
16	912.644.1	Roll Pin		X	X	X	X	6 X 40  Includes Item 27 - D=40 Includes Item 27 - D=40
17	921.277.0	Ball Cock		X	X	X	X	
18	918.416.0	Hydraulic Cylinder		X		X		
	918.746.0	Seal Kit		X		X		
	918.415.0	Hydraulic Cylinder			X		X	
	918.746.0	Seal Kit			X		X	21 X 37 X 3 5 X 30 Rd. 20 X 98 L 12
19	910.512.2	Washer		X	X	X	X	
20	912.613.0	Roll Pin		X	X	X	X	
21	278.697.0	Pin		X	X	X	X	
22	921.067.1	Connector		X	X	X	X	
23	900.612.0	Hex Head Bolt		X	X	X	X	
24	909.908.0	Detent Edged Washer		X	X	X	X	M8 X 16 SKM 8  12 X 1.5 X 372 2030 DU
25	278.919.0	Bracket		X	X	X	X	
26	279.001.0	Hydraulic Pipe		X	X	X	X	
27	934.910.0	Bearing Bushing		X	X	X	X	
28	278.989.0	Hydraulic Pipe Left		X	X	X	X	
29	278.990.0	Hydraulic Pipe Left		X	X	X	X	12 X 1.5 X 1255 12 X 1.5 X 1304 12 X 1.5 X 2774 Bo. 12/12 M8 X 45
30	278.991.0	Hydraulic Pipe		X	X	X	X	
31	925.105.0	Clamp		X	X	X	X	
32	901.422.0	Hex Head Bolt		X	X	X	X	
33	925.134.0	Cover Plate		X	X	X	X	
34	908.210.0	Hex Nut		X	X	X	X	M8 Bo.=12
35	925.107.1	Clamp		X	X	X	X	



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# Tailgate Hydraulics

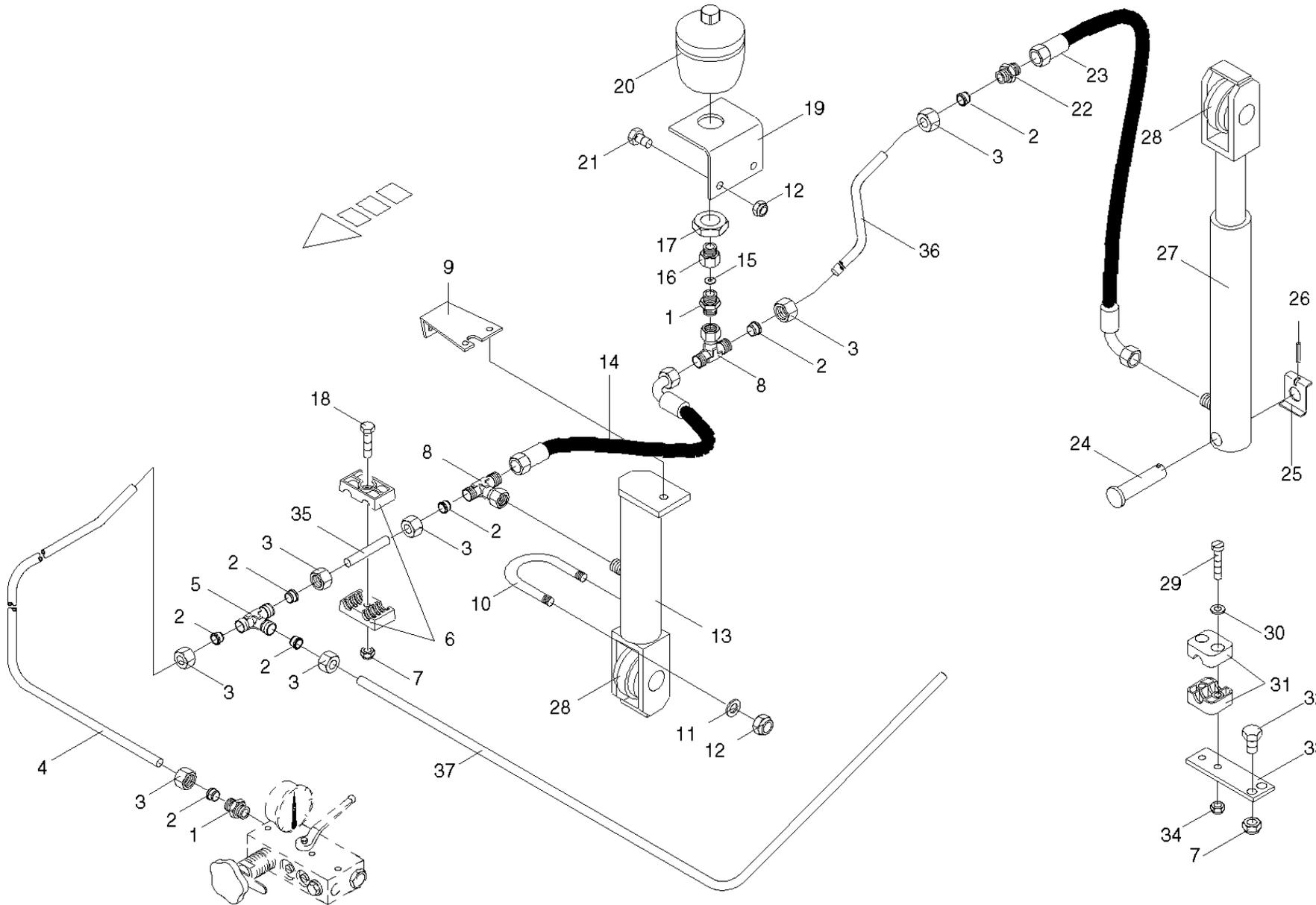
## Tailgate Hydraulics

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
36	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
37	903.482.1	Allen Screw		X	X	X	X	AM 6 X 35
38	908.208.0	Hex Nut		X	X	X	X	M6
39	278.998.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 630



## Hydraulic Tensioning Device

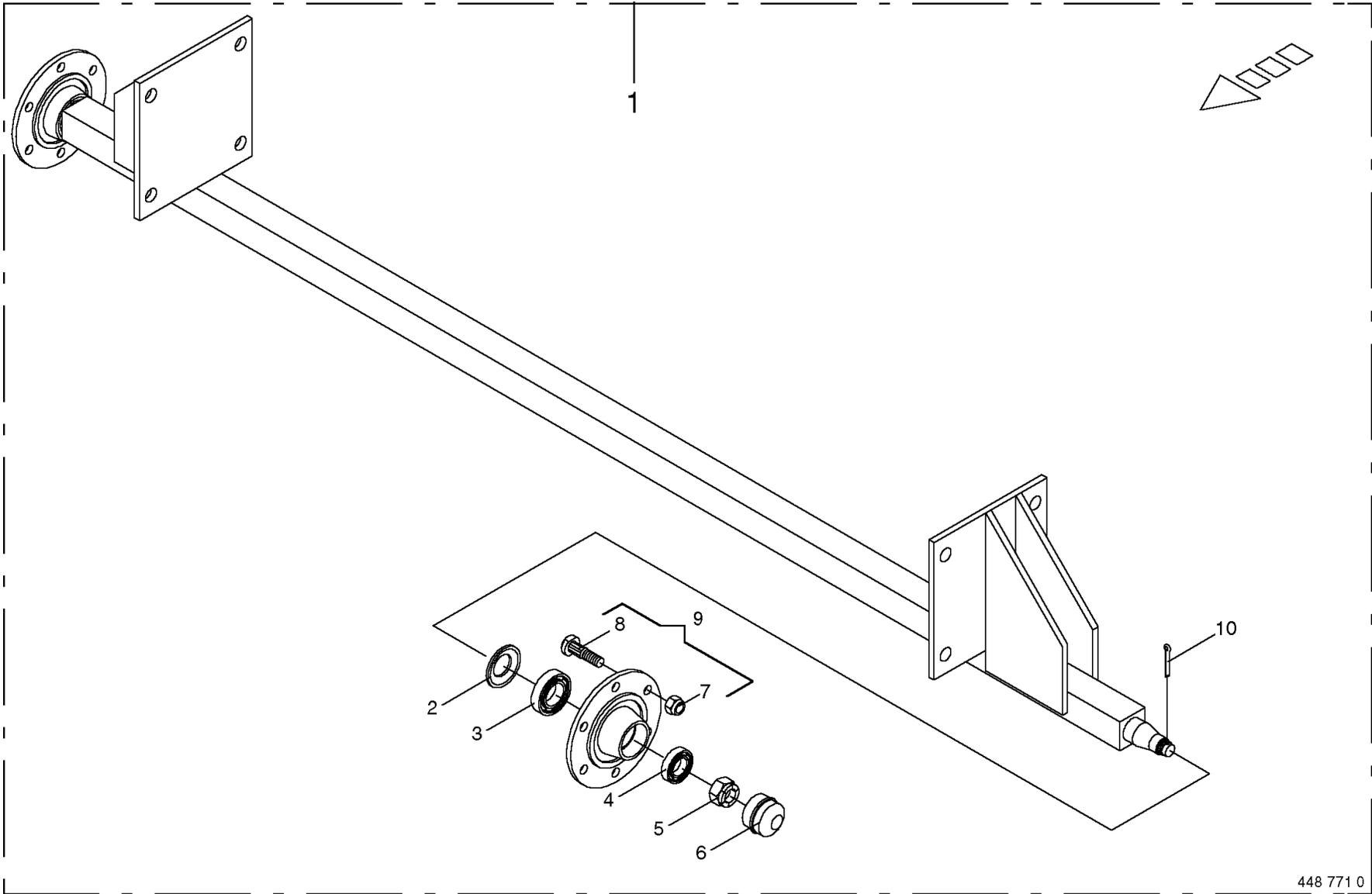
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	920.901.0	Male Connector		X	X	X	X	L 12
2	921.046.1	Cutting Ring		X	X	X	X	L 12
3	921.206.0	Union Nut		X	X	X	X	AL 12
4	279.002.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 1266
5	921.071.1	T Connector		X	X	X	X	L 12
6	925.105.0	Clamp		X	X	X	X	Bo. 12/12
7	908.210.0	Hex Nut		X	X	X	X	M8
8	921.077.1	T Connector		X	X	X	X	L 12
9	277.216.0	Holder L/H		X	X	X	X	
	277.215.0	Holder R/H		X	X	X	X	
10	276.044.1	Threaded U-Bracket		X	X	X	X	
11	910.414.0	Washer		X	X	X	X	A 10.5
12	908.758.0	Hex Nut		X	X	X	X	M10
13	918.401.0	Hydraulic Cylinder		X	X	X	X	
	921.425.0	Seal Kit		X	X	X	X	
14	921.258.1	High Pressure Hose		X	X	X	X	670mm Long
15	921.153.0	Washer		X	X	X	X	
16	276.337.1	Male Connector		X	X	X	X	
17	908.544.0	Hex Nut		X	X	X	X	M33 X 1.5
18	901.422.0	Hex Head Bolt		X	X	X	X	M8 X 45
19	276.346.0	Support		X	X	X	X	
20	921.239.0	Pressure Accumulator		X	X	X	X	1.0 Liter
21	900.634.0	Hex Head Bolt		X	X	X	X	M10 X 20
22	921.054.1	Connector		X	X	X	X	L 12
23	920.989.0	High Pressure Hose		X	X	X	X	2000mm Long
24	277.138.0	Pin		X	X	X	X	
25	278.964.0	Fuse		X	X	X	X	
26	912.616.1	Roll Pin		X	X	X	X	5 X 40
27	918.402.0	Hydraulic Cylinder		X	X	X	X	
	921.425.0	Seal Kit		X	X	X	X	
28	277.166.0	Roller		X	X	X	X	Rd. 75 X 43
29	903.484.1	Allen Screw		X	X	X	X	AM 6 X 45
30	910.411.1	Washer		X	X	X	X	A 6.4
31	925.102.1	Clamp		X	X	X	X	Bo.=18
32	900.612.0	Hex Head Bolt		X	X	X	X	M8 X 16
33	276.347.0	Strap		X	X	X	X	
34	908.704.1	Hex Nut		X	X	X	X	M6
35	279.160.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 433



# Hydraulic Tensioning Device

## Hydraulic Tensioning Device

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
36	279.162.0	Hydraulic Pipe		X		X		12 X 1.5 X 539
	279.164.0	Hydraulic Pipe			X		X	12 X 1.5 X 883
37	279.161.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 1894

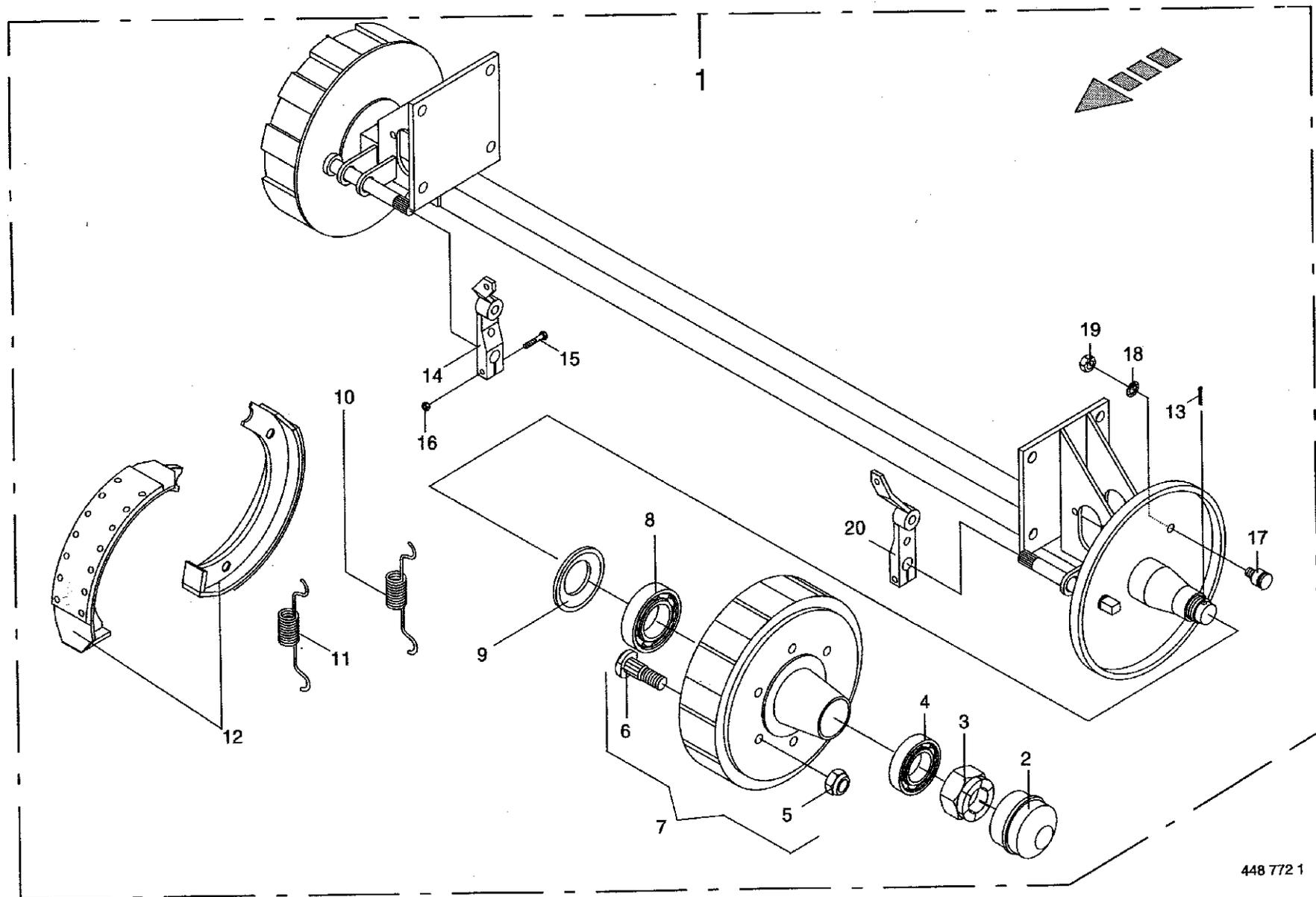


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# Axle - Single

## Axle - Single

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	277.425.0	Axle		X	X	X	X	
2	951.303.0	Washer		X	X	X	X	Rd. 55/102
3	932.110.0	Tapered Roller Bearing		X	X	X	X	30211 A
4	932.107.0	Tapered Roller Bearing		X	X	X	X	30208 A
5	951.320.0	Castle Nut		X	X	X	X	M39 X 1.5
6	952.312.0	Wheel Cap		X	X	X	X	Rd. 80.1
7	910.225.0	Nut		X	X	X	X	A 18 X 1.5
8	951.300.0	Wheel Pin		X	X	X	X	M18 X 1.5 X 54
9	951.362.0	Hub for Axle		X	X	X	X	
10	912.093.0	Cotter Pin		X	X	X	X	5 X 63

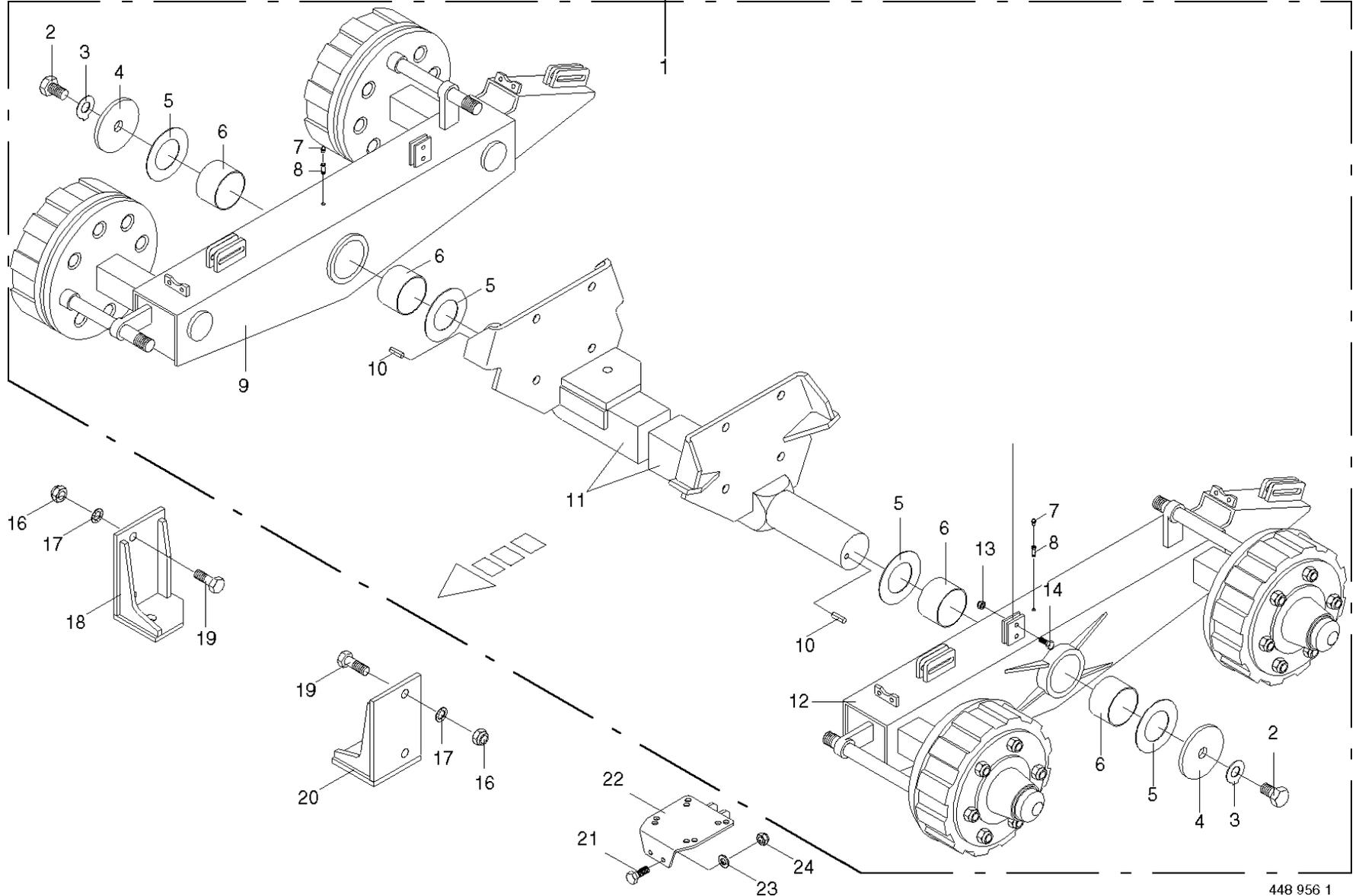


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**Axle - Single with Brakes**

## Axle - Single with Brakes

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	950.607.0	Brake Axle Complete		X	X	X	X	
2	952.312.0	Wheel Cap		X	X	X	X	Rd. 80.1
3	951.320.0	Castle Nut		X	X	X	X	M39 X 1.5
4	932.107.0	Tapered Roller Bearing		X	X	X	X	30208 A
5	910.225.0	Nut		X	X	X	X	A 18 X 1.5
6	951.300.0	Wheel Pin		X	X	X	X	M18 X 1.5 X 54
7	951.312.0	Brake Drum		X	X	X	X	300 X 60
8	932.110.0	Tapered Roller Bearing		X	X	X	X	30211 A
9	951.303.0	Washer		X	X	X	X	
10	951.321.0	Tension Spring		X	X	X	X	136mm Long
11	951.322.0	Tension Spring		X	X	X	X	155mm Long
12	951.313.0	Brake Shoe		X	X	X	X	300 X 60
13	912.091.1	Cotter Pin		X	X	X	X	5 X 50
14	951.386.0	Brake Lever R/H		X	X	X	X	
15	901.435.0	Hex Head Bolt		X	X	X	X	M10 X 60
16	908.758.0	Hex Nut		X	X	X	X	M10
17	951.384.0	Pin for Brake Shoe		X	X	X	X	Rd. 30 X 56
18	909.912.0	Detent Edged Washer		X	X	X	X	SKM 16
19	908.220.0	Hex Nut		X	X	X	X	M16
20	951.385.0	Brake Lever L/H		X	X	X	X	

