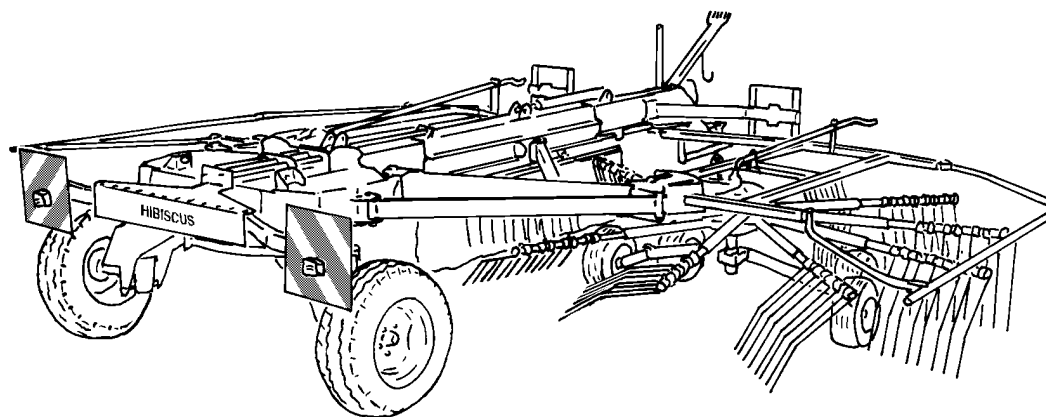


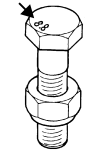
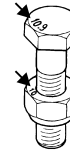
**MONTAGE-INSTRUCTIE****HIBISCUS 735 Vario****ASSEMBLY INSTRUCTIONS****HIBISCUS 735 Vario****NOTICE DE MONTAGE****HIBISCUS 735 Vario****ZUSAMMENBAUANLEITUNG****HIBISCUS 735 Vario**

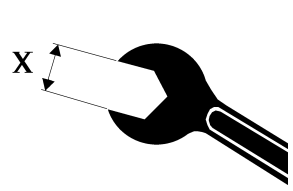
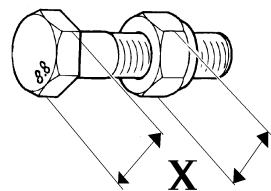
Bouten bij montage vastzetten met de in onderstaande tabel genoemde aanhaalmomenten.

Throughout the assembly, bolts should be tightened at the torques listed in the tables below.

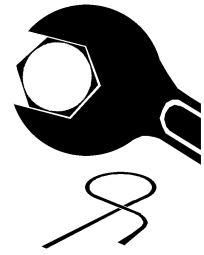
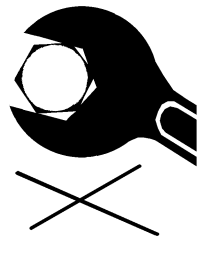
Pour le blocage des vis, lors du montage appliquer le couple de serrage mentionné dans le tableau ci-dessous.

Beim Anziehen von Bolzen sind die in nachstehender Tabelle enthaltenen Momente zu berücksichtigen.

Bout / Bolt / Vis / Bolzen Kwaliteit / Quality / Qualité / Qualität	M6 8.8	M8 8.8	M10 8.8	M12 8.8	M14 8.8	M16 8.8		M10 10.9	M12 10.9	
Aanhaalmoment [Nm] Torque / Moment [kgm]	10 1,0	25 2,5	50 5,0	85 8,5	135 13,5	215 21,5		70 7,0	110 11,0	

	X [mm]	
	DIN	ISO
M10	17	16
M12	19	18
M14	22	21
M22	32	34

Bij montage de volgorde van de figurnummers aanhouden.

During the assembly, follow the order of the numerals in the figures.

Pour le montage, il faut procéder suivant l'ordre des numéros mentionnés dans les figures.

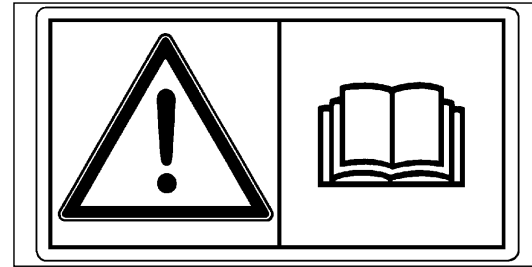
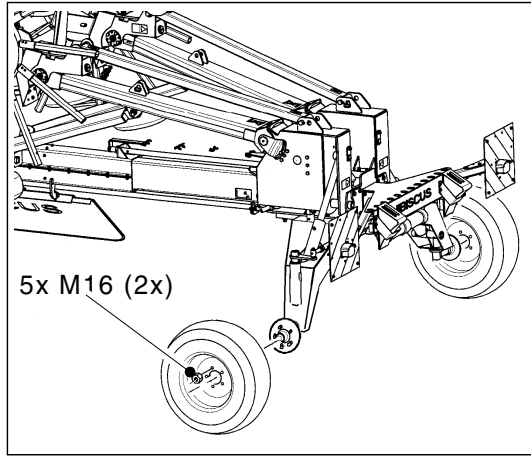
Bei der Montage ist die Reihenfolge der Abbildungsnummern einzuhalten.

