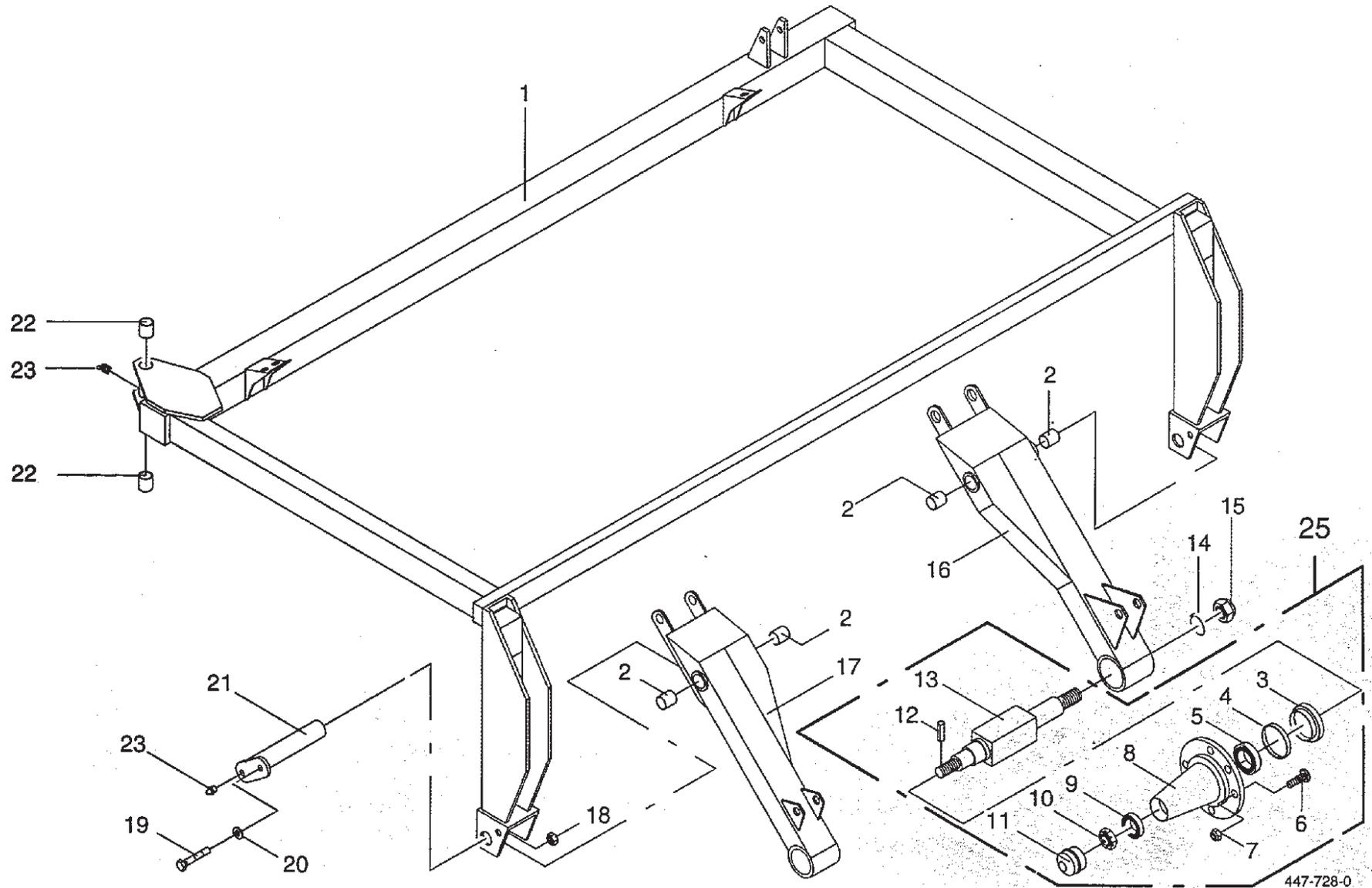


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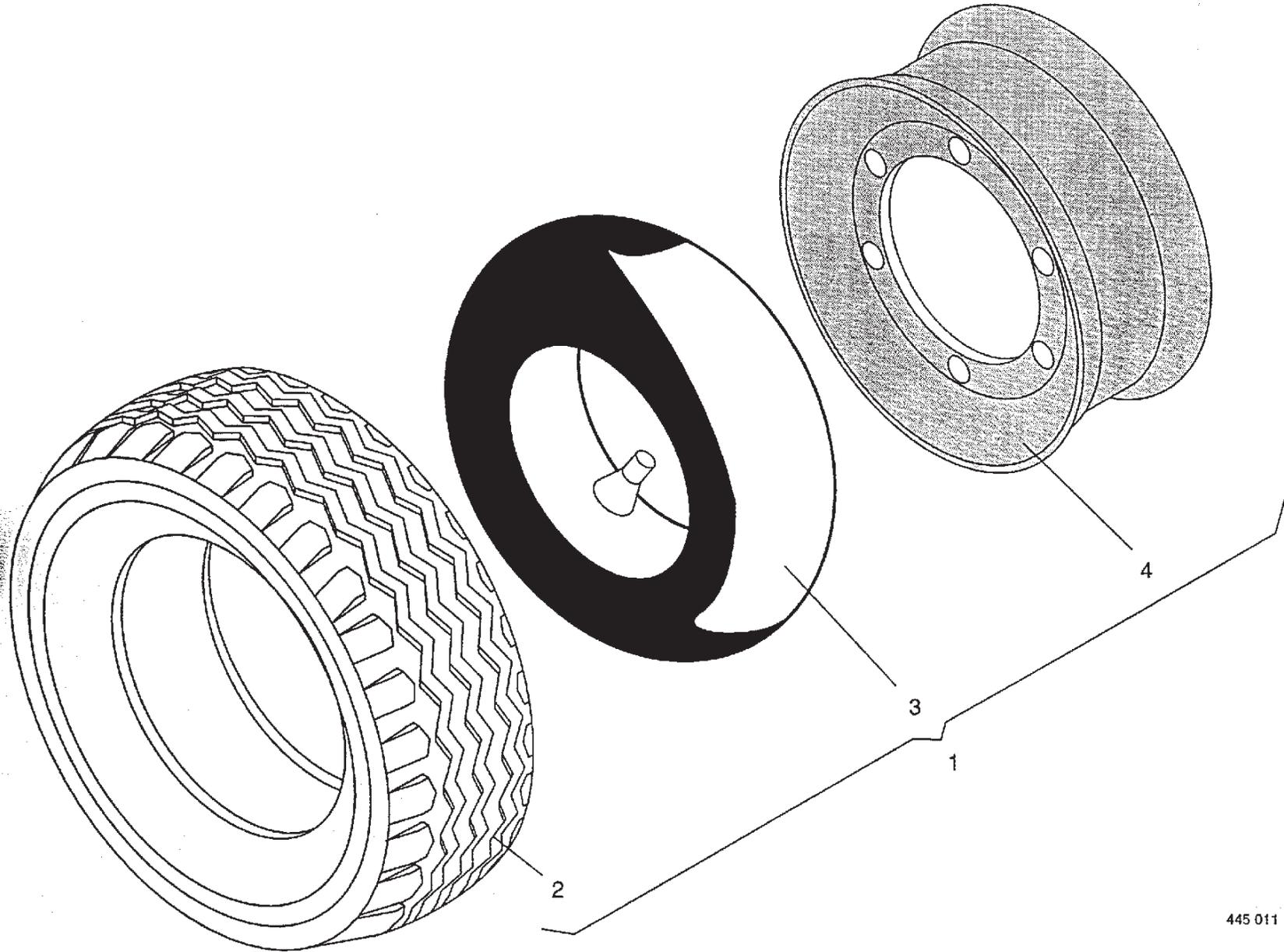
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**Frame & Rear Axles**

## Frame & Rear Axles

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.342.0	Frame Complete		X	X			4050 DU
	250.343.0	Frame Complete				X	X	
2	934.935.0	Bearing Bushing		X	X	X	X	
3	952.320.0	Push Ring		X	X	X	X	
4	952.330.0	Labyrinth Seal		X	X	X	X	
5	932.222.0	Tapered Roller Bearing		X	X	X	X	LM 501310/49
6	910.256.0	Stud		X	X	X	X	M 18 X 1.5 X 46
7	910.225.0	Nut		X	X	X	X	A 18 X 1.5
8	952.254.0	Hub		X	X	X	X	
9	932.212.0	Tapered Roller Bearing		X	X	X	X	L 44610/49
10	908.827.0	Castle Nut		X	X	X	X	M 24 X 1.5
11	952.310.1	Wheel Cap		X	X	X	X	Rd. 50.5
12	912.067.1	Cotter Pin		X	X	X	X	4 X 32
13	952.423.0	Axle		X	X	X	X	50 X 358
14	910.334.0	Washer		X	X	X	X	36
15	908.732.0	Hex Nut		X	X	X	X	NM 30 X 1.5
16	250.476.0	Support Arm Right		X	X	X	X	Includes Item 2
17	250.475.0	Support Arm Left		X	X	X	X	Includes Item 2
18	908.711.1	Hex Nut		X	X	X	X	NM 12
19	900.657.0	Hex Head Bolt		X	X	X	X	M 12 X 35
20	910.506.0	Washer		X	X	X	X	14
21	250.310.0	Pin		X	X	X	X	Includes Item 23
22	934.939.0	Bearing Bushing		X	X	X	X	MB 5060 DU
23	919.105.0	Grease Fitting		X	X	X	X	AM 8 X 1
25	950.491.0	Wheel Axle Complete		X	X	X	X	Includes Items 3-13

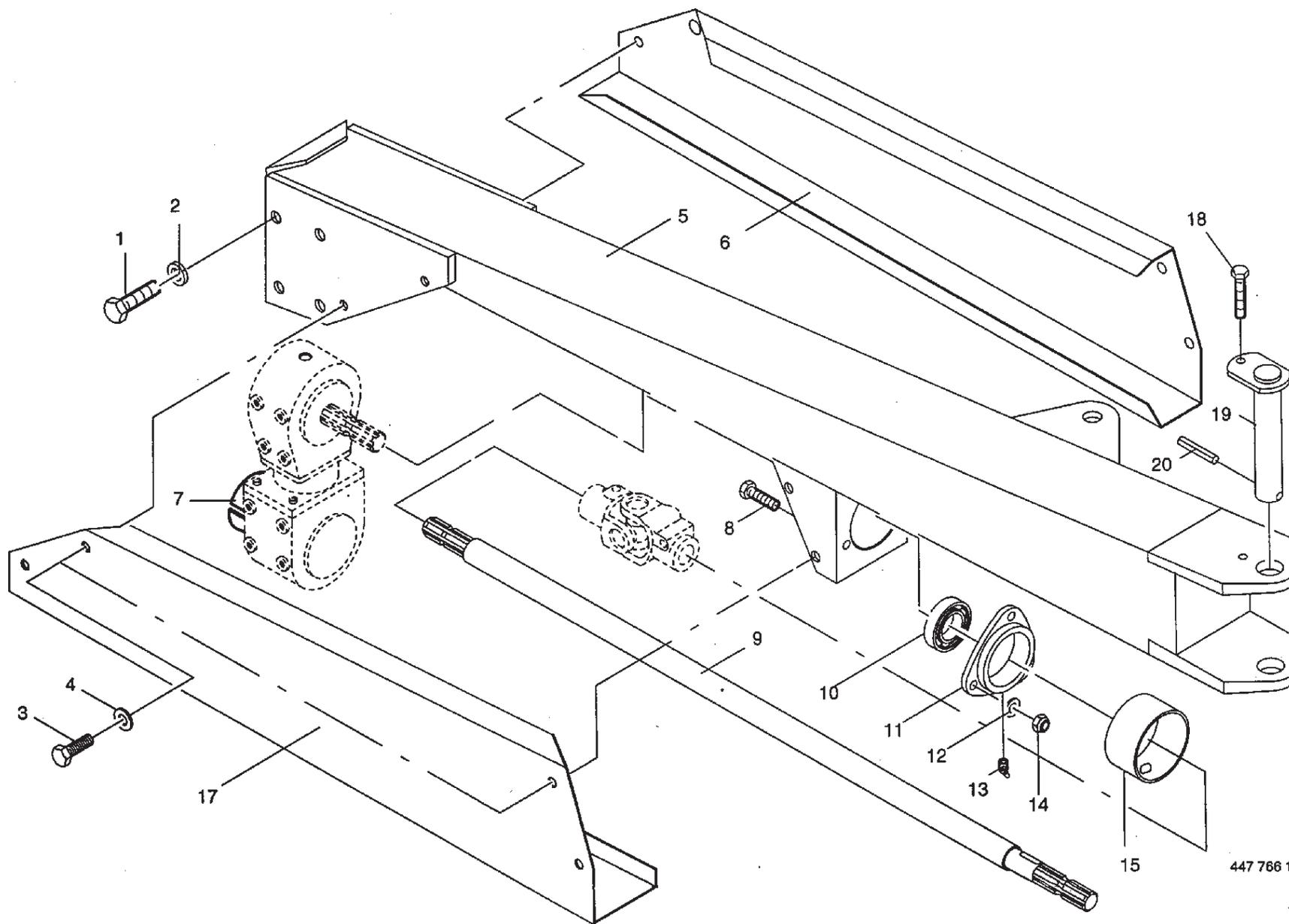


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# Tires

## Tires

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	953.015.0	Wheel		X	X	X	X	11.5/80-15.3 IMPL 8 PR
2	953.215.0	Tire		X	X	X	X	11.5/80-15.3 IMPL 8 PLY
3	953.308.1	Tube		X	X	X	X	10.0/75-15 / 11.5/80-15
4	953.108.0	Rim		X	X	X	X	9.00 X 15.3

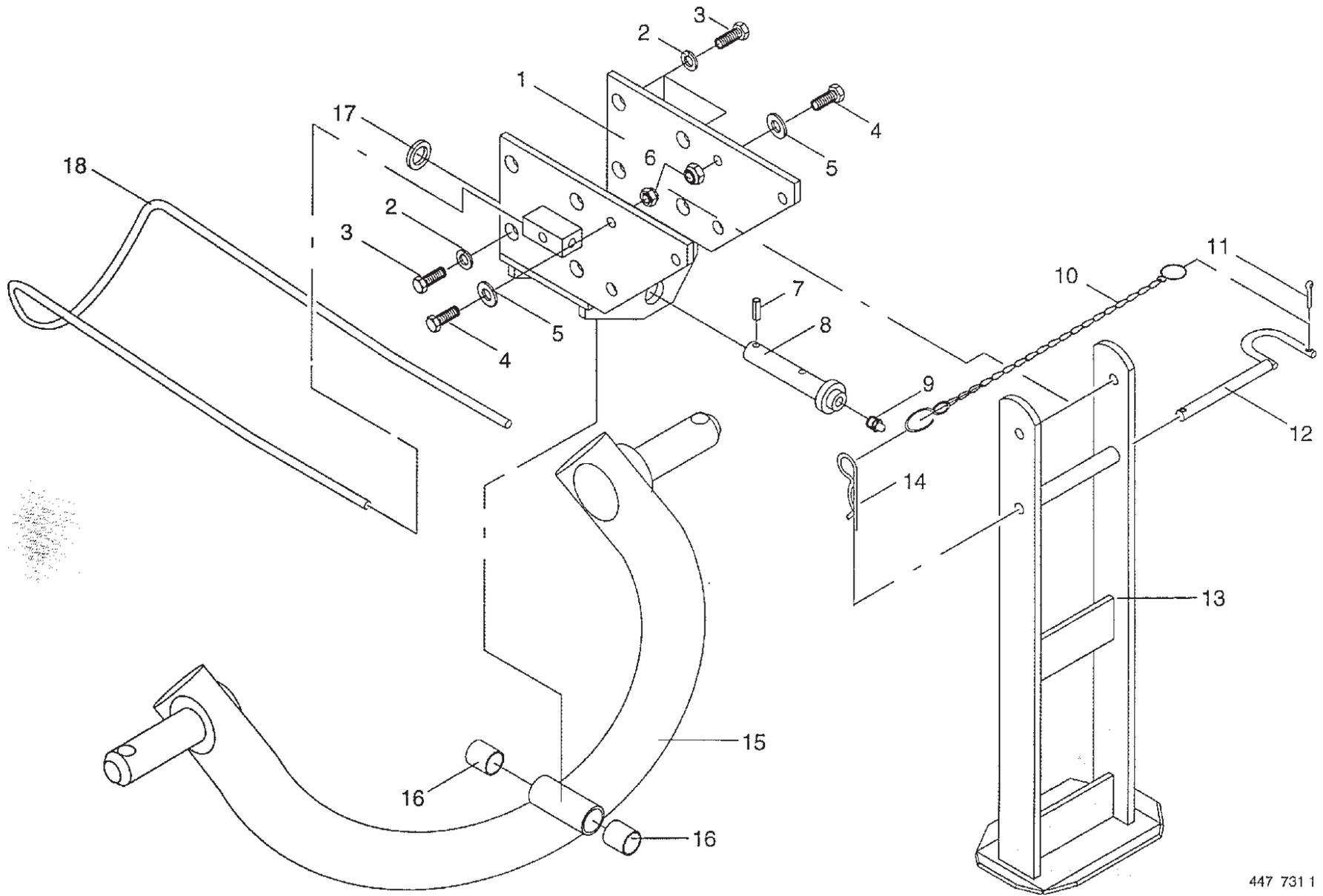


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**Drawbar**

## Drawbar

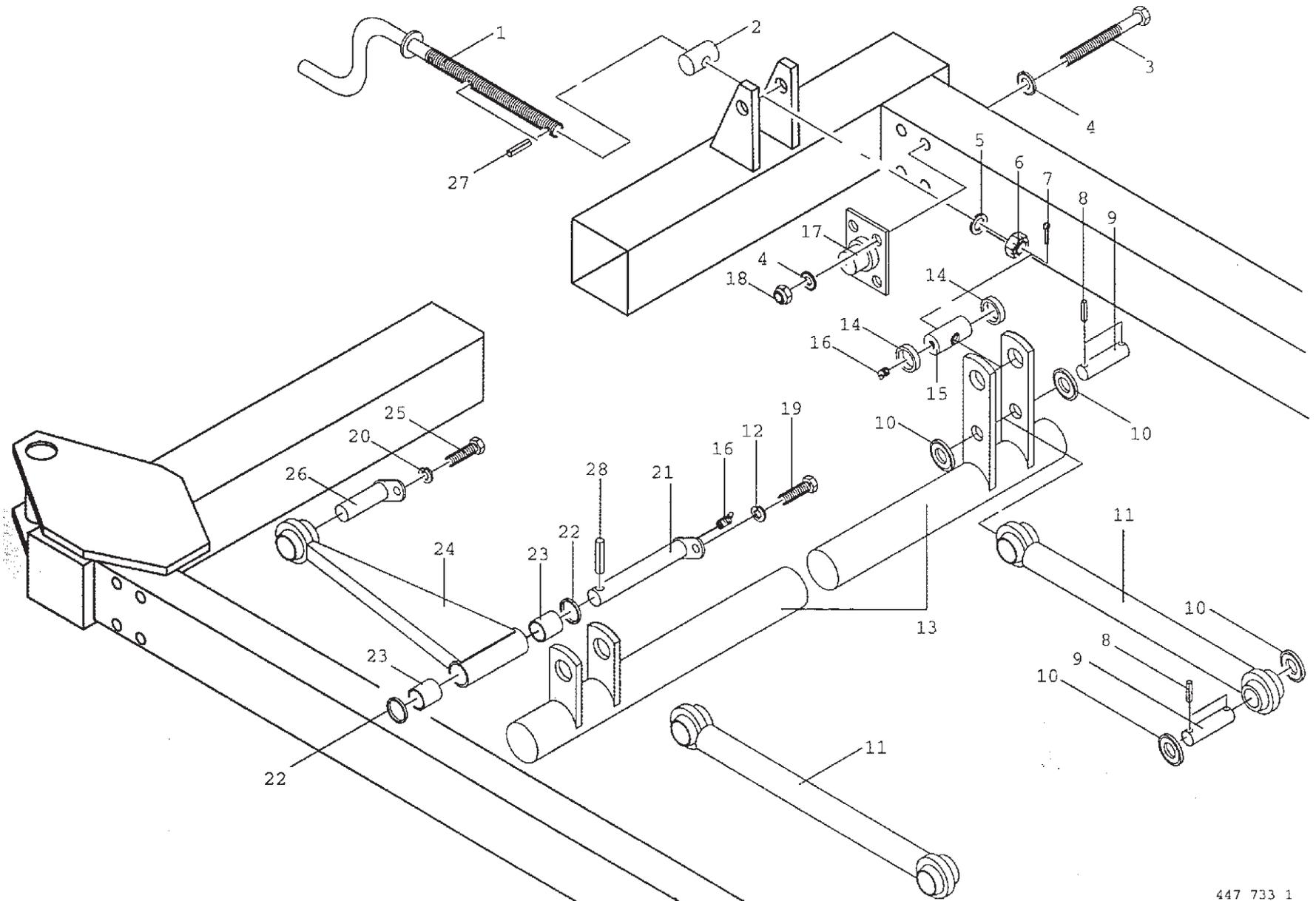
Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	900.674.0	Hex Head Bolt		X	X	X	X	M 16 X 35
2	910.214.0	Spring Washer		X	X	X	X	C 16.5
3	900.636.0	Hex Head Bolt		X	X	X	X	M 10 X 25
4	910.353.0	Washer		X	X	X	X	R 11
5	250.290.0	Drawbar		X	X	X	X	
6	250.289.0	Drawbar Guard R/H		X	X	X	X	
7	949.362.0	Protecting Cup		X	X	X	X	
8	901.431.0	Hex Head Bolt		X	X	X	X	M 10 X 40
9	250.291.0	Drive Shaft		X	X	X	X	42 X 1455
10	934.003.0	Bearing		X	X	X	X	UC 207 DG
11	345.458.4	Flange Bearing		X	X	X	X	
12	910.414.0	Washer		X	X	X	X	A 10.5
13	919.106.0	Grease Fitting		X	X	X	X	BM 8 X 1
14	908.758.0	Hex Nut		X	X	X	X	NM 10
15	250.717.0	Guard		X	X	X	X	
17	250.288.0	Drawbar Guard L/H		X	X	X	X	
18	901.451.0	Hex Head Bolt		X	X	X	X	M 12 X 45
19	250.294.0	Pin		X	X	X	X	
20	912.854.1	Roll Pin		X	X	X	X	16 X 90



# Headstock

## Headstock

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.385.2	Gearbox Support		X	X	X	X	
2	910.214.0	Spring Washer		X	X	X	X	C 16.5
3	900.674.0	Hex Head Bolt		X	X	X	X	M 16 X 35
4	900.676.0	Hex Head Bolt		X	X	X	X	M 16 X 45
5	910.303.0	Washer		X	X	X	X	17
6	908.716.1	Hex Nut		X	X	X	X	NM 16
7	912.717.0	Roll Pin		X	X	X	X	10 X 55
8	250.381.1	Pin		X	X	X	X	
9	919.105.0	Grease Fitting		X	X	X	X	AM 8 X 1
10	922.650.0	Chain		X	X	X	X	
11	912.287.1	Cotter Pin		X	X	X	X	5 X 32
12	250.395.0	Pin		X	X	X	X	
13	250.390.0	Jack Stand		X	X	X	X	
14	917.104.0	Spring Clip		X	X	X	X	4
15	250.380.0	Headstock		X	X	X	X	Includes Item 16
16	934.901.0	Bearing Bushing		X	X	X	X	MB 3040 DU
17	910.516.1	Washer		X	X	X	X	33
18	250.740.0	PTO Shaft Holder		X	X	X	X	