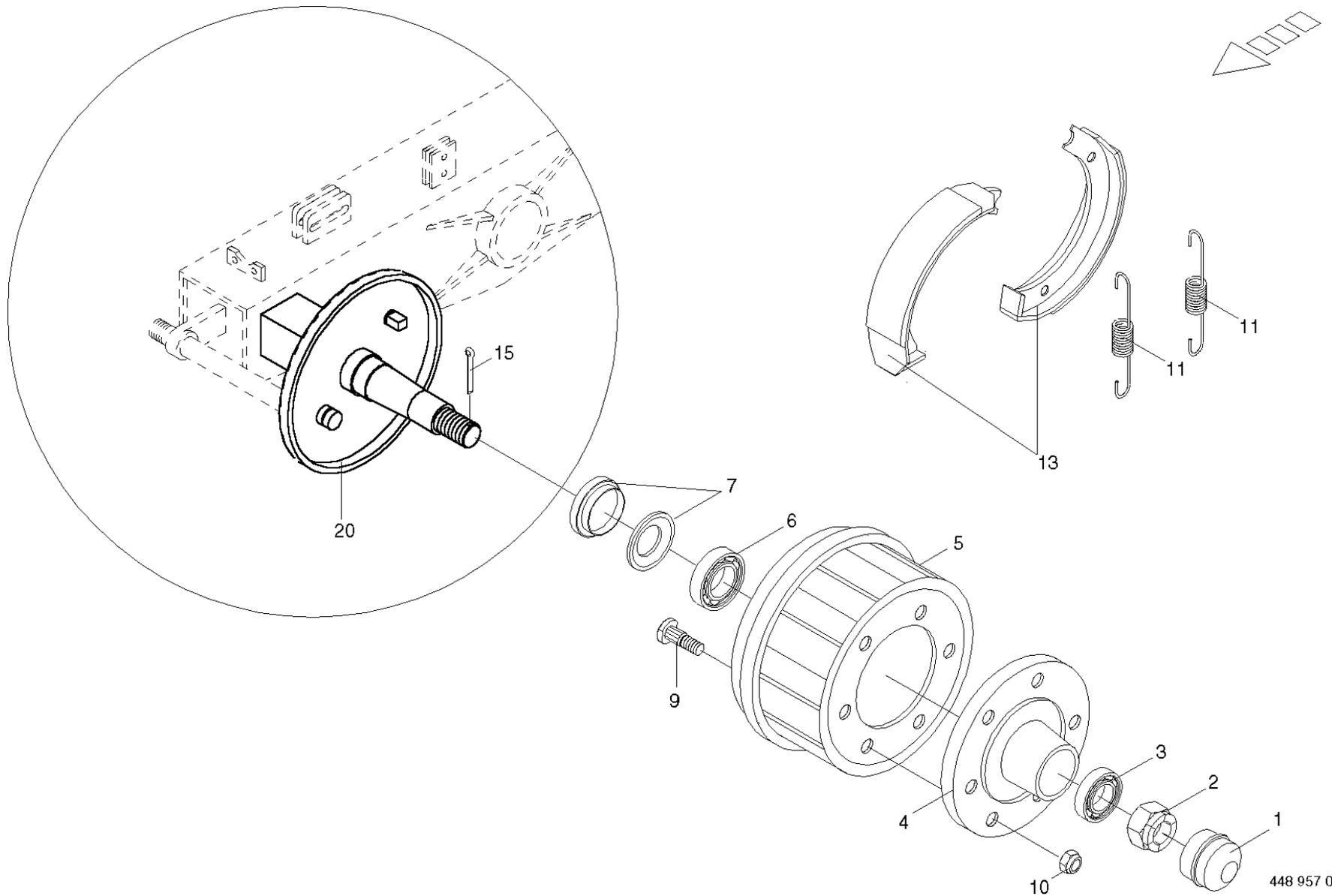


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# Axle - Tandem

## Axle - Tandem

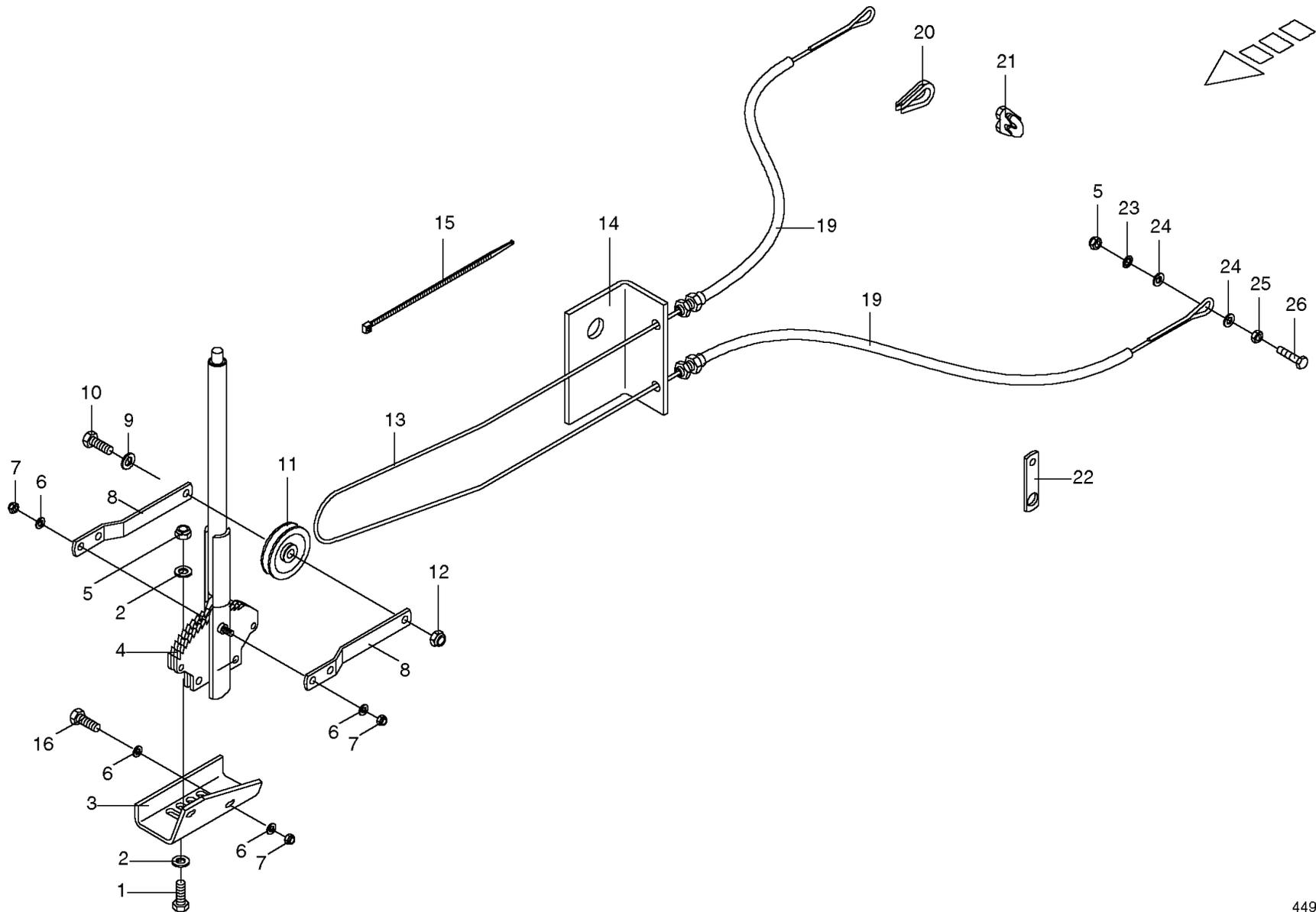
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	950.347.0	Tandem Axle		X	X	X	X	M24 X 35 25
2	900.224.0	Hex Head Bolt		X	X	X	X	
3	910.342.0	Lockwasher		X	X	X	X	
4	952.679.0	Washer		X	X	X	X	
5	952.676.0	Washer		X	X	X	X	
6	952.674.0	Bearing Bushing		X	X	X	X	H1S M6
7	919.002.0	Grease Fitting		X	X	X	X	
8	952.191.0	Lubrication Fitting		X	X	X	X	
9	952.192.0	Rocker Arm R/H		X	X	X	X	12 X 30
10	912.742.0	Roll Pin		X	X	X	X	
11	952.194.0	Axle Body		X	X	X	X	M10 M10 X 25 M20
12	952.193.0	Swingarm L/H		X	X	X	X	
13	908.758.0	Hex Nut		X	X	X	X	
14	900.636.0	Hex Head Bolt		X	X	X	X	
16	908.225.0	Hex Nut		X	X	X	X	
17	909.913.0	Detent Edged Washer		X	X	X	X	SKM 20
18	278.721.0	Angle R/H		X	X	X	X	M20 X 50
19	900.688.0	Hex Head Bolt		X	X	X	X	
20	278.720.0	Angle L/H		X	X	X	X	M12 X 55
21	901.454.0	Hex Head Bolt		X	X	X	X	
22	278.719.0	Support		4	4	4	4	13 X 24 X 2.5 M12
23	910.315.3	Washer		X	X	X	X	
24	908.701.0	Hex Nut		X	X	X	X	



# Tandem Axle Brake Components

## Tandem Axle Brake Components

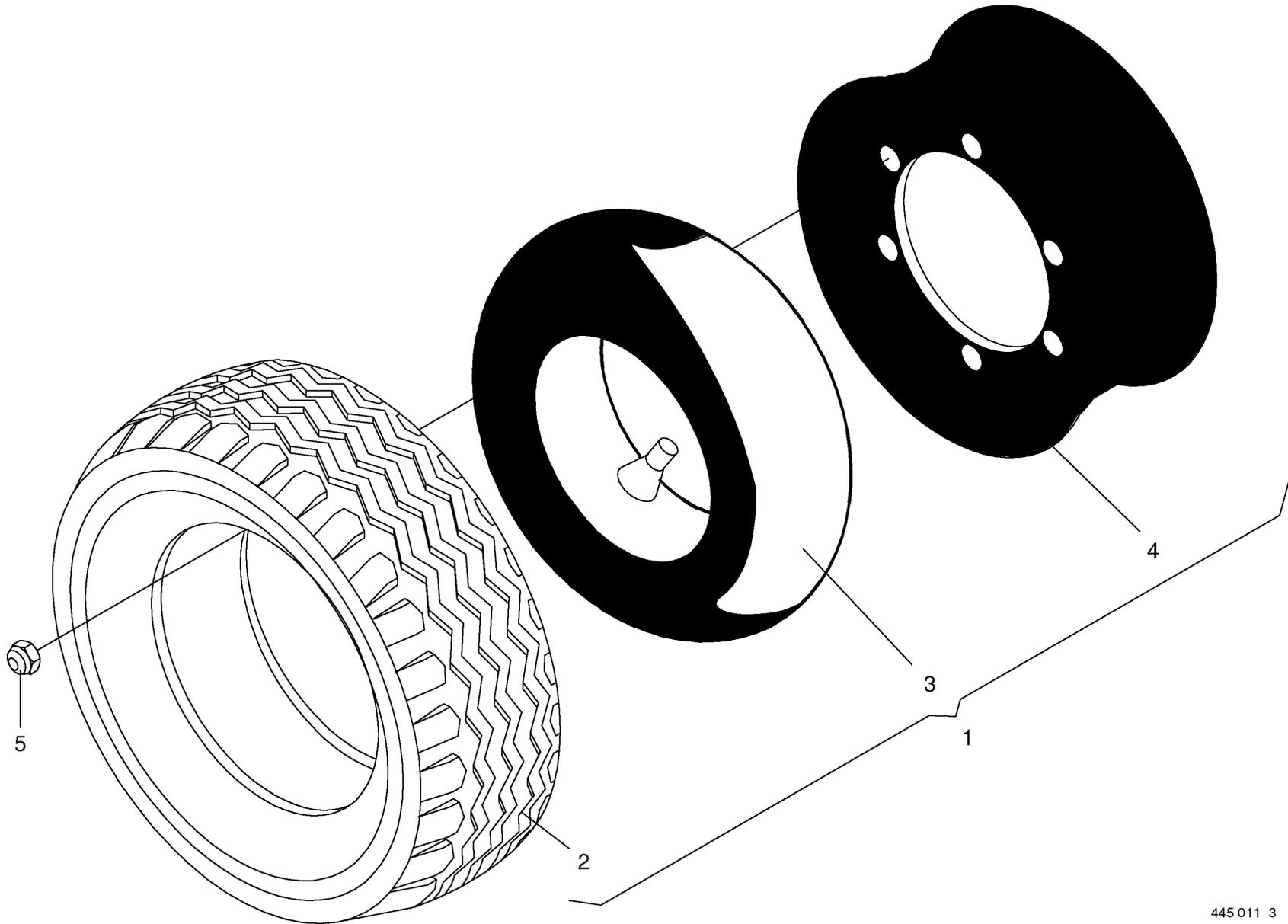
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	952.311.0	Wheel Cap		X	X	X	X	Rd. 72.1
2	908.931.0	Castle Nut		X	X	X	X	M27 X 1.5
3	932.152.0	Tapered Roller Bearing		X	X	X	X	32207 A
4	952.610.0	Hub for Axle		X	X	X	X	
5	952.422.0	Brake Drum		X	X	X	X	300 X 60
6	932.166.0	Tapered Roller Bearing		X	X	X	X	32211
7	952.332.1	Sealing Ring		X	X	X	X	
9	910.250.1	Wheel Pin		X	X	X	X	18 X 1.5 X 57
10	910.225.0	Nut		X	X	X	X	A 18 X 1.5
11	952.335.1	Tension Spring		X	X	X	X	170mm Long
13	952.446.1	Brake Shoe		X	X	X	X	300 X 60
15	912.091.1	Cotter Pin		X	X	X	X	5 X 50
20	952.585.0	Axle Body		X	X	X	X	



# Handbrake

## Handbrake

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	900.657.0	Hex Head Bolt		X	X	X	X	M12 X 35
2	910.315.3	Washer		X	X	X	X	13 X 24 X 2.5
3	278.876.0	Support		X	X	X	X	
4	952.196.0	Hand Brake Lever		X	X	X	X	
5	908.701.0	Hex Nut		X	X	X	X	M12
6	910.413.0	Washer		X	X	X	X	A 8.4
7	908.706.0	Hex Nut		X	X	X	X	M8
8	278.877.0	Roll Holder		X	X	X	X	
9	910.414.0	Washer		X	X	X	X	A 10.5
10	901.431.0	Hex Head Bolt		X	X	X	X	M10 X 40
11	274.363.1	Rope Pulley		X	X	X	X	
12	908.758.0	Hex Nut		X	X	X	X	M10
13	922.900.1	Cable		X	X	X	X	Rd. 5 X 6.5
	922.900.1	Cable		X	X	X	X	Rd. 5 x 5.5
14	278.878.0	Angle Piece		X	X	X	X	
15	922.671.0	Cable Tie		X	X	X	X	4.8 X 178
16	900.201.0	Hex Head Bolt		X	X	X	X	M8 X 35
19	278.993.0	Cable Run		X	X	X	X	Rd. 14 X 2680
	953.716.1	Cable Run		X	X	X	X	Rd. 14 X 2020
20	917.505.1	Grommet Thimble		X	X	X	X	A 4
21	917.602.0	Cable Clamp		X	X	X	X	5
22	335.776.0	Strap		X	X	X	X	
23	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
24	910.315.3	Washer		X	X	X	X	13 X 24 X 2.5
25	908.215.0	Hex Nut		X	X	X	X	M12
26	900.302.1	Hex Head Bolt		X	X	X	X	M12 X 50

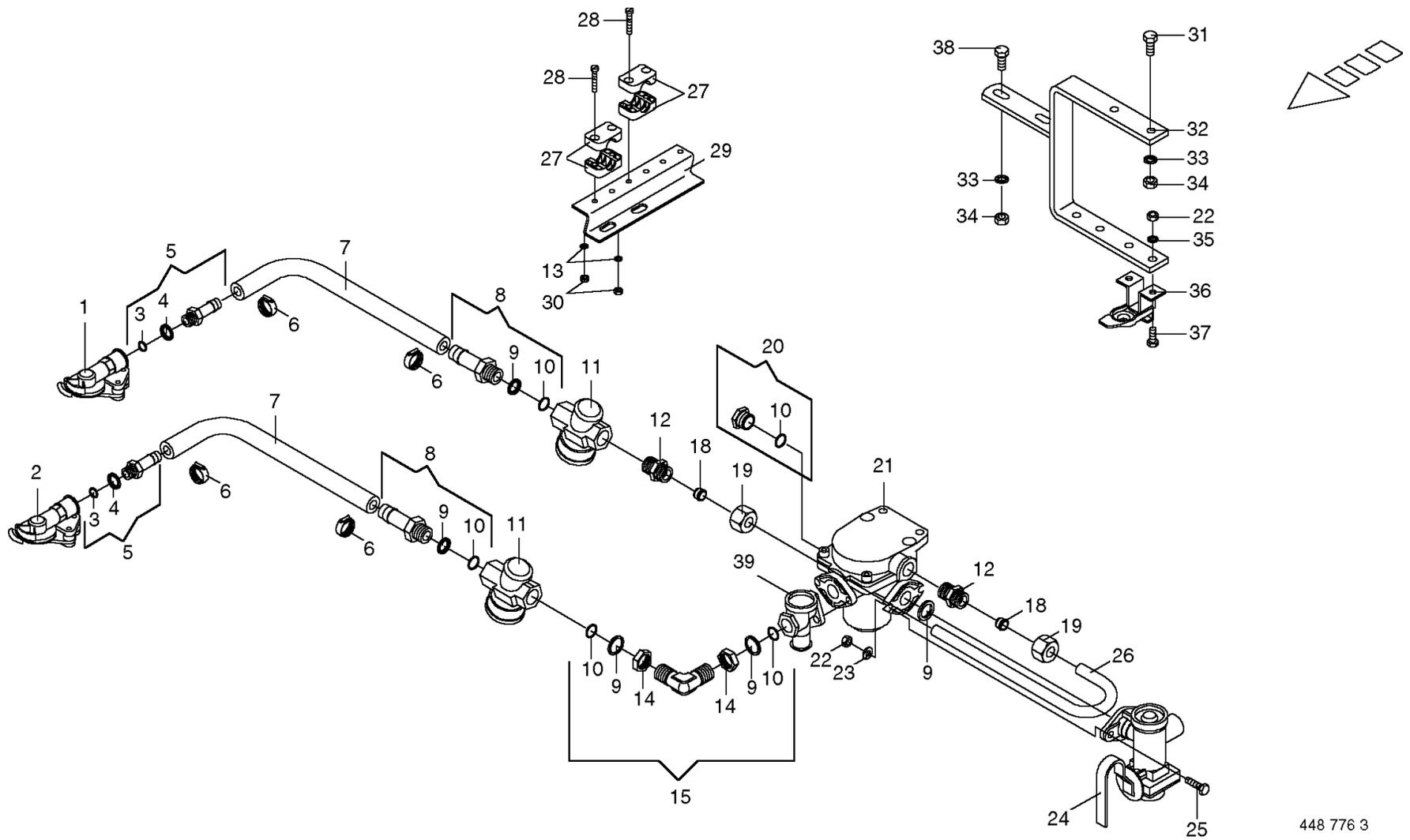


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# Tires

## Tires

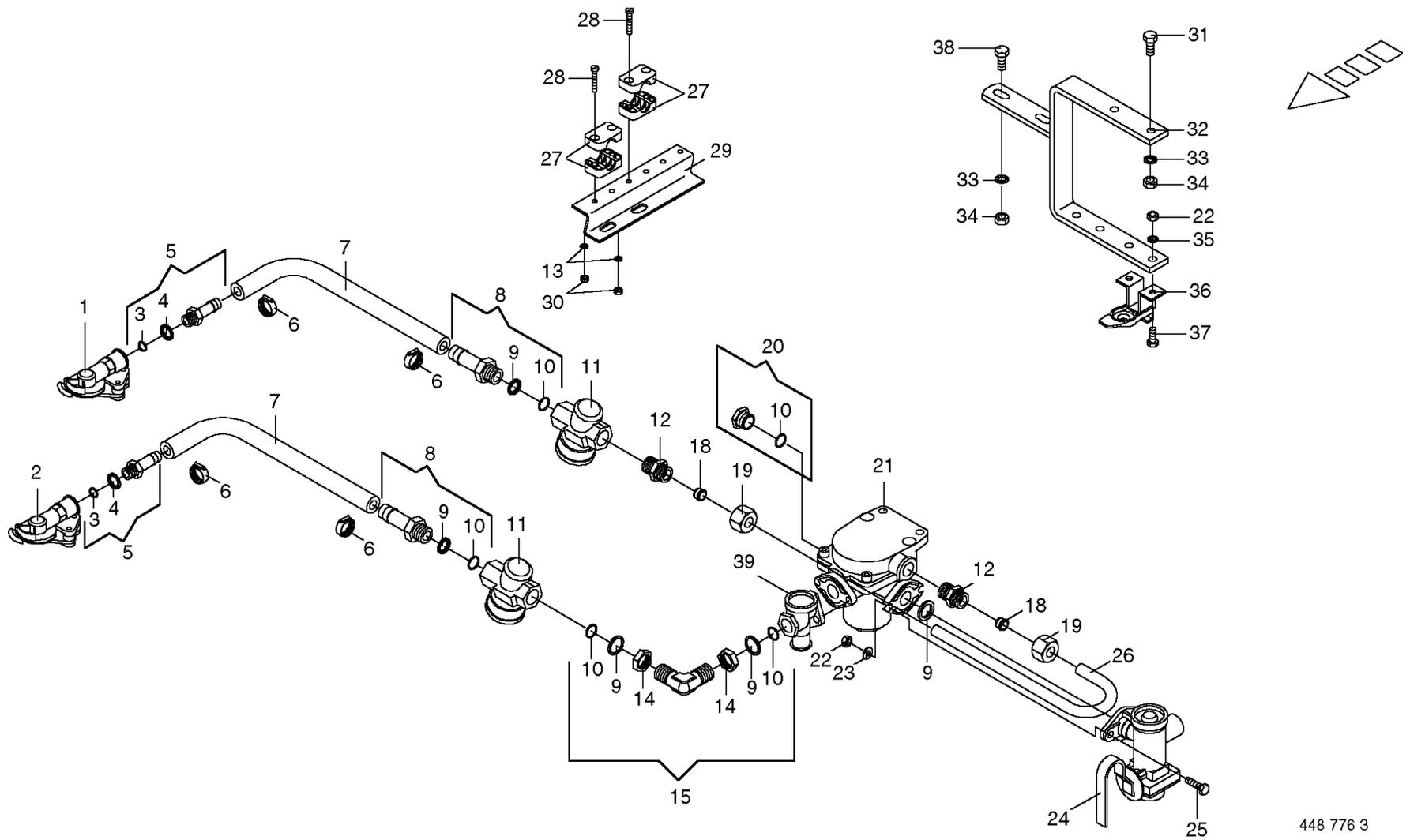
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	953.036.0	Wheel		X	X	X	X	19.0/45-17 10 PR
	953.016.0	Wheel		X	X	X	X	11.5/80-15.3 10 PR
	953.030.0	Wheel		X	X	X	X	15.0/55-17 10 PR
	953.060.0	Wheel		X	X	X	X	500/50-17 10 PR
	953.099.0	Wheel - 6 Hole		X	X	X	X	500/50-17/14 PR
2	953.248.0	Tire		X	X	X	X	19.0/45-17 10 Ply
	953.216.0	Tire		X	X	X	X	11.5/80-15.3 10 Ply
	953.230.0	Tire		X	X	X	X	15.0/55-17 10 Ply
	953.243.0	Tire		X	X	X	X	500/50-17 10 PR
	953.269.0	Tire		X	X	X	X	500/50-17/14 PR
3	953.315.0	Tube		X	X	X	X	19.0/45-17
	953.308.1	Tube		X	X	X	X	10.0/75-15 11.5/80-15
	953.324.2	Tube		X	X	X	X	15.0/55-17
	953.331.0	Tube		X	X	X	X	500/50-17 TR 15
4	953.128.0	Rim (953.036.0)		X	X	X	X	16.00 X 17 6 Hole
5	953.118.0	Rim (953.016.0)		X	X	X	X	9.00 X 15.3 6 Hole
	953.112.1	Rim (953.030.0)		X	X	X	X	13.00 X 17 6 Hole
	953.125.0	Rim (953.060.0 & 953.099.0)		X	X	X	X	16.00 X 17 6 Hole
	938.976.0	Protecting Cap		X	X	X	X	SW 24