→ 1 = Ga verder bij aangegeven figurnummer

→ 1 = Continue at indicated figure number.

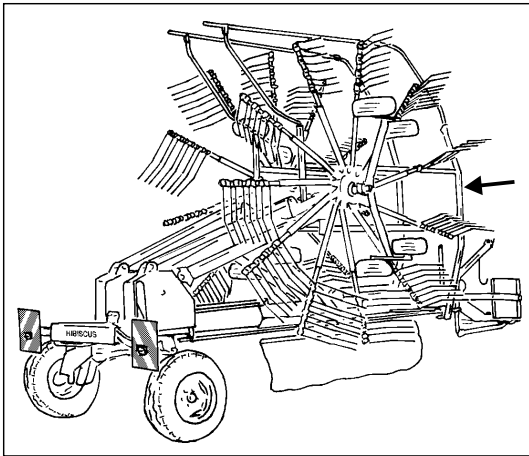
→ 1 = Continuer auprès du numéro figure indiqué

→ 1 = Bei angegebener Abbildungsnummer weitermachen.

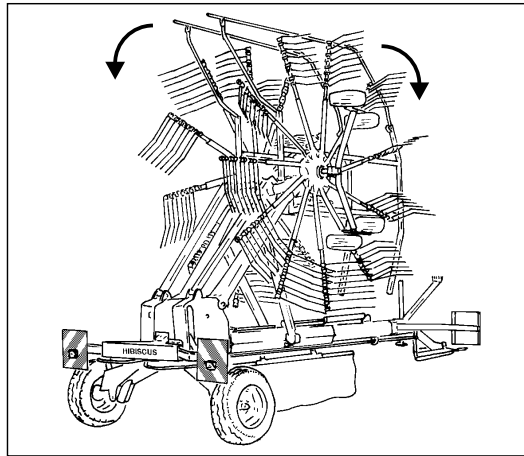


2

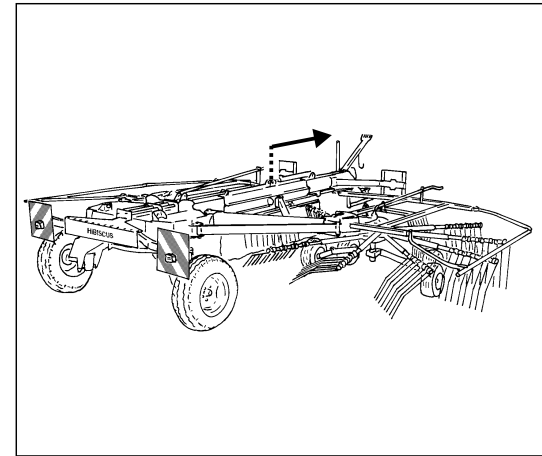
1