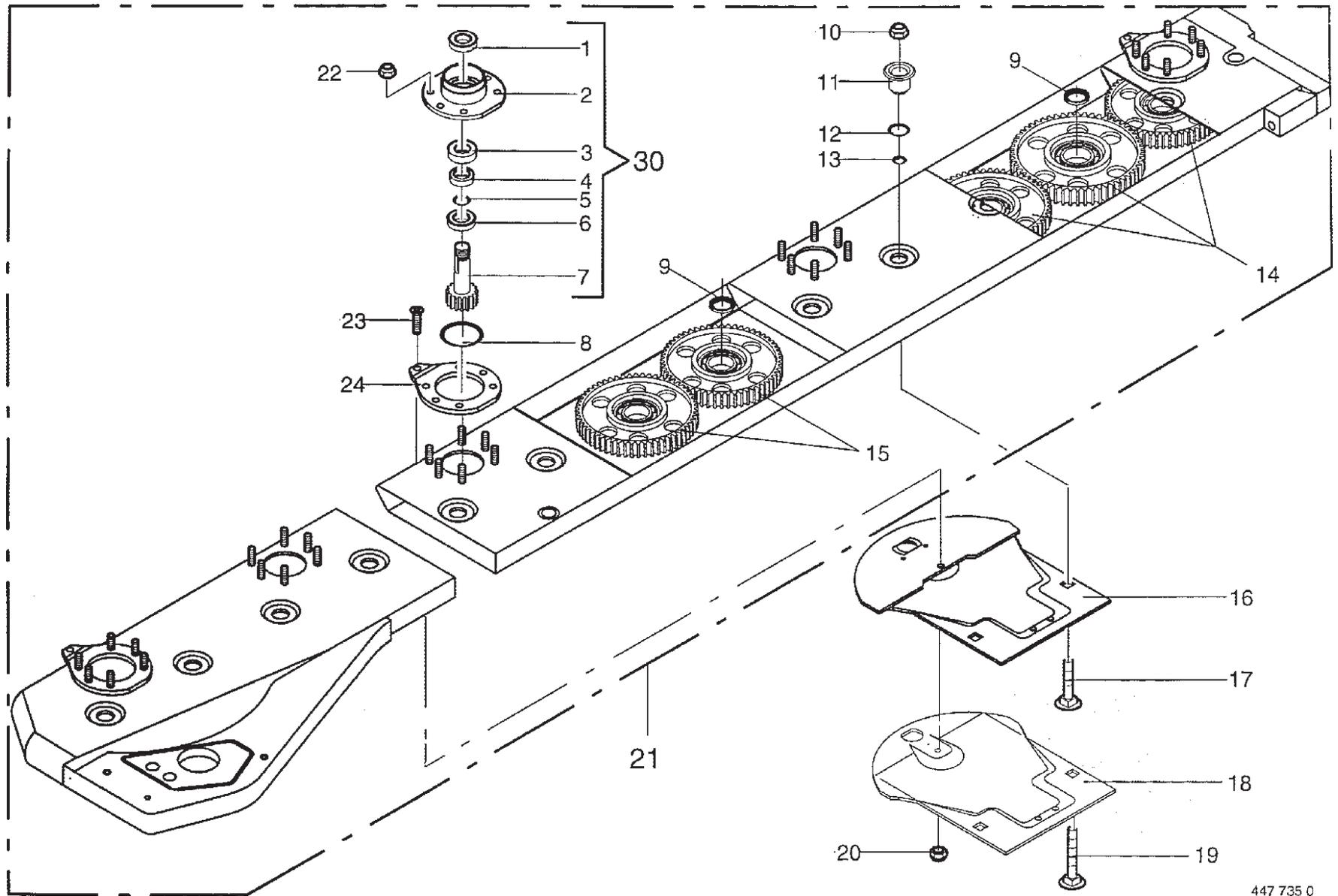


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# Parallel Linkage - Cutting Height Adjustment

## Parallel Linkage - Cutting Height Adjustment

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.370.0	Crank		X	X	X	X	
2	250.372.0	Bearing		X	X	X	X	
3	901.462.0	Hex Head Bolt		X	X	X	X	M 12 X 120
4	910.506.0	Washer		X	X	X	X	14
5	910.512.2	Washer		X	X	X	X	B 21
6	908.819.1	Castle Nut		X	X	X	X	M 20
7	912.069.1	Cotter Pin		X	X	X	X	4 X 40
8	912.670.0	Roll Pin		X	X	X	X	8 X 40
9	250.398.0	Pin		X	X	X	X	25 X 117
10	910.514.1	Washer		X	X	X	X	26
11	250.352.0	Top Control Arm		X	X	X	X	
12	910.035.0	Spring Washer		X	X	X	X	B 12
13	250.365.0	Adjusting Tube		X	X			
	250.366.0	Adjusting Tube				X	X	
14	250.374.0	Bushing		X	X	X	X	
15	250.373.0	Pin		X	X	X	X	
16	919.105.0	Grease Fitting		X	X	X	X	AM 8 X 1
17	250.367.0	Bearing		X	X	X	X	
18	908.714.0	Hex Nut		X	X	X	X	NM 14
19	900.636.0	Hex Head Bolt		X	X	X	X	M 10 X 25
20	910.111.1	Spring Washer		X	X	X	X	B 10
21	250.735.0	Pin		X	X	X	X	Rd. 30 X 188 - Includes Item 16
22	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
23	934.901.0	Bearing Bushing		X	X	X	X	MB 3040 DU
24	250.356.0	Bottom Control Arm		X	X	X	X	Includes Item 23
25	900.634.0	Hex Head Bolt		X	X	X	X	M 10 X 20
26	250.359.0	Pin		X	X	X	X	
27	912.584.0	Roll Pin		X	X	X	X	4 X 30
28	912.745.2	Roll Pin		X	X	X	X	12 X 50

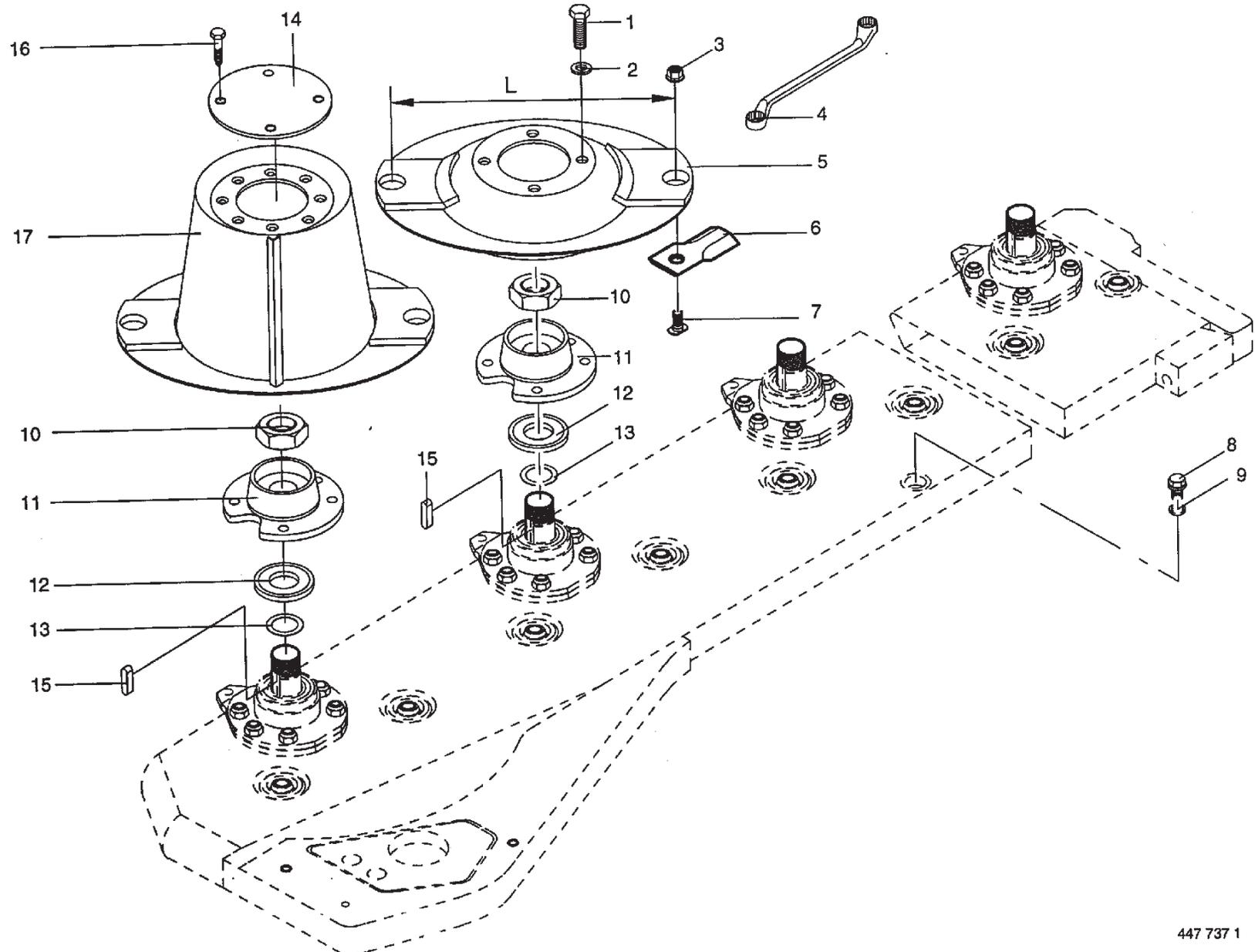


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# Cutterbar Components

## Cutterbar Components

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	930.566.0	Bearing		7	7	8	8	6306 2RS
2	146.308.6	Bearing Housing		7	7	8	8	
3	936.150.2	Radial Seal		7	7	8	8	BA 40 X 55 X 7
4	146.390.0	Spacer Ring		7	7	8	8	
5	937.525.0	O-Ring		7	7	8	8	30 X 2
6	930.536.1	Bearing		7	7	8	8	6206 2RS
7	144.139.7	Pinion		7	7	8	8	16 Teeth
8	937.553.0	O-Ring		7	7	8	8	78.5 X 6.0
9	144.238.4	Washer		13	13	15	15	40 X 54 X 4.5
10	909.605.0	Self-Locking Nut		X	X	X	X	M 14 X 1.5
11	145.095.3	Clamping Piece		13	13	15	15	
12	937.511.0	O-Ring		13	13	15	15	45 X 4
13	937.523.1	O-Ring		13	13	15	15	28 X 3.0
14	139.190.0	Spur Gear		13	13	13	13	59 Teeth
15	250.270.0	Spur Gear				2	2	56 Teeth
16	139.666.0	Skid		7	7	8	8	L=357mm
17	144.937.2	Flat Round Bolt		14	14	16	16	M 14 X 1.5 X 40
18	139.665.0	Optional Wear Skid		7	7	8	8	
19	144.946.2	Flat Round Bolt		14	14	16	16	M 14 X 1.5 X 45
20	908.758.0	Hex Nut		X	X	X	X	NM 10
21	250.447.1	Cutterbar Complete		X	X			Excludes Items 16-20
	250.448.1	Cutterbar Complete				X	X	Excludes Items 16-20
22	908.711.1	Hex Nut		X	X	X	X	NM 12
23	904.045.1	Countersunk Screw		X	X	X	X	M 10 X 25
	904.047.1	Countersunk Screw		X	X	X	X	M 10 X 35
24	146.736.1	Skid Holder		5	5	6	6	
30	146.672.0	Bearing Housing Complete		7	7	8	8	Includes Items 1-7

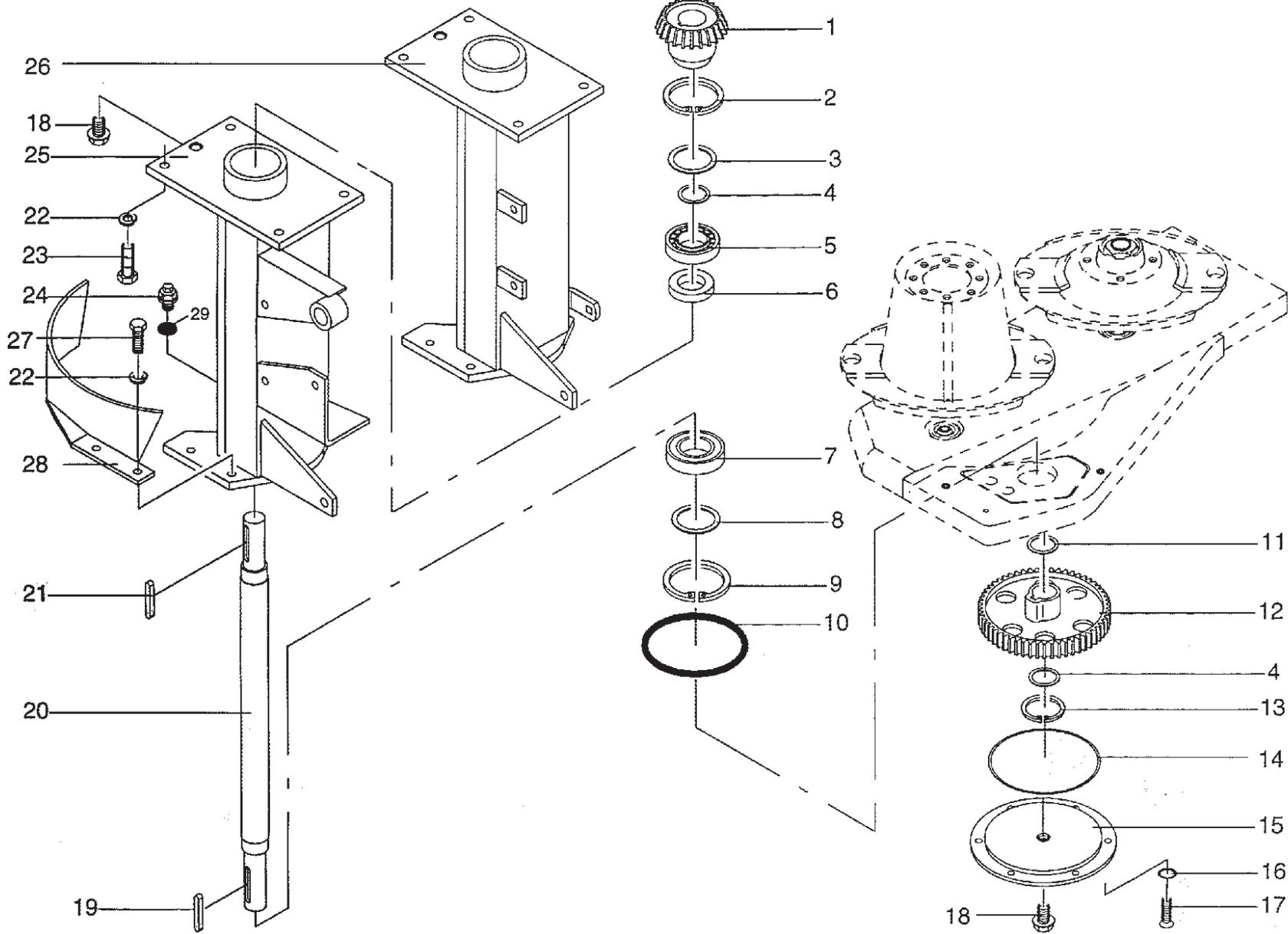


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# Cutting Discs & Drums

## Cutting Discs & Drums

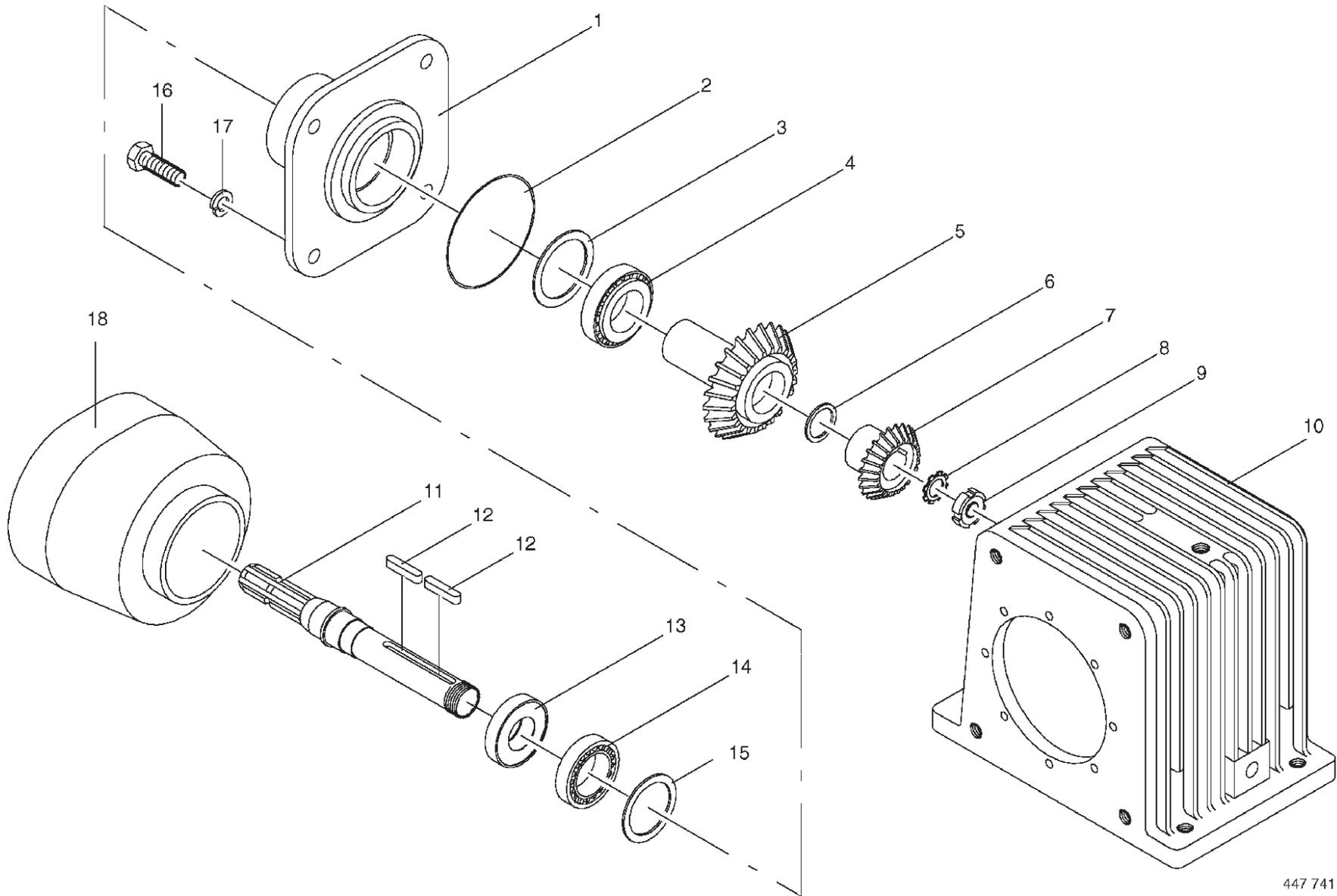
Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	900.632.0	Hex Head Bolt		X	X	X	X	M 10 X 16
2	910.111.1	Spring Washer		X	X	X	X	B 10
3	909.602.1	Self-Locking Nut		X	X	X	X	
4	925.303.1	Wrench		X	X	X	X	SW 17/19
5	139.680.0	Mower Disc		4	4	6	6	L=320mm
	139.730.0	Mower Disc		1	1			L=292mm
6	139.800.0	Blade		X	X	X	X	
7	141.053.4	Blade Bolt		X	X	X	X	
8	906.007.0	Screw Plug		X	X	X	X	M 16 X 1.5
9	937.721.0	Gasket Ring		X	X	X	X	16 X 22 X 1.5
10	908.536.0	Hex Nut		X	X	X	X	M 27 X 1.5
11	250.710.0	Rotor Hub		X	X	X	X	
12	146.504.0	End Washer		X	X	X	X	
13	910.863.0	Shim		X	X	X	X	30 X 42 X 0.5
14	144.943.2	Cover		X	X	X	X	
15	915.105.0	Flat Key		X	X	X	X	B 10 X 8 X 25
16	906.948.0	Self-Tapping Screw		X	X	X	X	B 6.3 X 13
17	139.685.0	Mower Drum		2	2	2	2	Includes Items 14 & 16



# Cutterbar Drive

## Cutterbar Drive

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	146.933.1	Bevel Gear		X	X	X	X	23 Teeth
2	911.668.0	Circlip		X	X	X	X	72 X 2.5
3	910.913.0	Shim		X	X	X	X	56 X 72 X 0.5
	910.912.0	Shim		X	X	X	X	56 X 72 X 0.3
	910.910.0	Shim		X	X	X	X	56 X 72 X 0.1
4	910.618.1	Washer		X	X	X	X	35 X 45 X 2
	911.133.0	Shim		X	X	X	X	35 X 45 X 0.5
	911.132.0	Shim		X	X	X	X	35 X 45 X 0.3
	911.130.0	Shim		X	X	X	X	35 X 45 X 0.1
5	932.705.0	Roller Bearing		X	X	X	X	NUP 207
6	936.352.1	Radial Seal		X	X	X	X	B2 40 X 65 X 10
7	930.567.0	Bearing		X	X	X	X	6307 2RS
8	910.965.0	Shim		X	X	X	X	63 X 80 X 2.0
	910.963.0	Shim		X	X	X	X	63 X 80 X 0.5
	910.962.0	Shim		X	X	X	X	63 X 80 X 0.3
	910.960.0	Shim		X	X	X	X	63 X 80 X 0.1
9	911.673.0	Circlip		X	X	X	X	180 X 2.5
10	937.595.0	O-Ring		X	X	X	X	174 X 4
11	911.134.0	Shim		X	X	X	X	35 X 45 X 1.0
12	144.339.3	Spur Gear		X	X	X	X	59 Teeth
13	911.541.0	Circlip		X	X	X	X	A 35 X 1.5
14	937.510.0	O-Ring		X	X	X	X	196.45 X 3.53
15	145.110.4	Cover		X	X	X	X	
16	937.004.0	O-Ring		X	X	X	X	10.0 X 1.3
17	904.044.0	Countersunk Screw		X	X	X	X	M 10 X 20
18	906.040.1	Screw Plug		X	X	X	X	M 18 X 1.5
19	915.124.1	Flat Key		X	X	X	X	A 10 X 8 X 45
20	250.459.0	Drive Shaft		X	X	X	X	
21	915.126.0	Flat Key		X	X	X	X	A 10 X 8 X 50
22	910.014.0	Spring Washer		X	X	X	X	B 16
23	900.675.0	Hex Head Bolt		X	X	X	X	M 16 X 40
24	919.811.0	Breather		X	X	X	X	M 18 X 1.5
25	250.460.2	Pedestal - CV		X		X		
26	250.461.0	Pedestal - CR			X		X	
27	900.676.0	Hex Head Bolt		X	X	X	X	M 16 X 45
28	250.744.0	Deflector		X	X	X	X	
29	937.727.0	Gasket Ring		X	X	X	X	A 18 X 24 X 1.5