# Main Brake Lines

## Main Brake Lines

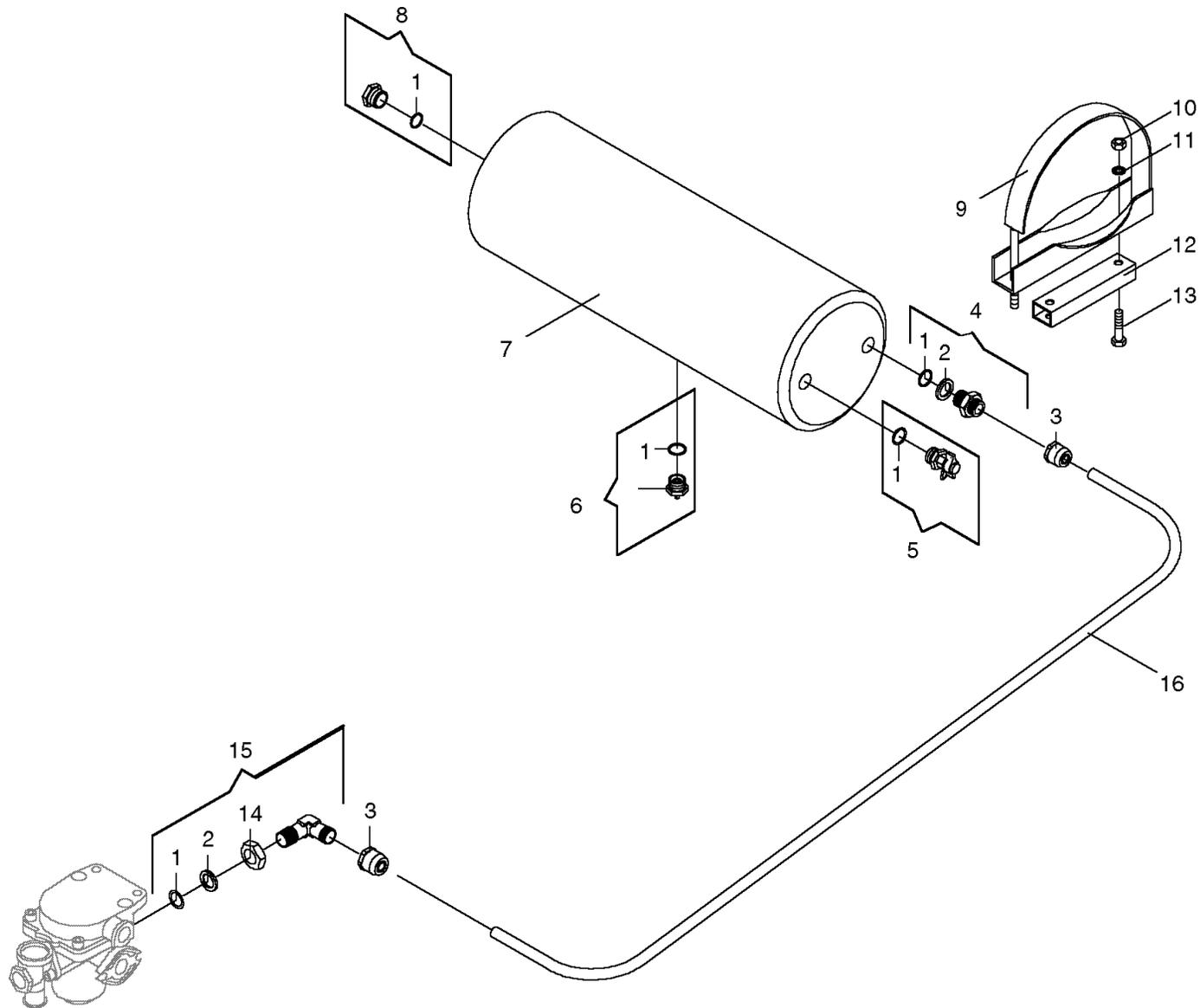
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	945.000.0	Coupler Yellow		X	X	X	X	
	945.437.0	Gasket		X	X	X	X	
2	945.012.0	Coupler Red		X	X	X	X	
	945.437.0	Gasket		X	X	X	X	
3	945.084.0	O-Ring		X	X	X	X	15 X 2
4	945.083.0	Thrust Ring		X	X	X	X	M16 X 1.5
5	945.485.0	Hose Connector		X	X	X	X	M16 X 1.5
6	945.086.0	Hose Clamp		X	X	X	X	S 18/12
7	945.085.0	Tube		X	X	X	X	11/25 X 3800
8	945.486.0	Hose Connector		X	X	X	X	M22 X 1.5
9	945.088.0	Thrust Ring		X	X	X	X	M22 X 1.5
10	945.089.0	O-Ring		X	X	X	X	20 X 2.5
11	945.014.0	Air Filter		X	X	X	X	
12	920.911.0	Male Connector		X	X	X	X	L 15 MB/M22 X 1.5
13	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
14	945.057.1	Hex Nut		X	X	X	X	M22 X 1.5
15	945.484.0	Elbow Assembly		X	X	X	X	M22 X 1.5
18	921.047.1	Cutting Ring		X	X	X	X	L 15
19	921.043.0	Union Nut		X	X	X	X	AL 15
20	945.488.0	Hollow Screw		X	X	X	X	M22 X 1.5
21	945.420.0	Trailer Coupling Brake Valve		X	X	X	X	
22	908.210.0	Hex Nut		X	X	X	X	M8
23	910.413.0	Washer		X	X	X	X	A 8.4
24	945.362.0	Brake Engine Regulator		X	X	X	X	
25	900.617.0	Hex Head Bolt		X	X	X	X	M8 X 30
26	278.580.1	Tube Angle		X	X	X	X	Ro. 15 X 1.5 X 283
27	925.103.1	Clamp		X	X	X	X	Bo.=25
28	903.050.2	Allen Screw		X	X	X	X	M6 X 40
29	278.574.0	Angle		X	X	X	X	
30	908.208.0	Hex Nut		X	X	X	X	M6
31	900.638.0	Hex Head Bolt		X	X	X	X	M10 X 35
32	278.573.0	Support		X	X	X	X	
33	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
34	908.212.0	Hex Nut		X	X	X	X	M10
35	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
36	945.051.0	Clutch		X	X	X	X	
37	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20



# Main Brake Lines

## Main Brake Lines

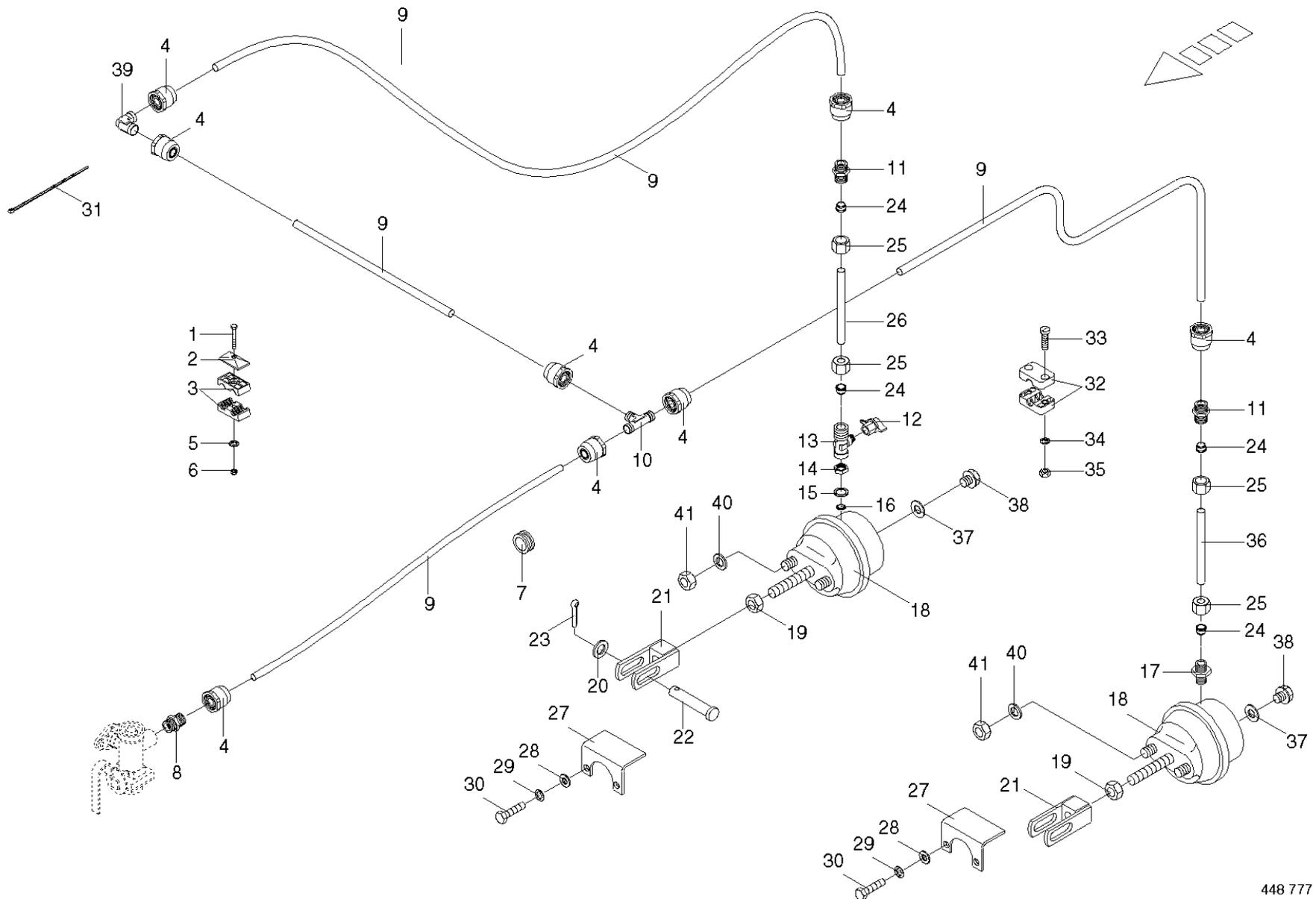
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
38	900.637.0	Hex Head Bolt		X	X	X	X	M10 X 30
39	945.358.0	Release Valve		X	X	X	X	



# Brake Reservoir

## Brake Reservoir

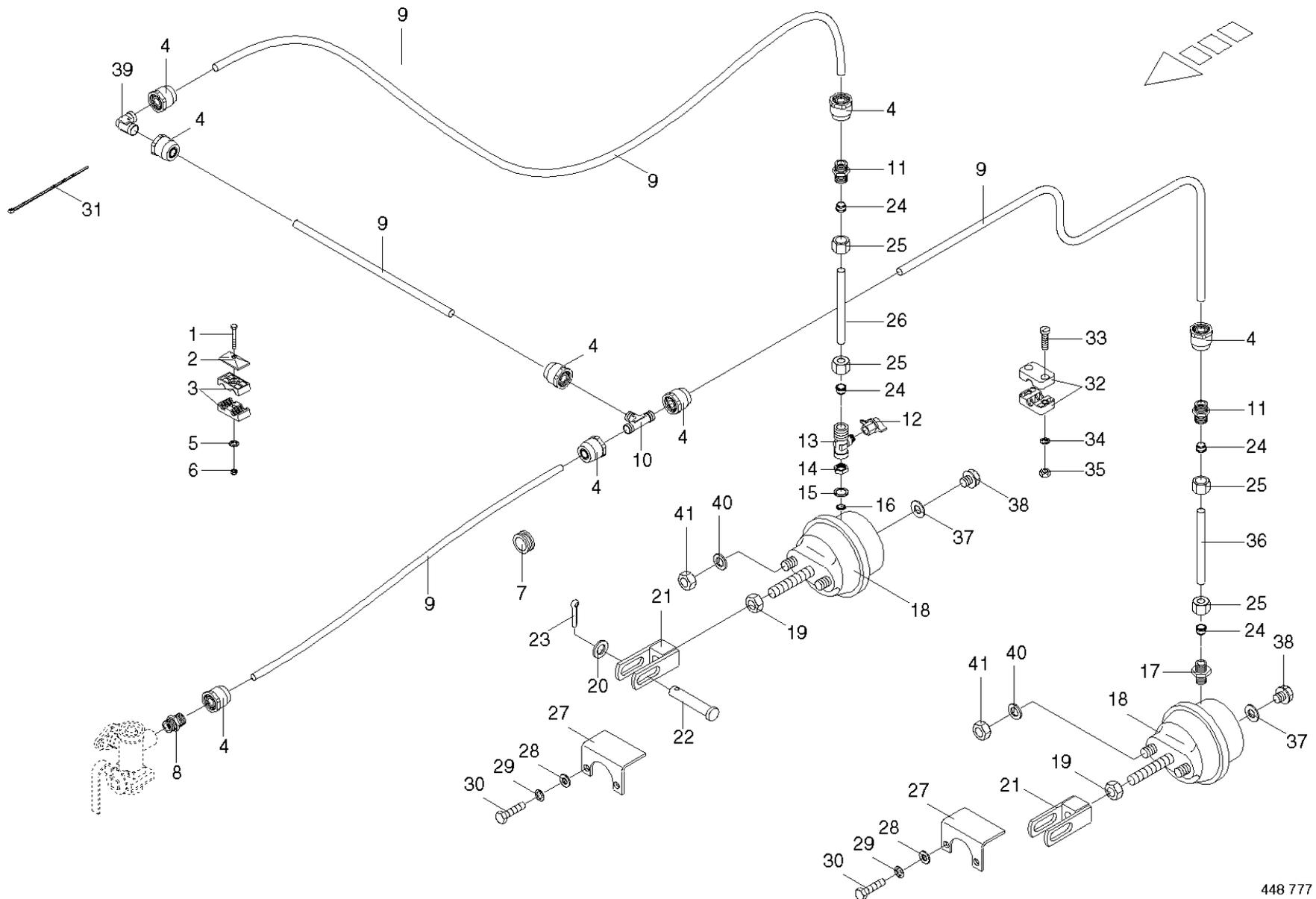
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	945.089.0	O-Ring		X	X	X	X	20 X 2.5
2	945.088.0	Thrust Ring		X	X	X	X	M22 X 1.5
3	945.487.0	Snap-on Connection		X	X	X	X	M22 X 1.5
4	945.524.0	Male Connector		X	X	X	X	M22 X 1.5
5	945.068.1	Connection for Test Equipment		X	X	X	X	M22 X 1.5 - M16 X 1.5
6	945.067.0	Drain Valve		X	X	X	X	M22 X 1.5
7	945.461.0	Air Pressure Container		X	X	X	X	20 Liter
8	945.488.0	Hollow Screw		X	X	X	X	M22 X 1.5
9	945.037.0	Binding Strap		X	X	X	X	
10	908.212.0	Hex Nut		X	X	X	X	M10
11	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
12	278.577.0	Square Tube		X	X	X	X	
13	901.061.2	Hex Head Bolt		X	X	X	X	M10 X 45
14	945.057.1	Hex Nut		X	X	X	X	M22 X 1.5
15	945.504.0	Elbow Assembly		X	X	X	X	
16	945.104.0	Plastic Tube		X	X	X	X	15 X 1.5



# Brake Valve to Axle Lines - Single Axle

## Brake Valve to Axle Lines - Single Axle

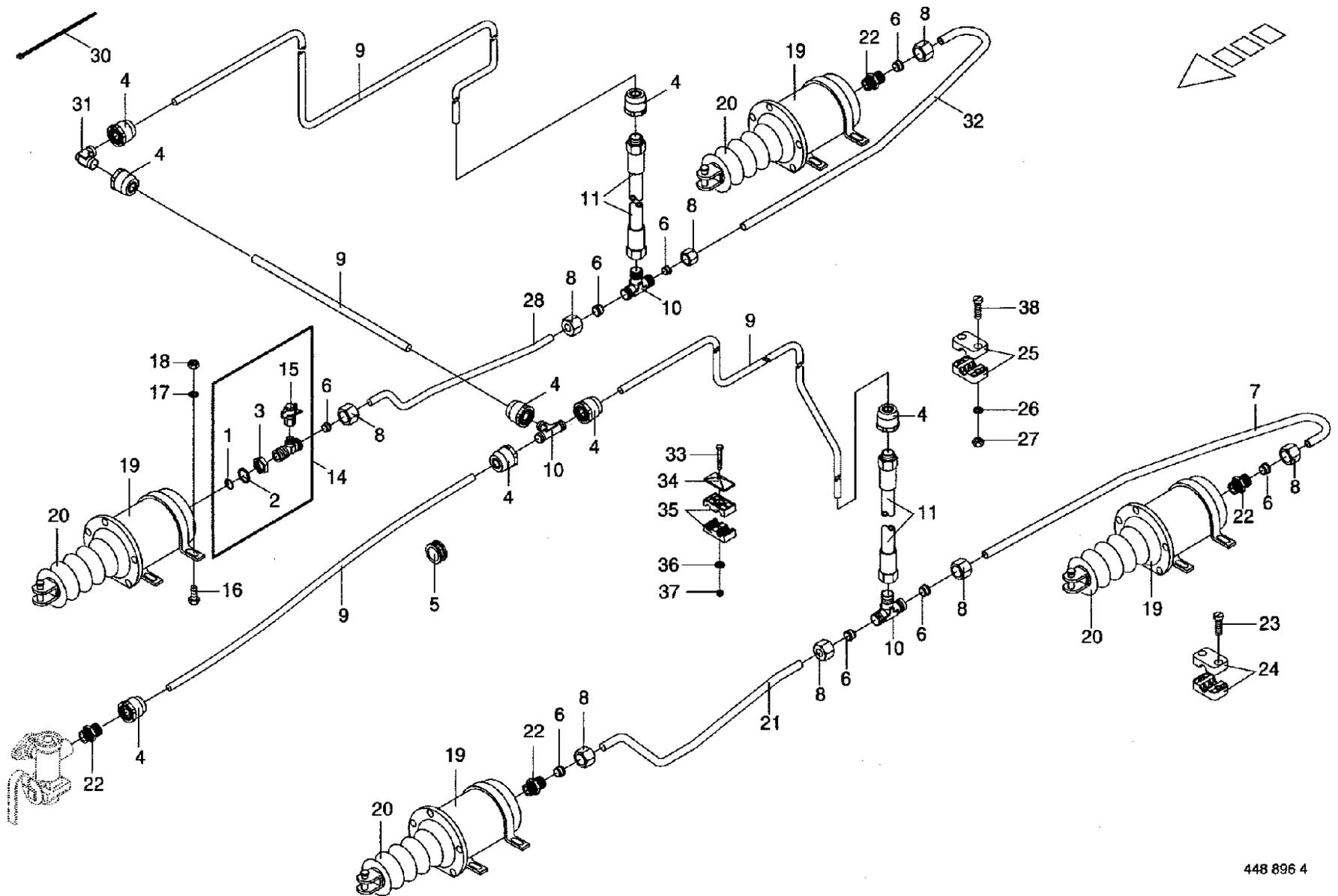
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	901.423.0	Hex Head Bolt		X	X	X	X	M8 X 50
2	925.134.0	Cover Plate		X	X	X	X	
3	925.146.0	Clamp		X	X	X	X	15/12 Bo.
4	945.487.0	Snap-on Connection		X	X	X	X	M22 X 1.5
5	910.603.0	Washer		X	X	X	X	A 8.4
6	908.706.0	Hex Nut		X	X	X	X	M8
7	924.217.0	Cable Bushing		X	X	X	X	Rd. 20/28
8	920.911.0	Male Connector		X	X	X	X	L 15 MB/M22 X 1.5
9	945.104.0	Plastic Tube		X	X	X	X	15 X 1.5
10	921.073.1	T Connector		X	X	X	X	L 15
11	920.942.0	Reducer		X	X	X	X	L 15/12
12	945.145.0	Connection for Test Equipment		X	X	X	X	M12 X 1.5 - M16 X 1.5
13	945.409.0	T Connector		X	X	X	X	M16/12/18 X 1.5
14	908.521.2	Hex Nut		X	X	X	X	M16 X 1.5
15	945.083.0	Thrust Ring		X	X	X	X	M16 X 1.5
16	945.084.0	O-Ring		X	X	X	X	15 X 2
17	921.060.1	Male Connector		X	X	X	X	L 12 MB
18	945.158.0	Actuator		X	X	X	X	Typ 12
19	908.013.0	Hex Nut		X	X	X	X	M16 X 1.5
20	910.511.0	Washer		X	X	X	X	18
21	278.504.0	Yoke		X	X	X	X	
22	916.056.1	Pin		X	X	X	X	16 X 70 60/50 X 4
23	912.066.0	Cotter Pin		X	X	X	X	4 X 28
24	921.046.1	Cutting Ring		X	X	X	X	L 12
25	921.206.0	Union Nut		X	X	X	X	AL 12
26	278.942.0	Hydraulic Pipe Right		X	X	X	X	Ro. 12 X 1.5 X 192
27	279.000.0	Guard		X	X	X	X	
28	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
29	910.035.0	Spring Washer		X	X	X	X	B 12
30	900.656.0	Hex Head Bolt		X	X	X	X	M12 X 30
31	922.671.0	Cable Band		X	X	X	X	4.8 X 178
32	925.101.1	Clamp		X	X	X	X	14 Bo.
33	903.484.1	Allen Screw		X	X	X	X	AM 6 X 45
34	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
35	908.208.0	Hex Nut		X	X	X	X	M6
36	278.941.0	Hydraulic Pipe Left		X	X	X	X	Ro. 12 X 1.5 X 192
37	937.721.0	Gasket Ring		X	X	X	X	16 X 22 X 1.5
38	906.007.0	Screw Plug		X	X	X	X	M16 X 1.5



# Brake Valve to Axle Lines - Single Axle

## Brake Valve to Axle Lines - Single Axle

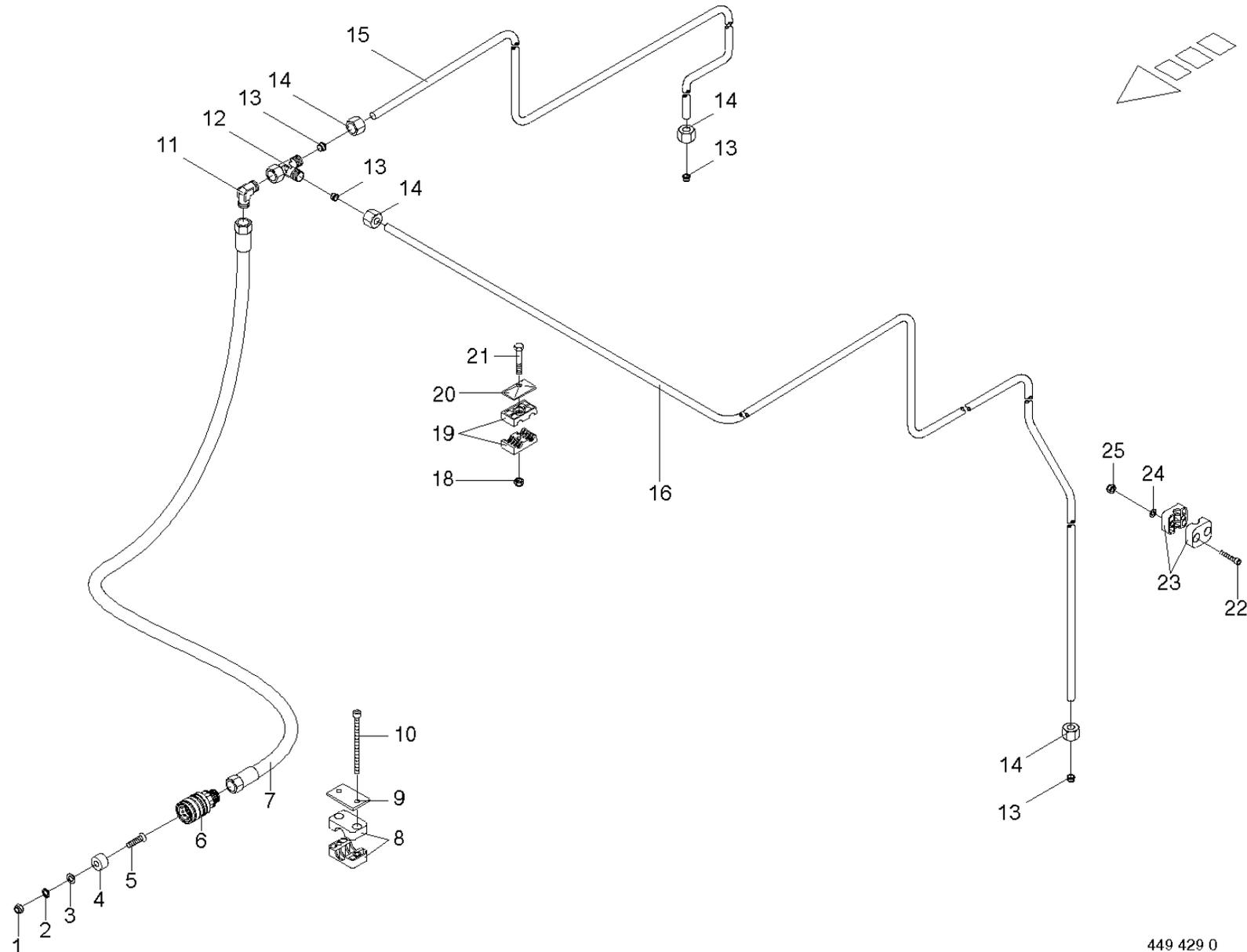
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
39	921.088.1	L Connector		X	X	X	X	L 15
40	910.035.0	Spring Washer		4	4	4	4	B 12
41	908.036.0	Nut		4	4	4	4	M12 X 1.5