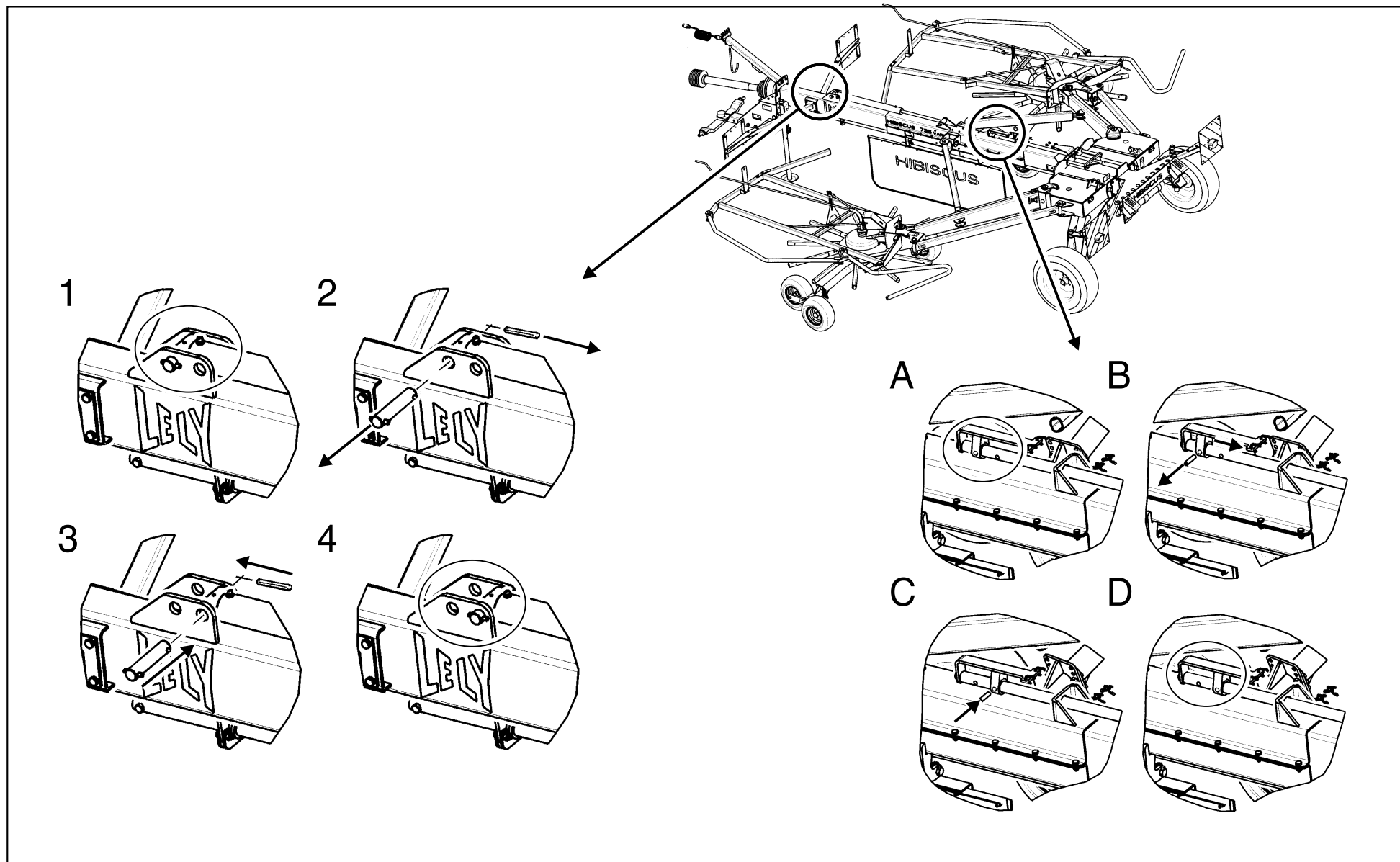
3

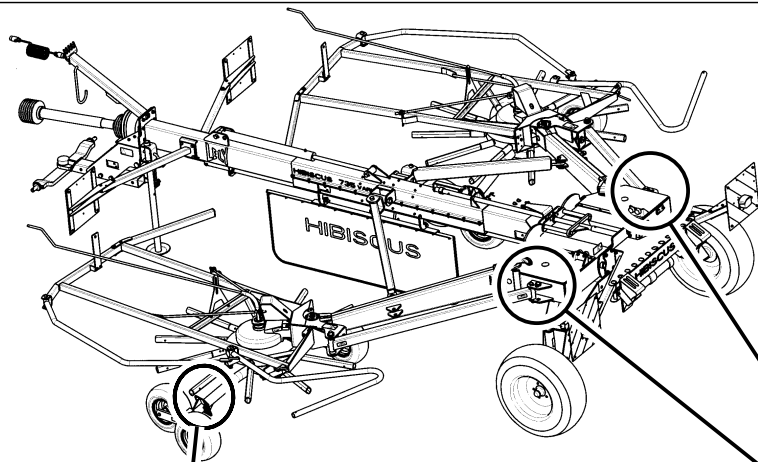


4



5



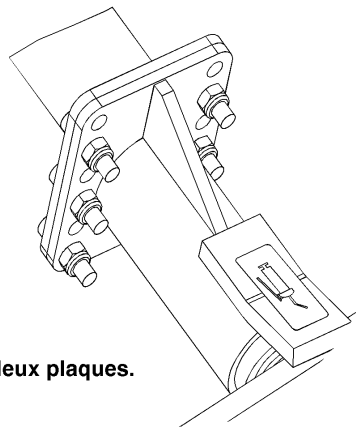


**Detail wielstel**  
**Platen gelijk t.o.v. elkaar**  
**Bouten verdelen.**

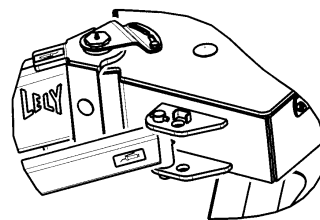
**Detail of wheel assembly.**  
**Ensure firm fitting of the plates.**  
**Bolts to be distributed.**