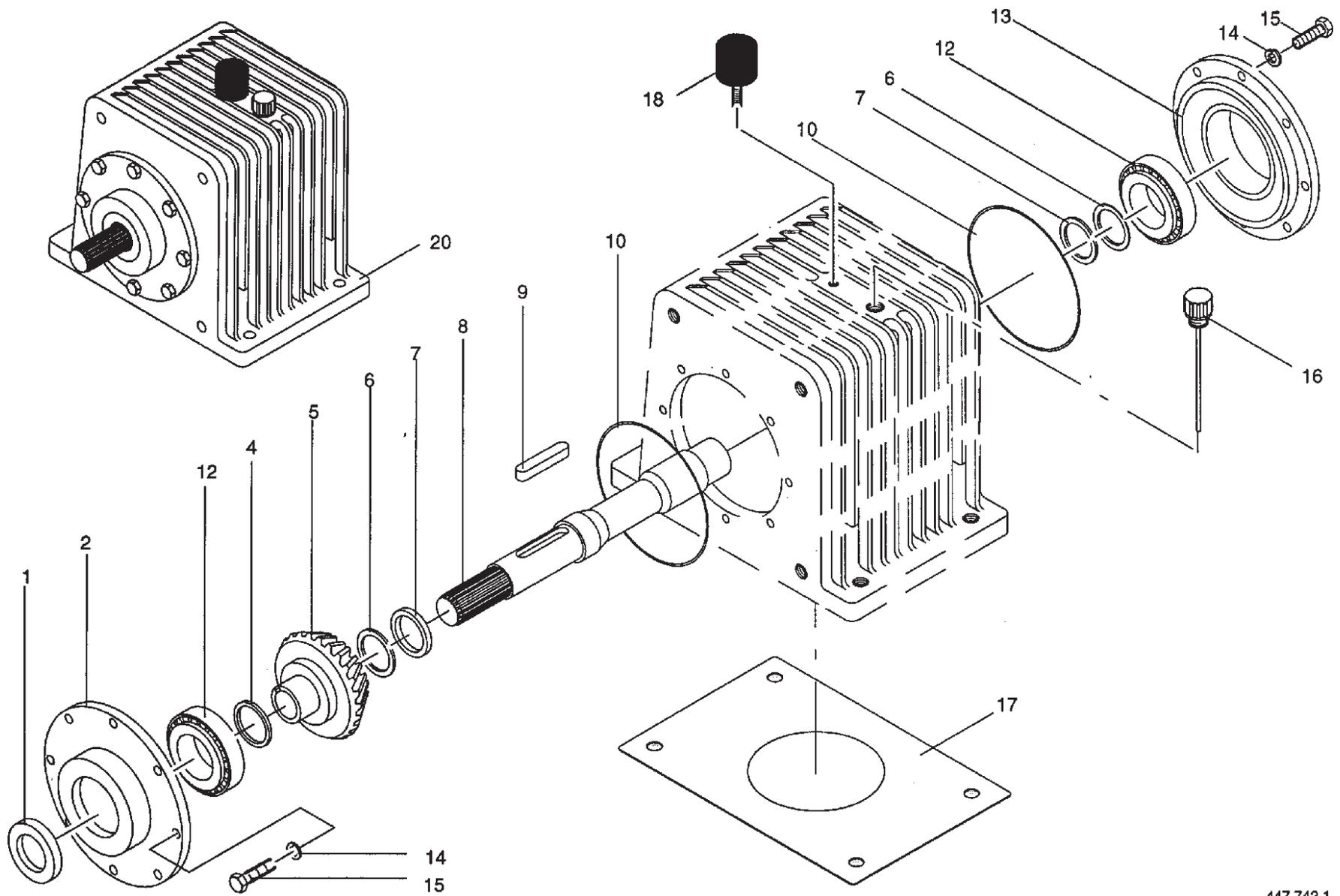


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# Main Gearbox - Input Shaft

## Main Gearbox - Input Shaft

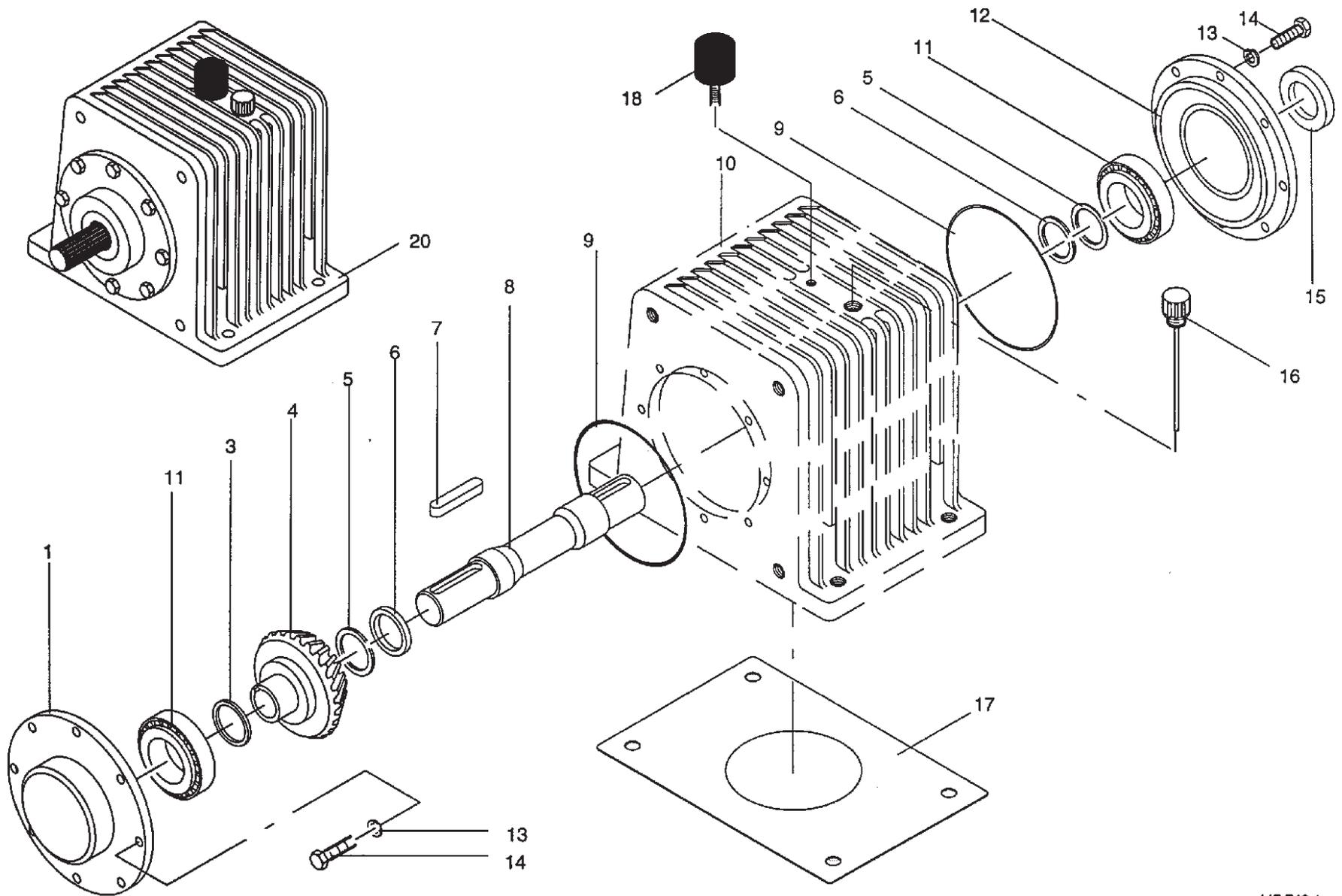
Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.437.0	Gearbox Cover		X	X	X	X	
2	937.594.0	O-Ring		X	X	X	X	134.5 X 3
3	910.974.0	Shim		X	X	X	X	70 X 90 X 1.0
	910.973.0	Shim		X	X	X	X	70 X 90 X 0.5
	910.972.0	Shim		X	X	X	X	70 X 90 X 0.3
	910.970.0	Shim		X	X	X	X	70 X 90 X 0.1
4	932.155.0	Tapered Roller Bearing		X	X	X	X	32210A
5	146.930.1	Bevel Gear		X	X	X	X	28 Teeth
6	911.134.0	Shim		X	X	X	X	35 X 45 X 1.0
	911.133.0	Shim		X	X	X	X	35 X 45 X 0.5
7	911.132.0	Shim		X	X	X	X	35 X 45 X 0.3
	911.130.0	Shim		X	X	X	X	35 X 45 X 0.1
	146.932.1	Pinion		X	X	X	X	20 Teeth
8	935.834.0	Locking Ring		X	X	X	X	
9	935.820.0	Nut		X	X	X	X	M 35 X 1.5
10	250.265.0	Gearbox Housing		X	X	X	X	
11	146.940.1	Gearbox Input Shaft		X	X	X	X	
12	915.122.0	Flat Key		X	X	X	X	A 10 X 8 X 40
13	936.362.0	Radial Seal		X	X	X	X	B2 40 X 80 X 13
14	932.107.0	Tapered Roller Bearing		X	X	X	X	30208A
15	910.965.0	Shim		X	X	X	X	63 X 80 X 2.0
	910.964.0	Shim		X	X	X	X	63 X 80 X 1.0
	910.963.0	Shim		X	X	X	X	63 X 80 X 0.5
	910.962.0	Shim		X	X	X	X	63 X 80 X 0.3
	910.960.0	Shim		X	X	X	X	63 X 80 X 0.1
16	900.335.1	Hex Head Bolt		X	X	X	X	M 16 X 30
17	910.014.0	Spring Washer		X	X	X	X	B 16
18	949.361.0	Protecting Cup		X	X	X	X	



**Main Gearbox - Output Shaft - CV**

## Main Gearbox - Output Shaft - CV

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	936.374.0	Radial Seal		X		X		B2 45 X 72 X 10
2	250.434.0	Cover		X		X		
4	911.005.0	Shim		X		X		60 X 75 X 2.0
	911.004.0	Shim		X		X		60 X 75 X 1.0
	911.003.0	Shim		X		X		60 X 75 X 0.5
	911.002.0	Shim		X		X		60 X 75 X 0.3
5	911.160.0	Shim		X		X		60 X 72 X 0.1
5	250.255.0	Bevel Gear		X		X		38 Teeth
6	910.899.0	Shim		X		X		45 X 55 X 1.0
6	910.898.0	Shim		X		X		45 X 55 X 0.5
	910.894.0	Shim		X		X		45 X 55 X 0.3
	910.893.0	Shim		X		X		45 X 55 X 0.1
7	910.732.0	Washer		X		X		45 X 55 X 3.0
8	250.438.0	Gearbox Shaft		X		X		
9	915.206.0	Flat Key		X		X		A 14 X 9 X 50
10	937.595.0	O-Ring		X		X		174 X 4
12	932.138.0	Tapered Roller Bearing		X		X		30309A
13	250.433.0	Cover		X		X		
14	910.111.0	Spring Washer		X		X		B 10
15	900.636.0	Hex Head Bolt		X		X		M 10 X 25
16	250.490.0	Oil Level Dipstick		X		X		
17	250.462.0	Gearbox Seal		X		X		
18	924.263.0	Rubber Pad		X		X		
20	250.455.0	Main Gearbox Complete		X		X		Includes Input Shaft Components
	926.101.0	Oil		X		X		SAE 90

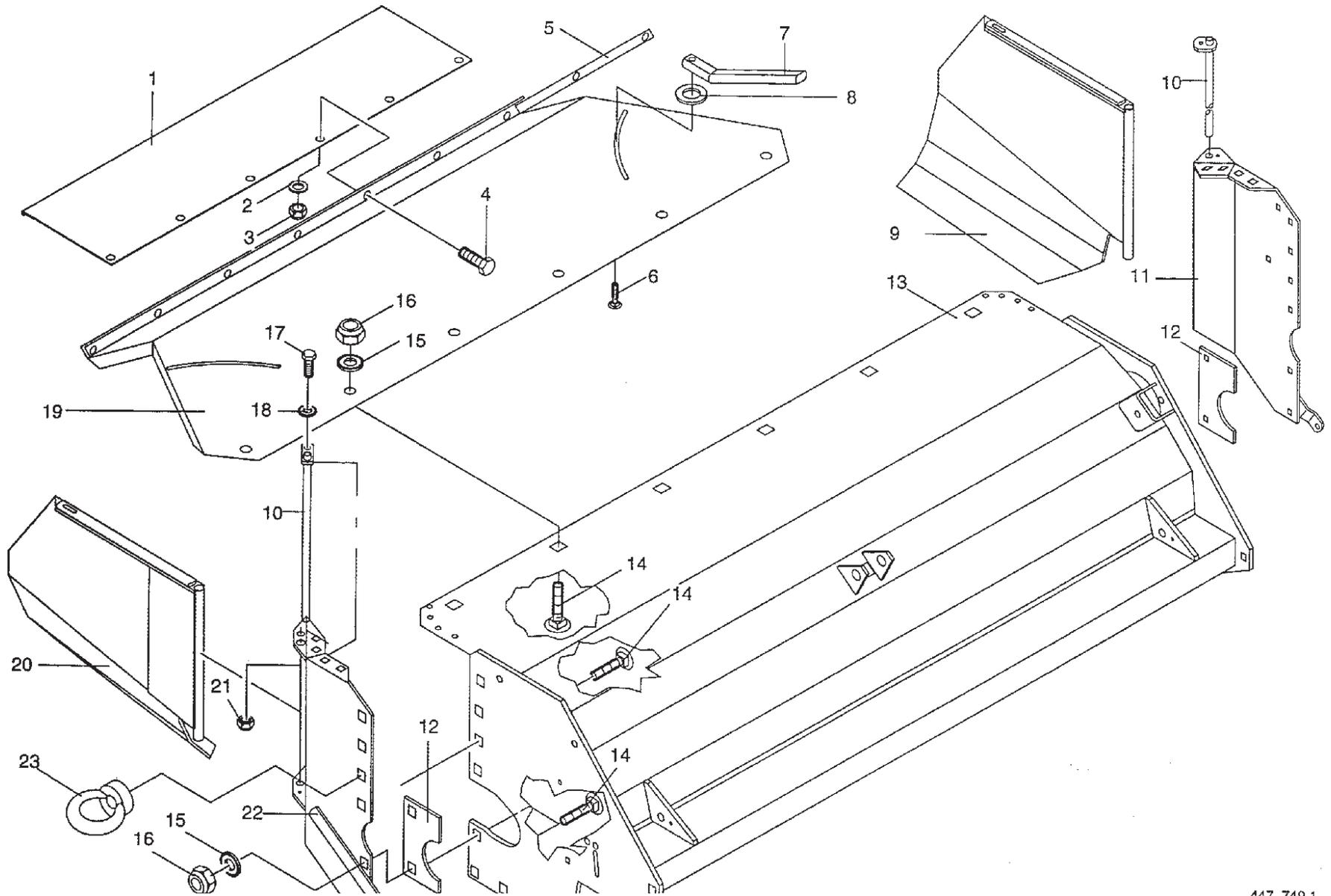


447 743 1

# Main Gearbox - Output Shaft - CR

## Main Gearbox - Output Shaft - CR

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.433.0	Cover			X		X	
3	911.005.0	Shim			X		X	60 X 75 X 2.0
	911.004.0	Shim			X		X	60 X 75 X 1.0
	911.003.0	Shim			X		X	60 X 75 X 0.5
	911.002.0	Shim			X		X	60 X 75 X 0.3
	911.160.0	Shim			X		X	60 X 72 X 0.1
4	250.255.0	Bevel Gear			X		X	38 Teeth
5	910.899.0	Shim			X		X	45 X 55 X 1.0
	910.898.0	Shim			X		X	45 X 55 X 0.5
	910.894.0	Shim			X		X	45 X 55 X 0.3
	910.893.0	Shim			X		X	45 X 55 X 0.1
6	910.732.0	Washer			X		X	45 X 55 X 3.0
7	915.206.0	Flat Key			X		X	A 14 X 9 X 50
8	250.439.1	Gearbox Shaft			X		X	
9	937.595.0	O-Ring			X		X	174 X 4
11	932.138.0	Tapered Roller Bearing			X		X	30309A
12	250.435.0	Cover			X		X	
13	910.111.1	Spring Washer			X		X	B 10
14	900.636.0	Hex Head Bolt			X		X	M 10 X 25
15	936.374.0	Radial Seal			X		X	B2 45 X 72 X 10
16	250.490.0	Oil Level Dipstick			X		X	
17	250.462.0	Gearbox Seal			X		X	
18	924.263.0	Rubber Pad			X		X	
20	250.456.0	Main Gearbox Complete			X		X	Includes Input Shaft Components
	926.101.0	Oil			X		X	SAE 90

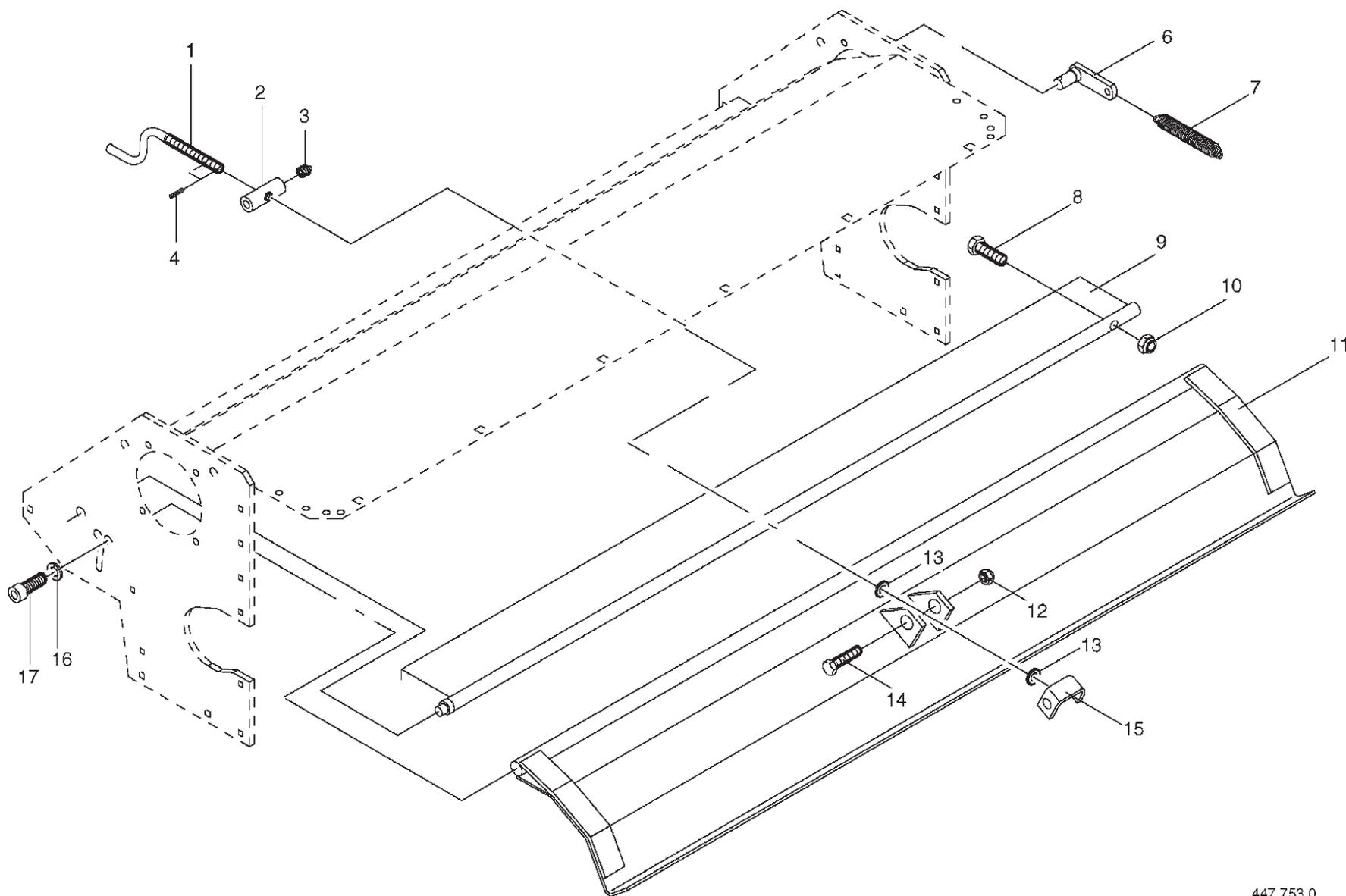


447 749 1

# Tine Conditioner Housing - CV

## Tine Conditioner Housing - CV

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.495.1	Plastic Cloth		X				
	250.496.0	Plastic Cloth				X		
2	910.413.0	Washer		X		X		A 8.4
3	908.706.0	Hex Nut		X		X		NM 8
4	900.614.0	Hex Head Bolt		X		X		M 8 X 20
5	250.548.0	Clamping Strap		X				
	250.549.0	Clamping Strap				X		
6	904.884.0	Flat Round Bolt		X		X		M 12 X 35
7	250.585.0	Handle		X		X		
8	910.643.0	Washer		X		X		R 14
9	250.518.0	Tine Conditioner Flap L/H		X		X		
10	250.520.0	Hinge Tube		X		X		
11	250.512.0	Rear Side Plate L/H		X		X		
12	250.586.0	Cover Plate		X		X		
13	250.510.0	Tine Conditioner Housing		X				
	250.511.0	Tine Conditioner Housing				X		
14	904.882.1	Flat Round Bolt		X		X		M 12 X 25
15	910.506.0	Washer		X		X		14
16	908.711.1	Hex Nut		X		X		NM 12
17	900.637.0	Hex Head Bolt		X		X		M 10 X 30
18	910.414.0	Washer		X		X		A 10.5
19	250.584.0	Baffle Plate		X		X		
20	250.519.0	Tine Conditioner Flap R/H		X		X		
21	908.758.0	Hex Nut		X		X		NM 10
22	250.513.0	Rear Side Plate R/H		X		X		
23	909.503.1	Ring Nut		X		X		M 12