**Brake Valve to Axle Lines - Tandem Axle**

## Brake Valve to Axle Lines - Tandem Axle

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	945.089.0	O-Ring		X	X	X	X	20 X 2.5
2	945.088.0	Thrust Ring		X	X	X	X	M22 X 1.5
3	945.057.1	Hex Nut		X	X	X	X	M22 X 1.5
4	945.487.0	Snap-on Connection		X	X	X	X	M22 X 1.5
5	924.217.0	Cable Bushing		X	X	X	X	Rd. 20/28
6	921.047.1	Cutting Ring		X	X	X	X	L 15
7	279.236.0	Hydraulic Pipe Left		X	X	X	X	15 X 1.5 X 948
8	921.043.0	Union Nut		X	X	X	X	AL 15
9	945.104.0	Plastic Tube		X	X	X	X	15 X 1.5
10	921.073.1	T Connector		X	X	X	X	L 15
11	920.967.0	High Pressure Hose		X	X	X	X	550mm Long
14	945.208.0	Union w/Connector for Test Equipment		X	X	X	X	M22 X 1.5
15	945.145.0	Connector for Test Equipment		X	X	X	X	M12 X 1.5 - M16 X 1.5
16	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
17	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
18	908.212.0	Hex Nut		X	X	X	X	M10
19	945.462.0	Piston Ram		X	X	X	X	Includes Item 20
20	945.444.0	Boot		X	X	X	X	
21	278.986.0	Hydraulic Pipe Left		X	X	X	X	15 X 1.5 X 300
22	920.911.0	Male Connector		X	X	X	X	L 15 MB/M22 X 1.5
23	903.482.1	Allen Screw		X	X	X	X	AM 6 X 35
24	925.101.1	Clamp		X	X	X	X	14 Bo.
25	925.103.1	Clamp		X	X	X	X	Bo.=25
26	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
27	908.208.0	Hex Nut		X	X	X	X	M6
28	278.992.0	Hydraulic Pipe Right		X	X	X	X	15 X 1.5 X 282
30	922.671.0	Cable Band		X	X	X	X	4.8 X 178
31	921.088.1	L Connector		X	X	X	X	L 15
32	279.237.0	Hydraulic Pipe Right		X	X	X	X	15 X 1.5 X 948
33	901.423.0	Hex Head Bolt		X	X	X	X	M8 X 50
34	925.134.0	Cover Plate		X	X	X	X	
35	925.146.0	Clamp		X	X	X	X	15/12 Bo.
36	910.603.0	Washer		X	X	X	X	A 8.4
37	908.706.0	Hex Nut		X	X	X	X	M8
38	903.484.1	Allen Screw		X	X	X	X	AM 6 X 45

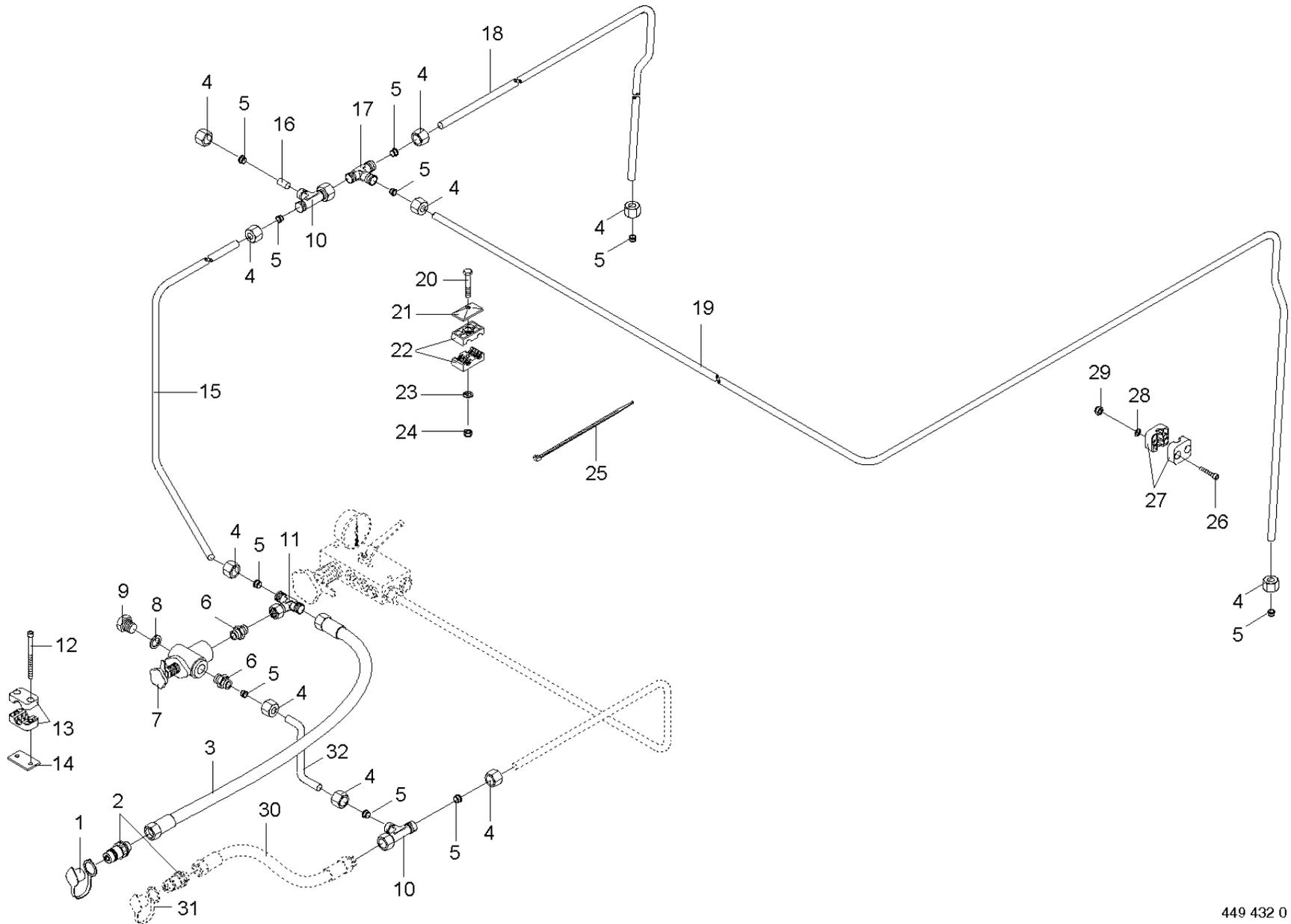


# Hydraulics - Single & Tandem Axle

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## Hydraulics - Single & Tandem Axle

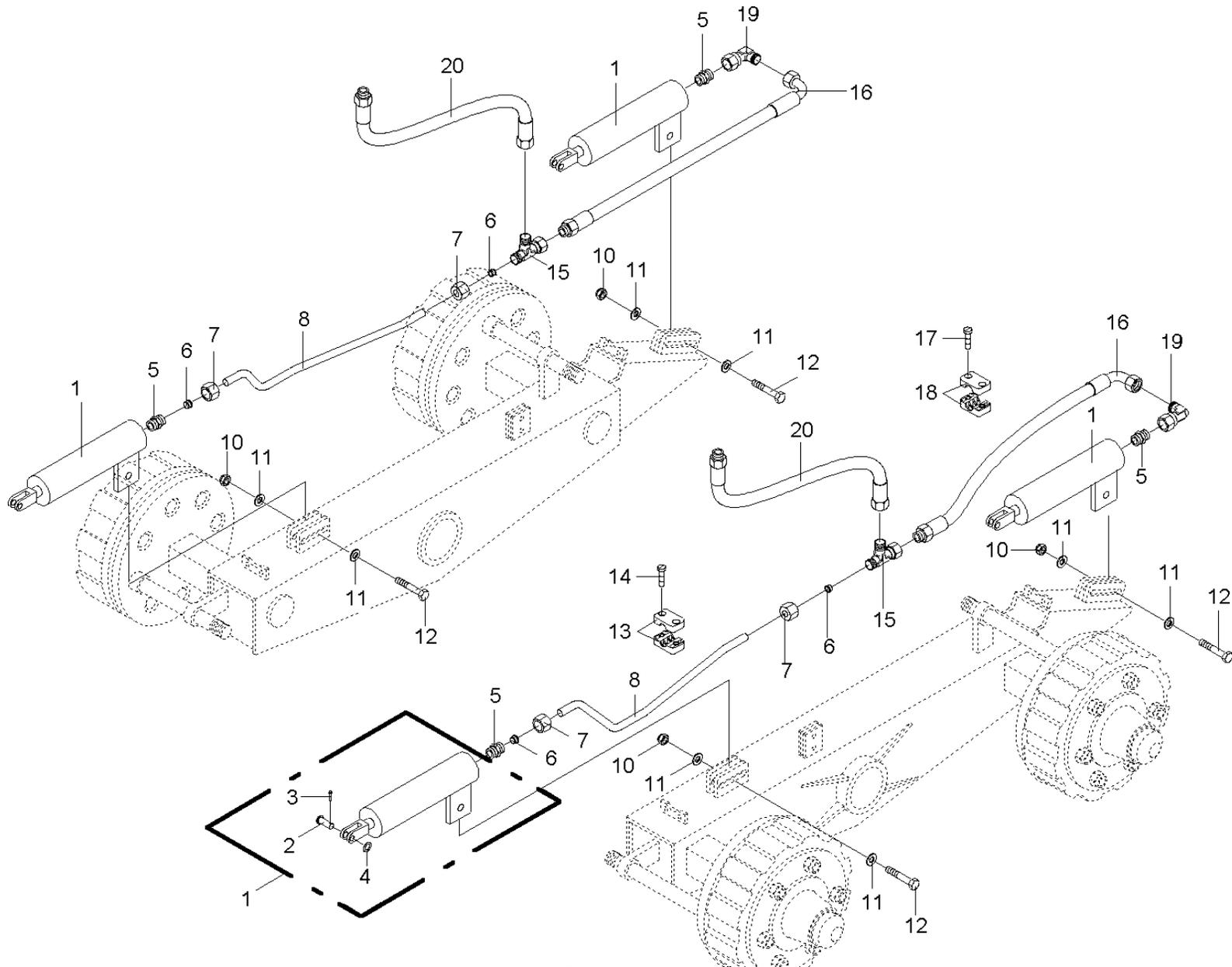
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.207.0	Hex Nut		X	X	X	X	M5
2	910.031.0	Spring Washer		X	X	X	X	B 5
3	910.351.1	Washer		X	X	X	X	6.4 X 18 X 1.6
4	187.960.0	Blind Plug		X	X	X	X	Rd. 35 X 17
5	904.347.1	Countersunk Screw		X	X	X	X	M5 X 20
6	921.155.0	Union		X	X	X	X	1/2
7	920.005.0	High Pressure Hose		X	X	X	X	3800mm Long
8	925.102.1	Clamp		X	X	X	X	Bo.=18
9	925.145.0	Cover Plate		X	X	X	X	
10	903.057.0	Allen Screw		X	X	X	X	M6 X 75
11	921.066.1	L Connector		X	X	X	X	L 12
12	921.079.1	Adjustable L Connection		X	X	X	X	L 12
13	921.046.1	Cutting Ring		X	X	X	X	L 12
14	921.206.0	Union Nut		X	X	X	X	AL 12
15	279.249.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 1718
16	279.250.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 3170
18	908.706.0	Hex Nut		X	X	X	X	M8
19	925.105.0	Clamp		X	X	X	X	Bo. 12/12
20	925.134.0	Cover Plate		X	X	X	X	
21	901.423.0	Hex Head Bolt		X	X	X	X	M8 X 50
22	903.050.2	Allen Screw		X	X	X	X	M6 X 40
23	925.107.1	Clamp		X	X	X	X	Bo.=12
24	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
25	908.208.0	Hex Nut		X	X	X	X	M6



# Auxiliary Brake - Single & Tandem Axle

## Auxiliary Brake - Single & Tandem Axle

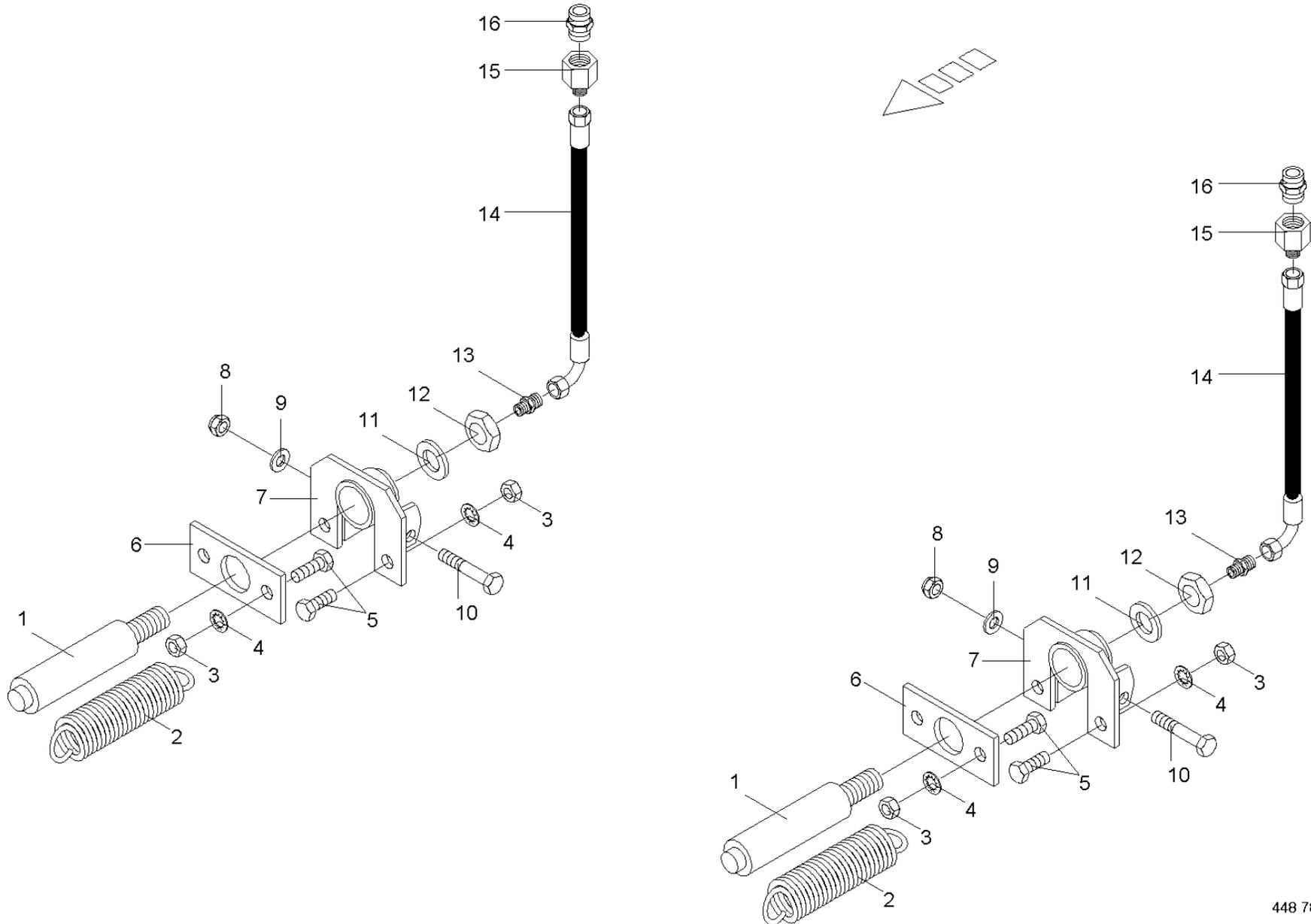
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	921.171.0	Dust Cap		X	X	X	X	
2	921.145.0	Plug		X	X	X	X	M18 X 1.5
3	921.019.1	High Pressure Hose		X	X	X	X	2200mm Long
4	921.206.0	Union Nut		X	X	X	X	AL 12
5	921.046.1	Cutting Ring		X	X	X	X	L 12
6	920.901.0	Male Connector		X	X	X	X	L 12
7	920.943.0	Pressure Relief Valve		X	X	X	X	
8	937.727.0	Gasket Ring		X	X	X	X	A 18 X 24 X 1.5
9	906.010.0	Screw Plug		X	X	X	X	M18 X 1.5
10	921.079.1	Adjustable L Connection		X	X	X	X	L 12
11	921.077.1	T Connector		X	X	X	X	L 12
12	903.057.0	Allen Screw		X	X	X	X	M6 X 75
13	925.102.1	Clamp		X	X	X	X	Bo.=18
14	925.145.0	Cover Plate		X	X	X	X	
15	279.264.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 951
16	280.411.0	Stopper		X	X	X	X	
17	921.071.1	T Connector		X	X	X	X	L 12
18	279.261.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 1671
19	279.262.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 3135
20	901.422.0	Hex Head Bolt		X	X	X	X	M8 X 45
21	925.134.0	Cover Plate		X	X	X	X	
22	925.105.0	Clamp		X	X	X	X	Bo. 12/12
23	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
24	908.210.0	Hex Nut		X	X	X	X	M8
25	922.671.0	Cable Band		X	X	X	X	4.8 X 178
26	903.050.2	Allen Screw		X	X	X	X	M6 X 40
27	925.107.1	Clamp		X	X	X	X	Bo.=12
28	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
29	908.208.0	Hex Nut		X	X	X	X	M6
30	920.984.1	High Pressure Hose		X	X	X	X	2200mm Long
31	921.263.0	Dust Cap		X	X	X	X	
32	279.263.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 208



# Hydraulics - Tandem Axle

## Hydraulics - Tandem Axle

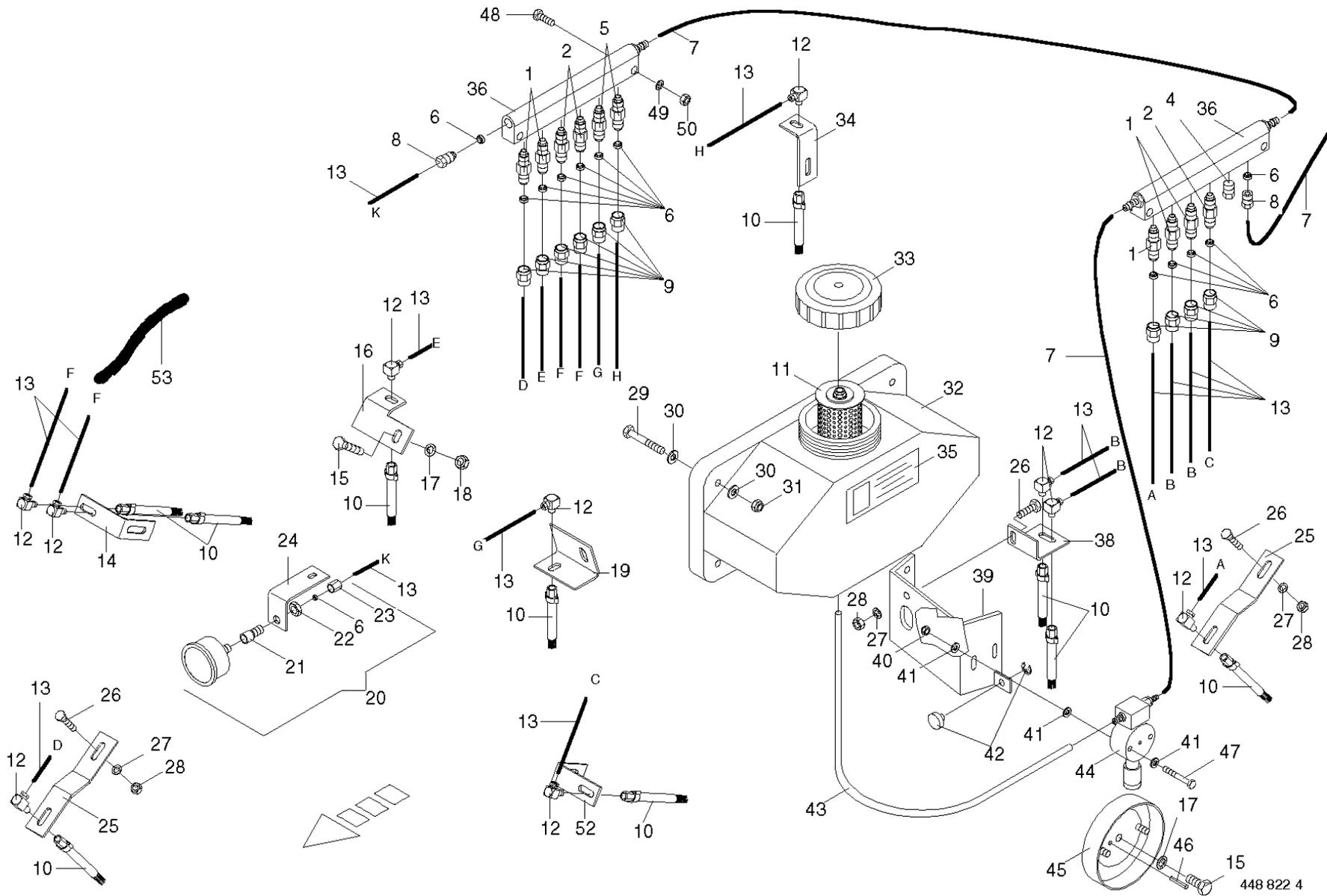
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	278.940.0	Hydraulic Cylinder		X	X	X	X	EZ 16 X 95/270
	918.756.0	Seal Kit		X	X	X	X	
2	916.009.0	Pin		X	X	X	X	14 X 50/45
3	912.066.0	Cotter Pin		X	X	X	X	4 X 28
4	910.510.1	Washer		X	X	X	X	16
5	920.901.0	Male Connector		X	X	X	X	L 12
6	921.046.1	Cutting Ring		X	X	X	X	L 12
7	921.206.0	Union Nut		X	X	X	X	AL 12
8	279.268.0	Hydraulic Pipe		X	X	X	X	12 X 1.5 X 509
10	908.701.0	Hex Nut		X	X	X	X	M12
11	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
12	901.454.0	Hex Head Bolt		X	X	X	X	M12 X 55
13	925.101.1	Clamp		X	X	X	X	14 Bo.
14	903.482.1	Allen Screw		X	X	X	X	AM 6 X 35
15	921.079.1	Adjustable L Connection		X	X	X	X	L 12
16	921.003.1	High Pressure Hose		X	X	X	X	620mm Long
17	903.481.1	Allen Screw		X	X	X	X	AM 6 X 30
18	925.102.1	Clamp		X	X	X	X	Bo.=18
19	921.067.1	Connector		X	X	X	X	L 12
20	921.003.1	High Pressure Hose		X	X	X	X	620mm Long



# Hydraulics - Single Axle

## Hydraulics - Single Axle

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	339.827.2	Hydraulic Cylinder	456550-460435	X	X	X	X	No Seal Kit Available
	279.368.0	Hydraulic Cylinder	460436-	X	X	X	X	No Seal Kit Available
2	250.067.2	Tension Spring		X	X	X	X	
3	908.701.0	Hex Nut		X	X	X	X	M12
4	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
5	900.656.0	Hex Head Bolt		X	X	X	X	M12 X 30
6	278.497.0	Supporting Plate	456550-460435	X	X	X	X	
	279.371.0	Supporting Plate	460436-	X	X	X	X	
7	278.493.0	Support	456550-460435	X	X	X	X	
	279.369.0	Support	460436-	X	X	X	X	
8	908.758.0	Hex Nut		X	X	X	X	M10
9	910.414.0	Washer		X	X	X	X	A 10.5
10	901.436.0	Hex Head Bolt		X	X	X	X	M10 X 65
11	910.016.0	Spring Washer		X	X	X	X	B 20
12	908.525.1	Hex Nut		X	X	X	X	M20
13	921.059.1	Male Connector		X	X	X	X	L 6
14	920.977.0	High Pressure Hose		X	X	X	X	400mm Long
15	921.083.1	Reducer		X	X	X	X	KOR 12/6-PL
16	921.054.1	Connector		X	X	X	X	L 12