**Détail de l'essieu**  
**S'assurer du montage rigide des deux plaques.**  
**Répartir les vis.**

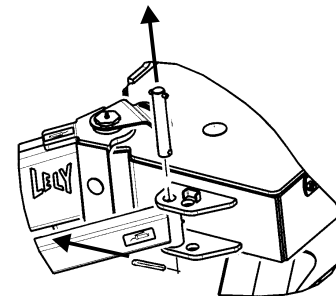
**Einzelheit des Radsatzes.**  
**Platten fest montieren .**  
**Bolzen verteilen.**



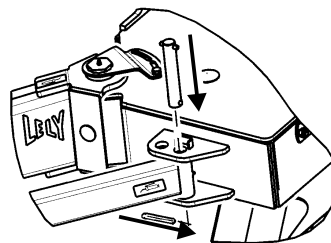
1



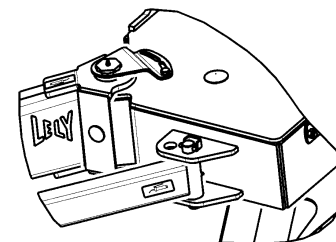
2



3



4

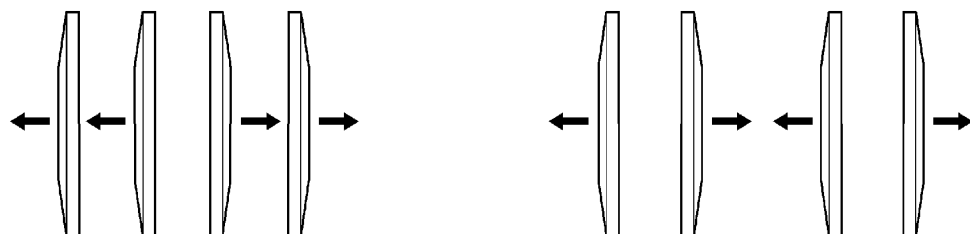


**Vier schotelveren aan beide zijden van  
Plaat monteren zoals aangegeven**

**Four cup springs to be fitted  
as per sketch on either side of plate.**

**Monter les quatre rondelles Belville  
des deux côtés de la plaque; voir diagramme.**

**Vier Tellerfedern beidseitig der Platte  
gemäß Skizze montieren.**

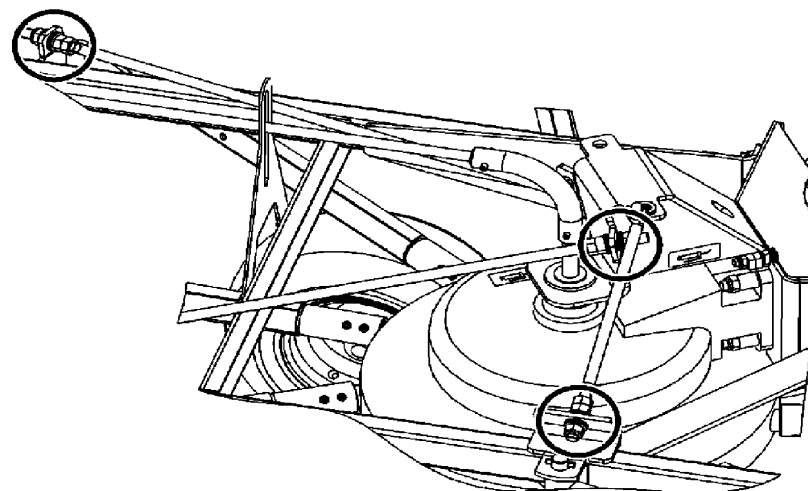


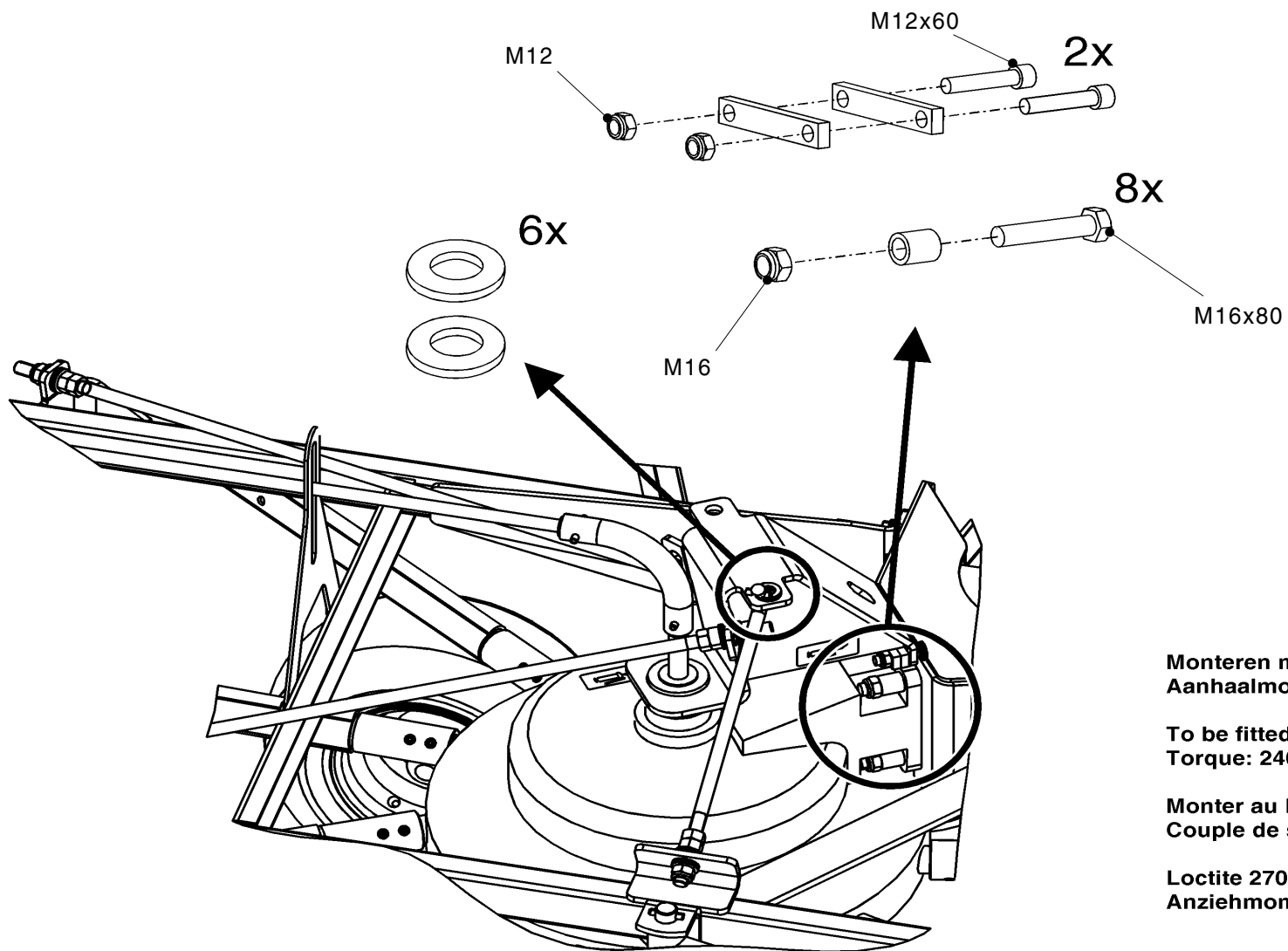
**Moeren aandraaien totdat alles is opgesloten.  
Vervolgens moer nog een omwenteling aandraaien.  
Tweede moer is borgmoer.**

**Tighten nuts until all parts are firmly tightened  
together. Then tighten nut with one more turn.  
The second nut functions as a counter-nut.**

**Serrer les écrous jusqu'à ce que toute la boulonnerie  
soit bien en contact. Ensuite, tourner l'écrou  
encore un tour, Le deuxième écrou sert de  
contre-écrou de blocage.**

**Muttern anziehen bis alle Teile fest aufgeschlossen  
sind. Danach die Mutter noch um eine Umdrehung  
anziehen. Die zweite Mutter funktioniert als Gegenmutter.**





**Monteren met Loctite 270**  
**Aanhaalmoment 240 +/- 15Nm.**

**To be fitted with Loctite 270.**  
**Torque: 240 +/- 15 Nm.**

**Monter au Loctite 270.**  
**Couple de serrage: 240 Nm +/- 15 Nm.**

**Loctite 270 auftragen.**  
**Anziehmoment: 240 Nm +/- 15 Nm.**