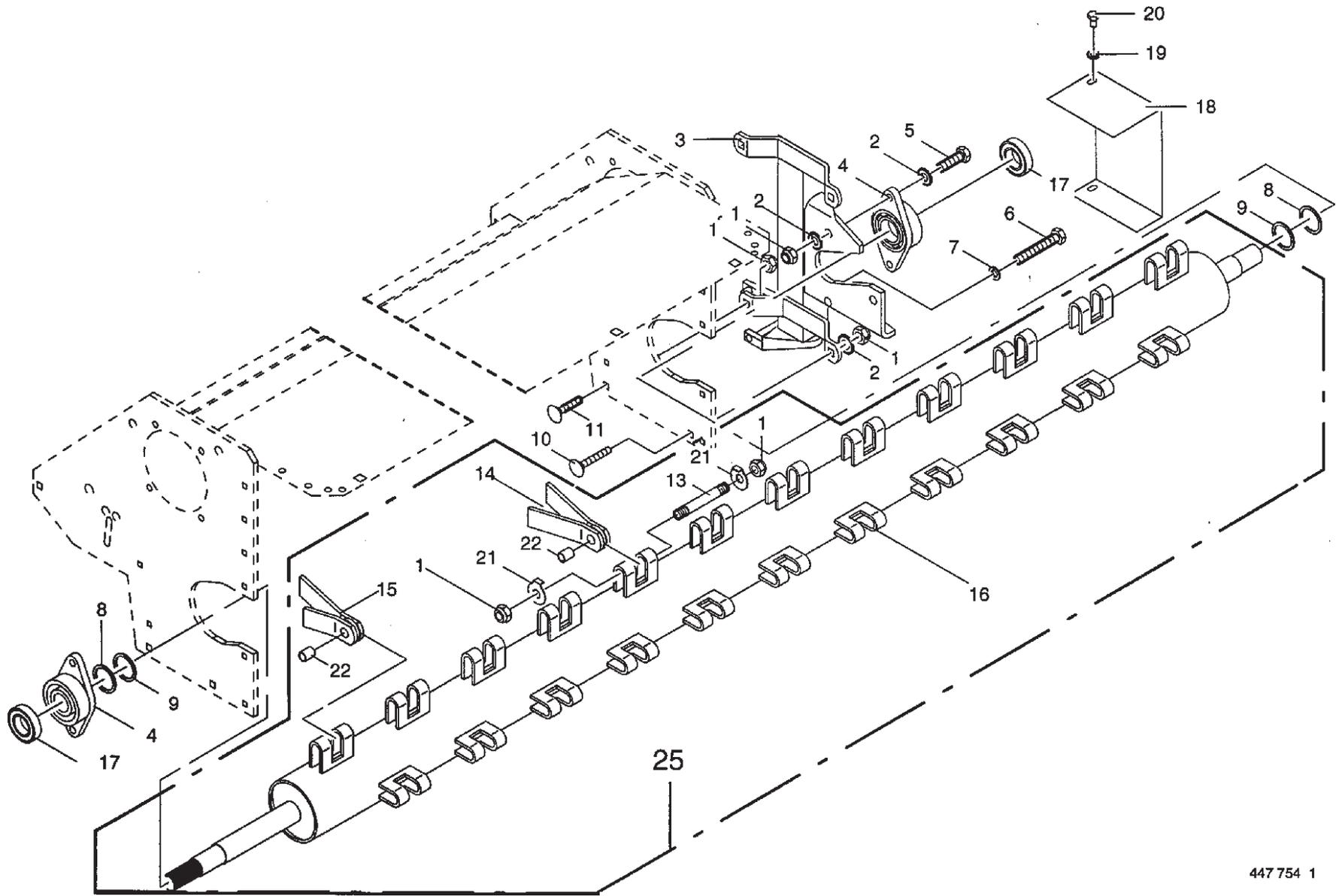


447 753 0

# Tine Conditioner Baffle Plate - CV

## Tine Conditioner Baffle Plate - CV

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.575.0	Crank		X		X		
2	250.373.0	Pin		X		X		
3	919.105.0	Grease Fitting		X		X		AM 8 X 1
4	912.670.0	Roll Pin		X		X		8 X 40
6	250.599.1	Spring Arm		X		X		
7	341.914.0	Tension Spring		X		X		
8	901.422.0	Hex Head Bolt		X		X		M 8 X 45
9	250.590.1	Cover Plate		X				
	250.591.1	Cover Plate				X		
10	908.706.0	Hex Nut		X		X		NM 8
11	250.570.0	Baffle Plate		X				
	250.571.0	Baffle Plate				X		
12	908.716.1	Hex Nut		X		X		NM 16
13	910.512.2	Washer		X		X		B 21
14	901.142.1	Hex Head Bolt		X		X		M 16 X 110
15	250.574.0	U-Bracket		X		X		
16	910.014.0	Spring Washer		X		X		B 16
17	903.205.0	Allen Screw		X		X		M 16 X 20

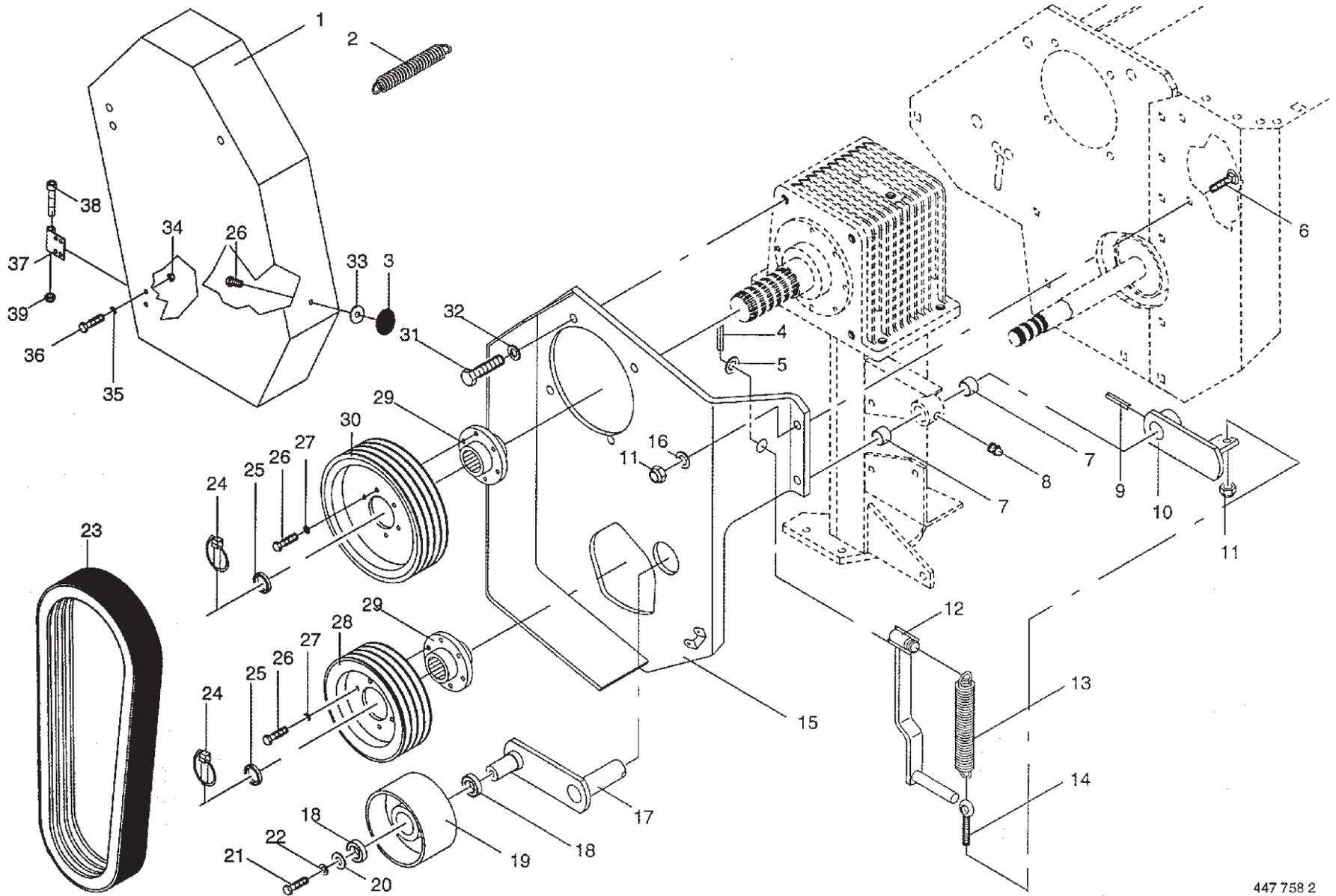


447 754 1

**Tine Conditioner Rotor - CV**

## Tine Conditioner Rotor - CV

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	908.716.1	Hex Nut		X		X		NM 16 17  Includes Item 17 M 16 X 50
2	910.303.0	Washer		X		X		
3	250.726.1	Support Tube		X		X		
4	934.011.0	Flange Bearing Complete		X		X		
5	900.677.0	Hex Head Bolt		X		X		
6	901.149.0	Hex Head Bolt		X		X		M 16 X 180 SKM 16 45 X 55 X 1.0 S 45 X 55 X 3.0 M 16 X 50
7	909.912.0	Spring Washer		X		X		
8	910.899.0	Shim		X		X		
9	910.732.0	Washer		X		X		
10	904.723.0	Flat Round Bolt		X		X		
11	904.708.0	Flat Round Bolt		X		X		M 16 X 40  Includes Item 22 Includes Item 22
13	250.500.0	Tine Bolt		46		54		
14	250.550.3	Inner Tines		42		50		
15	250.551.3	Outer Tines		4		4		
16	250.259.0	Tine Bar		46		54		
17	934.626.0	Bearing		X		X		R 11 M 10 X 16
18	250.743.0	Cover Plate		X		X		
19	910.353.0	Washer		X		X		
20	900.632.0	Hex Head Bolt		X		X		
21	250.587.0	Washer		92		108		
22	935.713.0	Clamping Bushing		X		X		EG 26/19 X 24
25	250.582.0	Tine Rotor Shaft Complete		X				
	250.583.0	Tine Rotor Shaft Complete				X		

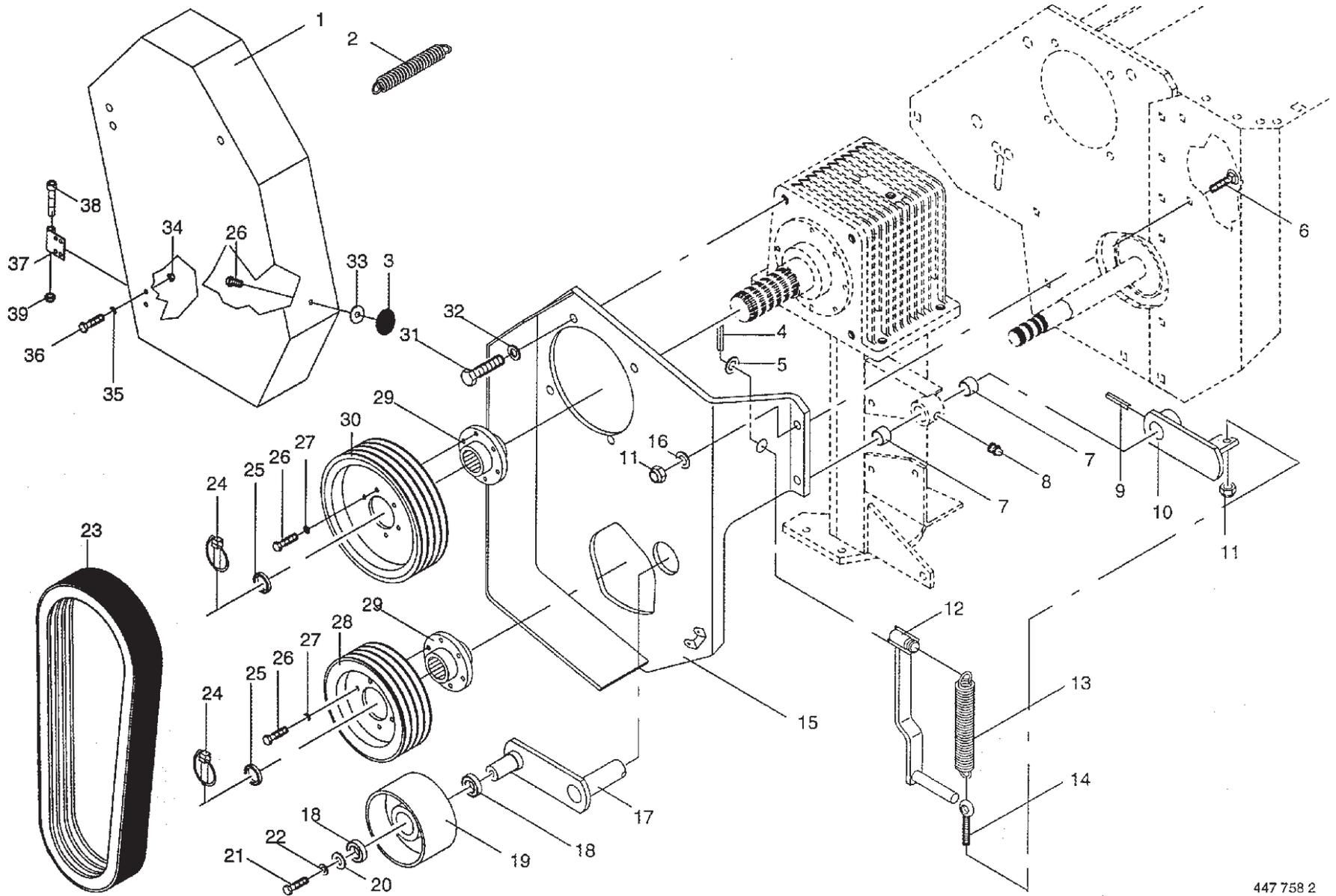


447 758 2

# Tine Conditioner Drive - CV

## Tine Conditioner Drive - CV

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.934.1	V-Belt Guard		X		X		
2	274.327.2	Tension Spring		X		X		
3	919.509.0	Ball Knob		X		X		C 40
4	912.644.0	Roll Pin		X		X		6 X 40
5	910.514.1	Washer		X		X		26
6	904.882.1	Flat Round Bolt		X		X		M 12 X 25
7	934.930.0	Bearing Bushing		X		X		MB 3520 DU
8	919.105.0	Grease Fitting		X		X		AM 8 X 1
9	912.677.0	Roll Pin		X		X		8 X 55
10	250.910.3	Rocker Arm		X		X		
11	908.711.1	Hex Nut		X		X		NM 12
12	250.911.3	Spring Tensioner		X		X		
13	340.439.2	Tension Spring		X		X		
14	918.300.0	Eye Bolt		X		X		M 12 X 95/65
15	250.935.0	Drive Belt Housing		X		X		
16	910.506.0	Washer		X		X		14
17	250.909.1	Jockey Pulley Arm		X		X		
18	930.506.0	Bearing		X		X		6006 2RS
19	250.924.0	Jockey Pulley		X		X		
20	910.609.0	Washer		X		X		A 13
21	900.655.0	Hex Head Bolt		X		X		M 12 X 25
22	910.035.0	Spring Washer		X		X		B 12
23	921.504.0	V-Belt		X		X		
24	917.011.0	Lynch Pin		X		X		10 X 45
25	910.661.0	Washer		X		X		41 X 56 X 4.0
26	900.636.0	Hex Head Bolt		X		X		M 10 X 25
27	910.111.1	Spring Washer		X		X		B 10
28	250.901.0	V-Belt Pulley		X		X		DW 200
29	250.900.0	Hub		X		X		
30	250.902.0	V-Belt Pulley		X		X		DW 251
31	900.673.0	Hex Head Bolt		X		X		M 16 X 25
32	910.014.0	Spring Washer		X		X		B 16
33	910.353.0	Washer		X		X		R 11
34	908.704.1	Hex Nut		X		X		NM 6
35	910.411.1	Washer		X		X		A 6.4
36	900.607.0	Hex Head Bolt		X		X		M 6 X 16
37	274.375.2	Hinge		X		X		
38	903.089.0	Allen Screw		X		X		M 8 X 90

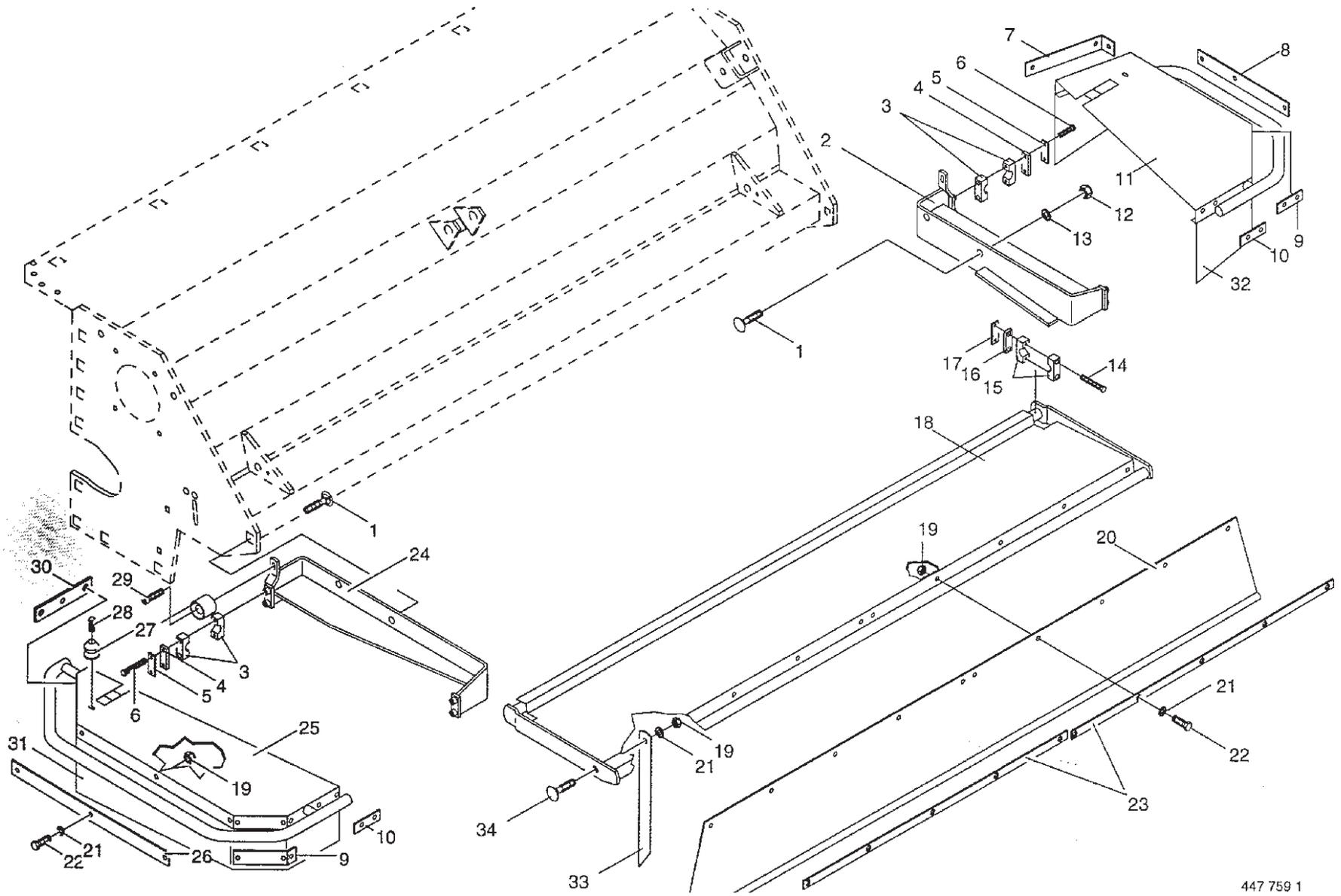


447 758 2

# Tine Conditioner Drive - CV

## Tine Conditioner Drive - CV

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
39	908.706.0	Hex Nut		X		X		NM 8

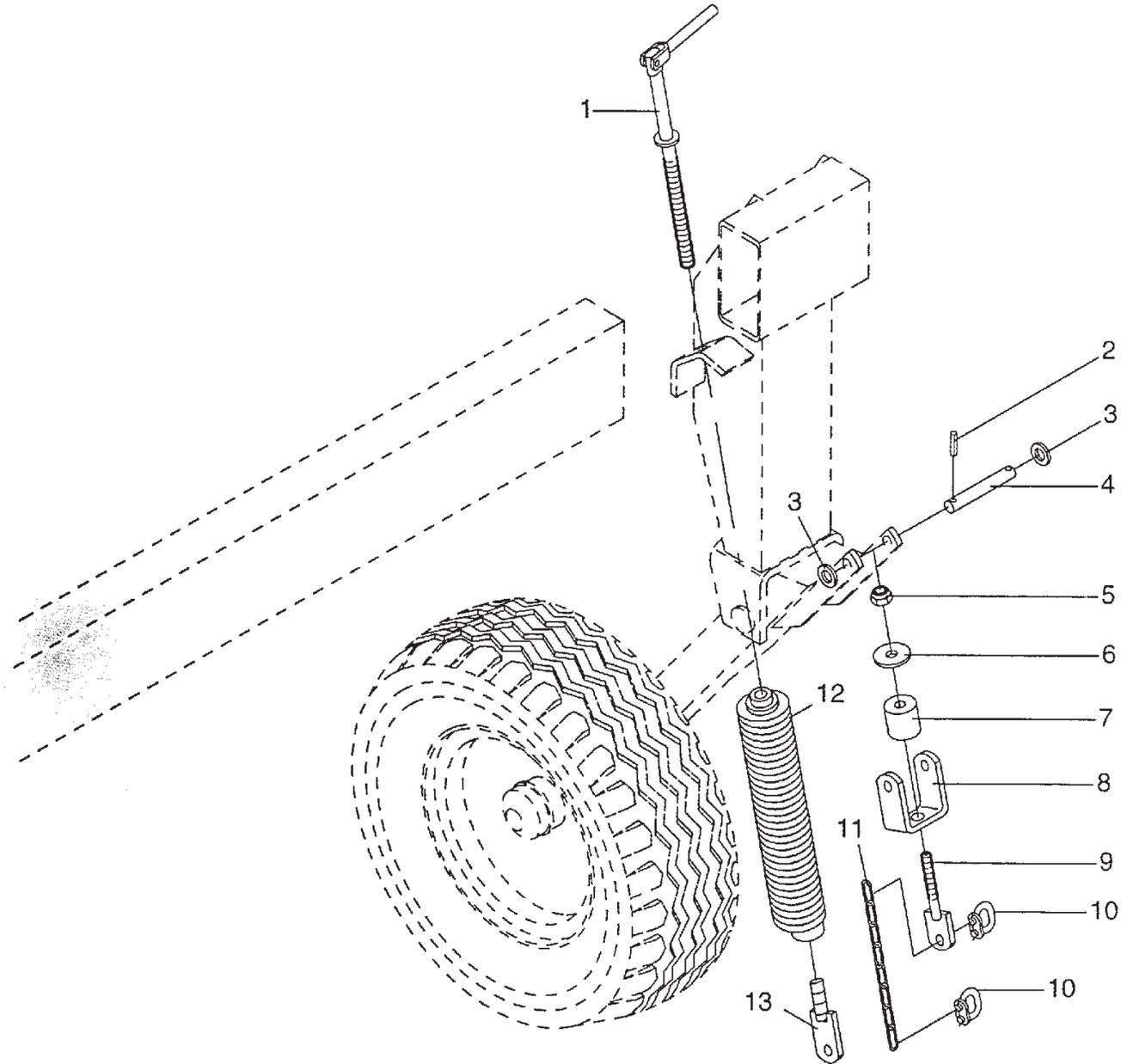


447 759 1

# Front Guards

## Front Guards

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	904.708.0	Flat Round Bolt		X	X	X	X	M 16 X 40
2	250.814.2	Guard Support L/H		X	X	X	X	28
3	925.104.0	Clamp		X	X	X	X	
4	925.130.0	Cover Plate		X	X	X	X	
5	250.851.0	Locking Ring		X	X	X	X	
6	901.435.0	Hex Head Bolt		X	X	X	X	
7	250.845.0	Clamping Strap L/H		X	X	X	X	230mm Long 120mm Long
8	250.844.0	Clamping Strap L/H		X	X	X	X	
9	250.843.0	Clamping Strap		X	X	X	X	
10	250.842.0	Clamping Strap		X	X	X	X	
11	250.812.1	Guard L/H		X	X	X	X	NM 16 17 M 10 X 70 33.7
12	908.716.1	Hex Nut		X	X	X	X	
13	910.362.0	Washer		X	X	X	X	
14	901.437.0	Hex Head Bolt		X	X	X	X	
15	925.128.0	Clamp		X	X	X	X	
16	925.125.0	Cover Plate		X	X	X	X	NM 8
17	250.850.0	Locking Ring		X	X	X	X	
18	250.810.1	Front Guard		X	X			
	250.811.1	Front Guard				X	X	
19	908.706.0	Hex Nut		X	X	X	X	
20	250.491.0	Front Plastic Cloth		X	X			A 8.4 M 8 X 20
	250.492.0	Front Plastic Cloth				X	X	
21	910.413.0	Washer		X	X	X	X	
22	900.614.0	Hex Head Bolt		X	X	X	X	
23	250.840.0	Front Clamping Strap		X	X			
	250.841.0	Front Clamping Strap				X	X	
24	250.815.2	Guard Support R/H		X	X	X	X	
25	250.813.2	Guard R/H		X	X	X	X	
26	250.846.0	Clamping Strap R/H		X	X	X	X	
27	250.831.1	Latch		X	X	X	X	
28	901.028.0	Hex Head Bolt		X	X	X	X	M 6 X 30
29	903.045.0	Allen Screw		X	X	X	X	M 6 X 20
30	250.847.0	Clamping Strap R/H		X	X	X	X	
31	250.494.1	Plastic Cloth R/H		X	X	X	X	
32	250.493.0	Plastic Cloth L/H		X	X	X	X	
33	250.745.0	Support		X	X	X	X	
34	904.813.0	Flat Round Bolt		X	X	X	X	M 8 X 30