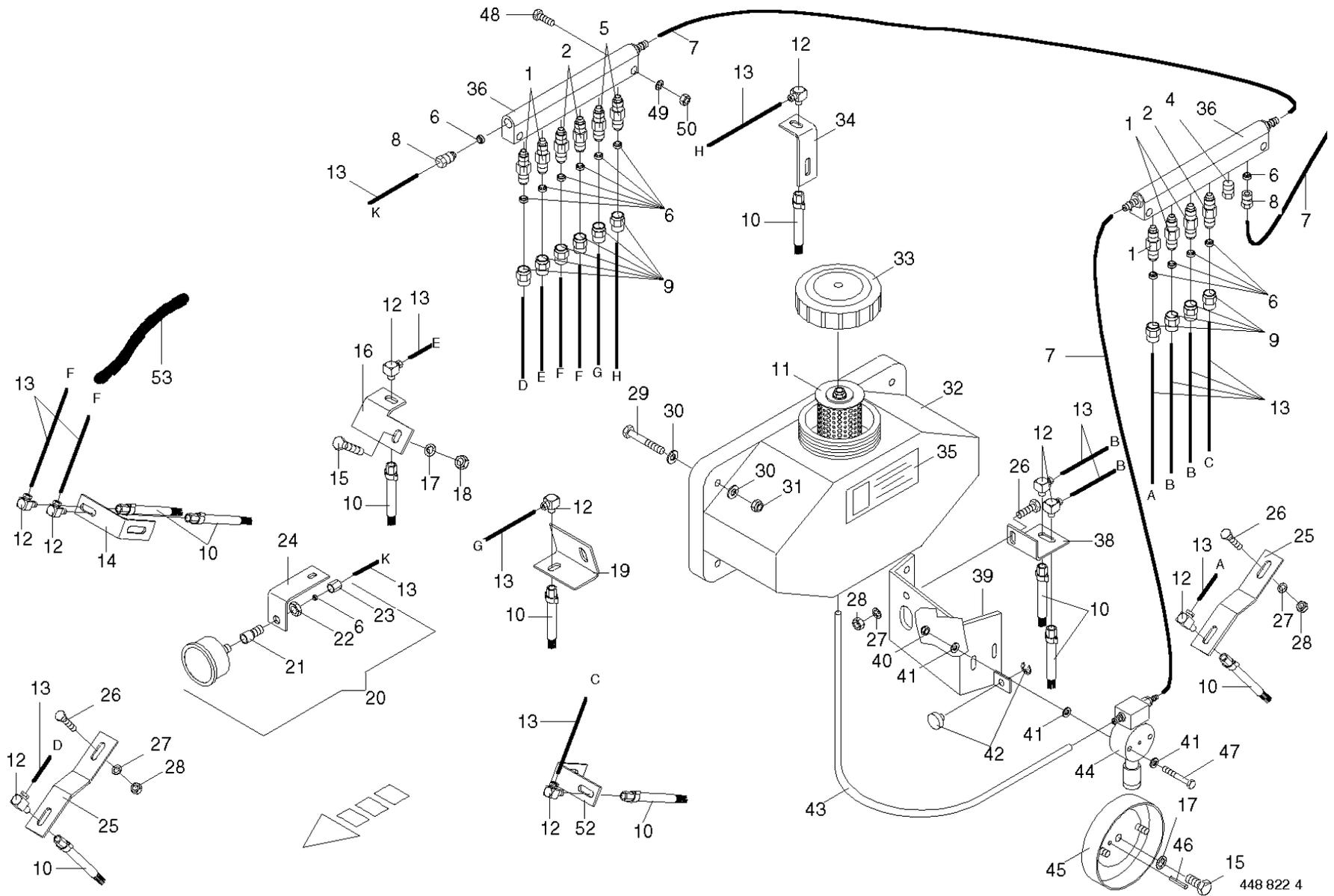


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# Central Lubrication System

## Central Lubrication System

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	938.522.0	Nozzle (A)=Pickup Left (B)=Main Drive (D)=Pickup Right (E)=Pickup Drive		X	X	X	X	MM2
2	938.523.0	Nozzle (C)=Floor Conveyor Drive (F)=Cutting System Drive		X	X	X	X	MM3
4	938.547.0	Blind Plug		X	X	X	X	MM4
5	938.524.0	Nozzle		X	X	X	X	
6	938.543.0	(G)=Spur Gear (H)=Starter Roller Cutting Ring		X	X	X	X	8 X 1.5
7	938.539.0	Plastic Tube		X	X	X	X	
8	938.545.0	Union Bolt		X	X	X	X	
9	938.542.0	Union Nut		X	X	X	X	4 X .85
10	938.534.0	Brush		X	X	X	X	
11	938.546.0	Filter		X	X	X	X	
12	938.535.0	Elbow Union		X	X	X	X	
13	938.892.0	Plastic Tube		X	X	X	X	
14	278.479.0	Support		X	X	X	X	M10 X 30
15	900.637.0	Hex Head Bolt		X	X	X	X	
16	278.486.1	Support		X	X	X	X	SKM 10 M10
17	909.909.0	Detent Edged Washer		X	X	X	X	
18	908.212.0	Hex Nut		X	X	X	X	
19	278.487.2	Support		X	X	X	X	
20	938.536.0	Pressure Gauge		X	X	X	X	
21	938.548.0	Male Connector		X	X	X	X	
22	938.550.0	Hex Nut		X	X	X	X	
23	938.549.0	Union Nut		X	X	X	X	
24	278.594.0	Support		X	X	X	X	M8 X 25 SKM 8 M8
25	278.483.0	Support		X	X	X	X	
26	900.616.0	Hex Head Bolt		X	X	X	X	
27	909.908.0	Detent Edged Washer		X	X	X	X	
28	908.210.0	Hex Nut		X	X	X	X	
29	900.214.0	Hex Head Bolt		X	X	X	X	M8 X 55
30	910.413.0	Washer		X	X	X	X	A 8.4
31	908.706.0	Hex Nut		X	X	X	X	M8



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# Central Lubrication System

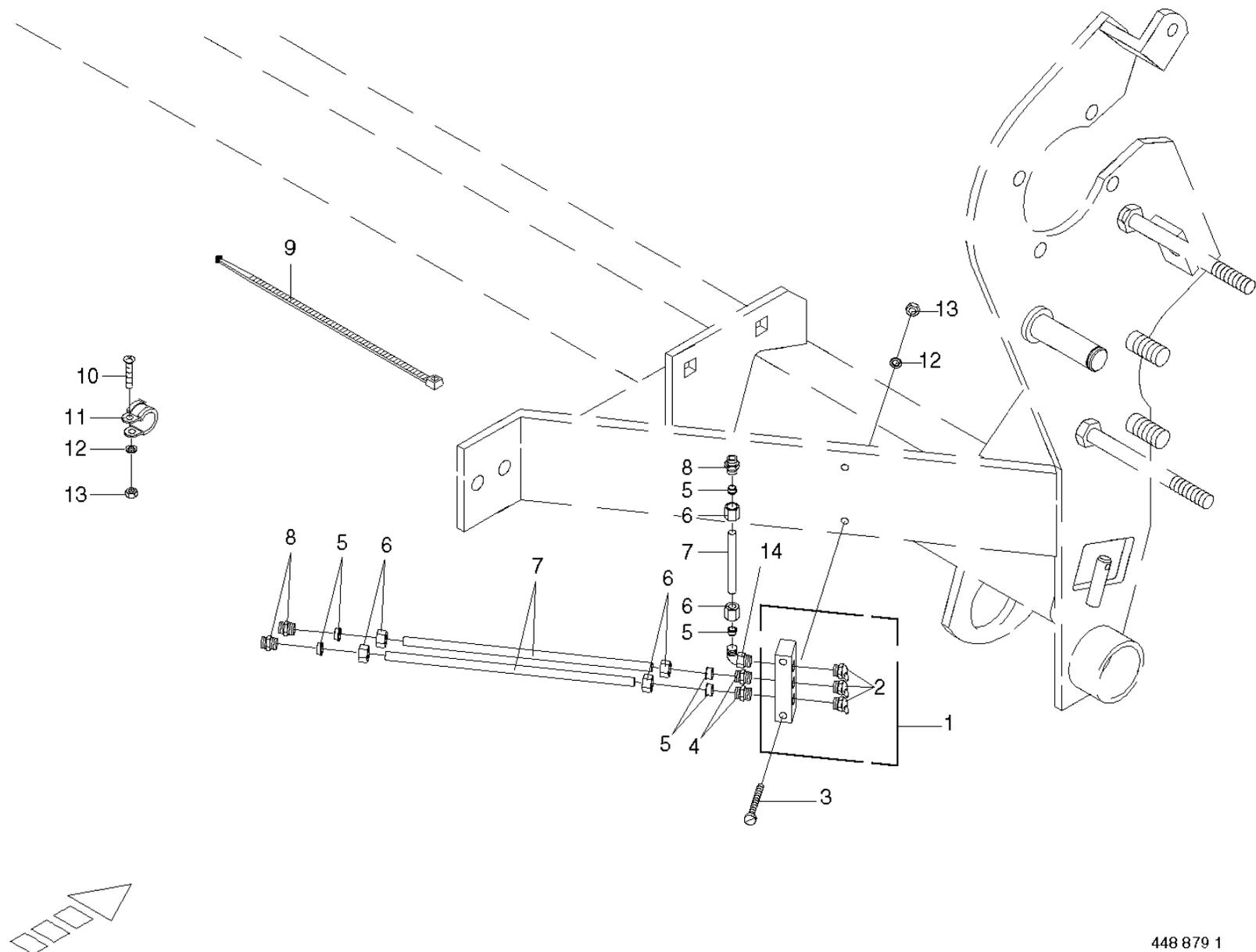
## Central Lubrication System

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
32	938.538.0	Oil Reservoir		X	X	X	X	7 Liter - Includes Items 11, 33, 35  6 Port
33	938.530.0	Cover		X	X	X	X	
34	278.482.0	Support		X	X	X	X	
35	942.218.0	Label		X	X	X	X	
36	938.533.0	Distribution Block		X	X	X	X	
38	278.485.0	Support		X	X	X	X	
39	279.186.0	Support		X	X	X	X	M6 A 6.4
40	908.704.1	Hex Nut		X	X	X	X	
41	910.411.1	Washer		X	X	X	X	
42	938.519.0	Guide Knob		X	X	X	X	
43	938.537.0	Tube		X	X	X	X	9 X 2  5 X 26 M6 X 45
44	938.518.0	Oil Pump		X	X	X	X	
45	938.544.0	Eccentric Disc		X	X	X	X	
46	912.611.1	Roll Pin		X	X	X	X	
47	901.411.0	Hex Head Bolt		X	X	X	X	
48	900.242.1	Hex Head Bolt		X	X	X	X	M6 X 35 B 6 M6  12 X 1
49	910.032.0	Spring Washer		X	X	X	X	
50	908.208.0	Hex Nut		X	X	X	X	
52	278.484.0	Support		X	X	X	X	
53	938.540.0	Hose Envelope		X	X	X	X	



## Central Lubrication System - Continued

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	938.892.0	Plastic Tube		X	X	X	X	4 X .85  MM4
2	938.542.0	Union Nut		X	X	X	X	
3	938.543.0	Cutting Ring		X	X	X	X	
4	938.524.0	Nozzle (A)=Floor Conveyor Front		X	X	X	X	
5	938.525.0	Nozzle (B)=Floor Conveyor Back		X	X	X	X	MM5
6	938.532.0	Distribution Block		X	X	X	X	4 Port
7	938.534.0	Brush		X	X	X	X	
8	938.535.0	Elbow Union		X	X	X	X	
9	279.446.0	Support		X	X	X	X	8 X 1.5
10	938.547.0	Blind Plug		X	X	X	X	
11	938.539.0	Plastic Tube		X	X	X	X	

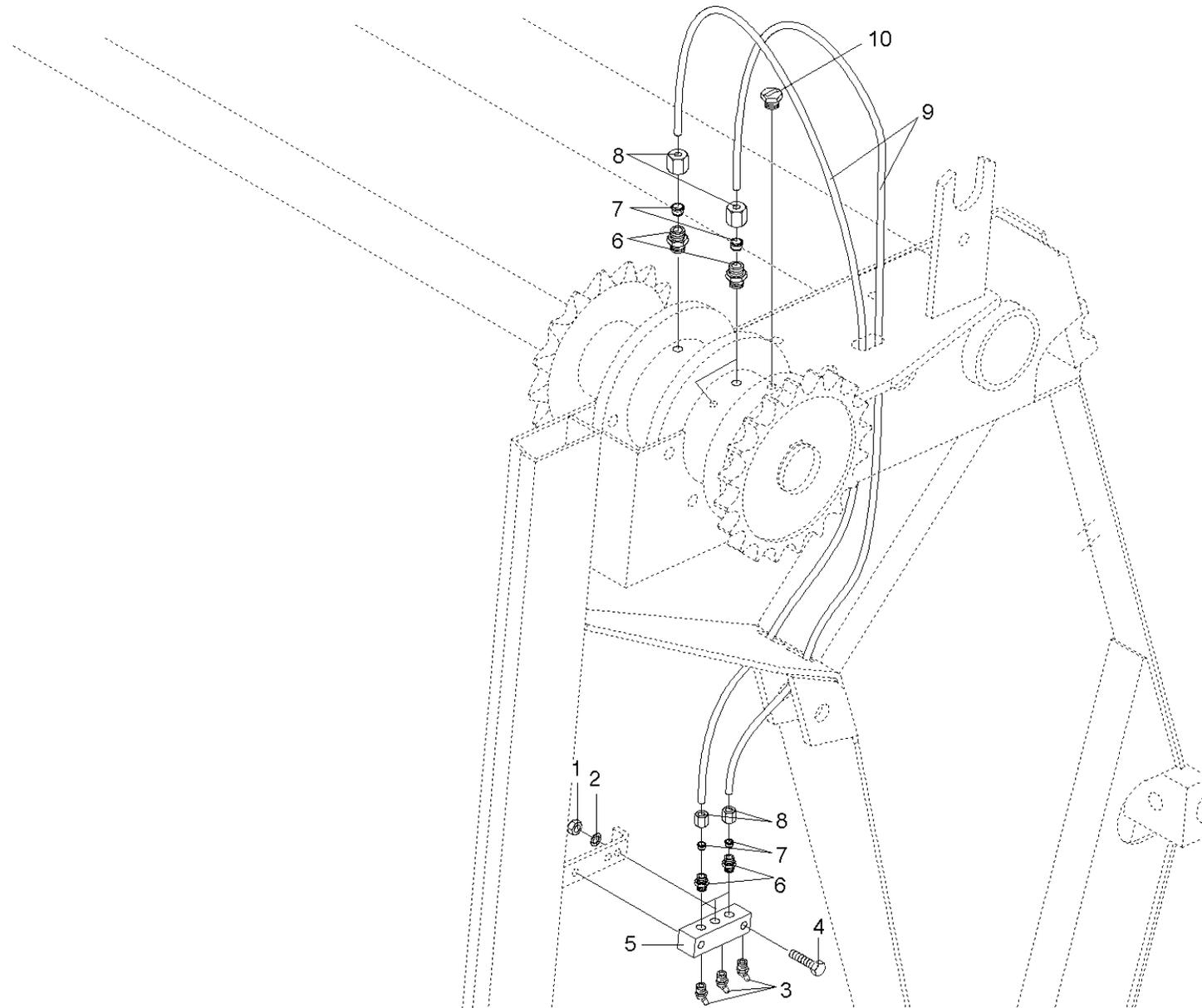


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# Central Lubrication System - Grease

## Central Lubrication System - Grease

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	920.963.1	Strip		X	X	X	X	
2	919.106.0	Grease Fitting		X	X	X	X	BM 8 X 1
3	903.661.0	Allen Screw		X	X	X	X	AM 5 X 30
4	920.920.0	Male Connector		X	X	X	X	LL M8 X 1
5	920.916.0	Cutting Ring		X	X	X	X	LL 6
6	920.905.0	Union Nut		X	X	X	X	ALL 6
7	938.933.0	Plastic Tube		X	X	X	X	
8	920.964.0	Male Connector		X	X	X	X	LL R 1/8"
	920.800.0	Male Connector		X	X	X	X	LL M6 X 1
	920.920.0	Male Connector		X	X	X	X	LL M8 X 1
9	922.671.0	Cable Band		X	X	X	X	4.8 X 178
10	903.747.0	Allen Screw		X	X	X	X	AM 5 X 20
11	924.010.0	Tube Clamp		X	X	X	X	Rd. 12
12	910.031.0	Spring Washer		X	X	X	X	B 5
13	908.207.0	Hex Nut		X	X	X	X	M5
14	920.921.0	L Connector		X	X	X	X	LL M8 X 1

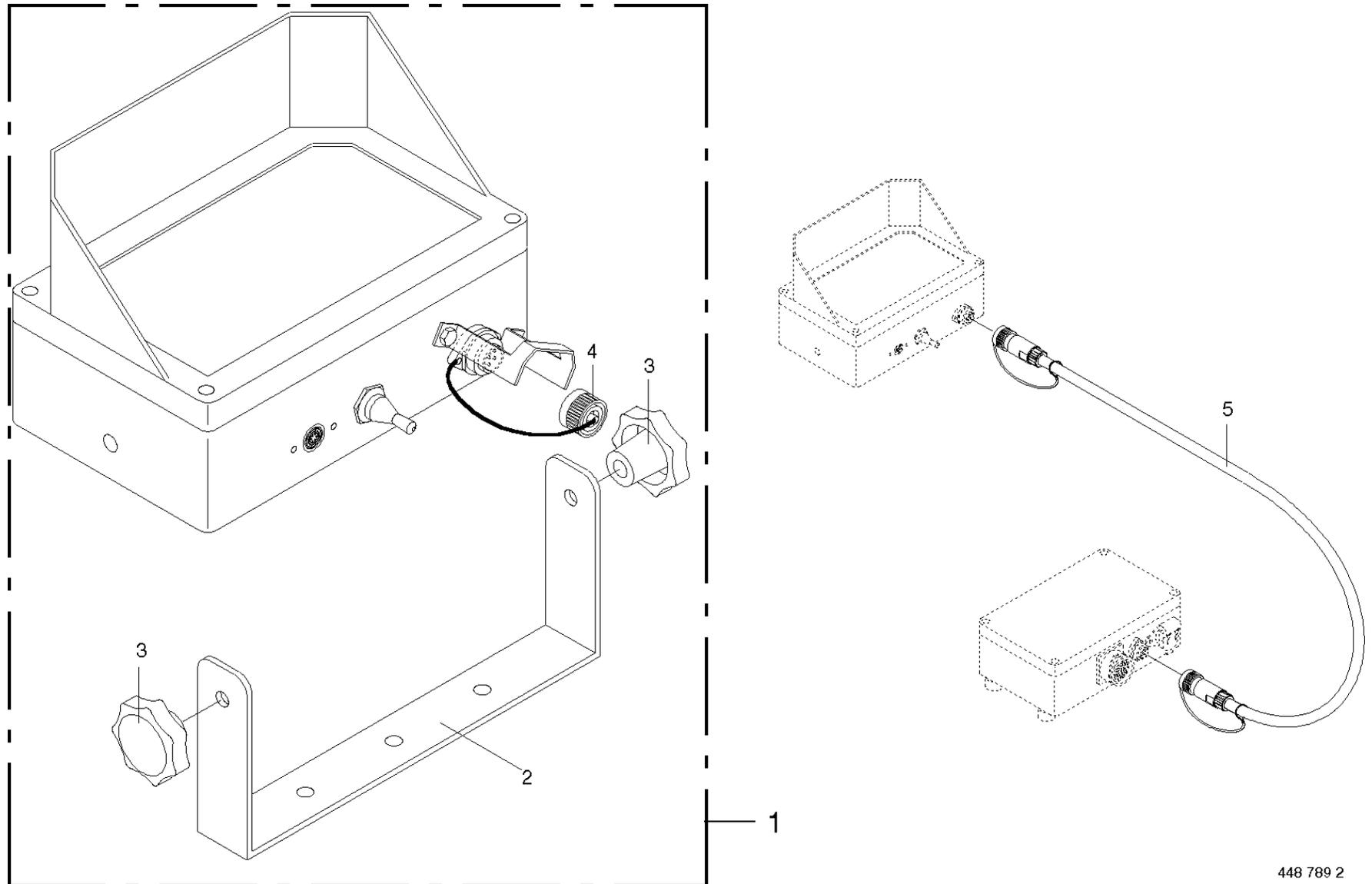


449 242 0

## Central Lubrication System - Grease

## Central Lubrication System - Grease

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	908.208.0	Hex Nut		X	X	X	X	M6
2	909.906.0	Detent Edged Washer		X	X	X	X	SKM 6
3	919.106.0	Grease Fitting		X	X	X	X	BM 8 X 1
4	900.242.1	Hex Head Bolt		X	X	X	X	M6 X 35
5	920.963.0	Strip		X	X	X	X	3 Hole
	920.962.0	Strip		X	X	X	X	2 Hole
6	920.920.0	Male Connector		X	X	X	X	LL M8 X 1
7	920.916.0	Cutting Ring		X	X	X	X	LL 6
8	920.905.0	Union Nut		X	X	X	X	ALL 6
9	938.933.0	Plastic Tube		X	X	X	X	
10	925.037.0	Stopper		X	X	X	X	

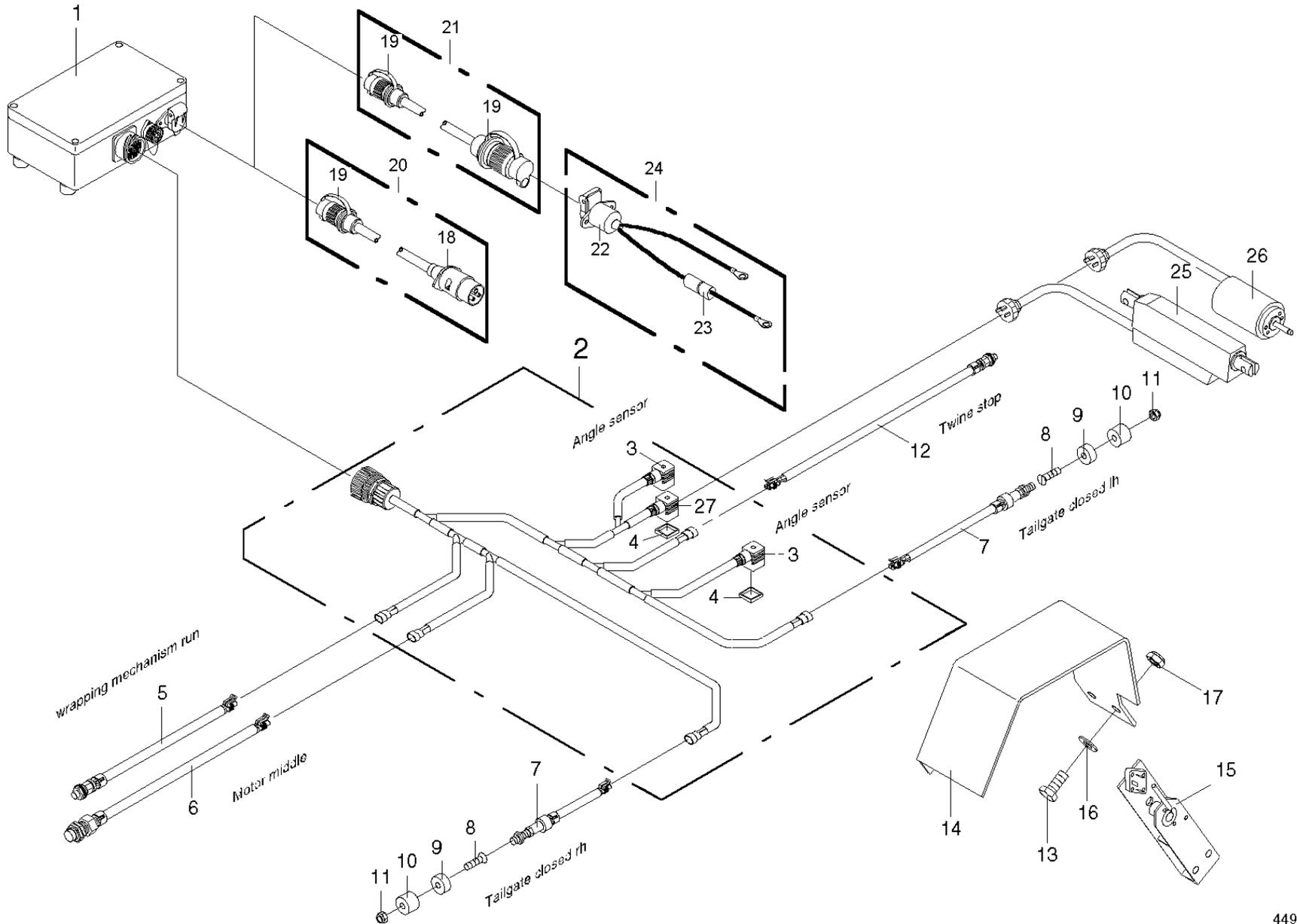


448 789 2

# Electric Comfort Control Unit

## Electric Comfort Control Unit

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	302.030.0	Comfort Control Unit		X	X	X	X	
2	302.042.0	Yoke		X	X	X	X	
3	919.502.0	Handle		X	X	X	X	
4	302.051.0	Protecting Cap		X	X	X	X	
5	302.126.0	Connection Cable		X	X	X	X	9m Long