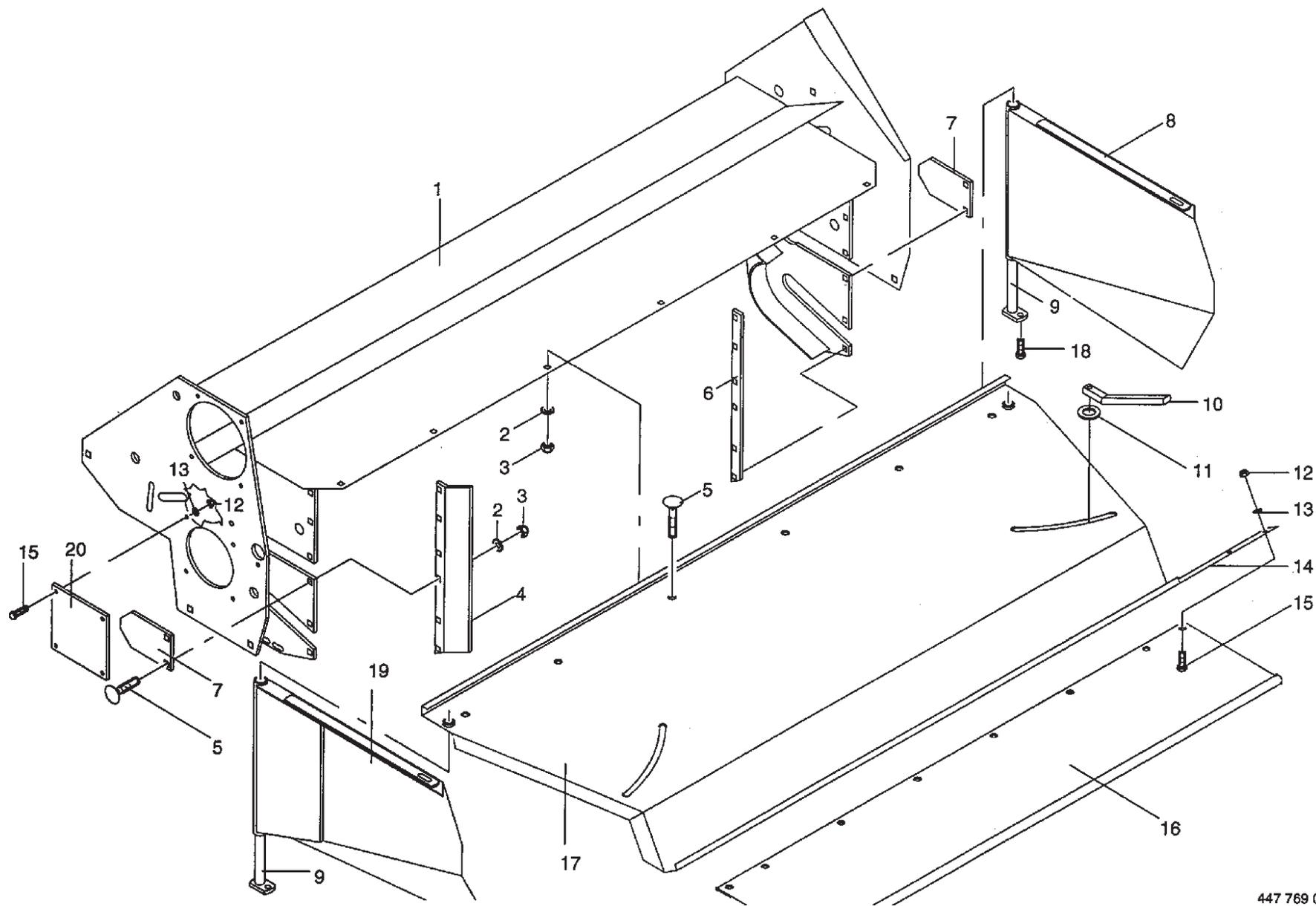


# Flotation Springs

447 761 1

## Flotation Springs

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.421.0	Spindle		X	X	X	X	
2	912.670.0	Roll Pin		X	X	X	X	8 X 40
3	910.512.2	Washer		X	X	X	X	B 21
4	250.309.0	Pin		X	X	X	X	
5	908.716.1	Hex Nut		X	X	X	X	NM 16
6	910.356.0	Washer		X	X	X	X	R 18
7	250.308.0	Buffer		X	X	X	X	
8	250.307.0	U-Bracket		X	X	X	X	
9	250.305.0	Threaded Rod		X	X	X	X	
10	922.610.0	Chain Lock		X	X	X	X	10 X 31
11	922.616.0	Chain		X	X	X	X	10 X 31 - 8 Links
12	250.750.0	Tension Spring		X	X	X	X	8 X 511
	250.737.1	Tension Spring		X	X	X	X	9 X 500
13	250.746.0	Threaded Rod L/H		X	X	X	X	
	250.748.0	Threaded Rod R/H		X	X	X	X	

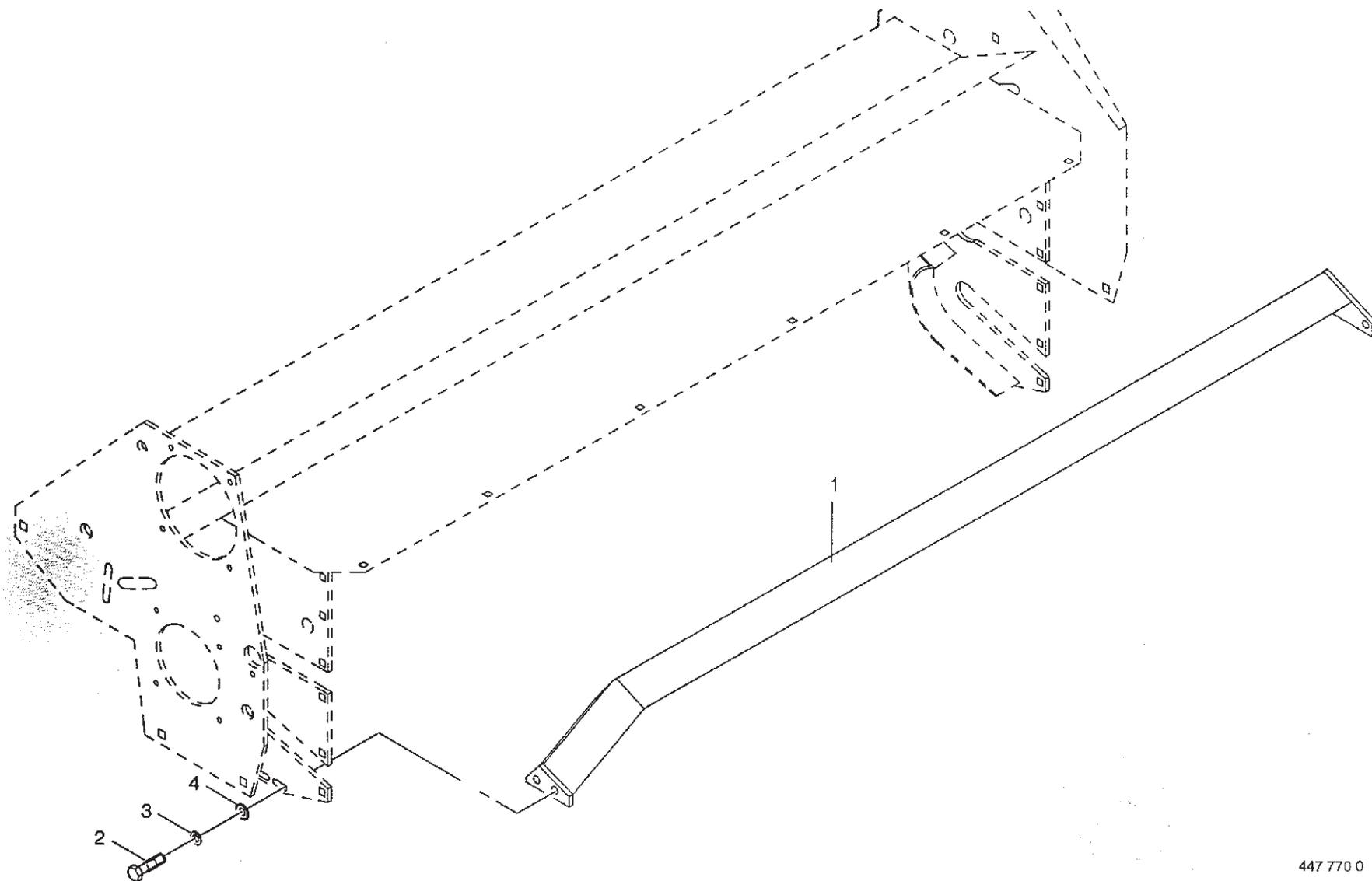


447 769 0

**Roller Conditioner Housing - CR**

## Roller Conditioner Housing - CR

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.610.0	Roller Conditioner Housing			X			
	250.611.0	Roller Conditioner Housing					X	
2	910.506.0	Washer			X		X	14
3	908.711.1	Hex Nut			X		X	NM 12
4	250.612.0	Rear Side Plate L/H			X		X	
5	904.882.1	Flat Round Bolt			X		X	M 12 X 25
6	250.613.0	Rear Side Plate R/H			X		X	
7	250.686.0	Cover Plate			X		X	
8	250.617.0	Roller Conditioner Flap R/H			X		X	
9	250.620.0	Hinge Tube			X		X	
10	250.585.0	Handle			X		X	
11	910.643.0	Washer			X		X	R 14
12	908.706.0	Hex Nut			X		X	NM 8
13	910.413.0	Washer			X		X	A 8.4
14	250.549.0	Clamping Strap			X			
	250.649.0	Clamping Strap					X	
15	900.614.0	Hex Head Bolt			X		X	M 8 X 20
16	250.496.0	Plastic Cloth			X			
	250.650.0	Plastic Cloth					X	
17	250.614.0	Baffle Plate			X			
	250.615.0	Baffle Plate					X	
18	900.637.0	Hex Head Bolt			X		X	M 10 X 30
19	250.616.0	Roller Conditioner Flap L/H			X		X	
20	250.667.0	Cover Plate			X		X	



447 770 0

**Deflector Plate - CR**

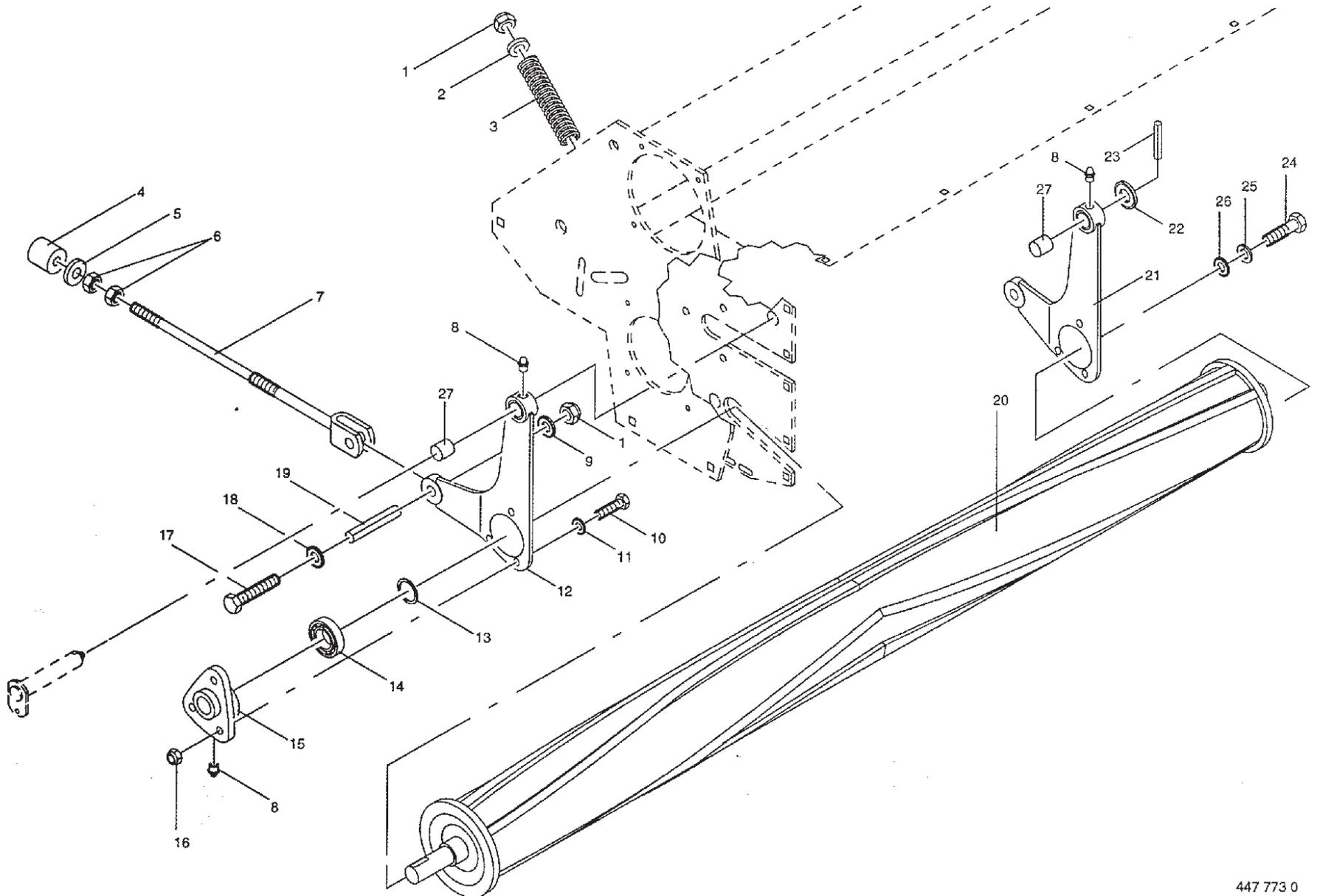
## Deflector Plate - CR

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.692.0	Deflector Plate			X			
	250.693.0	Deflector Plate					X	
2	900.655.0	Hex Head Bolt			X		X	M 12 X 25
3	910.035.0	Spring Washer			X		X	B 12
4	910.609.0	Washer			X		X	A 13



## Rubber Roller - CR

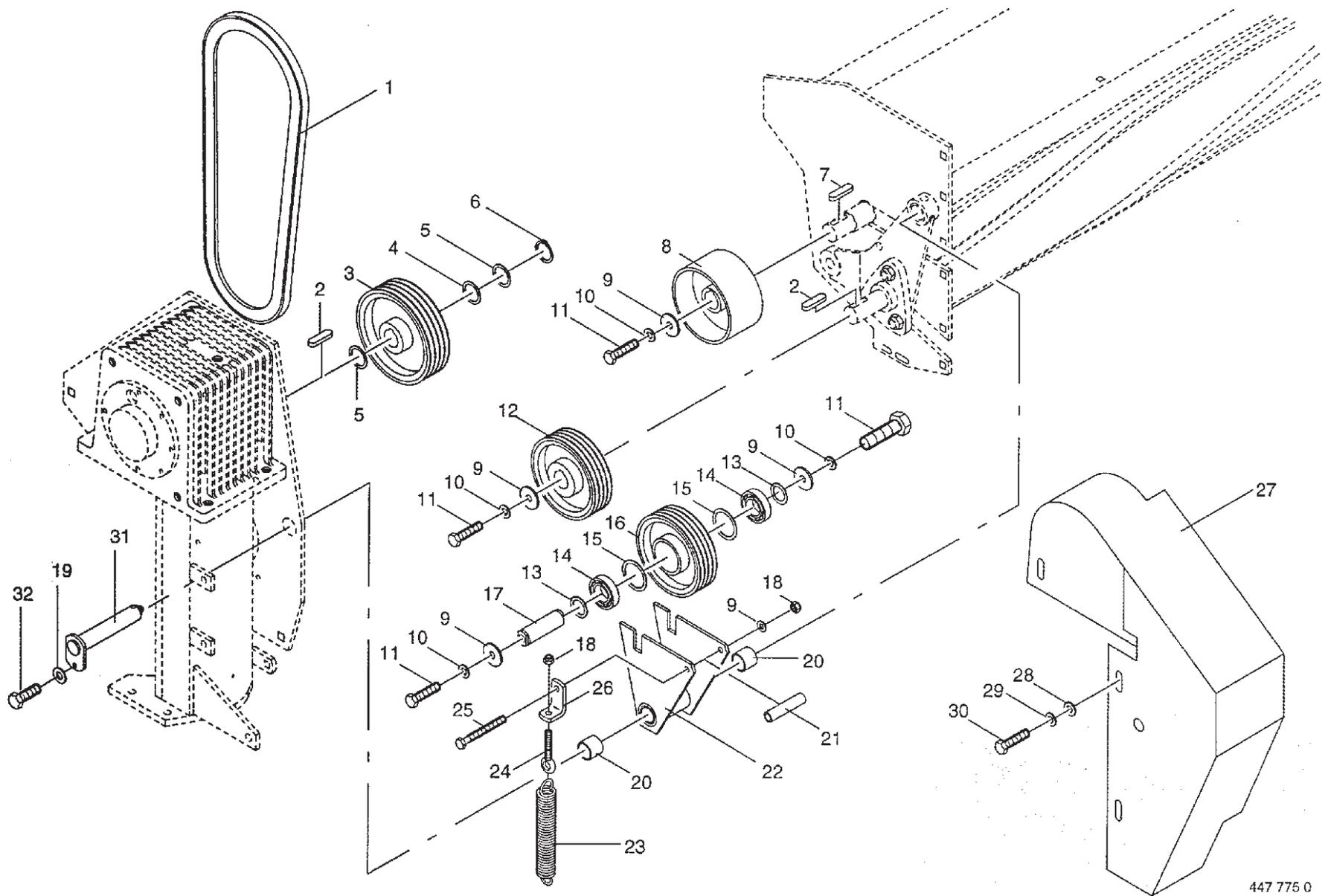
Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	908.711.1	Hex Nut			X		X	NM 12
2	934.052.0	Flange Bearing Complete			X		X	Includes Item 3
3	934.608.0	Bearing			X		X	EN 208
4	910.892.0	Shim			X		X	40 X 50 X 2.0
5	910.506.0	Washer			X		X	14
6	900.657.0	Hex Head Bolt			X		X	M 12 X 35
7	250.262.0	Rubber Roller			X			
	250.263.0	Rubber Roller					X	
8	900.638.0	Hex Head Bolt			X		X	M 10 X 35
9	910.414.0	Washer			X		X	A 10.5
10	911.136.1	Shim			X		X	35 X 45 X 2.0
11	934.617.0	Bearing			X		X	GEM 207
12	934.130.0	Flange Bearing Complete			X		X	Includes Item 11
13	910.643.0	Washer			X		X	R 14
14	910.035.0	Spring Washer			X		X	B 12
15	900.656.0	Hex Head Bolt			X		X	M 12 X 30
16	908.758.0	Hex Nut			X		X	NM 10
17	919.105.0	Grease Fitting			X		X	AM 8 X 1
18	250.727.0	Support Tube			X		X	



**Ribbed Roller - CR**

## Ribbed Roller - CR

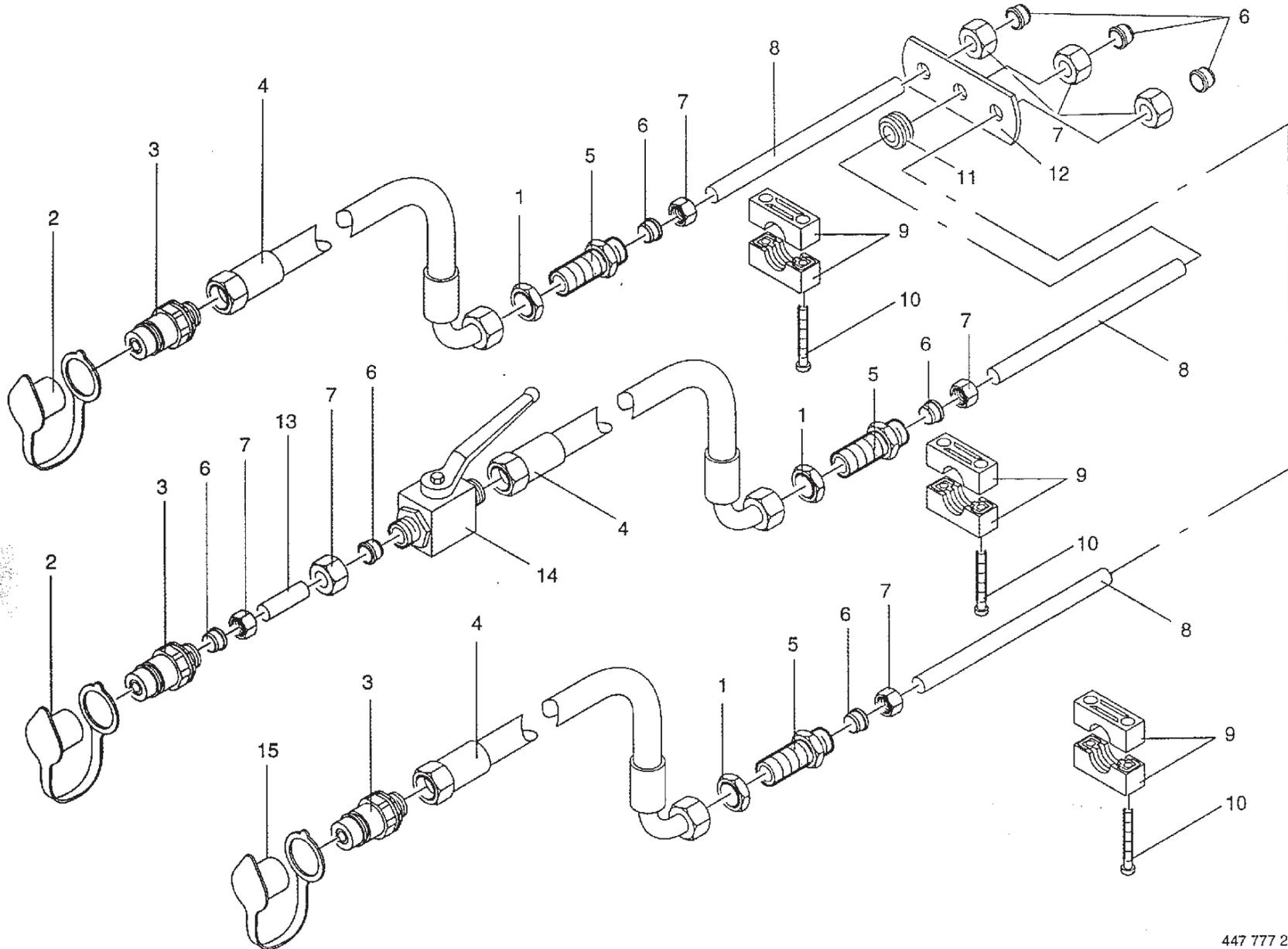
Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	908.716.1	Hex Nut			X		X	NM 16
2	910.362.0	Washer			X		X	17
3	250.681.0	Pressure Spring L/H			1		1	7 X 220
	250.680.0	Pressure Spring R/H			2		2	6 X 110
4	250.308.0	Buffer			X		X	
5	910.649.0	Washer			X		X	21 X 50 X 8
6	908.225.0	Hex Nut			X		X	M 20
7	250.677.0	Stop Bar			X		X	
8	919.105.0	Grease Fitting			X		X	AM 8 X 1
9	910.303.0	Washer			X		X	17
10	901.431.0	Hex Head Bolt			X		X	M 10 X 40
11	910.414.0	Washer			X		X	A 10.5
12	250.670.0	Shackle L/H			X		X	Includes Items 8 & 27
13	911.136.1	Shim			X		X	35 X 45 X 2.0
14	934.617.0	Bearing			X		X	GEM 207
15	934.130.0	Flange Bearing Complete			X		X	Includes Item 14
16	908.758.0	Hex Nut			X		X	NM 10
17	901.483.0	Hex Head Bolt			X		X	M 16 X 65
18	910.303.0	Washer			X		X	17
19	912.514.0	Roll Pin			X		X	21 X 40
20	250.662.0	Ribbed Roller			X			
	250.663.0	Ribbed Roller					X	
21	250.671.0	Shackle R/H			X		X	Includes Items 8 & 27
22	910.865.0	Shim			X		X	30 X 42 X 2.0
23	912.716.1	Roll Pin			X		X	10 X 50
24	900.656.0	Hex Head Bolt			X		X	M 12 X 30
25	910.035.0	Spring Washer			X		X	B 12
26	910.643.0	Washer			X		X	R 14
27	441.029.0	Bearing Bushing			X		X	



**Roller Drive - CR**

## Roller Drive - CR

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	921.505.0	Set of 4 V-Belts			X		X	
2	915.123.0	Flat Key			X		X	B 10 X 8 X 40
3	151.330.1	V-Belt Pulley			X		X	DW 183
4	911.133.0	Shim			X		X	35 X 45 X 0.5
	911.134.0	Shim			X		X	35 X 45 X 1.0
5	910.618.1	Washer			X		X	35 X 45 X 2
6	911.541.0	Circlip			X		X	A 35 X 1.5
7	915.122.0	Flat Key			X		X	A 10 X 8 X 40
8	146.853.0	Roller			X		X	
9	910.643.0	Washer			X		X	R 14
10	910.035.0	Spring Washer			X		X	B 12
11	900.656.0	Hex Head Bolt			X		X	M 12 X 30
12	146.164.4	V-Belt Pulley			X		X	DW 158
13	910.865.0	Shim			X		X	30 X 42 X 2.0
14	930.536.1	Bearing			X		X	6206 2RS
15	910.905.0	Shim			X		X	50 X 62 X 2.0
16	250.950.0	V-Belt Pulley			X		X	Rd. 175
17	250.952.0	Axle			X		X	
18	908.711.0	Hex Nut			X		X	NM 12
19	910.414.0	Washer			X		X	A 10.5
20	441.029.0	Bearing Bushing			X		X	30 X 36 X 30
21	250.956.0	Tube			X		X	
22	250.955.0	Jockey Pulley Arm			X		X	Includes Item 20
23	337.749.2	Tension Spring			X		X	
24	918.300.0	Eye Bolt			X		X	M 12 X 95
25	901.445.0	Hex Head Bolt			X		X	M 10 X 120
26	250.957.0	Angle			X		X	
27	250.960.0	V-Belt Guard			X		X	
28	910.353.0	Washer			X		X	R 11
29	910.111.1	Spring Washer			X		X	B 10
30	900.632.0	Hex Head Bolt			X		X	M 10 X 16
31	250.669.0	Pin			X		X	
32	900.636.0	Hex Head Bolt			X		X	M 10 X 25

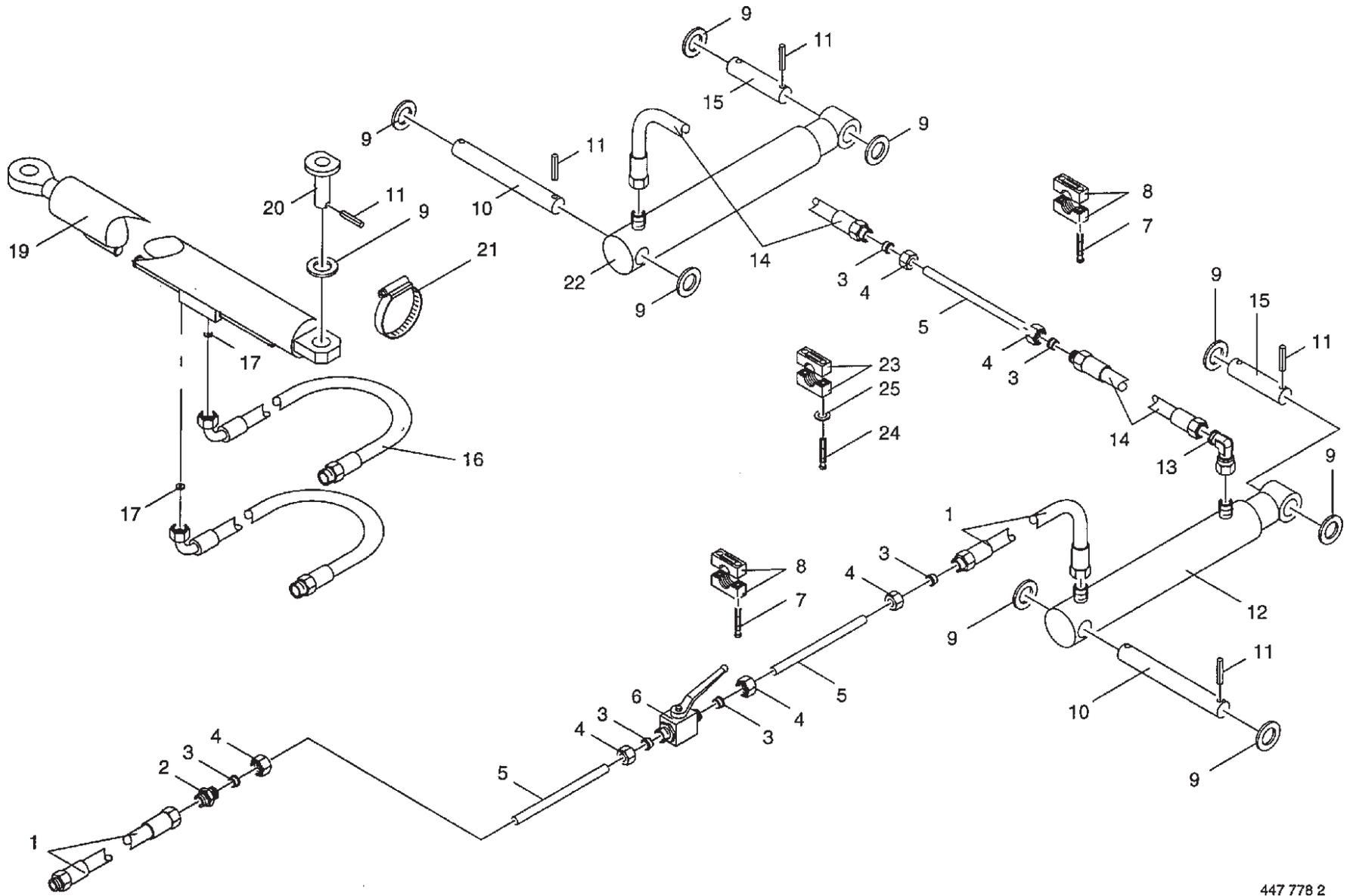


447 777 2

# Drawbar Hydraulics

## Drawbar Hydraulics

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	908.524.1	Hex Nut		X	X	X	X	M 18 X 1.5
2	921.171.0	Dust Cap Red		X	X	X	X	
3	921.145.0	Coupling		X	X	X	X	M 18 X 1.5
4	920.989.0	High Pressure Hose		X	X	X	X	2000mm Long
5	921.087.1	Straight 2-Way Connector		X	X	X	X	L 12
6	921.046.1	Cutting Ring		X	X	X	X	L 12
7	921.206.0	Union Nut		X	X	X	X	AL 12
8		Hydraulic Pipe		X	X	X	X	12 X 1.5
9	925.107.1	Clamp		X	X	X	X	Bo. 12
10	903.477.1	Allen Screw		X	X	X	X	AM 6 X 20
11	924.207.0	Cable Bushing		X	X	X	X	Rd. 13/17
12	250.424.0	Strap		X	X	X	X	
13		Hydraulic Pipe		X	X	X	X	12 X 1.5
14	921.122.0	Shutoff Valve		X	X	X	X	M 18 X 1.5
15	921.263.0	Dust Cap Blue		X	X	X	X	

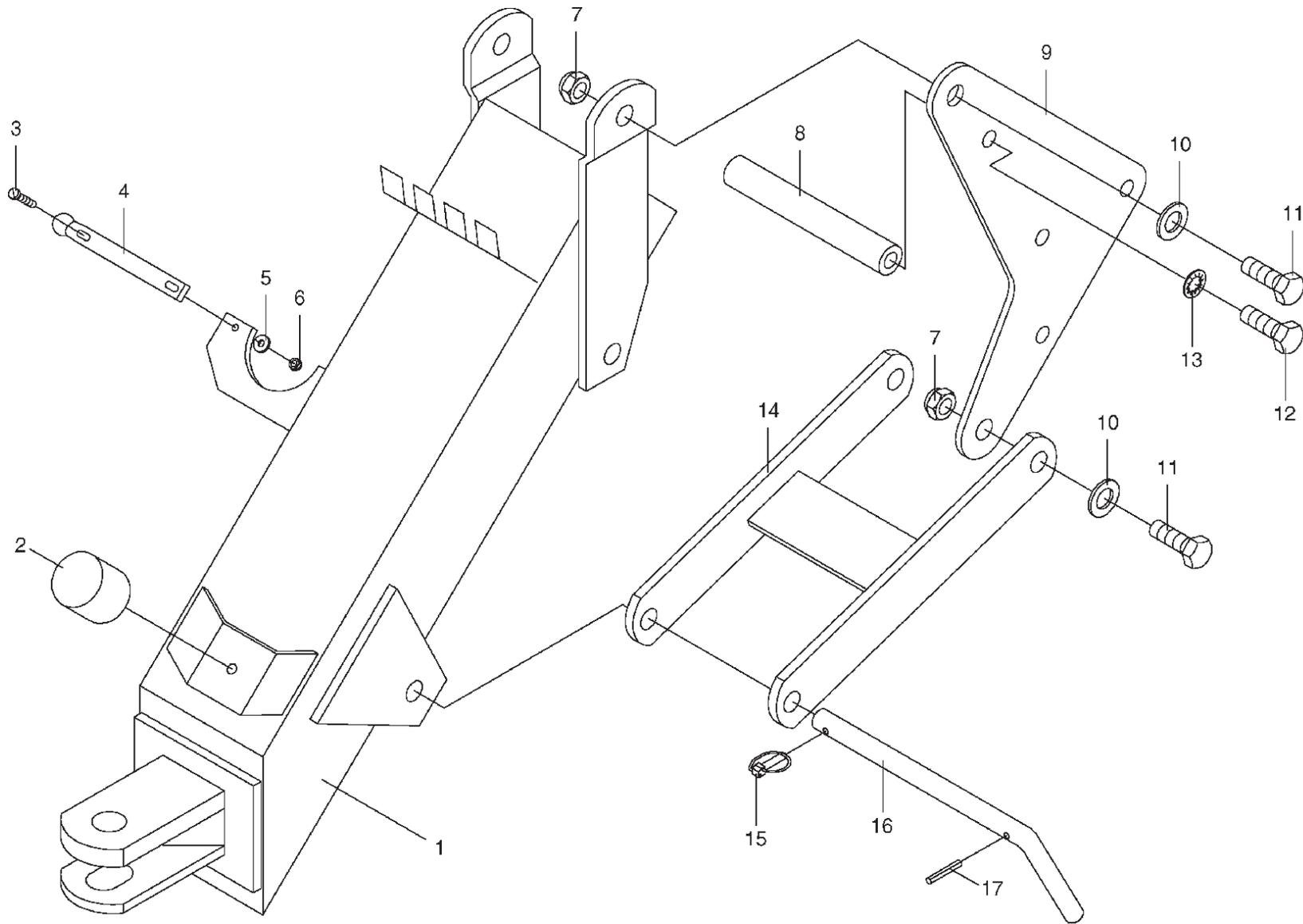


447 778 2

# Hydraulic Cylinders

## Hydraulic Cylinders

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	921.001.0	High Pressure Hose		X	X	X	X	600mm Long
2	921.054.1	Connector		X	X	X	X	L 12
3	921.046.1	Cutting Ring		X	X	X	X	L 12
4	921.206.0	Union Nut		X	X	X	X	AL 12
5		Hydraulic Pipe		X	X	X	X	12 X 1.5
6	921.122.0	Shutoff Valve		X	X	X	X	M 18 X 1.5
7	903.477.1	Allen Screw		X	X	X	X	AM 6 X 20
8	925.107.1	Clamp		X	X	X	X	Bo. 12
9	910.514.1	Washer		X	X	X	X	26
10	250.350.0	Pin		X	X	X	X	25 X 200
11	912.670.0	Roll Pin		X	X	X	X	8 X 40
12	250.498.0	Hydraulic Cylinder		X	X	X	X	
	918.711.0	Seal Kit		X	X	X	X	
13	921.067.1	Connector		X	X	X	X	L 12
14	921.028.1	High Pressure Hose		X	X	X	X	1000mm Long
15	250.721.0	Pin		X	X	X	X	25 X 97
16	921.003.1	High Pressure Hose		X	X	X	X	620mm Long
17	332.014.2	Washer		X	X	X	X	1.5 X 12 X 1
19	250.770.0	Hydraulic Cylinder		X	X	X	X	
	918.712.0	Seal Kit		X	X	X	X	
20	146.557.1	Pin		X	X	X	X	
21	924.004.0	Hose Clamp		X	X	X	X	
22	250.499.0	Hydraulic Cylinder		X	X	X	X	
	918.716.0	Seal Kit		X	X	X	X	
23	925.102.1	Clamp		X	X	X	X	Bo. 18
24	901.006.0	Hex Head Bolt		X	X	X	X	M 6 X 90
25	910.351.1	Washer		X	X	X	X	A 6.4

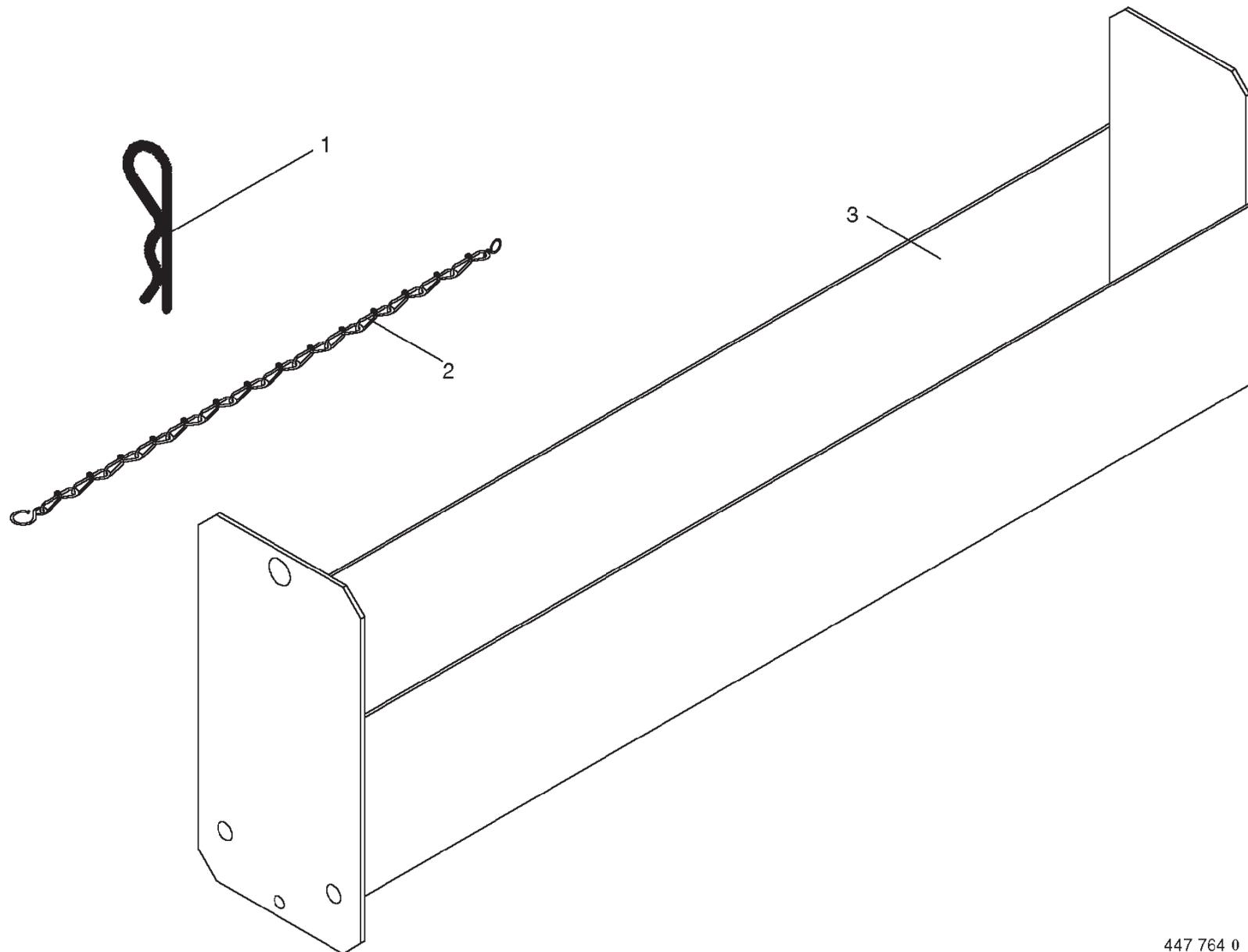


448 064 0

# Transport Hitch

## Transport Hitch

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	250.976.0	Drawbar		X	X	X	X	
2	185.523.1	Rubber Pad		X	X	X	X	
3	903.755.0	Allen Screw		X	X	X	X	AM 6 X 28
4	924.209.0	Rubber Holder		X	X	X	X	
5	910.351.1	Washer		X	X	X	X	6.4 X 18 X 1.6
6	908.208.0	Hex Nut		X	X	X	X	M 6
7	908.721.0	Hex Nut		X	X	X	X	NM 20
8	250.984.0	Spacer		X	X	X	X	
9	250.979.0	Side Flange		X	X	X	X	
10	910.512.2	Washer		X	X	X	X	B 21
11	900.688.0	Hex Head Bolt		X	X	X	X	M 20 X 50
12	900.674.0	Hex Head Bolt		X	X	X	X	M 16 X 35
13	909.912.0	Detent Edged Washer		X	X	X	X	SKM 16
14	250.985.0	Strut		X	X	X	X	
15	917.006.0	Lynch Pin		X	X	X	X	6 X 42
16	250.983.0	Safety Pin		X	X	X	X	
17	912.644.1	Roll Pin		X	X	X	X	6 X 40