# Distributor for Comfort Control - Standard

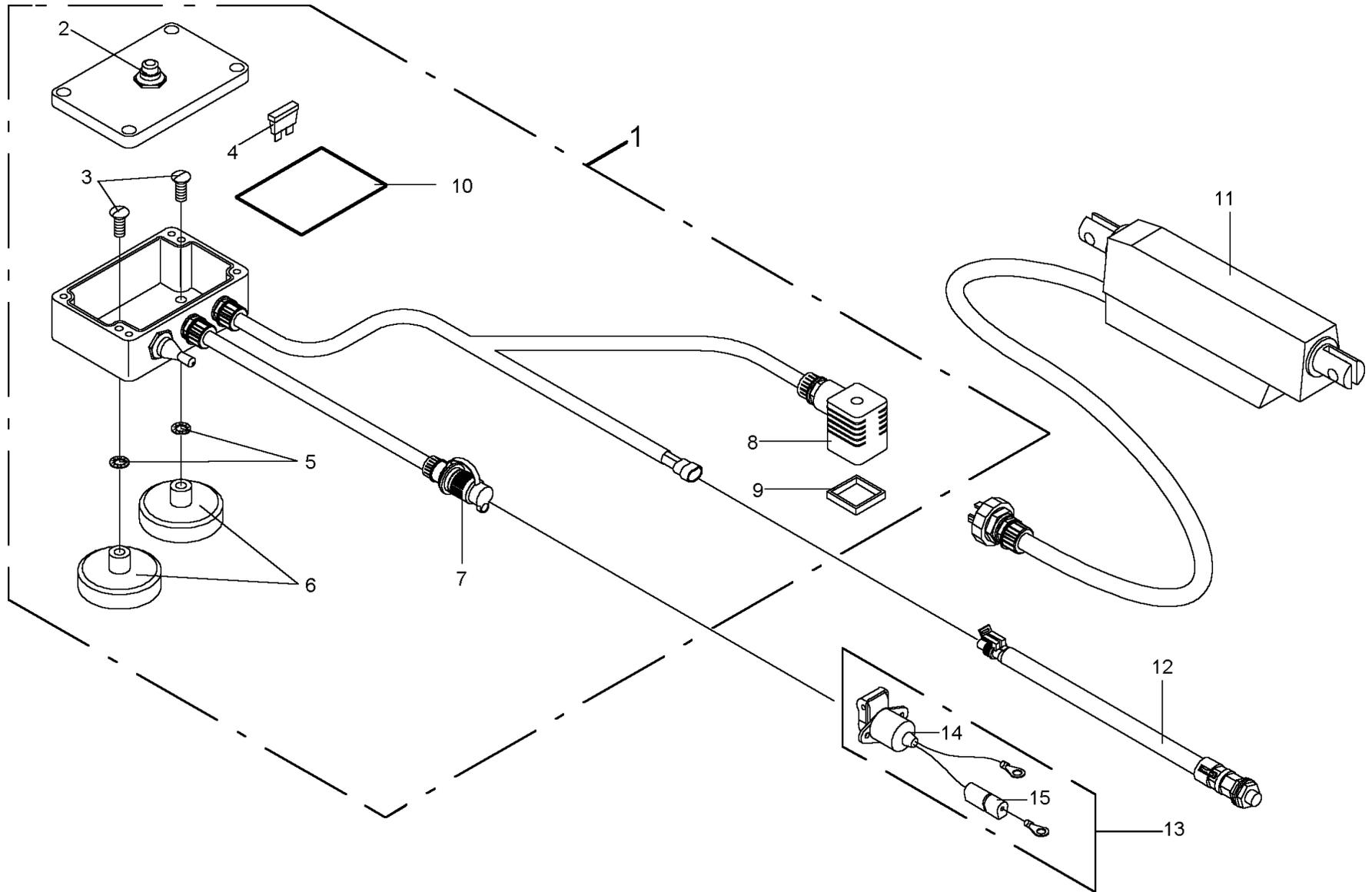
## Distributor for Comfort Control - Standard

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	302.170.0	Job Computer		X	X			3 Pole  250mm Long
2	302.388.0	Wiring Harness		X	X			
3	301.058.0	Solenoid Valve Plug		X	X			
4	301.186.0	Gasket		X	X			
5	302.164.0	Sensor	456550-461445	X	X			
	302.409.0	Sensor	461446-	X	X			300mm Long 250mm Long M4 X 35
6	302.321.0	Sensor		X	X			
7	302.166.0	Sensor		X	X			
8	904.332.1	Countersunk Screw		X	X			
9	301.804.0	Solenoid		X	X			
10	335.482.2	Rubber Grommet		X	X			M4  M8 X 25
11	908.006.1	Hex Nut		X	X			
12	302.145.1	Twine Stop Sensor		X	X			
13	900.616.0	Hex Head Bolt		X	X			
14	273.959.0	Guard for Angle Sensor L/H		X	X			A 8.4 M8
	273.960.0	Guard for Angle Sensor R/H		X	X			
15	301.029.0	Angle Sensor R/H		X	X			
	301.032.0	Angle Sensor L/H		X	X			
16	910.413.0	Washer		X	X			
17	908.706.0	Hex Nut		X	X			
18	924.579.0	Three-Pin Plug		X	X			3 Pole 3 Pole DIN 9680 5000 lang 7m Long 3 Pole DIN 9680
19	924.675.0	Plug		X	X			
20	302.065.0	Connection Cable		X	X			
21	302.077.1	Connection Cable		X	X			
22	924.676.0	Socket		X	X			
23	301.761.0	Fuse		X	X			
24	302.068.0	Power Supply		X	X			25 A 3 Pole DIN 9680
25	302.006.0	Linear Motor		X	X			
26	302.119.0	Twine Motor		X	X			
27	301.987.0	Valve Plug with LED		X	X			



## Distributor for Comfort Control - Multi Cut

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	302.170.0	Job Computer		X	X			3 Pole  250mm Long
2	302.389.0	Wiring Harness		X	X			
3	301.058.0	Solenoid Valve Plug		X	X			
4	301.186.0	Gasket		X	X			
5	302.164.0	Sensor	456550-461445	X	X			
	302.409.0	Sensor	461446-	X	X			300mm Long 250mm Long M4 X 35
6	302.321.0	Sensor		X	X			
7	302.166.0	Sensor		X	X			
8	904.332.1	Countersunk Screw		X	X			
9	301.804.0	Solenoid		X	X			M4  M8 X 25
10	335.482.2	Rubber Grommet		X	X			
11	908.006.1	Hex Nut		X	X			
12	302.145.1	Twine Stop Sensor		X	X			
13	900.616.0	Hex Head Bolt		X	X			
14	273.959.0	Guard for Angle Sensor L/H		X	X			A 8.4 M8
	273.960.0	Guard for Angle Sensor R/H		X	X			
15	301.029.0	Angle Sensor R/H		X	X			
	301.032.0	Angle Sensor L/H		X	X			
16	910.413.0	Washer		X	X			3 Pole 3 Pole DIN 9680 5000 lang 7m Long 3 Pole DIN 9680
17	908.706.0	Hex Nut		X	X			
18	924.579.0	Three-Pin Plug		X	X			
19	924.675.0	Plug		X	X			
20	302.065.0	Connection Cable		X	X			
21	302.077.1	Connection Cable		X	X			25 A 3 Pole DIN 9680
22	924.676.0	Socket		X	X			
23	301.761.0	Fuse		X	X			
24	302.068.0	Power Supply		X	X			
25	302.006.0	Linear Motor		X	X			
26	302.119.0	Twine Motor		X	X			
27	301.987.0	Valve Plug with LED		X	X			

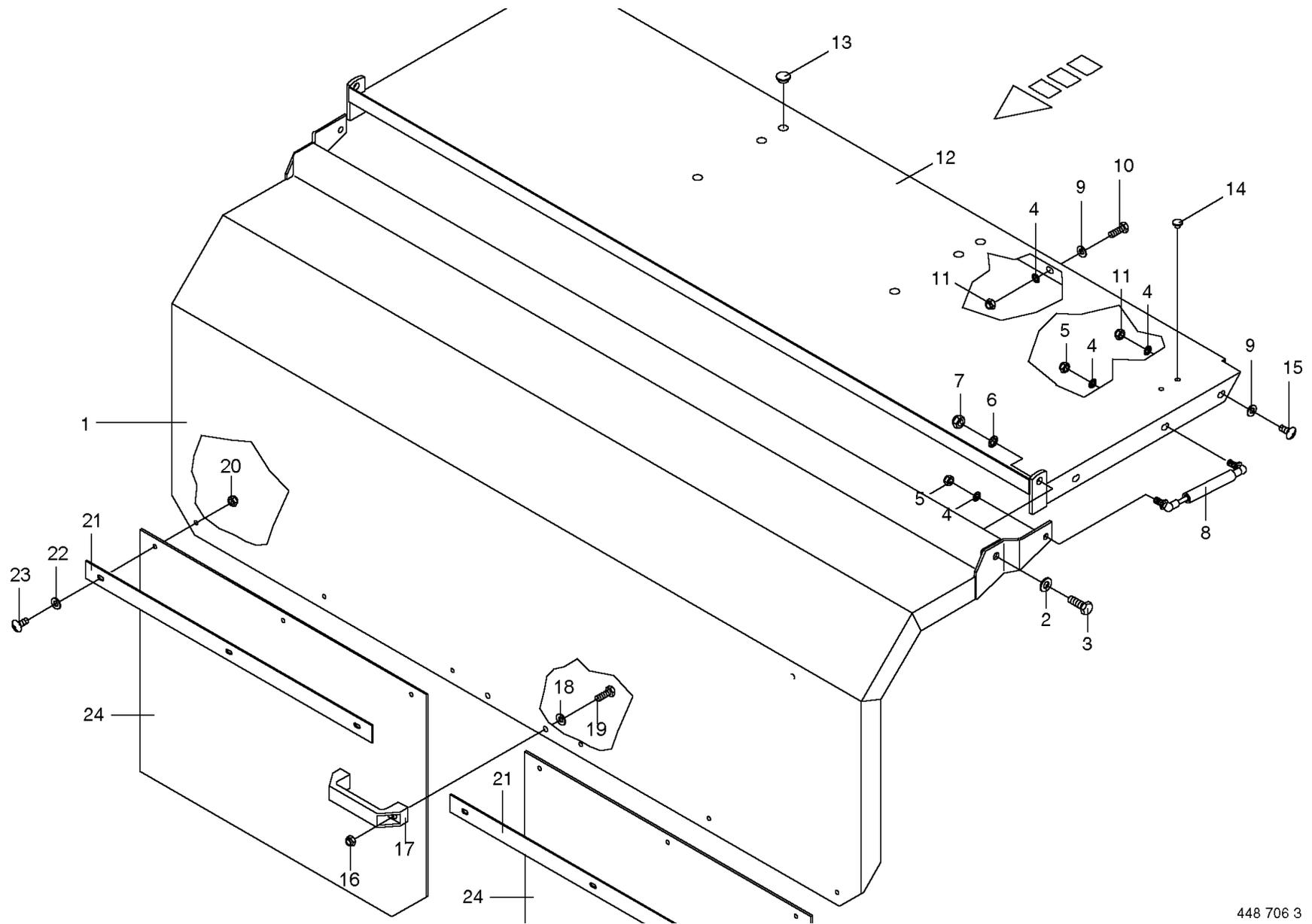


448 795 3

# Electric Twine Starter

## Electric Twine Starter

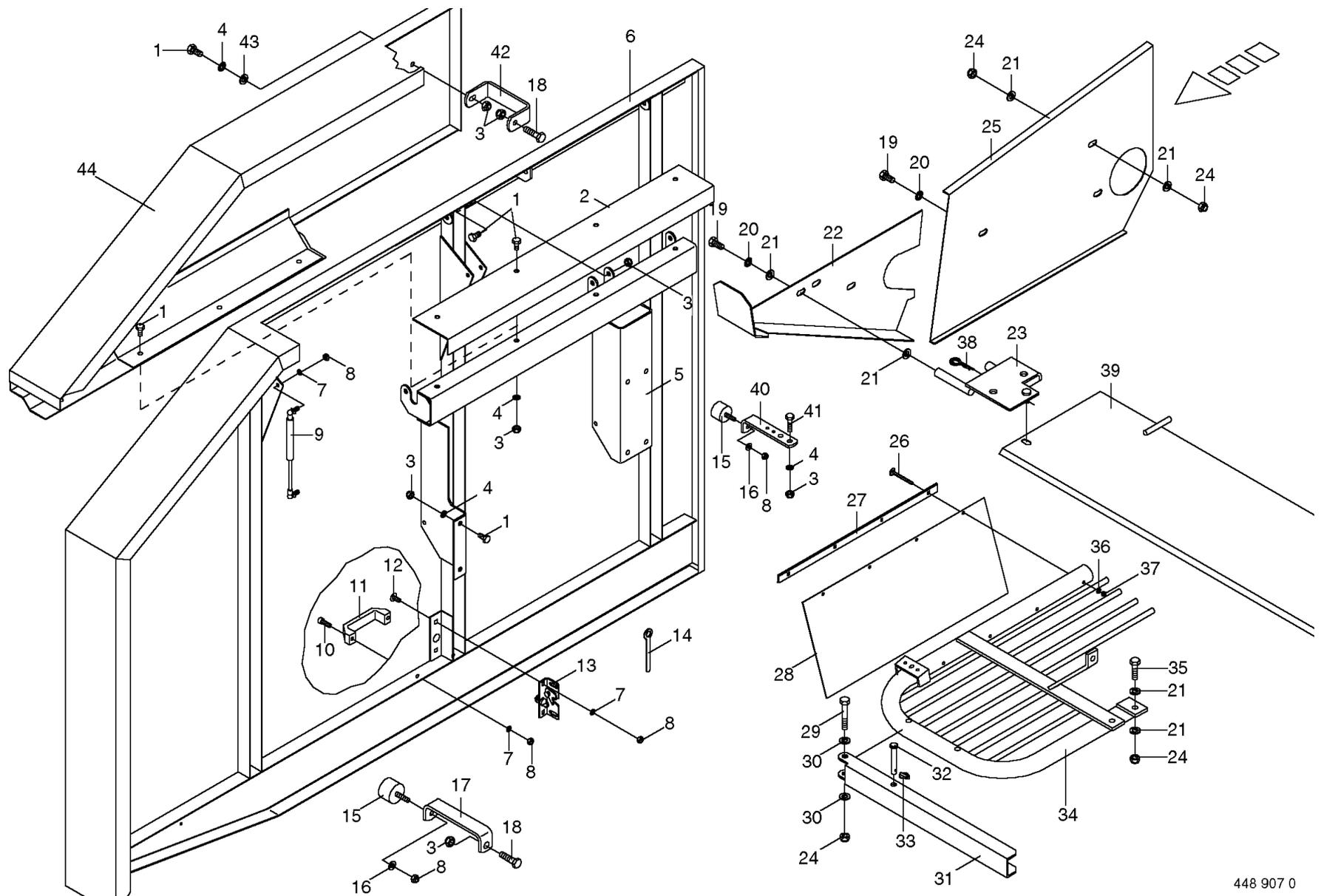
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	302.400.0	Twine Starter		X	X			
2	302.028.0	Push Button		X	X			
3	905.000.1	Flat Round Bolt		X	X			M6 X 12
4	301.977.0	Fuse		X	X			5 A
5	909.906.0	Detent Edged Washer		X	X			SKM 6
6	301.002.0	Solenoid		X	X			
7	924.675.0	Plug		X	X			3 Pole DIN 9680
8	301.987.0	Valve Plug		X	X			
9	301.186.0	Gasket		X	X			
10	302.402.0	Circuit Board		X	X			
11	302.006.0	Linear Motor		X	X			
12	302.164.0	Sensor		X	X			
13	302.068.0	Power Supply		X	X			3 Pole DIN 9680
14	924.676.0	Socket		X	X			3 Pole DIN 9680
15	301.761.0	Fuse		X	X			25 A



**Front Guard**

## Front Guard

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	277.489.0	Front Hood		X	X	X	X	Includes Items 16-19
2	910.414.0	Washer		2	2	2	2	
3	900.637.0	Hex Head Bolt		2	2	2	2	
4	909.908.0	Detent Edged Washer		X	X	X	X	
5	908.210.0	Hex Nut		4	4	4	4	
6	909.909.0	Detent Edged Washer		2	2	2	2	SKM 10
7	908.758.0	Hex Nut		2	2	2	2	M10
8	939.009.0	Gas Strut		2	2	2	2	
9	910.413.0	Washer		9	9	9	9	A 8.4
10	900.614.0	Hex Head Bolt		9	9	9	9	M8 X 20
11	908.706.0	Hex Nut		9	9	9	9	M8
12	277.493.0	Back Hood		X	X	X	X	
13	925.010.0	Plastic Guard		X	X	X	X	
14	925.003.0	Plastic Guard		X	X	X	X	
16	908.704.1	Hex Nut		X	X	X	X	M6
17	924.915.0	Handle		X	X	X	X	
18	910.411.1	Washer		X	X	X	X	A 6.4
19	900.607.0	Hex Head Bolt		X	X	X	X	M6 X 16
20	908.704.1	Hex Nut		X	X	X	X	M6
21	279.228.0	Securing Strap		X	X	X	X	580mm Long
22	910.411.1	Washer		X	X	X	X	A 6.4
23	905.210.0	Flat Round Bolt		X	X	X	X	M6 X 16
24	279.227.0	Guard		X	X	X	X	

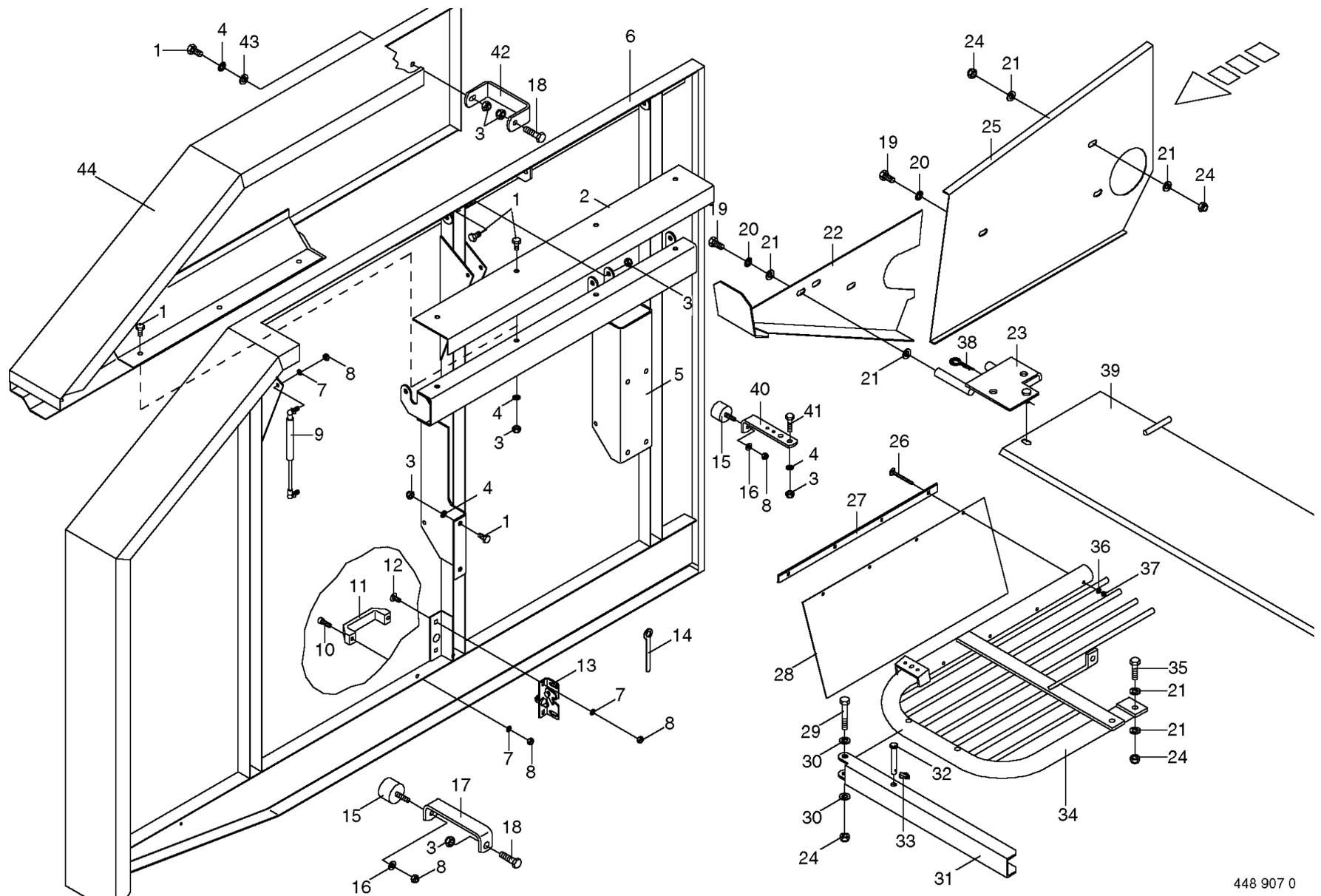


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# Side Guards

## Side Guards

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
2	278.763.0	Cover Plate		X		X		
3	908.758.0	Hex Nut		X	X	X	X	M10
4	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
5	278.753.0	Casing Support L/H		X	X	X	X	
6	278.759.0	Casing Support R/H		X	X	X	X	
	278.810.0	Front Guard L/H		X	X	X	X	Includes Items 7, 8, 10-13
	278.811.0	Front Guard R/H		X	X	X	X	Includes Items 7, 8, 10-13
7	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
8	908.706.0	Hex Nut		X	X	X	X	M8
9	938.944.0	Gas Strut		X	X	X	X	
10	903.077.1	Allen Screw		X	X	X	X	M8 X 25
11	924.915.0	Handle		X	X	X	X	
12	905.231.0	Flat Round Bolt		X	X	X	X	M8 X 20
13	938.984.0	Rear Gate Lock		X	X	X	X	
14	277.719.0	Ring Spanner		X	X	X	X	SW 13
15	924.263.0	Rubber Pad		X	X	X	X	
16	910.413.0	Washer		X	X	X	X	A 8.4
17	278.787.0	Support		X	X	X	X	
18	901.433.0	Hex Head Bolt		X	X	X	X	M10 X 50
19	900.655.0	Hex Head Bolt		X	X	X	X	M12 X 25
20	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
21	910.506.0	Washer		X	X	X	X	13 X 24 X 2.5
22	278.431.0	Bottom Guard L/H		X	X	X	X	
	278.430.0	Bottom Guard R/H		X	X	X	X	
23	278.433.0	Guard Support L/H		X	X	X	X	
	278.432.0	Guard Support R/H		X	X	X	X	
24	908.701.0	Hex Nut		X	X	X	X	M12
25	278.444.0	Bottom Guard R/H		X	X	X	X	
	278.445.0	Bottom Guard L/H		X	X	X	X	
26	904.720.1	Flat Round Bolt		X	X	X	X	M6 X 60
27	278.437.0	Securing Strap		X	X	X	X	
28	278.438.0	Plastic Cloth		X	X	X	X	
29	901.455.0	Hex Head Bolt		X	X	X	X	M12 X 75
30	910.315.3	Washer		X	X	X	X	13 X 24 X 2.5
31	278.667.0	Safety Bracket		X	X	X	X	
32	154.221.0	Safety Pin		X	X	X	X	
33	917.004.1	Lynch Pin		X	X	X	X	5 X 32