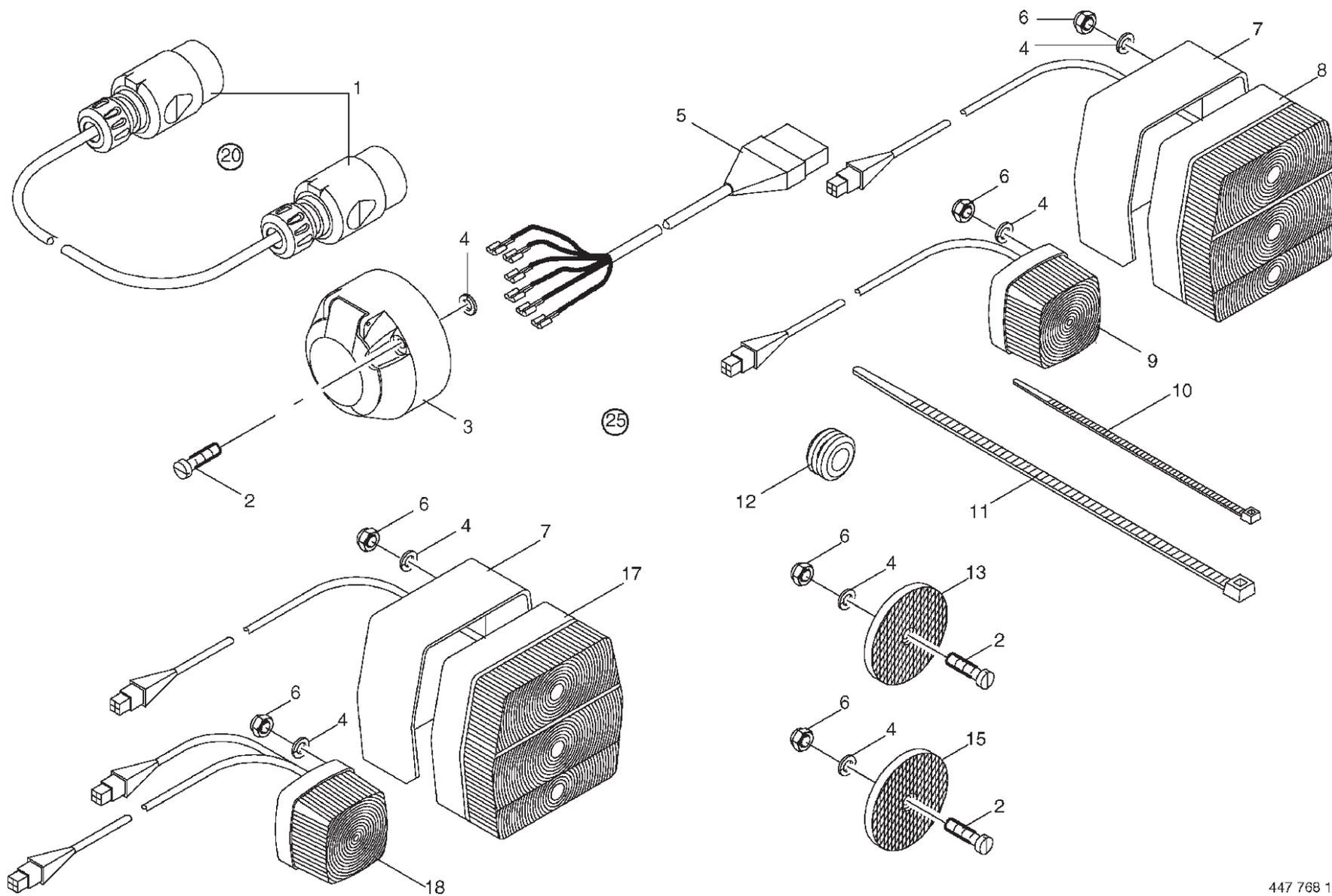


**Tool Box**

447 764 0

## Tool Box

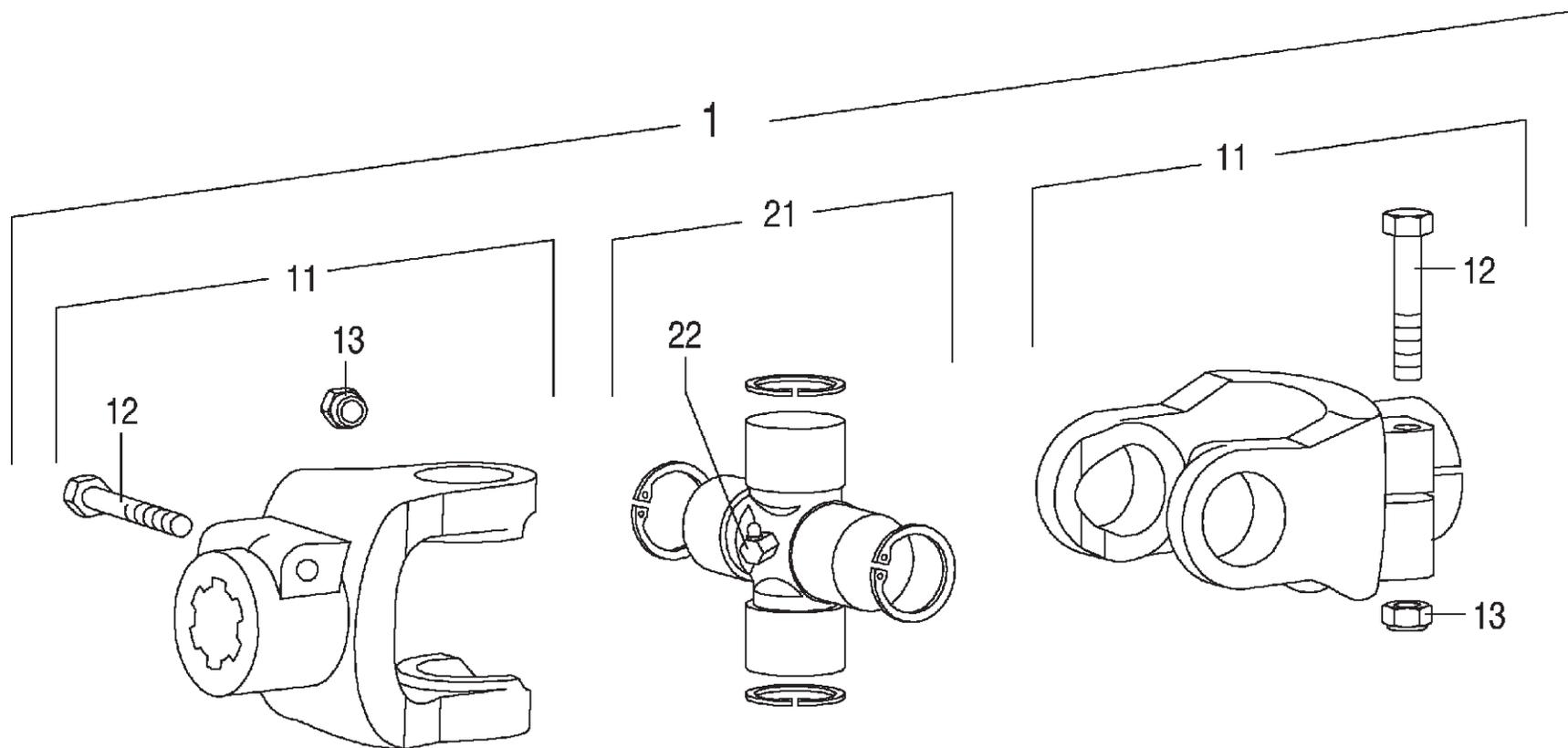
Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	917.104.0	Spring Clip		X	X	X	X	4
2	922.650.0	Chain		X	X	X	X	14 Links
3	250.716.0	Tool Box		X	X	X	X	Includes Items 1 & 2



# Lighting

## Lighting

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	924.576.0	Seven Pin Plug		X	X	X	X	
2	903.661.0	Allen Screw		X	X	X	X	AM 5 X 30
3	924.571.0	Socket		X	X	X	X	7 Pin
4	910.031.0	Spring Washer		X	X	X	X	B 5
5	924.622.0	Intermediate Cable		X	X	X	X	2700mm Long
6	908.207.0	Hex Nut		X	X	X	X	M 5
7	924.572.0	Plastic Guard		X	X	X	X	
8	924.618.0	Lamp R/H		X	X	X	X	4500mm Long
	924.699.0	Lens for Lamp		X	X	X	X	
9	924.620.1	Side Light		X	X	X	X	3100mm Long Cable
10	922.671.0	Plastic Tie		X	X	X	X	4.8 X 178
11	922.672.0	Plastic Tie		X	X	X	X	7.8 X 370
12	924.208.0	Cable Bushing		X	X	X	X	14/20
13	924.535.1	Rear Reflector Red		X	X	X	X	
15	924.536.0	Side Reflector Yellow		X	X	X	X	
17	924.605.0	Lamp L/H		X	X	X	X	1850mm Long
	924.699.0	Lens for Lamp		X	X	X	X	
18	924.621.0	Side Light		X	X	X	X	300/600mm Long Cable
20	924.610.1	Extension Cable		X	X	X	X	2800mm Long
25	250.360.0	Lighting Complete		X	X	X	X	

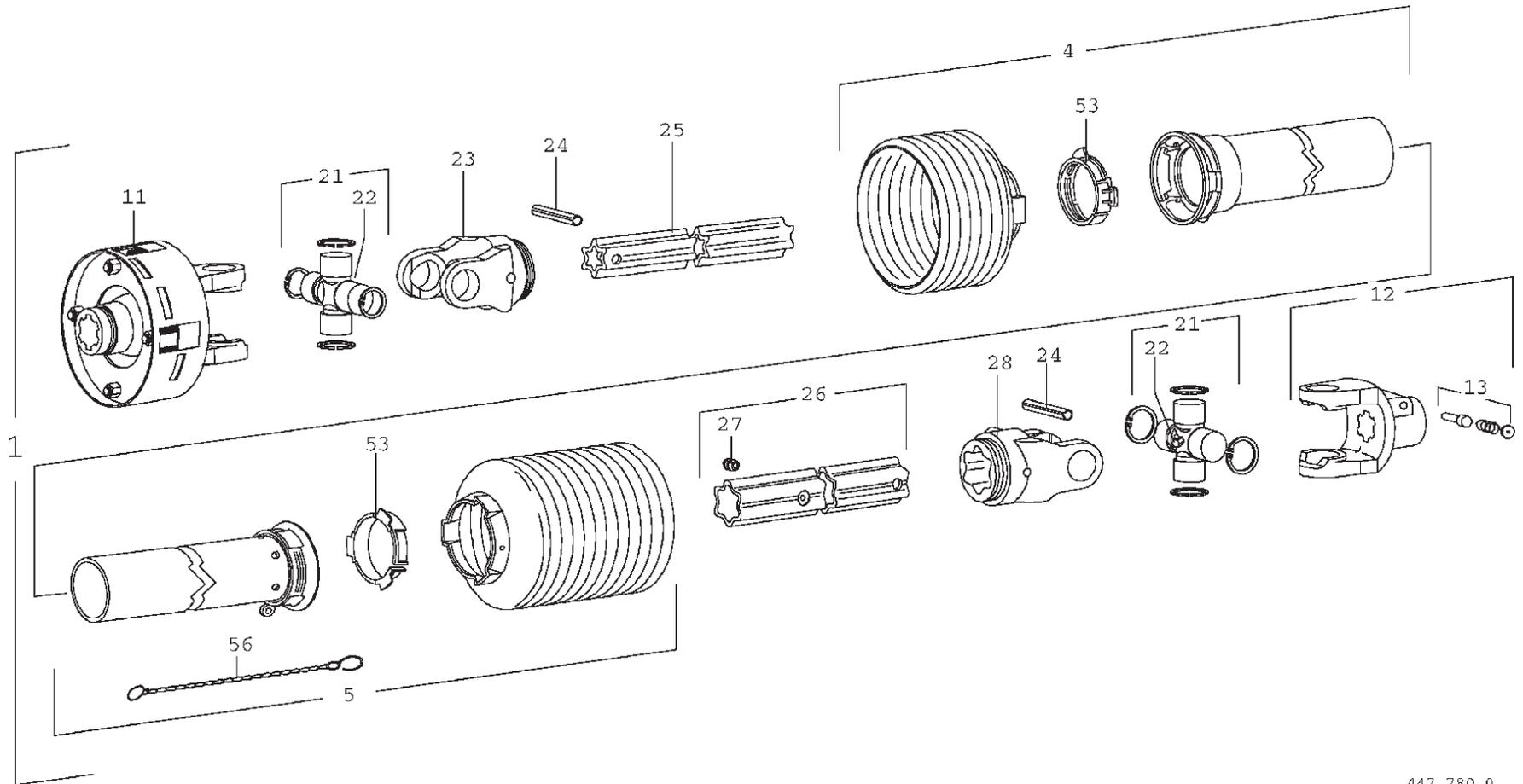


447 779 0

# Universal Joint

## Universal Joint

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	949.160.0	Universal Joint Complete		X	X	X	X	1 3/8" - 6 Spline M 12 X 70 NM 12
11	949.380.0	Outer Yoke		X	X	X	X	
12	901.122.0	Hex Head Bolt		X	X	X	X	
13	908.711.1	Hex Nut		X	X	X	X	
21	949.521.0	Cross Assembly Complete		X	X	X	X	
22	949.629.0	Grease Fitting		X	X	X	X	M 8 X 1

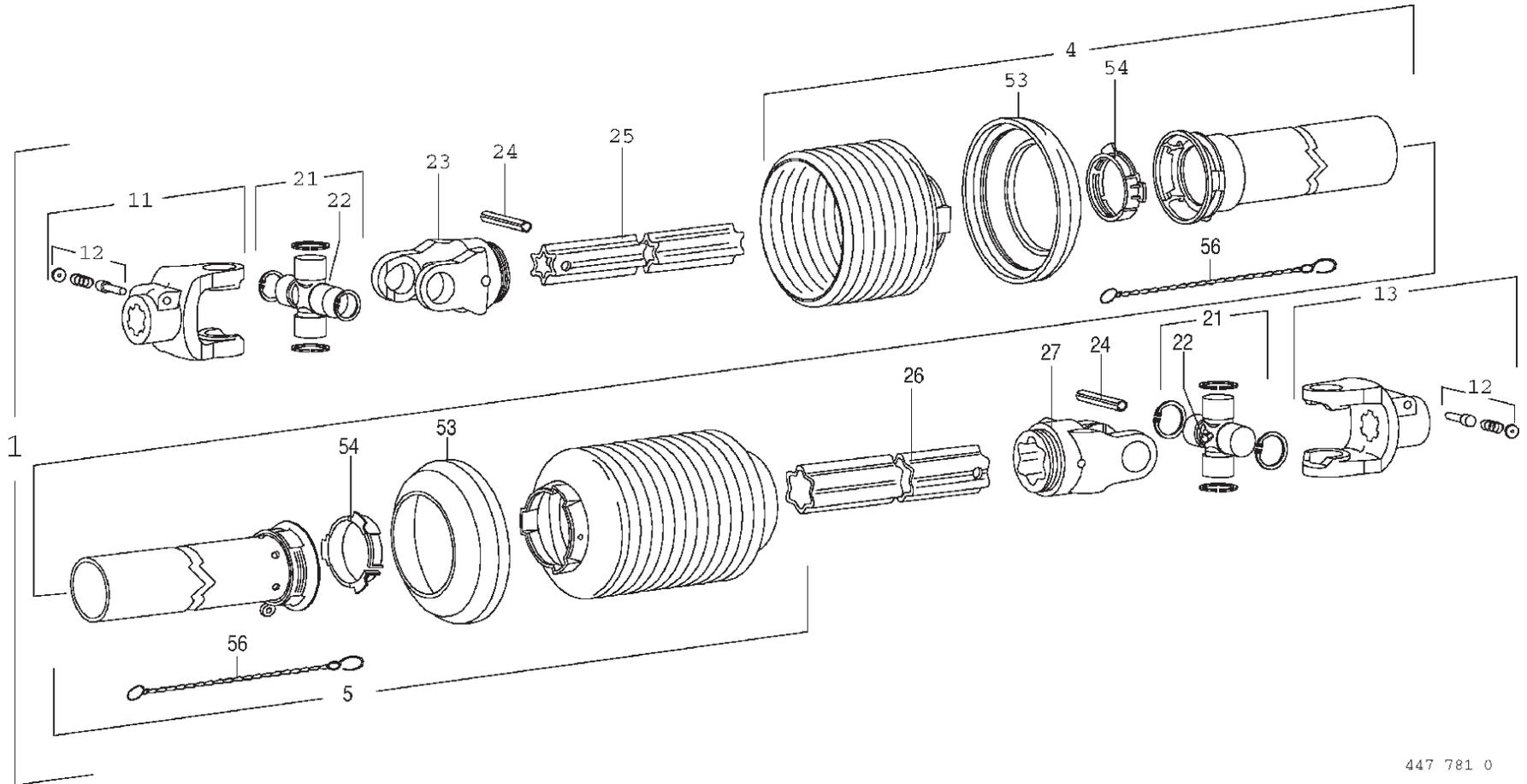


447 780 0

# Intermediate PTO Shaft

## Intermediate PTO Shaft

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	949.159.0	PTO Shaft Complete		X	X	X	X	W2400-SC25-910-FK96/4R  1000 NM
4	949.381.0	Female Tube		X	X	X	X	
5	949.382.0	Male Tube		X	X	X	X	
11	949.316.0	Friction Clutch		X	X	X	X	
	949.321.0	Friction Disc		4	4	4	4	
12	949.522.0	Outer Yoke		X	X	X	X	1 3/8" - 6 Spline
13	949.630.0	Locking Pin Complete		X	X	X	X	
21	949.521.0	Cross Assembly Complete		X	X	X	X	
22	949.629.0	Grease Fitting		X	X	X	X	
23	949.385.0	Grooved Yoke		X	X	X	X	
24	912.722.0	Roll Pin		X	X	X	X	10 X 80 780mm Long 765mm Long
25	949.386.0	Profile Shaft		X	X	X	X	
26	949.384.0	Outer Tube		X	X	X	X	
27	949.238.0	Grease Fitting		X	X	X	X	
28	949.272.0	Grooved Yoke		X	X	X	X	
53	949.861.0	Bearing Ring		X	X	X	X	
56	949.852.0	Chain		X	X	X	X	



447 781 0

# Main PTO Shaft - 540 RPM

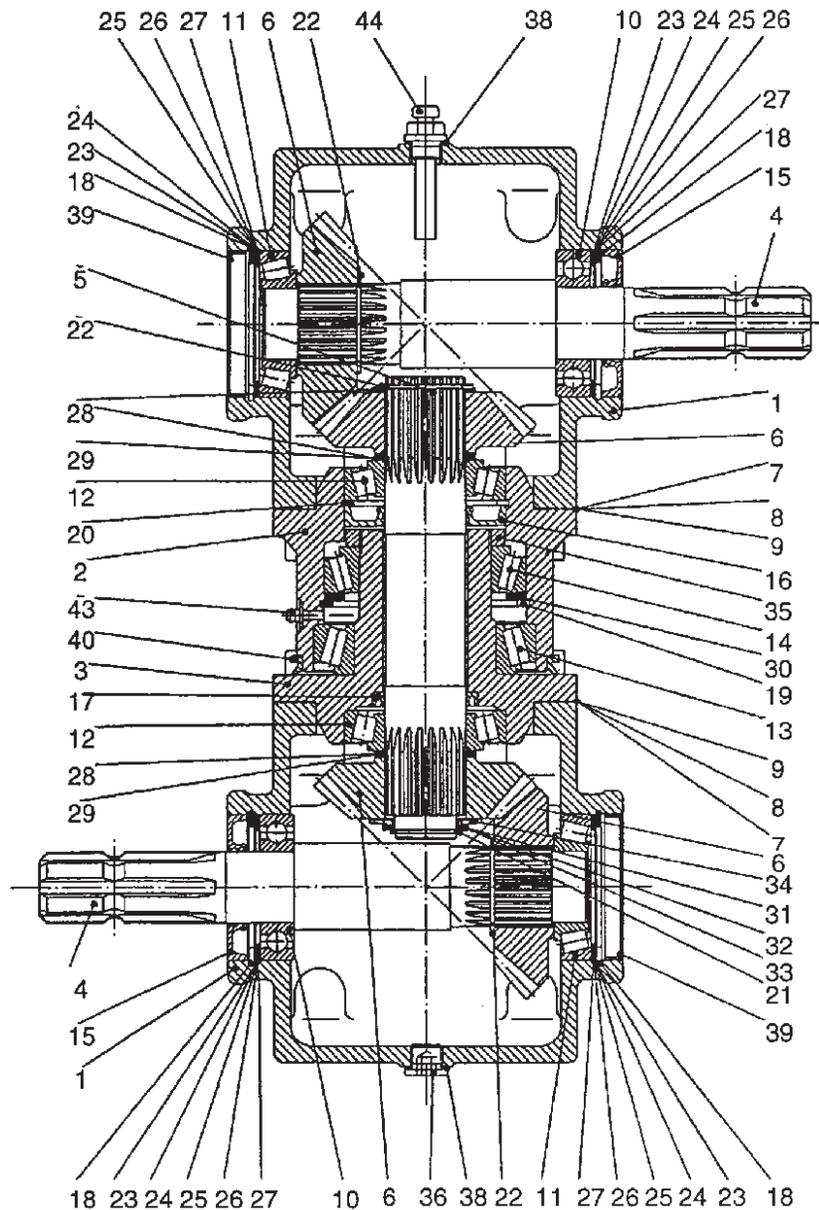
## Main PTO Shaft - 540 RPM

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	949.158.0	PTO Shaft Complete		X	X	X	X	W2400-SD25-560
4	949.230.0	Female Tube		X	X	X	X	
5	949.231.0	Male Tube		X	X	X	X	
11	949.522.0	Outer Yoke		X	X	X	X	1 3/8" - 6 Spline
12	949.630.0	Locking Pin Complete		X	X	X	X	
13	949.522.0	Outer Yoke		X	X	X	X	1 3/8" - 6 Spline
21	949.521.0	Cross Assembly Complete		X	X	X	X	
22	949.629.0	Grease Fitting		X	X	X	X	M 8 X 1
23	949.233.0	Grooved Yoke		X	X	X	X	
24	912.722.0	Roll Pin		X	X	X	X	10 X 80
25	949.253.0	Profile Shaft - Inner		X	X	X	X	440mm Long
26	949.247.0	Profile Shaft - Outer		X	X	X	X	415mm Long
27	949.272.0	Grooved Yoke		X	X	X	X	
53	949.352.0	Ring		X	X	X	X	
54	949.861.0	Bearing Ring		X	X	X	X	
56	949.852.0	Chain		X	X	X	X	

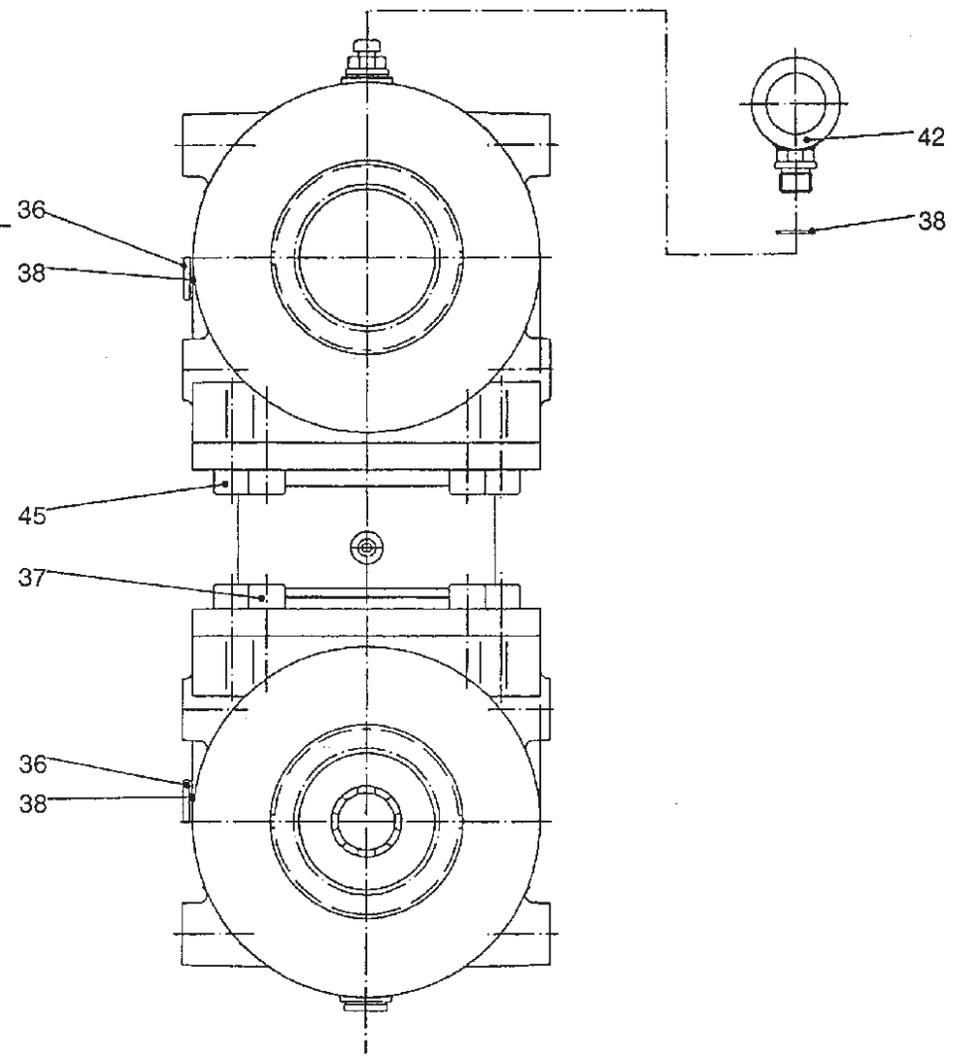


## Main PTO Shaft - 1000 RPM

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	949.161.0	PTO Shaft Complete		X	X	X	X	W2400-SD25-560
4	949.230.0	Female Tube		X	X	X	X	
5	949.231.0	Male Tube		X	X	X	X	
11	949.404.0	Outer Yoke		X	X	X	X	1 3/8" - 21 Spline
12	949.630.0	Locking Pin Complete		X	X	X	X	
13	949.522.0	Outer Yoke		X	X	X	X	1 3/8" - 6 Spline
21	949.521.0	Cross Assembly Complete		X	X	X	X	
22	949.629.0	Grease Fitting		X	X	X	X	M 8 X 1
23	949.233.0	Grooved Yoke		X	X	X	X	
24	912.722.0	Roll Pin		X	X	X	X	10 X 80
25	949.253.0	Profile Shaft - Inner		X	X	X	X	440mm Long
26	949.247.0	Profile Shaft - Outer		X	X	X	X	415mm Long
27	949.272.0	Grooved Yoke		X	X	X	X	
53	949.352.0	Ring		X	X	X	X	
54	949.861.0	Bearing Ring		X	X	X	X	
56	949.852.0	Chain		X	X	X	X	