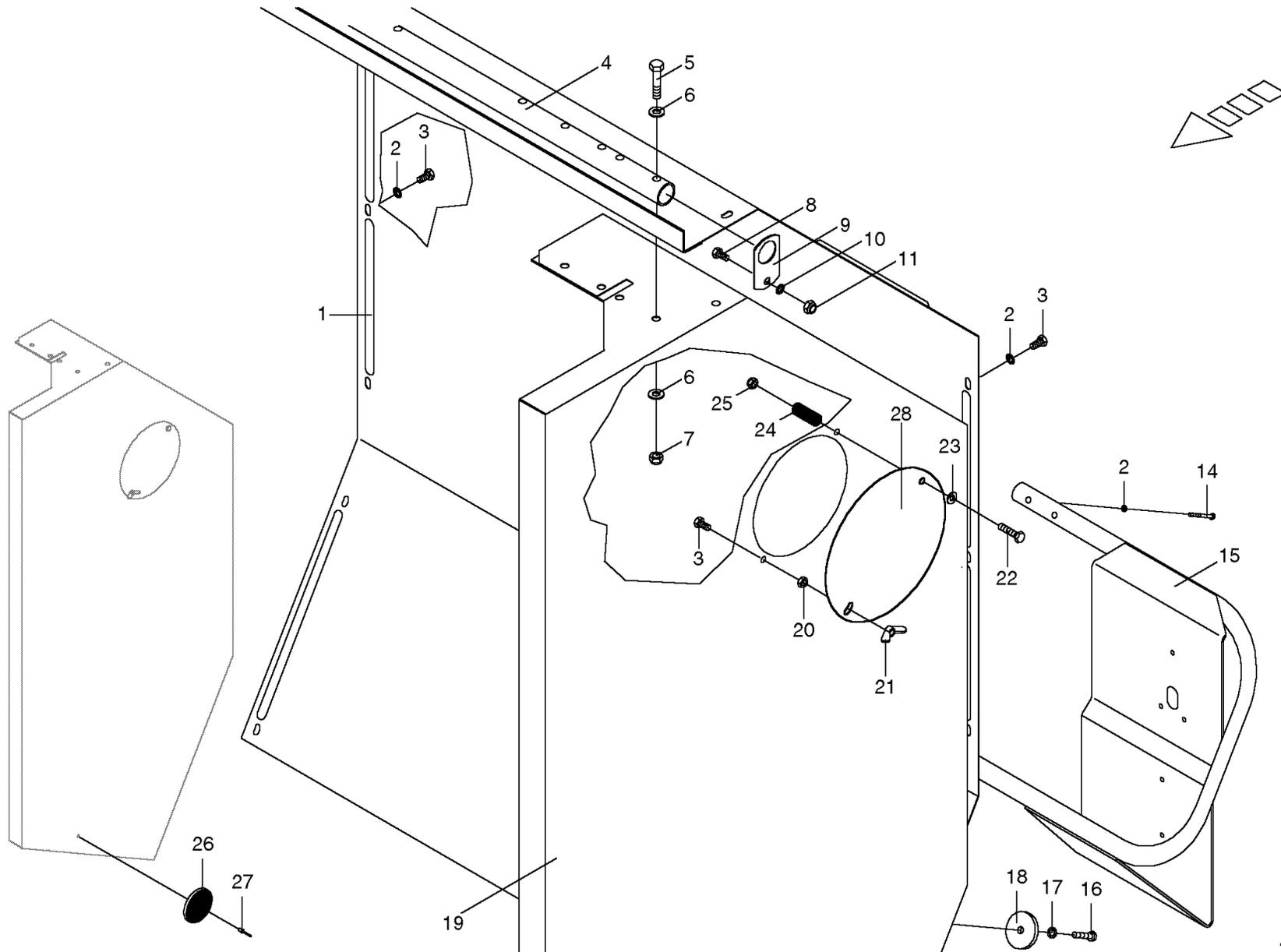


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# Side Guards

## Side Guards

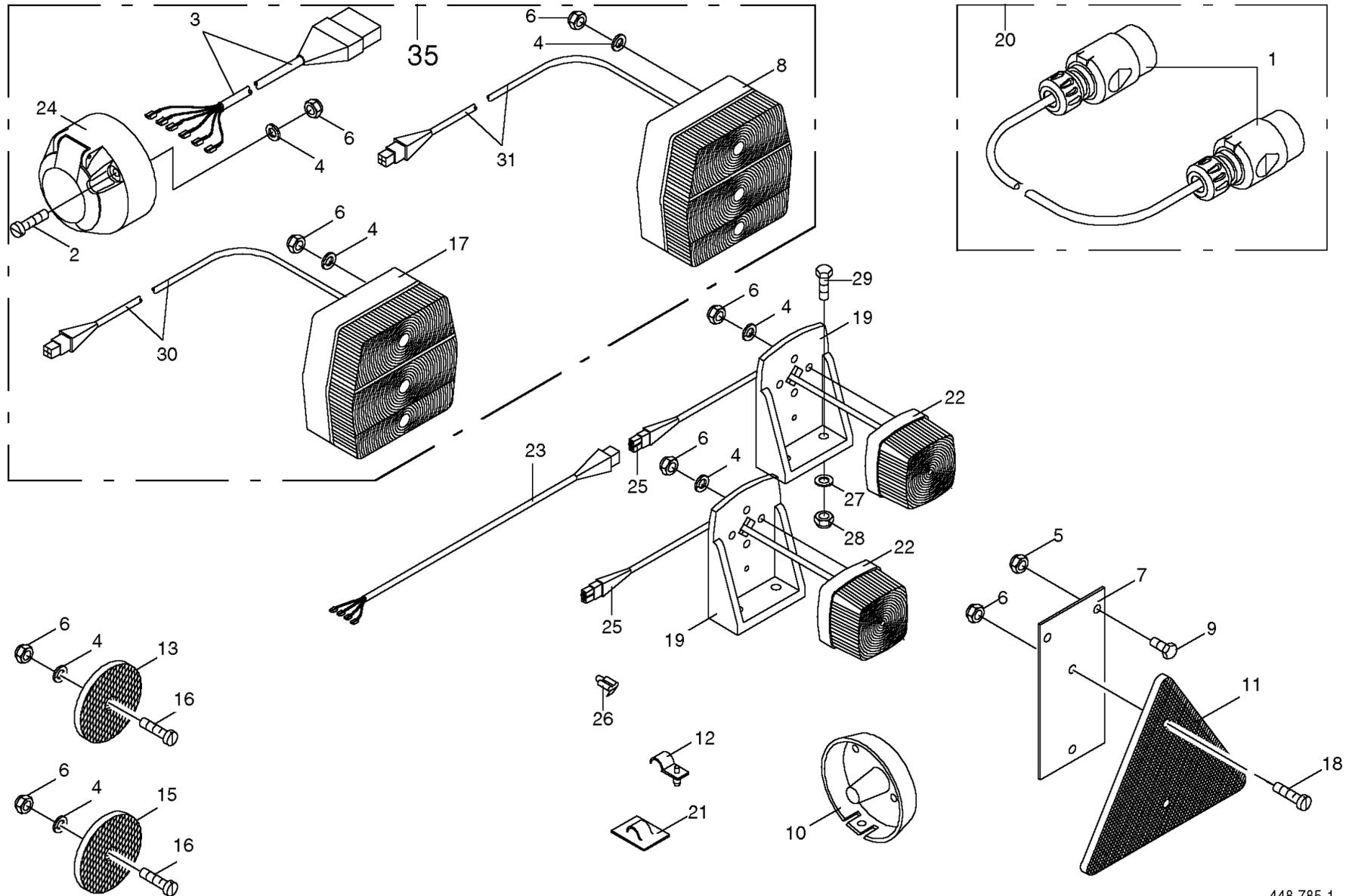
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
34	278.441.0	Pickup Guard R/H		X	X	X	X	
	278.442.0	Pickup Guard L/H		X	X	X	X	
35	900.658.0	Hex Head Bolt		X	X	X	X	M12 X 40
36	910.411.1	Washer		X	X	X	X	A 6.4
37	908.704.1	Hex Nut		X	X	X	X	M6
38	917.104.0	Spring Clip		X	X	X	X	4
39	278.805.0	Guard		X	X	X	X	
40	278.788.0	Support		X	X	X	X	
41	900.638.0	Hex Head Bolt		X	X	X	X	M10 X 35
42	278.816.0	Top Guard Holder			X		X	
43	910.414.0	Washer			X		X	A 10.5
44	278.770.0	Guard R/H			X		X	
	278.771.0	Guard L/H			X		X	



# Rear Guards

## Rear Guards

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	278.765.0	Guard		X		X		
	278.790.0	Guard			X		X	
	278.747.0	Guard			X		X	
2	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
3	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
4	278.761.0	Tube		X	X	X	X	1602 Long
5	901.434.0	Hex Head Bolt		X	X	X	X	M10 X 55
6	910.414.0	Washer		X	X	X	X	A 10.5
7	908.758.0	Hex Nut		X	X	X	X	M10
8	900.636.0	Hex Head Bolt		X	X	X	X	M10 X 25
9	278.600.0	Fuse		X	X	X	X	
10	909.909.0	Detent Edged Washer		X	X	X	X	SKM 10
11	908.212.0	Hex Nut		X	X	X	X	M10
14	901.422.0	Hex Head Bolt		X	X	X	X	M8 X 45
15	276.287.0	Rear Light Bracket		X	X	X	X	
16	900.656.0	Hex Head Bolt		X	X	X	X	M12 X 30
17	909.910.0	Detent Edged Washer		X	X	X	X	SKM 12
18	910.359.0	Washer		X	X	X	X	14 X 58 X 6
19	278.814.0	Rear Guard R/H		X		X		Includes Items 3, 20-25, 28
	278.815.0	Rear Guard L/H		X		X		Includes Items 3, 20-25, 28
	278.741.0	Rear Guard R/H			X		X	Includes Items 3, 20-25, 28
	278.743.0	Rear Guard L/H			X		X	Includes Items 3, 20-25, 28
20	908.510.1	Hex Nut		X	X	X	X	M8
21	909.410.1	Nut		X	X	X	X	M8
22	901.042.0	Hex Head Bolt		X	X	X	X	M8 X 35
23	910.413.0	Washer		X	X	X	X	A 8.4
24	274.949.0	Pressure Spring		X	X	X	X	1.6 X 13.4 X 40
25	908.706.0	Hex Nut		X	X	X	X	M8
26	924.536.0	Side Reflector Yellow		X	X	X	X	
27	914.138.0	Rivet		X	X	X	X	4.8 X 14.5
28	279.549.0	Cover		X	X	X	X	



# Lighting

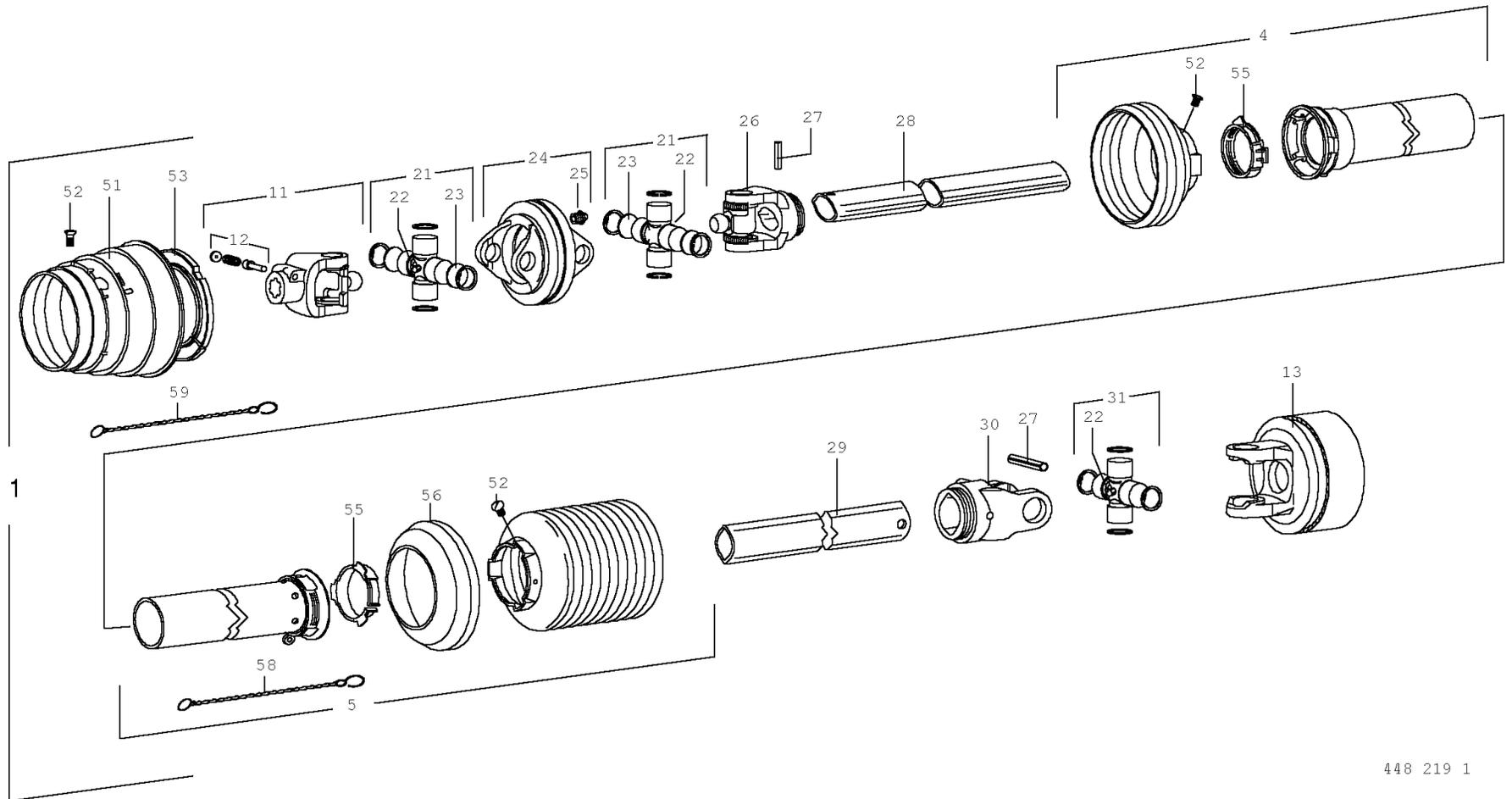
## Lighting

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	924.576.0	Seven Pin Plug		X	X	X	X	AM 5 X 30 6 Pole - 6400 Long B 5 M6
2	903.661.0	Allen Screw		X	X	X	X	
3	924.680.0	Cable		X	X	X	X	
4	910.031.0	Spring Washer		X	X	X	X	
5	908.208.0	Hex Nut		X	X	X	X	
6	908.207.0	Hex Nut		X	X	X	X	M5   M6 X 10
7	275.415.1	Reflector Holder		X	X	X	X	
8	924.697.0	Lamp R/H		X	X	X	X	
9	900.605.0	Hex Head Bolt		X	X	X	X	
10	924.517.0	Socket Base		X	X	X	X	
11	924.532.0	Rear Reflector		X	X	X	X	
12	925.112.0	Bottom Pipe Retainer		X	X	X	X	
13	924.535.1	Rear Reflector Red		X	X	X	X	
15	924.536.0	Side Light Yellow		X	X	X	X	
16	904.345.1	Countersunk Screw		X	X	X	X	M5 X 16
17	924.698.0	Lamp L/H		X	X	X	X	
	924.699.0	Lens for Lamp		X	X	X	X	AM 5 X 16
18	903.745.0	Allen Screw		X	X	X	X	
19	924.677.0	Lighting Bracket		X	X	X	X	
20	924.610.1	Extension Cable		X	X	X	X	Includes Item 1 - 2800mm Long  3 Pole - 700mm Long 7 Pole
21	925.181.0	Cord Clips		X	X	X	X	
22	924.611.0	Side Light White		X	X	X	X	
23	924.651.0	Cable		X	X	X	X	
24	924.571.0	Socket		X	X	X	X	2 Pole - 4000mm Long
25	924.627.1	Cable		X	X	X	X	
26	924.689.0	Plug-in Distributor		X	X	X	X	A 6.4 M6 M6 X 20
27	910.411.1	Washer		X	X	X	X	
28	908.704.1	Hex Nut		X	X	X	X	
29	900.608.0	Hex Head Bolt		X	X	X	X	
30	924.646.0	Cable		X	X	X	X	4 Pole - 1100mm Long 4 Pole - 2600mm Long
31	924.649.0	Cable		X	X	X	X	
35	279.144.0	Lighting Complete		X	X	X	X	



## PTO Shaft - 540 RPM Walterscheid

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	956.250.0	PTO Shaft		X	X			1300 NM
4	949.265.0	Outer Guard Tube		X	X			
5	949.273.1	Inner Guard Tube		X	X			
11	949.759.0	Outer Yoke		X	X			1 3/8" - 6 Spline
12	949.630.0	Locking Pin		X	X			
13	955.296.0	Clutch		X	X			1 3/8" - K64/2R - 1300 NM
21	949.774.0	Cross Assembly		X	X			
22	949.629.0	Grease Fitting		X	X			M8 X 1
23	955.279.0	Disc		X	X			Rd. 23.75 X 2
24	949.779.0	Double Yoke		X	X			
25	919.105.0	Grease Fitting		X	X			AM 8 X 1
26	949.798.0	Grooved Yoke		X	X			
27	912.721.0	Roll Pin		X	X			10 X 75
28	949.753.0	Profile Tube		X	X			
29	949.346.0	Outer Tube		X	X			
30	949.436.0	Grooved Yoke		X	X			
31	949.462.0	Cross Assembly		X	X			
51	949.788.0	PTO Guard		X	X			
52	949.281.0	Bolt		X	X			M4 X 10
53	949.789.0	Bearing Ring		X	X			
55	949.861.0	Bearing Ring		X	X			
56	949.352.0	Guard		X	X			
58	949.852.0	Chain		X	X			400mm Long
59	949.283.0	Chain		X	X			600mm Long

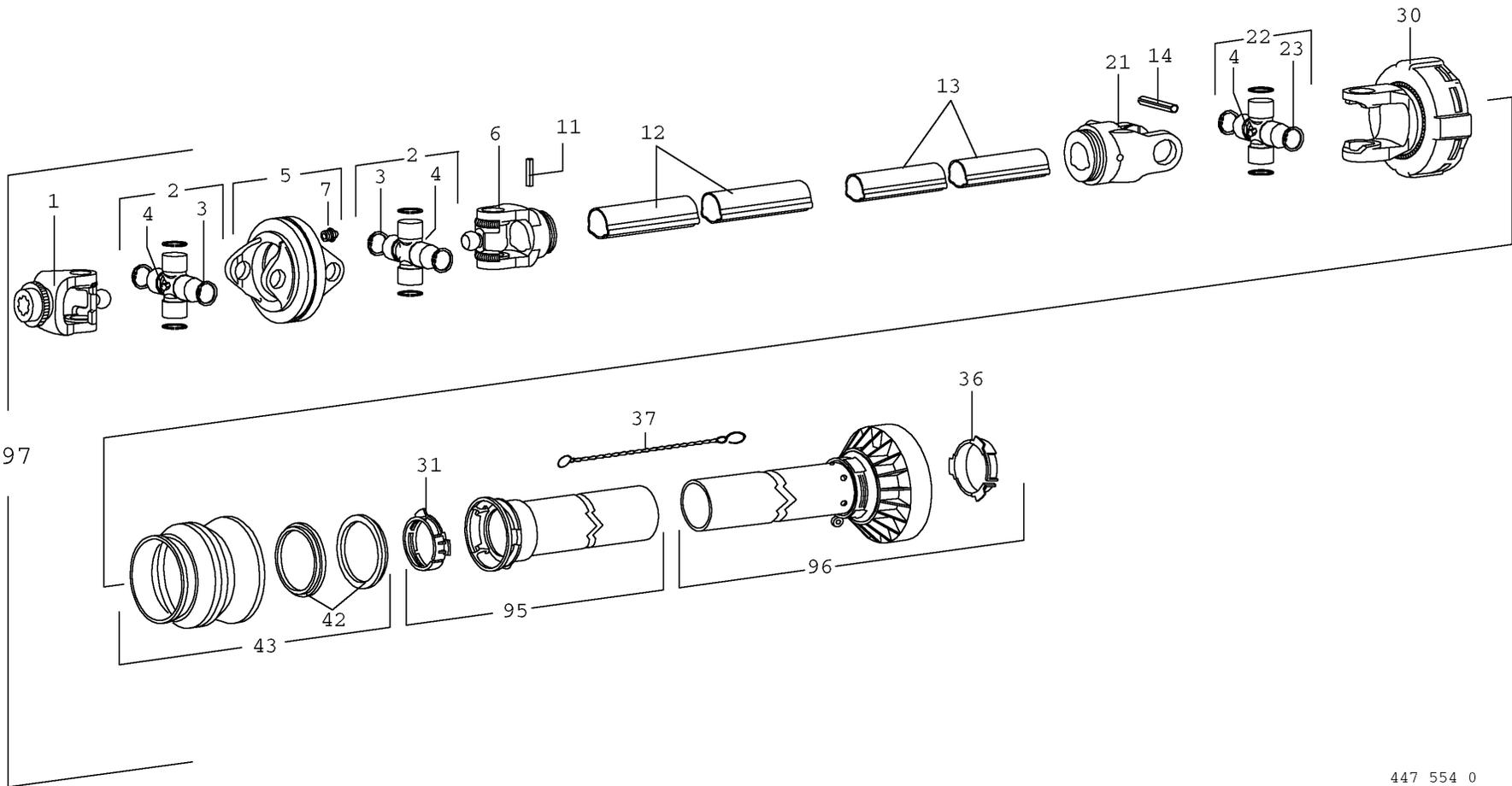


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# PTO Shaft - 540 RPM Walterscheid

## PTO Shaft - 540 RPM Walterscheid

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	956.045.1	PTO Shaft				X	X	1500 NM
4	949.265.0	Outer Guard Tube				X	X	
5	949.273.1	Inner Guard Tube				X	X	
11	949.274.0	Outer Yoke				X	X	1 3/8" - 6 Spline
12	949.630.0	Locking Pin				X	X	
13	955.309.0	Clutch				X	X	1 3/8" - K64/2R - 1500 NM
21	949.276.0	Cross Assembly				X	X	
22	949.629.0	Grease Fitting				X	X	M8 X 1
23	949.277.0	Disc				X	X	
24	949.278.0	Double Yoke				X	X	
25	919.003.0	Grease Fitting				X	X	H1/S M8 X 1
26	949.279.0	Grooved Yoke				X	X	
27	912.722.0	Roll Pin				X	X	10 X 80
28	949.753.0	Profile Tube				X	X	
29	955.277.0	Outer Tube				X	X	
30	949.524.0	Grooved Yoke				X	X	
31	949.521.0	Cross Assembly				X	X	
51	949.280.0	PTO Guard				X	X	
52	949.281.0	Bolt				X	X	M4 X 10
53	949.282.0	Bearing Ring				X	X	
55	949.861.0	Bearing Ring				X	X	
56	949.352.0	Guard				X	X	
58	949.852.0	Chain				X	X	400mm Long
59	949.283.0	Chain				X	X	600mm Long

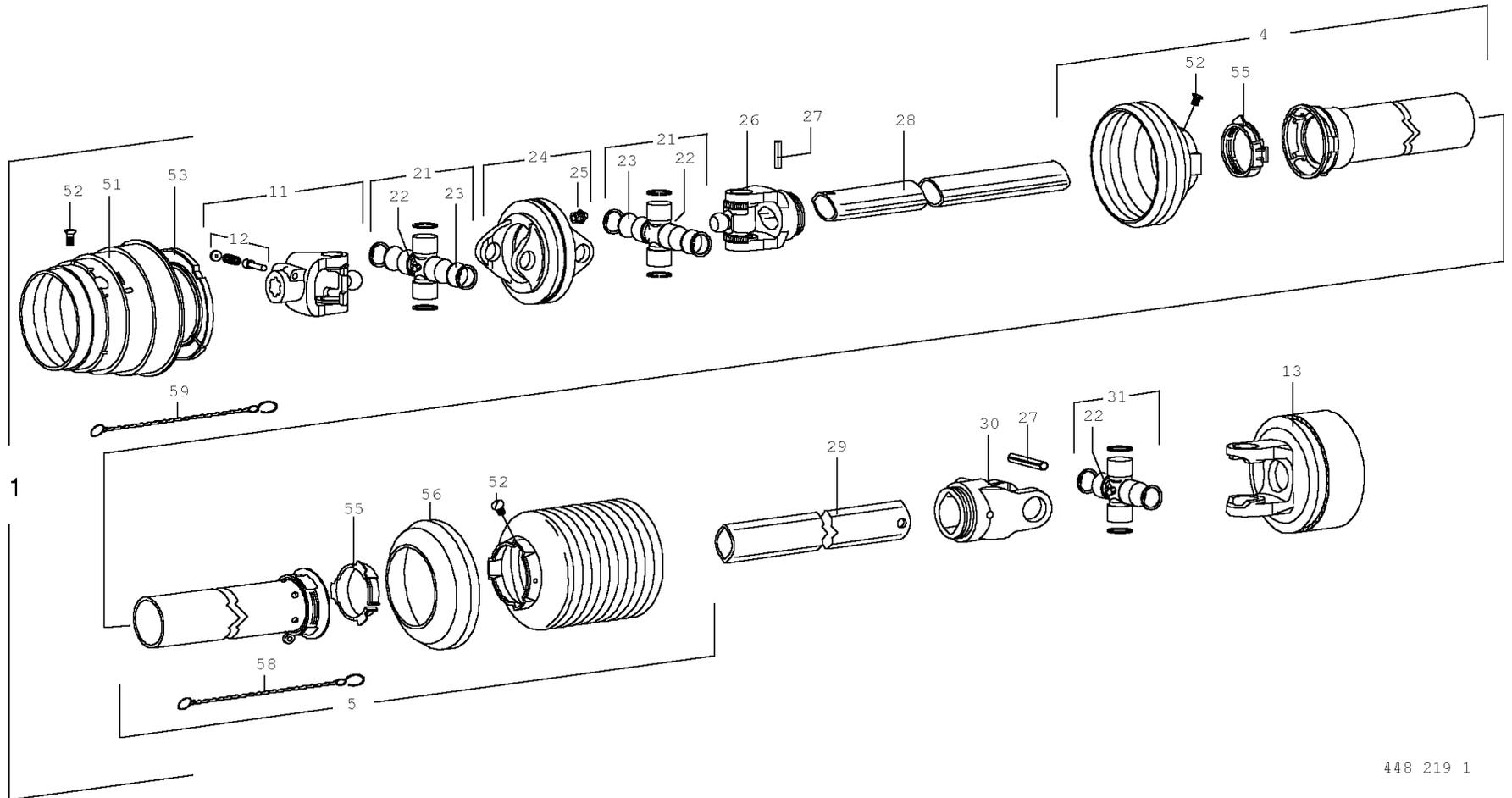


447 554 0

# PTO Shaft - 1000 RPM Bondioli

## PTO Shaft - 1000 RPM Bondioli

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	956.234.0	Outer Yoke		X	X	X	X	1 3/8" - 6 Spline  28 X 1.2 BM 8 X 1
2	956.235.0	Cross Assembly		X	X	X	X	
3	949.409.0	Circlip		X	X	X	X	
4	919.106.0	Grease Fitting		X	X	X	X	
5	956.236.0	Double Yoke		X	X	X	X	
6	956.237.0	Inner Yoke		X	X	X	X	H1S M6 8 X 60
7	919.002.0	Grease Fitting		X	X	X	X	
11	912.678.0	Roll Pin		X	X	X	X	
12	956.139.0	Outer Tube		X	X	X	X	
13	956.140.0	Male Tube		X	X	X	X	
14	912.677.0	Roll Pin		X	X	X	X	8 X 55  27 X 1.2 1000 NM
21	956.439.0	Yoke for Male Tube		X	X	X	X	
22	956.426.0	Cross Assembly		X	X	X	X	
23	956.430.0	Circlip		X	X	X	X	
30	956.141.1	Friction Clutch Complete		X	X	X	X	
31	956.162.1	Friction Disc		2	2	2	2	400mm Long
36	956.119.0	Ring for Female Tube		X	X	X	X	
36	956.120.0	Ring for Male Tube		X	X	X	X	
37	949.852.0	Chain		X	X	X	X	
42	956.239.0	Pair of Races		X	X	X	X	
43	956.240.0	Protective Cup		X	X	X	X	
95	956.142.1	Female Tube		X	X	X	X	
96	956.160.0	Male Tube		X	X	X	X	
97	956.022.0	PTO Shaft Complete		X	X	X	X	

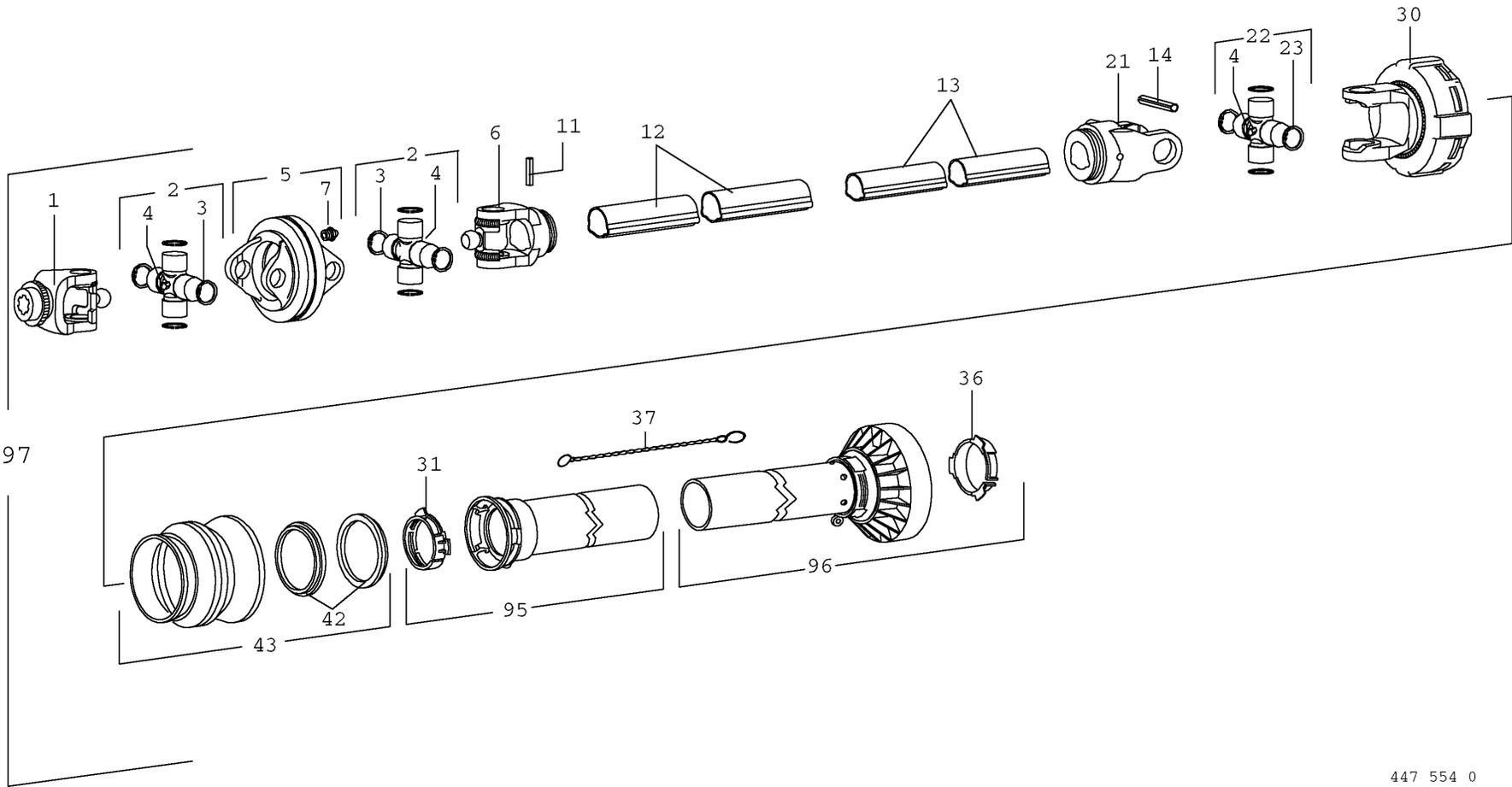


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# PTO Shaft - 1000 RPM Walterscheid

## PTO Shaft - 1000 RPM Walterscheid

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	956.046.0	PTO Shaft		X	X	X	X	1050 NM
4	949.265.0	Outer Guard Tube		X	X	X	X	1 3/8" - 6 Spline
5	949.273.1	Inner Guard Tube		X	X	X	X	
11	949.759.0	Outer Yoke		X	X	X	X	
12	949.630.0	Locking Pin		X	X	X	X	
13	955.295.0	Clutch		X	X	X	X	
21	949.774.0	Cross Assembly		X	X	X	X	1 3/8" - K64/2R - 1050 NM
22	949.629.0	Grease Fitting		X	X	X	X	M8 X 1
23	955.279.0	Disc		X	X	X	X	Rd. 23.75 X 2
24	949.779.0	Double Yoke		X	X	X	X	
25	919.105.0	Grease Fitting		X	X	X	X	AM 8 X 1
26	949.798.0	Grooved Yoke		X	X	X	X	10 X 75
27	912.721.0	Roll Pin		X	X	X	X	
28	949.753.0	Profile Tube		X	X	X	X	
29	955.277.0	Outer Tube		X	X	X	X	
30	949.436.0	Grooved Yoke		X	X	X	X	
31	949.462.0	Cross Assembly		X	X	X	X	M4 X 10
51	949.788.0	PTO Guard		X	X	X	X	
52	949.281.0	Bolt		X	X	X	X	
53	949.789.0	Bearing Ring		X	X	X	X	
55	949.861.0	Bearing Ring		X	X	X	X	
56	949.352.0	Guard		X	X	X	X	400mm Long 600mm Long
58	949.852.0	Chain		X	X	X	X	
59	949.283.0	Chain		X	X	X	X	

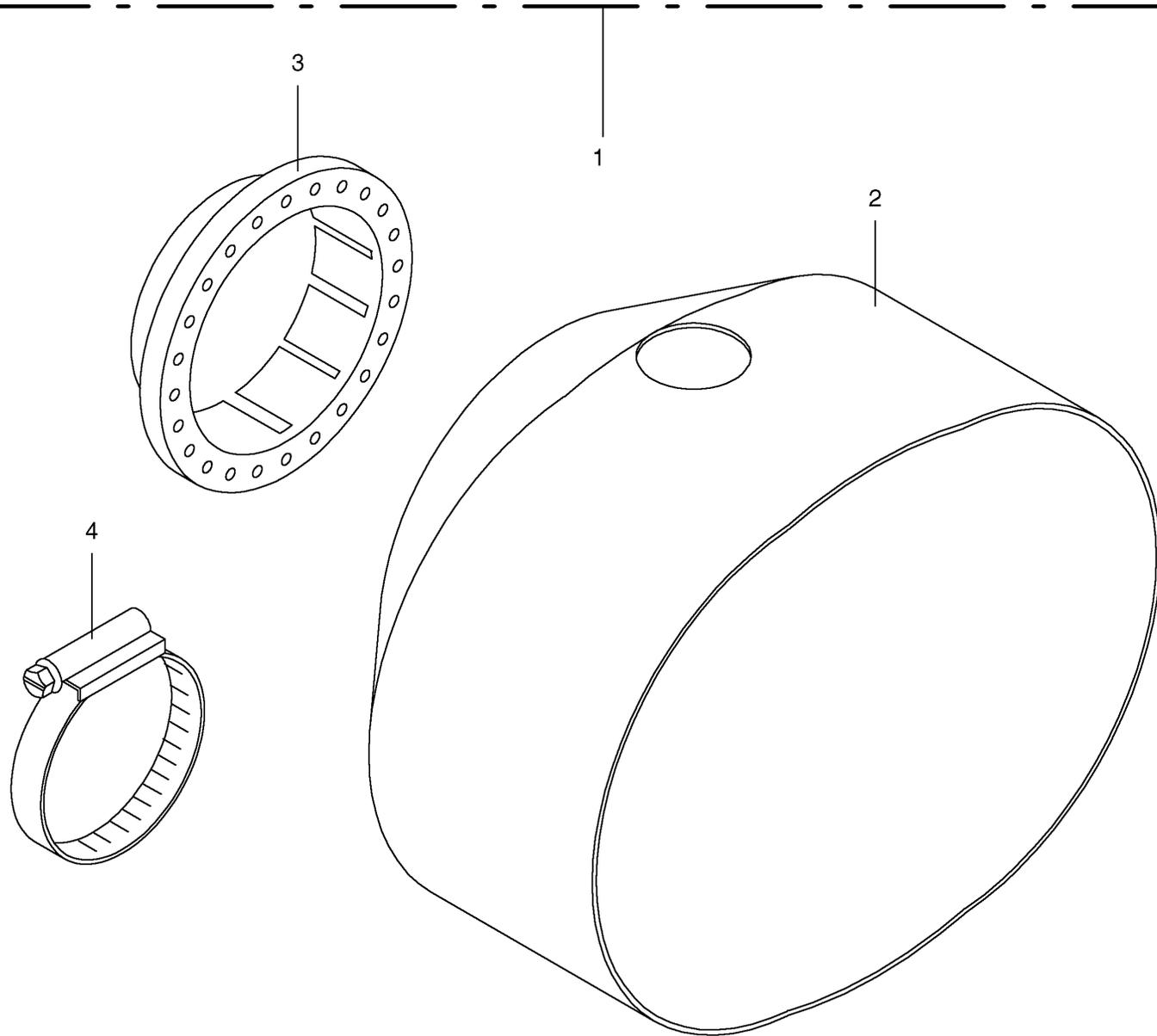


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# PTO Shaft - 540 RPM Bondioli

## PTO Shaft - 540 RPM Bondioli

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	956.234.0	Outer Yoke		X	X			1 3/8" - 6 Spline  28 X 1.2 BM 8 X 1
2	956.235.0	Cross Assembly		X	X			
3	949.409.0	Circlip		X	X			
4	919.106.0	Grease Fitting		X	X			
5	956.236.0	Double Yoke		X	X			
6	956.237.0	Inner Yoke		X	X			H1S M6 8 X 60
7	919.002.0	Grease Fitting		X	X			
11	912.678.0	Roll Pin		X	X			
12	956.139.0	Outer Tube		X	X			
13	956.140.0	Male Tube		X	X			
14	912.677.0	Roll Pin		X	X			8 X 55  27 X 1.2 1100 NM - 1 3/8"
21	956.439.0	Yoke for Male Tube		X	X			
22	956.426.0	Cross Assembly		X	X			
23	956.430.0	Circlip		X	X			
30	956.246.0	Friction Clutch Complete		X	X			
31	956.162.1	Friction Disc		2	2			400mm Long
36	956.119.0	Ring for Female Tube		X	X			
37	949.852.0	Chain		X	X			
42	956.239.0	Pair of Races		X	X			
43	956.240.0	Protective Cup		X	X			
95	956.142.1	Female Tube		X	X			
96	956.160.0	Male Tube		X	X			
97	956.025.0	PTO Shaft		X	X			

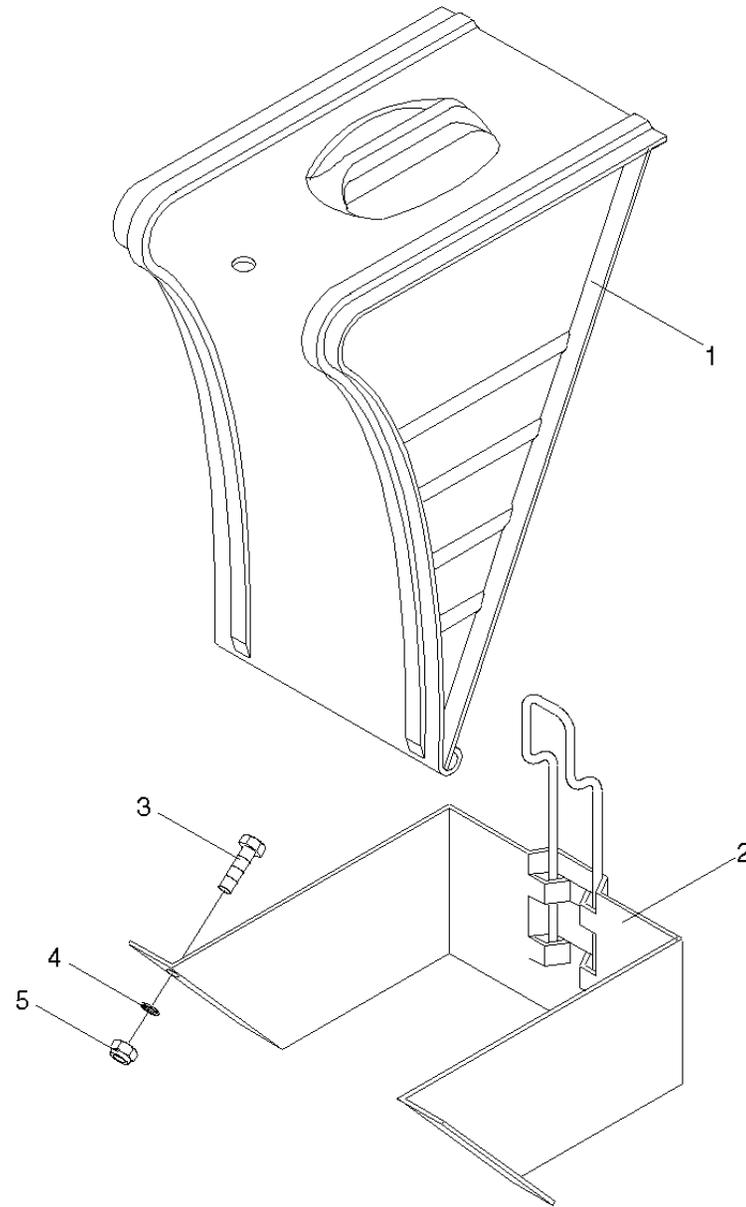


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**Protecting Cup**

## Protecting Cup

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	139.881.0	Protecting Cup		X	X	X	X	
2	337.846.3	Protecting Cup		X	X	X	X	
3	949.842.0	Adapter Ring		X	X	X	X	
4	924.007.0	Hose Clamp		X	X	X	X	

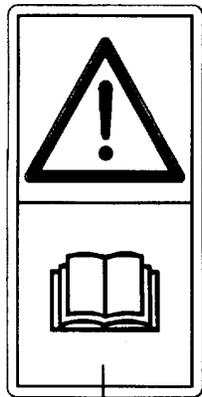


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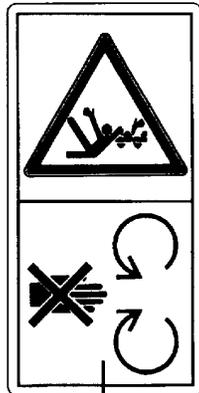
# Wheel Chock

## Wheel Chock

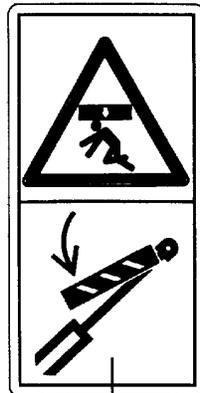
Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	940.006.0	Wheel Chock		X	X	X	X	
2	940.007.0	Bracket		X	X	X	X	
3	900.614.0	Hex Head Bolt		X	X	X	X	M8 X 20
4	909.908.0	Detent Edged Washer		X	X	X	X	SKM 8
5	908.706.0	Hex Nut		X	X	X	X	M8



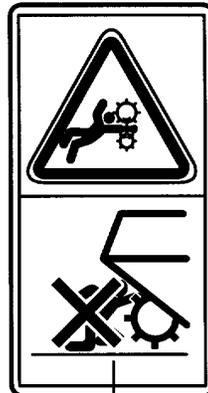
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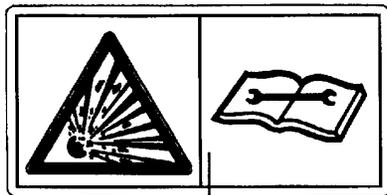
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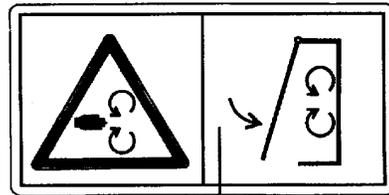
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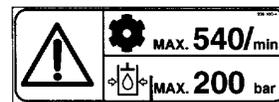
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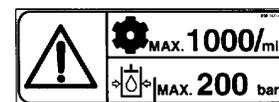
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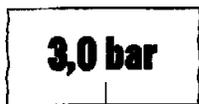


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# Warning Decals

## Warning Decals

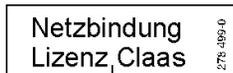
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1	939.471.1	Decal		1	1	1	1	
2	939.520.1	Decal		2	2	2	2	
3	939.523.0	Decal		1	1	1	1	
4	939.407.1	Decal		2	2	2	2	
5	942.196.1	Decal		2	2	2	2	
6	939.521.1	Decal		2	2	2	2	
7	939.529.0	Decal		2	2	2	2	
8	942.002.4	Decal		3	3	3	3	
9	939.100.0	Decal		1	1	1	1	
10	939.101.4	Decal		1	1	1	1	
11	939.125.1	Decal		1	1	1	1	



1



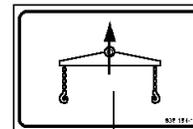
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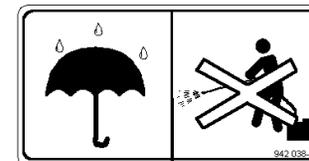
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Multi-Cut

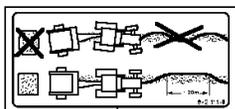
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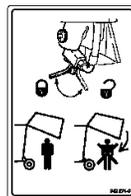
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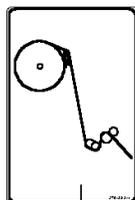
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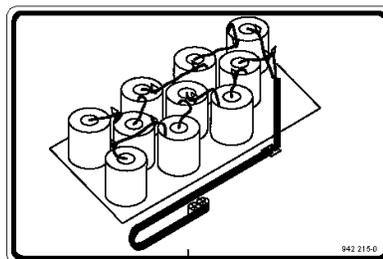
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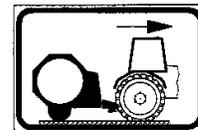
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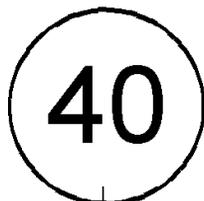
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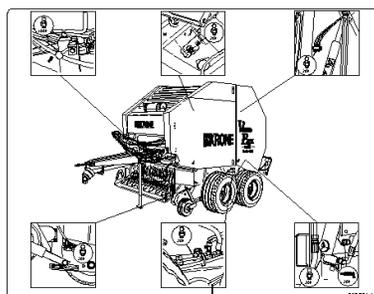
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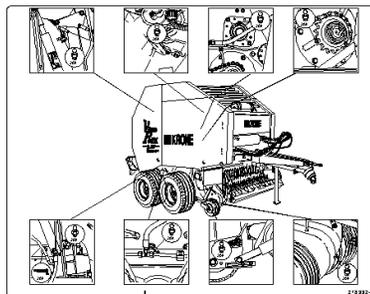
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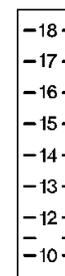
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# General Information Decals

## General Information Decals

Item	Part Number	Description	Serial # Ranges	VP 1500	VP 1800	VP 1500 MC	VP 1800 MC	Notes
1	441.071.2	Decal		1	1	1	1	3.0 Bar
	441.072.0	Decal		1	1	1	1	3.5 Bar
	441.074.2	Decal		1	1	1	1	4.5 Bar
2	942.132.0	Decal		1	1	1	1	
3	278.499.0	Decal		1	1	1	1	
4	942.211.0	Decal		2	2	2	2	
5	939.194.1	Decal		2	2	2	2	
6	942.038.1	Decal		1	1	1	1	
7	942.111.0	Decal		1	1	1	1	
8	939.361.1	Decal		2	2	2	2	
9	278.393.0	Decal		1	1	1	1	
10	942.215.0	Decal		1	1	1	1	
11	939.147.0	Decal		1	1	1	1	
12	939.155.0	Decal		1	1	1	1	
13	924.573.0	Decal		2	2	2	2	141 X 423
14	924.574.0	Decal		2	2	2	2	141 X 423
15	939.145.1	Decal		1	1	1	1	40
	939.218.1	Decal		X	X	X	X	25
16	278.391.0	Decal		1	1	1	1	
17	278.392.0	Decal		1	1	1	1	
18	942.253.0	Decal		1	1	1	1	
19	942.016.1	Decal		1	1	1	1	
20	279.120.0	Decal		1	1	1	1	