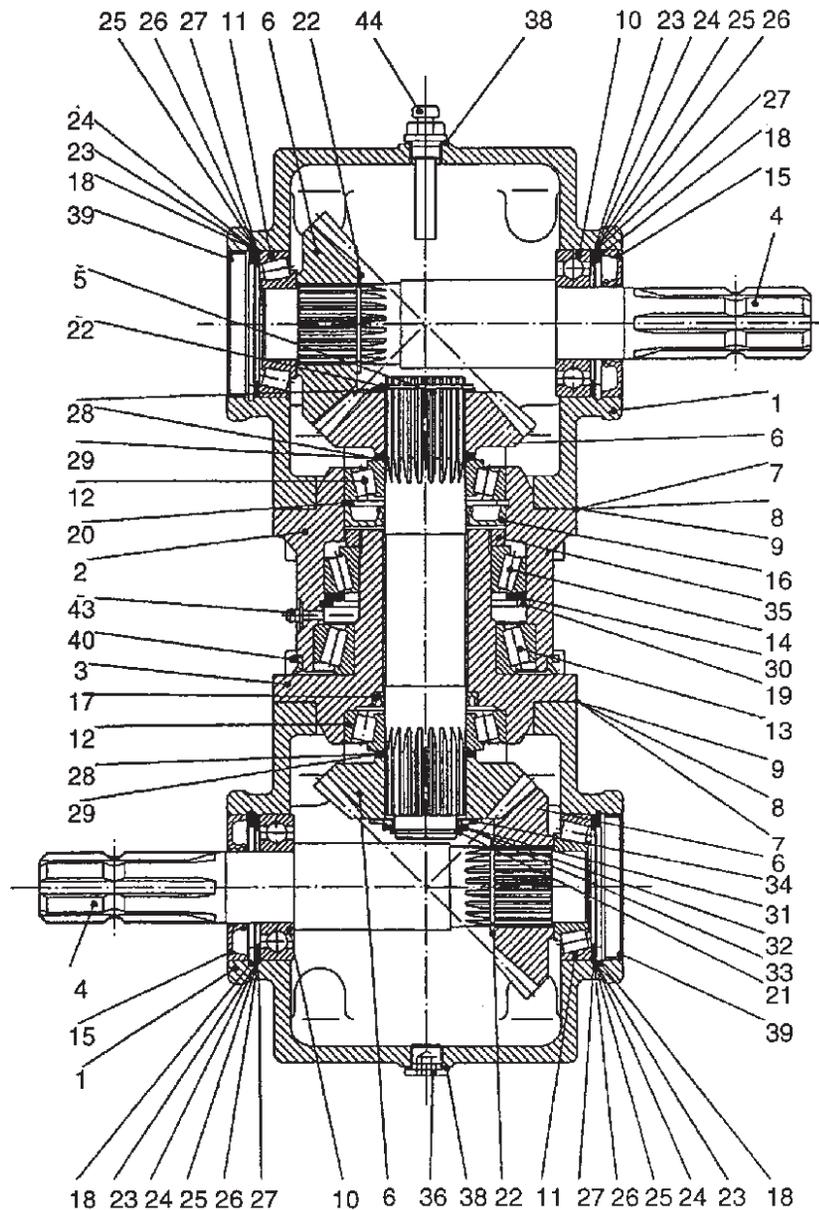
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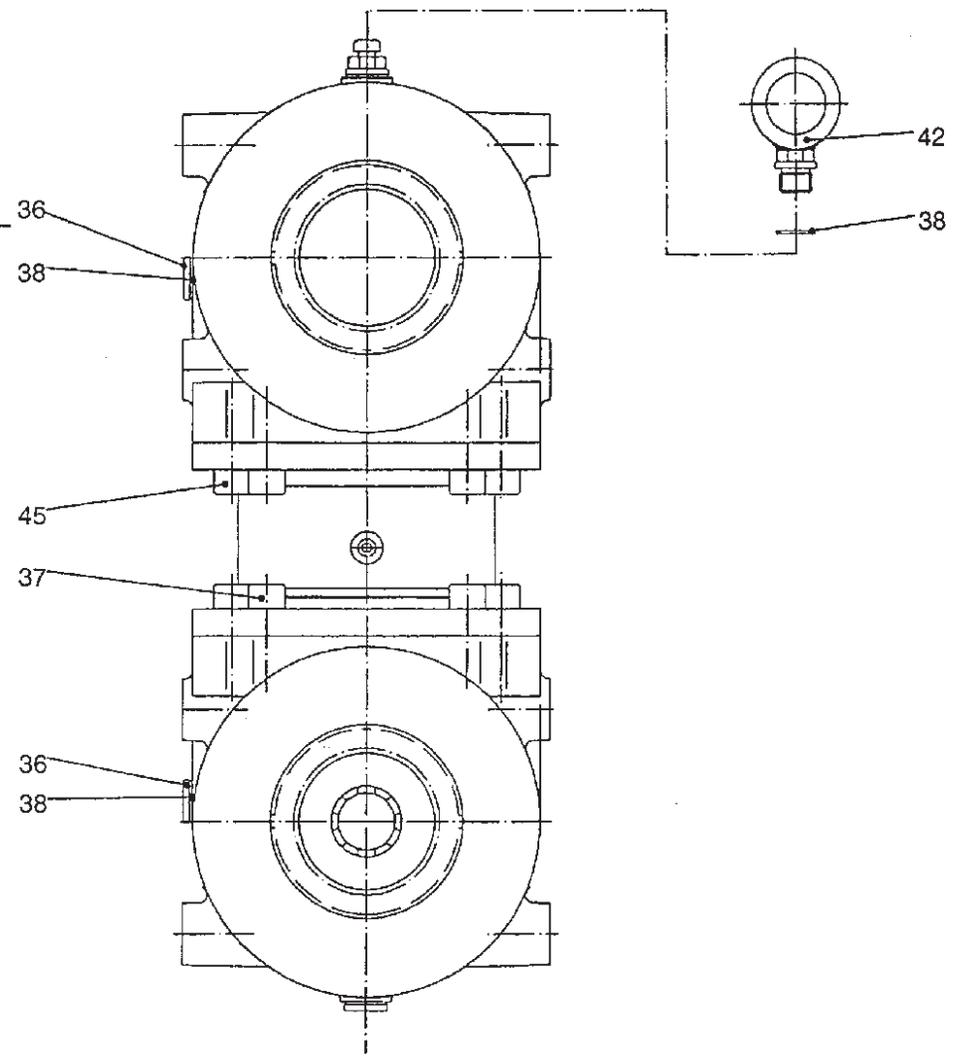
# Swivel Gearbox - 1000 RPM - Green

## Swivel Gearbox - 1000 RPM - Green

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	955.500.0	Housing		X	X	X	X	
2	955.501.0	Hub		X	X	X	X	
3	955.502.0	Hub		X	X	X	X	
4	955.514.0	Shaft		X	X	X	X	1 3/8" - 6 Spline
5	955.504.0	Intermediate Shaft		X	X	X	X	B 40 X 36
6	955.505.0	Bevel Gear		X	X	X	X	20 Teeth
7	955.506.0	Shim		X	X	X	X	GT-40 0.19
8	955.507.0	Shim		X	X	X	X	GT-40 0.25
9	955.508.0	Shim		X	X	X	X	GT-40 0.35
10	930.137.0	Bearing		X	X	X	X	6207
11	932.106.0	Tapered Roller Bearing		X	X	X	X	30207 A
12	932.107.0	Tapered Roller Bearing		X	X	X	X	30208 A
13	932.181.0	Tapered Roller Bearing		X	X	X	X	32014
14	932.180.0	Tapered Roller Bearing		X	X	X	X	32013
15	936.014.0	Radial Seal		X	X	X	X	B2 35 X 72 X 10
16	936.015.0	Radial Seal		X	X	X	X	B2 40 X 80 X 10
17	936.016.0	Radial Seal		X	X	X	X	B2 40 X 52 X 7
18	911.668.0	Circlip		X	X	X	X	I 72 X 2.5
19	911.686.0	Circlip		X	X	X	X	I 100 X 3.0
20	911.673.0	Circlip		X	X	X	X	I 80 X 2.5
21	911.535.0	Circlip		X	X	X	X	A 30 X 1.5
22	911.516.0	Circlip		X	X	X	X	A 39 X 1.75
24	910.833.0	Shim		X	X	X	X	62 X 72 X 0.1
25	910.834.0	Shim		X	X	X	X	62 X 72 X 0.3
27	910.915.0	Shim		X	X	X	X	56 X 72 X 2.0
28	910.731.0	Washer		X	X	X	X	S 40 X 50 X 2.0
29	910.890.0	Shim		X	X	X	X	40 X 50 X 0.5
	910.891.0	Shim		X	X	X	X	40 X 50 X 1.0
30	910.747.0	Washer		X	X	X	X	S 90 X 100 X 3.5
31	910.702.0	Washer		X	X	X	X	S 30 X 42 X 2.5
32	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
33	910.860.0	Shim		X	X	X	X	30 X 42 X 0.1
34	955.509.0	Plate Spring		X	X	X	X	60.0 X 30.5 X 2.5
35	935.825.0	Nut		X	X	X	X	KM 13
36	906.007.0	Screw Plug		X	X	X	X	M 16 X 1.5
37	903.141.1	Allen Screw		X	X	X	X	M 12 X 30
38	937.722.0	Gasket Ring		X	X	X	X	A 16 X 24 X 1.5
39	955.510.0	Cap		X	X	X	X	72 X 9



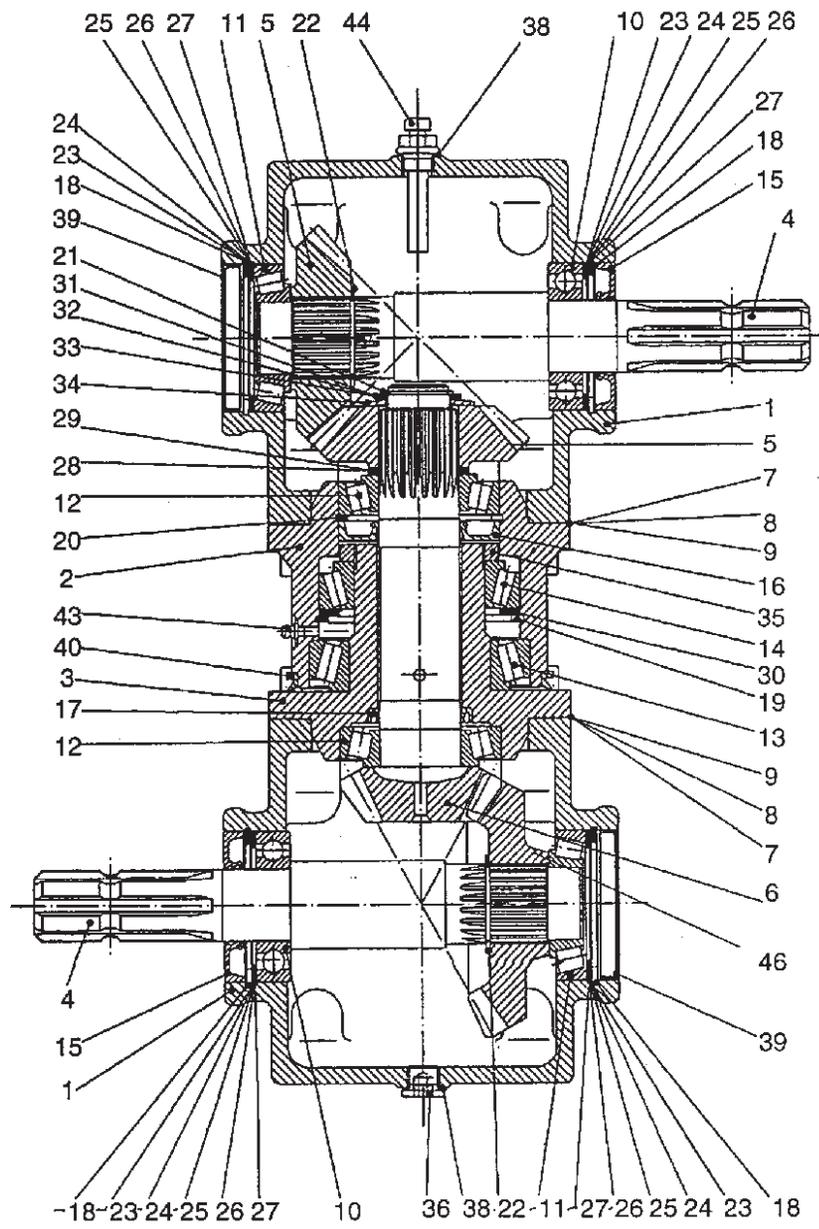
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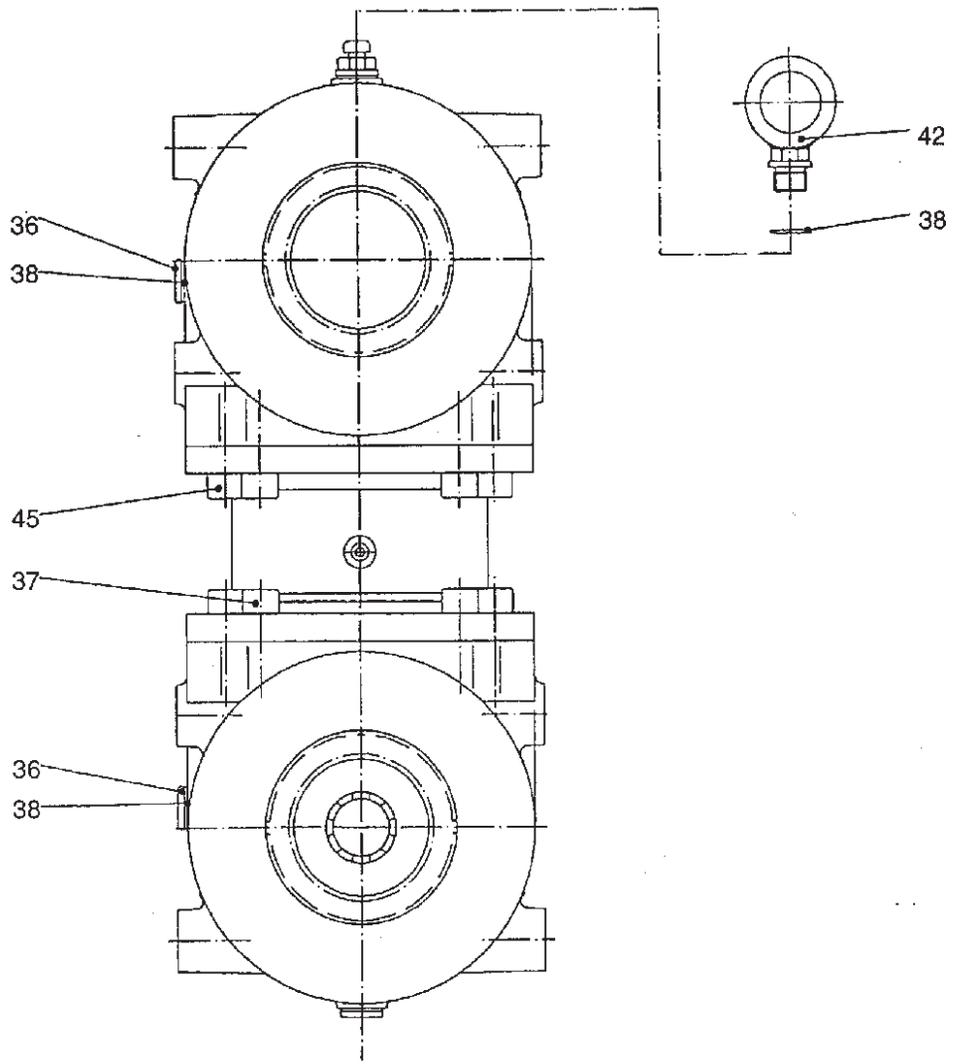
# Swivel Gearbox - 1000 RPM - Green

## Swivel Gearbox - 1000 RPM - Green

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
40	955.511.0	Gasket Ring		X	X	X	X	
42	945.309.0	Screw Plug		X	X	X	X	
43	955.512.0	Grease Fitting		X	X	X	X	
44	919.826.0	Breather		X	X	X	X	M 16 X 1.5
45	051.063.0	Allen Screw		X	X	X	X	M 12 X 40
50	250.400.1	Swivel Gearbox		X	X	X	X	Includes Items 1-45



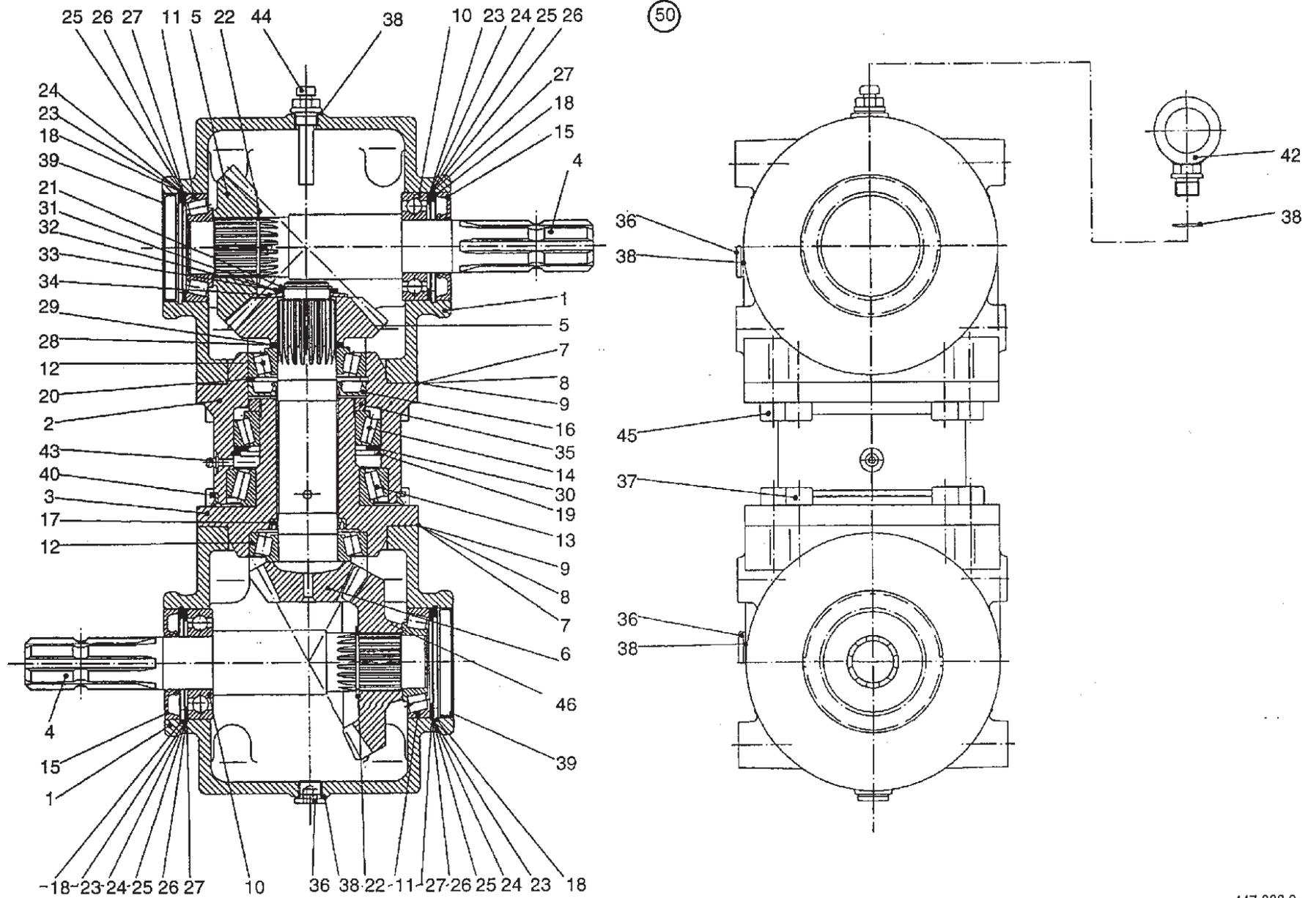
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# Swivel Gearbox - 540 RPM - Beige

## Swivel Gearbox - 540 RPM - Beige

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
1	955.500.0	Housing		X	X	X	X	
2	955.501.0	Hub		X	X	X	X	
3	955.502.0	Hub		X	X	X	X	
4	955.503.0	Shaft		X	X	X	X	1 3/8" - 6 Spline
5	955.505.0	Bevel Gear		X	X	X	X	20 Teeth
6	955.515.0	Pinion Shaft		X	X	X	X	11 Teeth
7	955.506.0	Shim		X	X	X	X	GT-40 0.19
8	955.507.0	Shim		X	X	X	X	GT-40 0.25
9	955.508.0	Shim		X	X	X	X	GT-40 0.35
10	930.137.0	Bearing		X	X	X	X	6207
11	932.106.0	Tapered Roller Bearing		X	X	X	X	30207 A
12	932.107.0	Tapered Roller Bearing		X	X	X	X	30208 A
13	932.181.0	Tapered Roller Bearing		X	X	X	X	32014
14	932.180.0	Tapered Roller Bearing		X	X	X	X	32013
15	936.014.0	Radial Seal		X	X	X	X	B2 35 X 72 X 10
16	936.015.0	Radial Seal		X	X	X	X	B2 40 X 80 X 10
17	936.016.0	Radial Seal		X	X	X	X	B2 40 X 52 X 7
18	911.668.0	Circlip		X	X	X	X	I 72 X 2.5
19	911.686.0	Circlip		X	X	X	X	I 100 X 3.0
20	911.673.0	Circlip		X	X	X	X	I 80 X 2.5
21	911.535.0	Circlip		X	X	X	X	A 30 X 1.5
22	911.516.0	Circlip		X	X	X	X	A 39 X 1.75
24	910.833.0	Shim		X	X	X	X	62 X 72 X 0.1
25	910.834.0	Shim		X	X	X	X	62 X 72 X 0.3
27	910.915.0	Shim		X	X	X	X	56 X 72 X 2.0
28	910.731.0	Washer		X	X	X	X	S 40 X 50 X 2.0
29	910.890.0	Shim		X	X	X	X	40 X 50 X 0.5
	910.891.0	Shim		X	X	X	X	40 X 50 X 1.0
30	910.747.0	Washer		X	X	X	X	S 90 X 100 X 3.5
31	910.702.0	Washer		X	X	X	X	S 30 X 42 X 2.5
32	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
33	910.860.0	Shim		X	X	X	X	30 X 42 X 0.1
34	955.509.0	Plate Spring		X	X	X	X	60.0 X 30.5 X 2.5
35	935.825.0	Nut		X	X	X	X	KM 13
36	906.007.0	Screw Plug		X	X	X	X	M 16 X 1.5
37	903.141.1	Allen Screw		X	X	X	X	M 12 X 30
38	937.722.0	Gasket Ring		X	X	X	X	A 16 X 24 X 1.5
39	955.510.0	Cap		X	X	X	X	72 X 9



**Swivel Gearbox - 540 RPM - Beige**

## Swivel Gearbox - 540 RPM - Beige

Item	Part Number	Description	Serial # Ranges	AMT-283 CV	AMT-283 CR	AMT-323 CV	AMT-323 CR	Notes
40	955.511.0	Gasket Ring		X	X	X	X	
42	945.309.0	Screw Plug		X	X	X	X	
43	955.512.0	Grease Fitting		X	X	X	X	
44	919.826.0	Breather		X	X	X	X	M 16 X 1.5
45	051.063.0	Allen Screw		X	X	X	X	M 12 X 40
46	955.516.0	Bevel Gear		X	X	X	X	20 Teeth
50	250.420.0	Swivel Gearbox		X	X	X	X	Includes Items 1-46